

Proximity Sensors

Catalog
September

07

File 9006



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Proximity Sensors

Inductive Sensors

Interpretation of Catalog Numbers

Proximity

Proximity Sensors	Example	X	S	8	C	1	A	1	P	A	L	2				
Inductive Sensor																
TYPE																
Tubular Optimum				5												
Tubular Universal				6												
Optimum Rectangular				7												
Universal Rectangular				8												
Application Specific				9												
FORMAT OR MODE																
Rectangular 8 x 8 x 20 mm					J	1										
Rectangular 8 x 15 x 32 mm					F	1										
Rectangular 13 x 26 x 26 mm					E	1										
Rectangular 15 x 40 x 40 mm					C	1										
Rectangular 26 x 80 x 80 mm					D	1										
Tubular Smooth 4 mm					L	4										
Tubular 5 mm					0	5										
Tubular Smooth 6 mm					L	6										
Tubular 8 mm					0	8										
Tubular 12 mm					1	2										
Tubular 18 mm					1	8										
Tubular 30 mm					3	0										
FAMILY TYPE OR MATERIAL																
Applications								1-9								
Plastic								A								
Metal								B								
Stainless Steel								S								
APPLICATION																
Operating Mode								1-9								
Food and Beverage								A								
Namur								E								
Ferrous Only								F								
Light Industry								L								
Ferrous/Non-Ferrous								M								
Non-Ferrous only								N								
Speed Control								R								
Serdac								S								
Weld Field Immune								W								
OUTPUTS																
DC 3-Wire PNP									P							
DC 3-Wire NPN									N							
DC 3-Wire PNP/NPN									K							
DC 2-Wire (3/4)									D							
DC 2-Wire Automobile (1/4)									C							
DC Analog Output									A							
AC 2-Wire									F							
AC/DC 2-Wire									M							
AC/DC 2-Wire SCP Protect									S							
AC/DC Relay Output									R							
Bus									B							
FUNCTION																
Analog 0-10 mA										1						
Analog 4-20 mA										2						
N.O.										A						
N.C.										B						
N.O. + N.C.										C						
Programmable/Wiring										P						
Programmable										S						
CABLING OR CONNECTION																
M8 x 1 Nano (S)										M	8					
M12 x 1 Micro (D)										M	1	2				
7/8 16UN Mini (A)										U	7	8				
1/2 20 UNF Micro (K)										U	2	0				
Cable 0.1 m (3.9 in.)										L	0	1				
Cable 2 m (6.6 ft)										L	2					
Cable 5 m (16.4 ft)										L	5					
Cable 10 m (32.8 ft)										L	1	0				
M12 Micro on 0.1 m (3.9 in.) Pigtail										L	0	1	M	1	2	
PG 16 Cable Gland										T	1	6				

NOTE: Use these tables only for interpreting the catalog number. Some combinations are not available. Consult your local field office.

Proximity Sensors

Inductive Sensors

Interpretation of Catalog Numbers

Example	X	S	7	C	4	0	P	C	4	4	0	R30	H*
Rectangular													
SENSOR TYPE													
Self Contained Component	X												
SENSING TECHNOLOGY													
Inductive Proximity		S											
Capacitive Proximity		T											
BODY STYLE													
Miniature			5										
Shielded			7										
Non-Shielded			8										
Block Style			D										
FAMILY TYPE													
Limit Switch Style—Plastic Body				C									
Compact Block				G									
Subcompact Block				H									
Miniature				L									
Cubic				T									
MANUFACTURING CODES													
					.	.							
OUTPUT TYPE													
NPN							N	P					
PNP							P	P					
AC/DC Universal							M	A					
2-Wire N.O./N.C.							D	P					
NPN N.O.+N.C.							N	C					
PNP N.O.+N.C.							P	C					
MANUFACTURING CODES													
									.	.	.		
SUFFIX													
2 m Cable or Conduit Opening													
Micro-Connector—DC												Blank	
Alternate Frequency												F	
Micro-Connector—AC/DC												K	
5 m (16.4 ft) Cable												L2	
10 m (32.8 ft) Cable												L10	
Mini-Connector, Normally Open												R30	
Mini-Connector, Normally Closed												R31	
Nano-Connector—DC												S	
Bulk Pack												TQ	

* H suffix, which may appear on the device or carton label, is for manufacturing purposes only. It designates compliance with specific national standards. EX: H7 = UL and CSA approval, 0.5 in. conduit opening (where applicable). Do not use H suffixes when ordering (except when non-U.S. standards are required)

Example	X	S	1	M	1	8	P	A	3	7	0	D
Tubular												
SENSOR TYPE												
Self Contained	X											
SENSING TECHNOLOGY												
Inductive Proximity		S										
Capacitive Proximity		T										
BODY TYPE												
Shielded—Metal Body			1									
Non-Shielded—Metal Body			2									
Non-Shielded—Plastic Body			4									
TYPE OF ENCLOSURE OR FAMILY												
Economy				D								
Standard Length—Threaded Metal Case				M								
Short Length—Threaded Metal Case				N								
Unthreaded Metal Case				L								
Threaded Plastic Case				P								
BARREL DIAMETER												
4 mm					0	4						
5 mm					0	5						
6 mm					0	6						
8 mm					0	8						
12 mm					1	2						
18 mm					1	8						
30 mm					3	0						
32 mm					3	2						
MODEL TYPE												
Analog							AB					
DC PNP							P					
DC NPN							N					
DC PNP/NPN, N.O./N.C. (Selectable)							K					
DC 2-Wire							D					
AC/DC 2-Wire (Universal)							M					
OUTPUT MODE												
N.O. (Normally Open)								A				
N.C. (Normally Closed)								B				
N.O. + N.C. Complementary								C				
N.O. or N.C. Selectable								P				
MANUFACTURING CODES												
									.	.	.	
CONNECTORS												
Nano (M8), DC Only												S
Micro, DC Only												D
Micro, AC Only												K
Mini, AC or DC												A
Micro, DC Pigtail												LD
Mini, AC or DC Pigtail												LA
EXTENDED CABLE LENGTH												
5 m												L1
10 m												L2

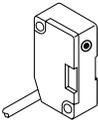
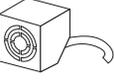
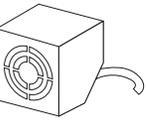
Proximity

Proximity Sensors

Selection Guide

Rectangular

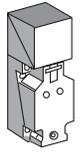
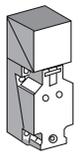
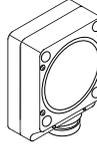
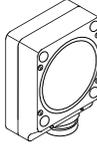
Description	Plastic, Shielded, Fixed and Adjustable Sensing Range							
	Fixed Sensing Range XS7					Auto-Adaptable Adjustable Sensing Range XS8		
								
Size / Dimensions H x W x D (mm)	J 22 x 8 x 8	F 32 x 15 x 8	E 26 x 26 x 13	C 40 x 40 x 15	D 80 x 80 x 26	E 26 x 26 x 13	C 40 x 40 x 15	D 80 x 80 x 26
Nominal Sensing Distance S _n (mm)	2.5	5	10	15	40	15	25	60
Supply (Voltage Limits)								
DC 3-Wire	10–36 V	10–36 V	10–36 V					
Maximum Load	100 mA	200 mA	200 mA					
DC 2-Wire	10–36 V	—	—	—				
Maximum Load	100 mA	—	—	—				
AC/DC 2-Wire	—	—	—	—	—	20–264 V	20–264 V	20–264 V
Maximum Load	—	—	—	—	—	200 mA	300 mA	300 mA
Enclosure Rating								
Cable Version	IP68	IP68	IP68	IP68	IP68	IP68	IP68	IP68
Connector Version	IP67	IP67	IP67	IP67	IP67	IP67	IP67	IP67
Connection								
Cable	2 m (6.6 ft)	2 m (6.6 ft)	2 m (6.6 ft)					
Connector	M8	M8	M8/M12	M8/M12	M12	M8/M12 / U20	M8/M12 / U20	M12 / U20
Temperature Range	-13 to +158 °F (-25 to +70 °C)	-13 to +158 °F (-25 to +70 °C)	-13 to +158 °F (-25 to +70 °C)					
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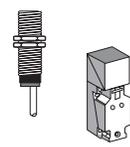
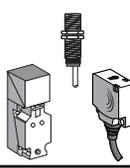
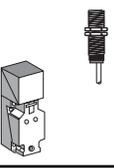
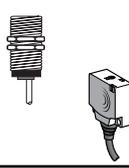
Description	Plastic, Classic, Rectangular, Shielded and Non-Shielded				
	Miniature XS5L		Compact XS7G/H/T; XS8G/H/T		
					
Size (mm)	8 x 43	10 x 28	26 x 40	26 x 26	40 x 40
Nominal Sensing Distance Shielded S _n (mm)	1.5	2	2	10	15
Nominal Sensing Distance Non-Shielded S _n (mm)	—	3	4	15	20
Supply (Voltage Limits)					
DC 3-Wire	10–30 V	10–30 V	10–30 V	10–58 V	10–58 V
Maximum Load	100 mA	200 mA	200 mA	200 mA	200 mA
DC 2-Wire	—	—	—	10–58 V	10–58 V
Maximum Load	—	—	—	100 mA	100 mA
DC 4-Wire	—	—	10–58 V	10–58 V	10–58 V
Maximum Load	—	—	200 mA	200 mA	200 mA
AC 2-Wire	—	—	—	—	—
Maximum Load	—	—	—	—	—
AC/DC 2-Wire	—	—	20–264 V	—	—
Maximum Load	—	—	200 mA	—	—
Dimensions (mm)	Cable 43 x 8 x 8 Connector 49 x 8 x 8	28 x 10 x 16	40 x 12 x 26 45 x 12 x 31	26 x 26 x 26 26 x 26 x 29	40 x 40 x 40 40 x 40 x 44
Enclosure Rating					
Cable Version	IP67	IP67	IP67	IP67	IP67
Connector Version	IP67	—	IP67	IP67	IP67
Connection					
Cable	2 m (6.6 ft)	2 m (6.6 ft)			
Connector	M8	—	M8	M12	M12
Temperature Range	-13 to +158 °F (-25 to +70 °C)	-13 to +158 °F (-25 to +70 °C)			
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Selection Guide

Rectangular and Application Specific

Description	Plastic, Classic, Rectangular, Shielded and Non-Shielded			
	Limit switch style XS7C/XS8C	XS8 IQ Prox	Long Range Block XSD	
				
Dimensions (mm)	117 x 40 x 40	117 x 40 x 40	100 x 80 x 40	100 x 80 x 40
Nominal Sensing Distance Shielded Sn (mm)	15	25	40	—
Nominal Sensing Distance Non-Shielded Sn (mm)	20	25	50	30–60
Supply (Voltage Limits)				
DC 3-Wire	10–58 V	19–30 V	—	—
Maximum Load	200 mA	200 mA	—	—
DC 2-Wire	10–58 V	—	10–58 V	10–58 V
Maximum Load	100 mA	—	100 mA	100 mA
DC 4-Wire	10–58 V	—	10–58 V	10–58 V
Maximum Load	200 mA	—	200 mA	200 mA
AC 2-Wire	20–264 V	—	20–264 V	20–264 V
Maximum Load	350 mA	—	500 mA	500 mA
AC/DC 2-Wire	20–264 V	—	—	—
Maximum Load	200 mA	—	—	—
Enclosure Rating				
Conduit Version	IP67	IP67	IP67	IP67
Connection				
Conduit	1/2 in. NPT	1/2 in. NPT	1/2 in. NPT	1/2 in. NPT
Temperature Range	-13 to +158 °F (-25 to +70 °C)	-13 to +158 °F (-25 to +70 °C)	-13 to +158 °F (-25 to +70 °C)	-13 to +158 °F (-25 to +70 °C)
Page Number	254	256	258	260

Description	Tubular and Rectangular, Application Specific						
	Selective F, NF, N&NF	WFI	Factory Mutual (FM)	Analog	Capacitive	Magnet-Actuated	Rotation Control
							
Size (mm)	18, 30 mm Limit Switch	12, 18 mm Compact Block Style	4, 5, 6.5, 8, 12, 18, 30 mm Block Style	12, 18, 30 mm, F, E, C, D Limit Switch	12, 18, 30, 32 mm Limit Switch	Compact Block or Tubular Style	30 mm E, C
Nominal Sensing Distance Shielded Sn (mm) Maximum Sn shown	5–40	2–10	0.8–40	2–60	2–15	—	10–15
Supply (Voltage Limits)							
DC 3-Wire	10–38 V	10–36 V	—	24 V / 48 V	10–38 V	—	10–58 V
Maximum Load	200 mA	250 mA	—	—	300 mA	—	200 mA
DC 4-Wire	10–38 V	—	—	—	—	—	—
Maximum Load	200 mA	—	—	—	—	—	—
DC 2-Wire	—	10–58 V	7–12 V	24 V / 48 V	—	200 V	—
Maximum Load	—	100 mA	1.65 mA	—	—	0.5 A	—
AC 2-Wire	—	93–132 V	—	—	20–264 V	120–240 V	—
Maximum Load	—	150 mA	—	—	350 mA	0.5 A	—
AC/DC 2-Wire	20–264 V	—	—	—	—	130–200 V	20–264 V
Maximum Load	300 mA	—	—	—	—	0.5 A	0.35 A
Enclosure Rating							
Cable Version	IP68	IP67	IP64/IP67	IP67	IP63/IP67	IP67	IP67
Connector Version	IP67	IP67	—	IP67	—	IP67	IP67
Conduit Entry	IP67	IP67	—	IP67	—	IP67	—
Temperature Range	-13 to +158 °F (-25 to +70 °C)	-40 to +140 °F (-40 to +60 °C)	-13 to +158 °F (-25 to +70 °C)				
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Selection Guide

Tubular

Description	Metal, Fully Shielded, Fixed Sensing Range								Metal, Fully Shielded/ Non-Shielded		
	Standard Sensing Range				Extended Sensing Range				Auto-Adaptable Adjustable Range		
	XS5				XS6				XS6		
											
Diameter (mm)	Ø 8	Ø 12	Ø 18	Ø 30	Ø 8	Ø 12	Ø 18	Ø 30	Ø 12	Ø 18	Ø 30
Nominal Sensing Distance Sn (mm)	1.5	2	5	10	2.5	4	8	15	4	8	15
Supply (Voltage Limits)											
DC 3-Wire	10–36 V	10–36 V	10–36 V	10–36 V	10–58 V	10–58 V	10–58 V	10–58 V	10–36 V	10–36 V	10–36 V
Maximum Load	200 mA	100 mA	100 mA	100 mA							
Dimensions (mm)	Cable	M8 x 33	M12 x 33	M18 x 36.5	M30 x 40.6	M8 x 50	M12 x 50	M18 x 60	M18 x 60	—	—
	Connector	M8 x 42	M12 x 48	M18 x 48.6	M30 x 50.7	M8 x 61	M12 x 61	M18 x 72.2	M30 x 72.2	M12 x 50	M18 x 60
DC 2-Wire	10–58 V	10–58 V	10–58 V	10–58 V	—	—	—	—	—	—	—
Maximum Load	100 mA	100 mA	100 mA	100 mA	—	—	—	—	—	—	—
Dimensions (mm)	Cable	M8 x 50	M12 x 50	M18 x 52.5	M30 x 50	—	—	—	—	—	—
	Connector	M8 x 61	M12 x 61	M18 x 64.6	M30 x 64.2	—	—	—	—	—	—
DC 4-Wire	—	—	—	—	—	—	—	—	—	—	—
Maximum Load	—	—	—	—	—	—	—	—	—	—	—
Dimensions (mm)	Cable	—	—	—	—	—	—	—	—	—	—
	Connector	—	—	—	—	—	—	—	—	—	—
AC/DC 2-Wire	—	—	—	—	—	20–264 V	20–264 V	20–264 V	—	—	—
Maximum Load	—	—	—	—	—	100 mA	100 mA	100 mA	—	—	—
Dimensions (mm)	Cable	—	—	—	—	—	M12 x 50	M18 x 60	M30 x 60	—	—
	Connector	—	—	—	—	—	M12 x 61	M18 x 72.2	M30 x 72.2	—	—
Enclosure Rating											
Cable	IP67	IP68	IP68	IP68	IP67	IP68	IP68	IP68	—	—	—
Connector	IP67	IP67	IP67	IP67							
Connection											
Cable Version	2 m (6.6 ft)	—	—	—							
Connector Version	M8	M12	M12	M12	M8	M12/U20	M12/U20	M12/U20	—	—	—
Operating Temperature	°F	-13 to +158	-13 to +158	-13 to +158	-13 to +158						
	°C	-25 to +70	-25 to +70	-25 to +70	-25 to +70						
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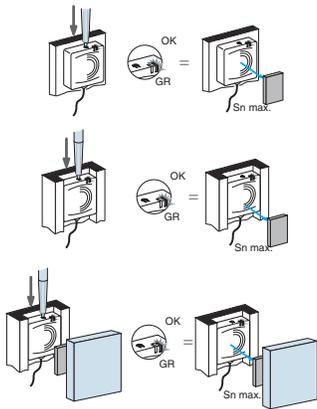
Tubular

Description	Plastic, Non-Shielded				Metal, Shielded/Non-Shielded, Fixed Sensing Range							
	Standard Sensing Range				Standard Sensing Range (Classic)				Nominal Range, Miniature			
	XS4P				XS1M/N; XS2M/N				XS1L/N; XS2L/N			
												
Diameter (mm)	Ø 8	Ø 12	Ø 18	Ø 30	Ø 8	Ø 12	Ø 18	Ø 30	Ø 4	Ø 5	Ø 6.5	
Nominal Sensing Distance Shielded Sn (mm)	—	—	—	—	1.5	2	5	10	1	1	1.5	
Nominal Sensing Distance Non-Shielded Sn (mm)	2.5	4	8	15	2.5	4	8	15	—	—	2.5	
Supply (Voltage Limits)												
DC 3-Wire	10–38 V	10–38 V	10–38 V	10–38 V	10–58 V	10–58 V	10–58 V	10–58 V	5–30 V	5–30 V	10–38 V	
Maximum Load	200 mA	200 mA	200 mA	200 mA	100 mA	200 mA	200 mA	200 mA	100 mA	100 mA	200 mA	
Dimensions (mm)	Cable	M8 x 33	M12 x 33	M18 x 33	M30 x 40	M8 x 50	M12 x 50	M18 x 60	M30 x 60	M4 x 29	M5 x 29	M6.5 x 33
	Connector	M8 x 45	M12 x 45	M18 x 45	M30 x 50	M8 x 61	M12 x 61	M18 x 70	M30 x 70	M4 x 41	M5 x 41	M6.5 x 45
DC 2-Wire	—	—	—	—	10–58 V	10–58 V	10–58 V	10–58 V	—	—	—	
Maximum Load	—	—	—	—	100 mA	100 mA	100 mA	100 mA	—	—	—	
Dimensions (mm)	Cable	—	—	—	—	—	—	—	—	—	—	
	Connector	—	—	—	—	—	—	—	—	—	—	
DC 4-Wire	10–38 V	10–38 V	10–38 V	10–38 V	—	—	—	—	—	—	10–38 V	
Maximum Load	200 mA	200 mA	200 mA	200 mA	—	—	—	—	—	—	200 mA	
Dimensions (mm)	Cable	M8 x 50	M12 x 50	M18 x 60	M30 x 60	—	—	—	—	—	M6.5 x 50	
	Connector	M8 x 61	M12 x 61	M18 x 70	M30 x 70	—	—	—	—	—	—	
AC/DC 2-Wire	20–264 V	20–264 V	—	—	—							
Maximum Load	100 mA	200 mA	200 mA	200 mA	100 mA	200 mA	200 mA	200 mA	—	—	—	
Dimensions (mm)	Cable	M8 x 50	M12 x 50	M18 x 60	M30 x 60	2 m (6.6 ft)	2 m (6.6 ft)	2 m (6.6 ft)	2 m (6.6 ft)	—	—	—
	Connector	M8 x 61	M12 x 61	M18 x 70	M30 x 70	U20	U20	U20/U78	U20/U78	—	—	—
Enclosure Rating												
Cable	IP67	IP68	IP68	IP68	IP67	IP68	IP68	IP68	IP67	IP67	IP67	
Connector	IP67	IP67	IP67	IP67	IP67							
Connection												
Cable	2 m (6.6 ft)	2 m (6.6 ft)	2 m (6.6 ft)	2 m (6.6 ft)	2 m (6.6 ft)							
Connector	M8/U20	M12/U20	M12/U20	M12/U20	M12/U20	M12/U20	M12/U20	M12/U20	M8	M8	M8/M12	
Operating Temperature	°F	-13 to +158	-13 to +158	-13 to +158	-13 to +158	-13 to +176	-13 to +176	-13 to +176	-13 to +176	-13 to +158	-13 to +158	-13 to +158
	°C	-25 to +70	-25 to +70	-25 to +70	-25 to +70	-25 to +80	-25 to +80	-25 to +80	-25 to +80	-25 to +70	-25 to +70	-25 to +70
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Selection Guide

Auto-Adaptable Technology

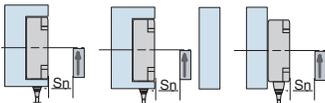


Principle of Operation

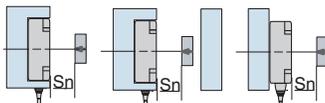
Osiconcept technology offers simplicity through innovation.

With Osiconcept, a single product meets all metal-object detection needs. By simply pressing the Teach Mode button, the product automatically adapts to an optimum configuration for all detection, flush mountability, and environmental requirements. Other advantages of Osiconcept technology include:

- Increased Performance
 - Sensing distance is optimized regardless of the mounting configuration, the object, the environment, or the background.
 - Products are suitable for all metal environments.
- Simplified Use
 - Osiconcept technology is associated with the availability of the flattest, most compact sensors on the market, ensuring that the sensor is fully built into the machine, limiting risks of mechanical damage.
 - Using the teach mode eliminates mechanical adjustments.
- Lower Costs
 - Adjustment times and complex supports are eliminated.
 - The elimination of flush-mountable and non-flush-mountable versions halves the number of catalog numbers.
 - Product selection is easier and quicker.



Precision side-approach detection



Precision frontal-approach detection

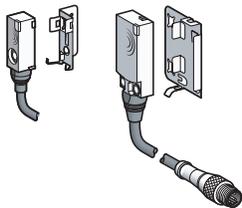
Fine Adjustment for Precise Positioning

- Precision **side-approach** detection makes it possible to accurately define the position where the object is detected as it passes the sensor. With Osiconcept technology, the desired detection position can be stored in memory by simply pressing the teach button.
- Precision **frontal-approach** detection makes it possible to accurately define the position where the object is detected as it approaches the sensor. With Osiconcept technology, the desired detection position can be stored in memory by simply pressing the teach button.

Installation

A full line of support brackets allows for simple, fast installation or maintenance. No tools are necessary; clip the sensor into place, and it is mounted and ready for operation. Brackets are available for all sizes—J, F, E, C, D—in flat and 90° styles.

Brackets are also available to substitute for existing XS•E, XS•C, and XS•D. See page 284.

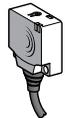


Proximity Sensors

Selection Guide

Auto-Adaptable Technology

Flat

Dimensions, in. (mm)	0.51 x 1.0 x 1.0 (13 x 26 x 26)	1.57 x 1.57 x 0.59 (40 x 40 x 15)	3.14 x 3.14 x 1.0 (80 x 80 x 26)
	Size E 	Size C 	Size D 
Applications	Machine Tooling, Molding, Welding Machinery, and Packaging		Material Handling, Conveyors
Sn—Flush Mounted, in. (mm)	0.2–0.39 (5–10)	0.31–0.59 (8–15)	0.78–1.57 (20–40)
Sn—Non-Flush Mounted, in. (mm)	0.2–0.59 (5–15)	0.31–0.98 (8–25)	0.78–2.36 (20–60)
Catalog Number	XS8E1A1	XS8CE1A1	XS8D1A1
Pages	180	180	180

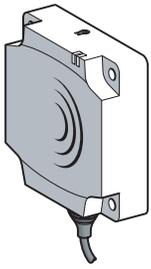
Tubular

Dimensions, in. (mm)	0.47 (12)	0.71 (18)	1.18 (30)
			
Applications	Machining, Food Industry		
Sn—Flush Mounted, in. (mm)	0.07–0.13 (1.7–3.4)	6.14–0.27 (3.5–7)	0.24–0.47 (6–12)
Sn—Non-Flush Mounted, in. (mm)	0.07–0.20 (1.7–5)	0.14–0.40 (3.5–10)	0.24–0.71 (6–18)
Catalog Number	XS612B•	XS618B•	XS630B•
Pages	184	184	184

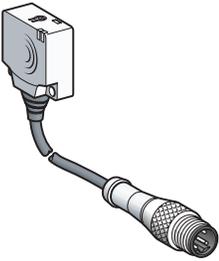
Proximity Sensors

XS8 Auto-Adaptable Inductive Sensor

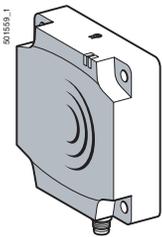
Flat Rectangular, DC and AC/DC



XS8 •1A1...L2

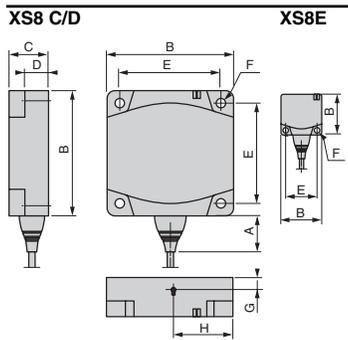


XS8 E1A1...M8



XS8 E1A1...M8
XS8 C1A1...M8

Dimensions



XS8	A	A	B	C	D	E	F	G	H
	L2	M12							
E	0.55	0.4	1.0	0.5	0.3	0.8	0.1	0.26	0.25
	14	11	26	13	8.8	20	3.5	6.8	6.6
C	0.55	0.4	1.6	0.6	0.4	1.3	0.1	0.32	0.53
	14	11	40	15	9.8	33	4.5	8.3	13.6
D	0.9	0.5	3.1	1.0	0.6	2.5	0.2	0.33	1.5
	23	14	80	26	16	65	5.5	8.5	37.8

in.
mm

Features

- Enhanced sensing distances
- Self-adapting to flush or non-flush mounted environments
- 3-wire DC and 2-wire AC/DC
- Self-teaching

Nominal Sensing Distance	Circuit Type	Output Mode	Voltage Range	Load Current Maximum	Operating Frequency	Catalog Number
DC						
Size E (13 x 26 x 26 mm) 2 m (6.6 ft) cable ▲						
15 mm	PNP	N.O.*	12–24 Vdc	100 mA	1,000 Hz	XS8E1A1PAL2
15 mm	NPN	N.O.*	12–24 Vdc	100 mA	1,000 Hz	XS8E1A1NAL2
Size E (13 x 26 x 26 mm) M8 connector						
15 mm	PNP	N.O.*	12–24 Vdc	100 mA	1,000 Hz	XS8E1A1PAM8
15 mm	NPN	N.O.*	12–24 Vdc	100 mA	1,000 Hz	XS8E1A1NAM8
Size E (13 x 26 x 26 mm) M12 pigtail, 0.1 m (3.9 in.)						
15 mm	PNP	N.O.*	12–24 Vdc	100 mA	1,000 Hz	XS8E1A1PAL01M12
15 mm	NPN	N.O.*	12–24 Vdc	100 mA	1,000 Hz	XS8E1A1NAL01M12
Size C (15 x 40 x 40 mm) 2 m (6.6 ft) cable ▲						
25 mm	PNP	N.O.*	12–24 Vdc	200 mA	1,000 Hz	XS8C1A1PAL2
25 mm	NPN	N.O.*	12–24 Vdc	200 mA	1,000 Hz	XS8C1A1NAL2
Size C (15 x 40 x 40 mm) M8 connector						
25 mm	PNP	N.O.*	12–24 Vdc	200 mA	1,000 Hz	XS8C1A1PAM8
25 mm	NPN	N.O.*	12–24 Vdc	200 mA	1,000 Hz	XS8C1A1NAM8
Size C (15 x 40 x 40 mm) M12 pigtail, 0.1 m (3.9 in.)						
25 mm	PNP	N.O.*	12–24 Vdc	200 mA	1,000 Hz	XS8C1A1PAL01M12
25 mm	NPN	N.O.*	12–24 Vdc	200 mA	1,000 Hz	XS8C1A1NAL01M12
Size D (26 x 80 x 80 mm) 2 m (6.6 ft) cable ▲						
60 mm	PNP	N.O.*	12–24 Vdc	200 mA	100 Hz	XS8D1A1PAL2
60 mm	NPN	N.O.*	12–24 Vdc	200 mA	100 Hz	XS8D1A1NAL2
Size D (26 x 80 x 80 mm) M12 connector						
60 mm	PNP	N.O.*	12–24 Vdc	200 mA	100 Hz	XS8D1A1PAM12
60 mm	NPN	N.O.*	12–24 Vdc	200 mA	100 Hz	XS8D1A1NAM12
AC						
Size E (13 x 26 x 26 mm) 2 m (6.6 ft) cable ▲						
15 mm	2-wire	N.O.*	24–240 Vac/24–210 Vdc	5–200 mA	1,000/50 Hz	XS8E1A1MAL2
Size E (13 x 26 x 26 mm) U20 pigtail, 0.1 m (3.9 in.)						
15 mm	2-wire	N.O.*	24–240 Vac/24–210 Vdc	5–200 mA	1,000/50 Hz	XS8E1A1MAL01U20
Size C (15 x 40 x 40 mm) 2 m (6.6 ft) cable ▲						
25 mm	2-wire	N.O.*	24–240 Vac/24–210 Vdc	5–300 mA	1,000/50 Hz	XS8C1A1MAL2
Size C (15 x 40 x 40 mm) U20 pigtail, 0.1 m (3.9 in.)						
25 mm	2-wire	N.O.*	24–240 Vac/24–210 Vdc	5–300 mA	1,000/50 Hz	XS8C1A1MAL01U20
Size D (26 x 80 x 80 mm) 2 m (6.6 ft) cable ▲						
60 mm	2-wire	N.O.*	24–240 Vac/24–210 Vdc	5–300 mA	100/50 Hz	XS8D1A1MAL2
Size D (26 x 80 x 80 mm) U20 connector						
60 mm	2-wire	N.O.*	24–240 Vac/24–210 Vdc	5–300 mA	100/50 Hz	XS8D1A1MAU20

★ To order a normally closed (N.C.) version, change the A to B. Example: XS8C1A1PAL2 to XS8C1A1PBL2.
▲ For a 5 m (16.4 ft) cable length, add suffix L5. For a 10 m (32.8 ft) cable length, add suffix L10.

Minimum Mounting Clearances, in. (mm)



	Side by Side		Face to Face	
XS8E	e ≥ 1.6 (40)	e ≥ 5.9 (150)	e ≥ 3.1 (80)	e ≥ 11.8 (300)
XS8C	e ≥ 2.4 (60)	e ≥ 4.9 (125)	e ≥ 4.7 (120)	e ≥ 9.8 (250)
XS8D	e ≥ 7.9 (200)	e ≥ 23.6 (600)	e ≥ 15.7 (400)	

Proximity Sensors

XS8 Auto-Adaptable Inductive Sensor

Flat Rectangular, DC and AC/DC

Wiring

Connector

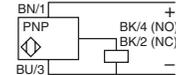
M8 M12 0.5 in. 20-UNF



Cable

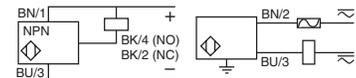
PNP/M12 or M8

Blue BU -
Brown BN +
Black BK Output



NPN/M12 or M8

Type 2-Wire 0.5 in. 20-UNF



M8 connector, N.O. and N.C. to pin 4.

Specifications

Mechanical		Shielded	Non-Shielded
Fine Detection Zone	XS8E	5–10 mm	5–15 mm
	XS8C	8–15 mm	8–25 mm
	XS8D	20–40 mm	20–60 mm
Sn	XS8E	0–10 mm	0–15 mm
	XS8C	0–15 mm	0–25 mm
	XS8D	0–40 mm	0–60 mm
Temperature Range	Storage	-40 to +185 °F (-40 to +85 °C)	
	Operation	-13 to +158 °F (-25 to +70 °C)	
Enclosure Rating	NEMA Type	1, 4X, 12	
	IEC	IP68 cable version / IP67 connector version	
Vibration		25 g, ±2 mm amplitude (10–55 Hz)	
Shock Resistance		50 g, 11 ms duration	
Differential (% of Sr)		1–15%	
Repeatability (% of Sr)		2%	
LED Indicator	Output	Yellow	
	Power and Teach	Green	
Enclosure material		PBT	
Cable		PVR 3 x 0.34 mm ²	
Connector		M8 Nano 3-pin, M12 Micro 4-pin, U20 Micro 3-pin	
Electrical		2-wire AC/DC	3-wire DC
Voltage Range		24–240 Vac/24–210 Vdc	12–24 Vdc
Voltage Limit (Including Ripple)		20–264 Vac/Vdc	10–36 Vdc
Voltage Drop		5.5 V	2 V
Maximum Load Current	XS8E	5–200 mA	100 mA
	XS8C	DC: 5–300 mA; AC: 5–260 mA	200 mA
	XS8D	DC: 5–300 mA; AC: 5–260 mA	200 mA
Maximum Leakage (Residual) Current—Open State		1.5 mA	—
Current Consumption		—	10 mA
Power-up Delay (Maximum)	XS8E	10 ms	5 ms
	XS8C	10 ms	5 ms
	XS8D	15 ms	10 ms
On Delay (Maximum)	XS8E	0.3 ms	0.3 ms
	XS8C	0.3 ms	0.3 ms
	XS8D	0.3 ms	0.3 ms
Off Delay (Maximum)	XS8E	0.7 ms	0.7 ms
	XS8C	0.7 ms	0.7 ms
	XS8D	5 ms	5 ms
Protective Circuitry	Short Circuit Protection	No	Yes
	Overload Protection	No	Yes
Agency Listings		UL	SP
			CE

Connector Cables (M8 or S suffix; M12 or D suffix; U20 or K suffix)

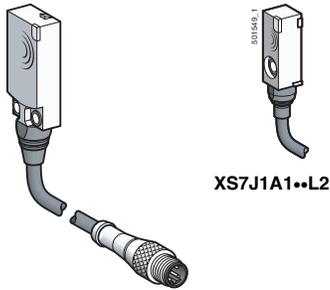
XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths. . . . page 626

Proximity Sensors

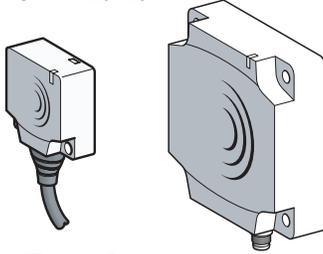
XS7 Inductive Sensor

Flat Rectangular, DC



XS7J1A1..L2

XS7FA1..L01M8

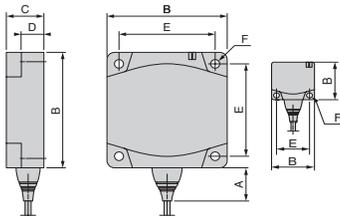


XS7 1A1..L2

XS7 D1A1..M12

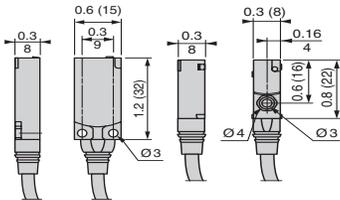
Dimensions

XS7C/D XS7E



XS7	A L2	A M12	B	C	D	E	F
E	0.55 (14)	0.4 (11)	1.0 (26)	0.5 (13)	0.3 (8.8)	0.8 (20)	0.1 (3.5)
C	0.55 (14)	0.4 (11)	1.6 (40)	0.6 (15)	0.4 (9.8)	1.3 (33)	0.1 (4.5)
D	0.9 (23)	0.5 (14)	3.1 (80)	1.0 (26)	0.6 (16)	2.5 (65)	0.2 (5.5)

XS7F XS7J



in. (mm)

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

Entire range of flat proximity sensors dedicated to OEMs and their applications.

- Complete flat range offering
- 2- and 3-wire DC
- Normally open or normally closed outputs available
- Cable and connector versions
- PNP or NPN

Nominal Sensing Distance	Circuit Type	Output Mode	Voltage Range	Load Current Maximum	Operating Frequency	Catalog Number
Size J (8 x 8 x 22 mm) 2 m (6.6 ft) cable ▲						
2.5 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	4,000 Hz	XS7J1A1DAL2
2.5 mm	PNP	N.O.★	12–24 Vdc	100 mA	2,000 Hz	XS7J1A1PAL2
2.5 mm	NPN	N.O.★	12–24 Vdc	100 mA	2,000 Hz	XS7J1A1NAL2
Size J (8 x 8 x 22 mm) M8 pigtail, 0.1 m (3.9 in.)						
2.5 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	4,000 Hz	XS7J1A1DAL01M8
2.5 mm	PNP	N.O.★	12–24 Vdc	100 mA	2,000 Hz	XS7J1A1PAL01M8
2.5 mm	NPN	N.O.★	12–24 Vdc	100 mA	2,000 Hz	XS7J1A1NAL01M8
Size F (8 x 15 x 32 mm) 2 m (6.6 ft) cable ▲						
5 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	5,000 Hz	XS7F1A1DAL2
5 mm	PNP	N.O.★	12–24 Vdc	100 mA	2,000 Hz	XS7F1A1PAL2
5 mm	NPN	N.O.★	12–24 Vdc	100 mA	2,000 Hz	XS7F1A1NAL2
Size F (8 x 15 x 32 mm) M8 pigtail, 0.1 m (3.9 in.)						
5 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	5,000 Hz	XS7F1A1DAL01M8
5 mm	PNP	N.O.★	12–24 Vdc	100 mA	2,000 Hz	XS7F1A1PAL01M8
5 mm	NPN	N.O.★	12–24 Vdc	100 mA	2,000 Hz	XS7F1A1NAL01M8
Size E (13 x 26 x 26 mm) 2 m (6.6 ft) cable ▲						
10 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	1,000 Hz	XS7E1A1DAL2
10 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7E1A1PAL2
10 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7E1A1NAL2
Size E (13 x 26 x 26 mm) M8 connector						
10 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	1,000 Hz	XS7E1A1DAM8
10 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7E1A1PAM8
10 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7E1A1NAM8
Size E (13 x 26 x 26 mm) M12 pigtail, 0.1 m (3.9 in.) ◆						
10 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	1,000 Hz	XS7E1A1DAL01M12
10 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7E1A1PAL01M12
10 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7E1A1NAL01M12
Size C (15 x 40 x 40 mm) 2 m (6.6 ft) cable ▲						
15 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	1,000 Hz	XS7C1A1DAL2
15 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7C1A1PAL2
15 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7C1A1NAL2
Size C (15 x 40 x 40 mm) M8 connector						
15 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	1,000 Hz	XS7C1A1DAM8
15 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7C1A1PAM8
15 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7C1A1NAM8
Size C (15 x 40 x 40 mm) M12 pigtail, 0.1 m (3.9 in.) ◆						
15 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	1,000 Hz	XS7C1A1DAL01M12
15 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7C1A1PAL01M12
15 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	XS7C1A1NAL01M12
Size D (26 x 80 x 80 mm) 2 m (6.6 ft) cable ▲						
40 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	100 Hz	XS7D1A1DAL2
40 mm	PNP	N.O.★	12–24 Vdc	100 mA	100 Hz	XS7D1A1PAL2
40 mm	NPN	N.O.★	12–24 Vdc	100 mA	100 Hz	XS7D1A1NAL2
Size D (26 x 80 x 80 mm) M12 connector						
40 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	100 Hz	XS7D1A1CAM12
40 mm	2-wire	N.O.★	12–24 Vdc	1.5–100 mA	100 Hz	XS7D1A1DAM12
40 mm	PNP	N.O.★	12–24 Vdc	100 mA	100 Hz	XS7D1A1PAM12
40 mm	NPN	N.O.★	12–24 Vdc	100 mA	100 Hz	XS7D1A1NAM12

★ To order a normally closed (N.C.) version, change the A to B. Example: XS718B1PAL2 to XS718B1PBL2.

◆ 0.8 m and 0.15 m pigtail length available on 2-wire E and C.

▲ For a 5 m (16.4 ft) cable length, add suffix L5. For a 10 m (32.8 ft) cable length, add suffix L10.

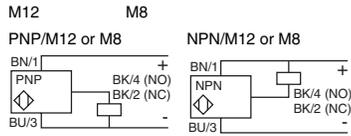
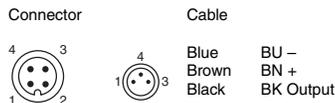
Proximity Sensors

XS7 Inductive Sensor

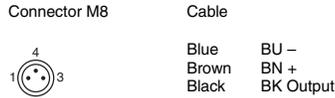
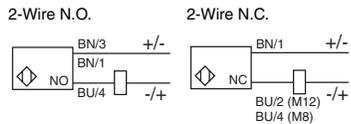
Flat Rectangular, DC

Wiring

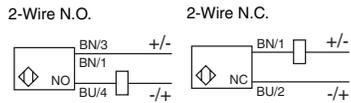
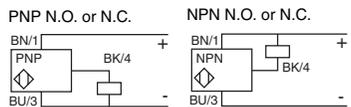
XS7E, XS7C, XS7D



M8 connector, N.O. and N.C. to pin 4.



XS7J, XS7F



Connector Cables (M8 or S suffix; M12 or D suffix)

XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths... page 626

Specifications

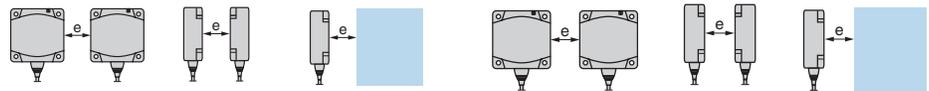
Mechanical

Usable Sensing Range	XS7J	0–2 mm
	XS7F	0–4 mm
	XS7E	0–8 mm
	XS7C	0–12 mm
	XS7D	0–32 mm
Temperature Range	Storage	-40 to +185 °F (-40 to +85 °C)
	Operational	-13 to +158 °F (-25 to +70 °C)
Enclosure Rating	NEMA Type	1, 4X, 12
	IEC	IP68 Cable version / IP67 Connector version
Vibration		25 g, ±2 mm amplitude (10–55 Hz)
Shock Resistance		50 g, 11 ms duration
Differential (% of Sr)		1–15%
Repeatability (% of Sr)		2%
LED Indicator		Yellow output
Enclosure Material		PBT
Cable		PVR, 3 x 0.34 mm ²
Connector		Nano-style 3-pin M8 / micro-style 4-pin M12

Electrical

	2-wire	3-wire
Voltage Range	12–24 Vdc	12–24 Vdc
Voltage Limit (Including Ripple)	10–36 Vdc	10–36 Vdc
Voltage Drop	2 V	4 V
Current Limit Maximum	100 mA	100 mA
Current consumption	0.5 mA	10 mA
Power-up Delay (Maximum)	XS7J	10 ms
	XS7F	5 ms
	XS7E	5 ms
	XS7C	5 ms
	XS7D	10 ms
On Delay (Maximum)	XS7J	0.5 ms
	XS7F	0.5 ms
	XS7E	0.3 ms
	XS7C	0.3 ms
	XS7D	10 ms
Off Delay (Maximum)	XS7J	1 ms
	XS7F	5 ms
	XS7E	0.7 ms
	XS7C	0.7 ms
	XS7D	10 ms
Protective Circuitry	Short Circuit Protection	Yes
	Overload Protection	Yes
Agency Listings	E164869 CCN NRKH	

Minimum Mounting Clearances (mm)

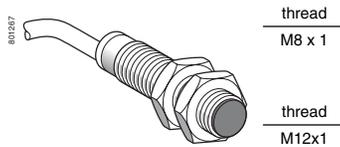


	Side by Side	Face to Face	Face to Metal Object		Side by Side	Face to Face	Face to Metal Object	
XS7E	e ≥ 0.2 (4)	e ≥ 0.9 (24)	e ≥ 0.2 (6)	XS7J	e ≥ 0.03 (1)	e ≥ 0.2 (6)	e ≥ 0.08 (2)	
XS7C	e ≥ 0.4 (10)	e ≥ 2.4 (60)	e ≥ 0.6 (15)		XS7F	e ≥ 0.8 (20)	e ≥ 0.4 (12)	e ≥ 0.12 (3)
XS7D	e ≥ 0.8 (20)	e ≥ 4.7 (120)	e ≥ 1.2 (30)					

Proximity Sensors

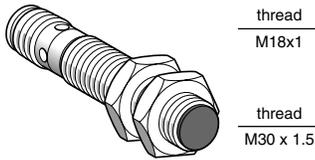
XS6 Extended Range and Auto-Adaptable Inductive Sensor

Metal Tubular, DC and AC/DC



XS6 ••B1••L2

thread
M8 x 1



XS6 ••B1••M12

thread
M18 x 1

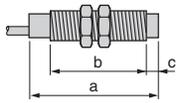
thread
M30 x 1.5

Features

Entire range of fully shielded metal body tubular inductive proximity sensors

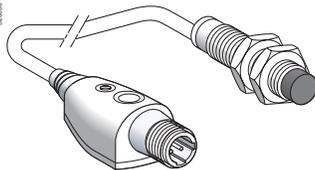
- Increased sensing range, fully shielded
- 2-wire AC/DC and 3-wire DC
- Normally open or normally closed outputs available
- Cable and connector versions
- PNP or NPN, DC
- Self-Teach available on 12–30 mm versions

Dimensions



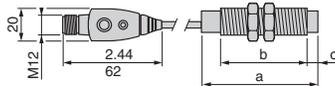
	Cable		Connector	
	a	b	a	b
∅ 8	1.9 (50)	1.6 (42)	2.4 (61)	1.6 (40)
∅ 12	1.9 (50)	1.6 (42)	2.4 (61)	1.6 (42)
∅ 18	2.3 (60)	0.09 (51)	2.8 (72.2)	2.0 (51)
∅ 30	2.3 (60)	0.09 (51)	2.8 (72.2)	2.0 (51)

in. (mm)



XS6••B2••L01M12

Dimensions



	Connector M12		
	a	b	c
∅ 12	1.9 (50)	1.4 (37)	0.2 (5)
∅ 18	2.3 (60)	1.5 (38.5)	0.31 (8)
∅ 30	29.9 (760)	1.5 (38.5)	0.5 (13)

in. (mm)

Dual Dimensions inches/mm

Nominal Sensing Distance	Circuit Type	Output Mode	Voltage Range	Load Current Maximum	Operating Frequency		Catalog Number
					DC	AC	
8 mm Diameter, 2 m (6.6 ft) cable ▲							
2.5 mm	PNP	N.O.★	12–48 Vdc	200 mA	5,000 Hz	—	XS608B1PAL2
2.5 mm	NPN	N.O.★	12–48 Vdc	200 mA	5,000 Hz	—	XS608B1NAL2
8 mm Diameter, M12 connector							
2.5 mm	PNP	N.O.★	12–48 Vdc	200 mA	5,000 Hz	—	XS608B1PAM8
2.5 mm	NPN	N.O.★	12–48 Vdc	200 mA	5,000 Hz	—	XS608B1NAM8
12 mm Diameter, 2 m (6.6 ft) cable ▲							
4 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	4,000 Hz	25 Hz	XS612B1MAL2
4 mm	PNP	N.O.★	12–48 Vdc	200 mA	5,000 Hz	—	XS612B1PAL2
4 mm	NPN	N.O.★	12–48 Vdc	200 mA	5,000 Hz	—	XS612B1NAL2
12 mm Diameter, M12 connector							
4 mm	2-wire	N.O.★	24–240 Vac/24–210 Vdc	1.5–100 mA	4,000 Hz	25 Hz	XS612B1MAU20
4 mm	PNP	N.O.★	12–48 Vdc	200 mA	5,000 Hz	—	XS612B1PAM12
4 mm	NPN	N.O.★	12–48 Vdc	200 mA	5,000 Hz	—	XS612B1NAM12
18 mm Diameter, 2 m (6.6 ft) cable ▲							
8 mm	2-wire	N.O.★	24–240 Vac/24–210 Vdc	1.5–100 mA	3,000 Hz	25 Hz	XS618B1MAL2
8 mm	PNP	N.O.★	12–48 Vdc	200 mA	2,000 Hz	—	XS618B1PAL2
8 mm	NPN	N.O.★	12–48 Vdc	200 mA	2,000 Hz	—	XS618B1NAL2
18 mm Diameter, M12 connector							
8 mm	2-wire	N.O.★	24–240 Vac/24–210 Vdc	1.5–100 mA	3,000 Hz	25 Hz	XS618B1MAU20
8 mm	PNP	N.O.★	12–48 Vdc	200 mA	2,000 Hz	—	XS618B1PAM12
8 mm	NPN	N.O.★	12–48 Vdc	200 mA	2,000 Hz	—	XS618B1NAM12
30 mm Diameter, 2 m (6.6 ft) cable ▲							
15 mm	2-wire	N.O.★	24–240 Vac/24–210 Vdc	1.5–100 mA	2,000 Hz	25 Hz	XS630B1MAL2
15 mm	PNP	N.O.★	12–48 Vdc	200 mA	1,000 Hz	—	XS630B1PAL2
15 mm	NPN	N.O.★	12–48 Vdc	200 mA	1,000 Hz	—	XS630B1NAL2
30 mm Diameter, M12 connector							
15 mm	2-wire	N.O.★	24–240 Vac/24–210 Vdc	1.5–100 mA	2,000 Hz	25 Hz	XS630B1MAU20
15 mm	PNP	N.O.★	12–48 Vdc	200 mA	1,000 Hz	—	XS630B1PAM12
15 mm	NPN	N.O.★	12–48 Vdc	200 mA	1,000 Hz	—	XS630B1NAM12

Self-Teach version◆ (Auto-Adaptable)

12 mm Diameter, M12 connector pigtail 0.1 m (3.9 in.)							
5 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	—	XS612B2PAL01M12
5 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	—	XS612B2NAL01M12
18 mm Diameter, M12 connector pigtail 0.1 m (3.9 in.)							
9 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	—	XS618B2PAL01M12
9 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	—	XS618B2NAL01M12
30 mm Diameter, M12 connector pigtail 0.1 m (3.9 in.)							
15 mm	PNP	N.O.★	12–24 Vdc	100 mA	1,000 Hz	—	XS630B2PAL01M12
15 mm	NPN	N.O.★	12–24 Vdc	100 mA	1,000 Hz	—	XS630B2NAL01M12

★ To order a normally closed (N.C.) version, change the A to B. Example: XS518B1PAL2 to XS518B1PBL2.

◆ Self-teach version only

▲ For a 5 m (16.4 ft) cable length, add suffix L5. For a 10 m (32.8 ft) cable length, add suffix L10.

Minimum Mounting Clearances, in. (mm)

Auto-Adaptable				Extended Range		
Side by Side		Face to Face		Side by Side	Face to Face	Face to Metal Object
Flush	Not Flush	Flush	Not Flush			
∅ 12	e ≥ 0.55 (14)	1.9 (50)	e ≥ 1.9 (50)	∅ 12	e ≥ 0.1 (3)	e ≥ 0.7 (18)
∅ 18	e ≥ 1.1 (28)	3.9 (100)	e ≥ 3.9 (100)	∅ 18	e ≥ 0.2 (4)	e ≥ 0.9 (24)
∅ 30	e ≥ 1.9 (48)	7.1 (180)	e ≥ 7.1 (180)	∅ 30	e ≥ 0.4 (10)	e ≥ 2.4 (60)
					e ≥ 0.8 (20)	e ≥ 4.7 (120)

Proximity Sensors

XS6 Extended Range and Auto-Adaptable Inductive Sensor

Metal Tubular, DC and AC/DC

Wiring

3-Wire Selectable

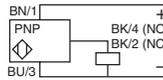
Connector M12



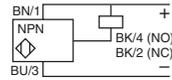
Cable

Blue BU -
Brown BN +
Black BK Output

PNP



NPN

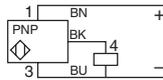


Connector M12

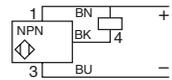


Blue BU -
Brown BN +
Black BK Output

PNP



NPN



2-Wire AC/DC

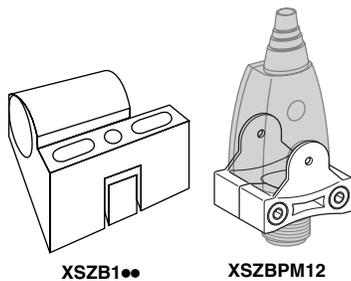
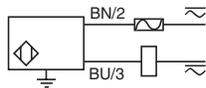
Connector U20



Cable

Blue BU -
Brown BN +
Black BK Output

2-Wire Non-Polarized



XSZB100

XSZBPM12

Connector Cables

(M12 or D suffix; U20 or K suffix)

Part Number	Description
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths... page 626

Specifications

Mechanical	Extended Range	Auto-Adaptable	
		Shielded	Non-Shielded
Fine Detection Zone	8 mm	0-2 mm	—
	12 mm	0-3.2 mm	1.7-3.4 mm
	18 mm	0-6.4 mm	3.5-6 mm
	30 mm	0-12 mm	6-12 mm
Sn	12 mm	—	0-3.4 mm
	18 mm	—	0-6 mm
	30 mm	—	0-12 mm
Temperature Rating	Storage	-40 to +185 °F (-40 to +85 °C)	
	Operation	-13 to +158 °F (-25 to +70 °C)	
Enclosure Rating	NEMA Type	3, 4X, 6P, 12, 13	
	IEC	IP68 cable versions (IP67 connector versions)	
Enclosure Material	Case	Nickel-plated brass	
	Face	PBT	
Maximum Tightening Torque	8 mm	9 N•m (6.7 lb-ft)	—
	12 mm	15 N•m (11 lb-ft)	—
	18 mm	35 N•m (26 lb-ft)	—
	30 mm	50 N•m (37 lb-ft)	—
Vibration	25 g, ±2 mm amplitude (10-55 Hz)		
Shock Resistance	50 g, 11 ms duration		
Differential (% of Sr)	15%		
Repeatability (% of Sr)	3%		
LED Indicator	Power and Teach	—	Green
	Output	Yellow	
Cable	PVR 3 x 0.34 mm ² / PVR2 x 0.5 mm ²	PVR - 4.2 mm (0.17 in.) O.D.	
Connector	M12 4-pin / U20 3-pin micro-style	M12 micro-style 4-pin	
Electrical	2-wire AC/DC	3-wire DC	Auto-adaptable DC
Voltage Range	24-240 Vac; 24-210 Vdc	12-48 Vdc	12-24 Vdc
Voltage Limit (Including Ripple)	20-264 Vac/Vdc	10-58 Vdc	10-36 Vdc
Voltage Drop	5.5 V	2 V	2 V
Maximum Leakage (Residual) Current—Open State	0.8 mA	—	—
Current Consumption	—	10 mA	10 mA
Maximum Current Limit	AC: 5-300 mA; DC: 5-200 mA	200 mA	100 mA
Power-up Delay (Maximum)	20 ms-12 mm; 25 ms-18/30 mm	5 ms	5 ms
On Delay (Maximum)	8 mm	—	—
	12 mm	0.5 ms	0.2 ms
	18 mm	0.5 ms	0.3 ms
	30 mm	0.5 ms	0.3 ms
Off Delay (Maximum)	8 mm	—	—
	12 mm	0.2 ms	0.2 ms
	18 mm	0.5 ms	0.7 ms
	30 mm	2 ms	0.7 ms
Operating Frequency, Maximum	8 mm	—	—
	12 mm	AC: 25 Hz / DC: 1,000 Hz	2,500 Hz
	18 mm	AC: 25 Hz / DC: 1,000 Hz	1,000 Hz
	30 mm	AC: 25 Hz / DC: 500 Hz	500 Hz
Protective Circuitry	Short Circuit Protection	No	Yes
	Overload Protection	Yes	Yes
	Reverse Polarity Protection	Yes	Yes
Agency Listings	UL	SE	CE

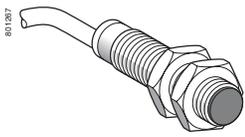
Accessories

Description	Catalog Number
Mounting bracket for teach connector	XSZBPM12
8 mm tubular mounting bracket	XSZB108
12 mm tubular mounting bracket	XSZB112
18 mm tubular mounting bracket	XSZB118
30 mm tubular mounting bracket	XSZB130

Proximity Sensors

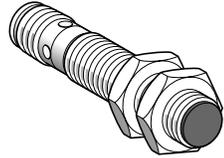
XS5 Inductive Sensor

Metal Tubular, DC



XS5 ••B1••L2

thread
M8 x 1



XS5 ••B1••M12

thread
M12x1

thread
M18x1

thread
M30x1.5

Features

Complete range of tubular proximity sensors dedicated to OEMs and their applications

- Low cost shielded tubular inductive proximity sensors
- 2- and 3-wire DC
- Normally open or normally closed outputs available
- Cable and connector versions
- PNP or NPN

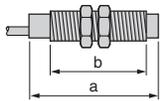
Nominal Sensing Distance	Circuit Type	Output Mode	Voltage Range	Load Current Maximum	Operating Frequency	Catalog Number
8 mm Diameter, 2 m (6.6 ft) cable ▲						
1.5 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	4,000 Hz	XS508B1DAL2
1.5 mm	PNP	N.O.★	12–24 Vdc	200 mA	5,000 Hz	XS508B1PAL2
1.5 mm	NPN	N.O.★	12–24 Vdc	200 mA	5,000 Hz	XS508B1NAL2
8 mm Diameter, M12 connector						
1.5 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	4,000 Hz	XS508B1DAM8
1.5 mm	PNP	N.O.★	12–24 Vdc	200 mA	5,000 Hz	XS508B1PAM8
1.5 mm	NPN	N.O.★	12–24 Vdc	200 mA	5,000 Hz	XS508B1NAM8
12 mm Diameter, 2 m (6.6 ft) cable ▲						
2 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	4,000 Hz	XS512B1DAL2
2 mm	PNP	N.O.★	12–24 Vdc	200 mA	5,000 Hz	XS512B1PAL2
2 mm	NPN	N.O.★	12–24 Vdc	200 mA	5,000 Hz	XS512B1NAL2
12 mm Diameter, M12 connector						
2 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	4,000 Hz	XS512B1DAM12
2 mm	PNP	N.O.★	12–24 Vdc	200 mA	5,000 Hz	XS512B1PAM12
2 mm	NPN	N.O.★	12–24 Vdc	200 mA	5,000 Hz	XS512B1NAM12
18 mm Diameter, 2 m (6.6 ft) cable ▲						
5 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	3,000 Hz	XS518B1DAL2
5 mm	PNP	N.O.★	12–24 Vdc	200 mA	2,000 Hz	XS518B1PAL2
5 mm	NPN	N.O.★	12–24 Vdc	200 mA	2,000 Hz	XS518B1NAL2
18 mm Diameter, M12 connector						
5 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	3,000 Hz	XS518B1DAM12
5 mm	PNP	N.O.★	12–24 Vdc	200 mA	2,000 Hz	XS518B1PAM12
5 mm	NPN	N.O.★	12–24 Vdc	200 mA	2,000 Hz	XS518B1NAM12
30 mm Diameter, 2 m (6.6 ft) cable ▲						
10 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	2,000 Hz	XS530B1DAL2
10 mm	PNP	N.O.★	12–24 Vdc	200 mA	1,000 Hz	XS530B1PAL2
10 mm	NPN	N.O.★	12–24 Vdc	200 mA	1,000 Hz	XS530B1NAL2
30 mm Diameter, M12 connector						
10 mm	2-wire	N.O.★	12–48 Vdc	1.5–100 mA	2,000 Hz	XS530B1DAM12
10 mm	PNP	N.O.★	12–24 Vdc	200 mA	1,000 Hz	XS530B1PAM12
10 mm	NPN	N.O.★	12–24 Vdc	200 mA	1,000 Hz	XS530B1NAM12

★ To order a normally closed (N.C.) version, change the A to B. Example: XS518B1PAL2 to XS518B1PBL2.

▲ For a 5 m (16.4 ft) cable length, add suffix L5. For a 10 m (32.8 ft) cable length, add suffix L10.

Dimensions

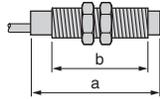
2-Wire



	Cable		Connector	
	a	b	a	b
∅ 8	1.9 (50)	1.6 (42)	2.4 (61)	1.6 (40)
∅ 12	1.9 (50)	1.6 (42)	2.4 (61)	1.6 (40)
∅ 18	2.0 (52.5)	1.7 (44)	2.5 (64.6)	1.7 (44)
∅ 30	1.9 (50)	1.6 (42)	2.5 (64.2)	1.6 (41)

in. (mm)

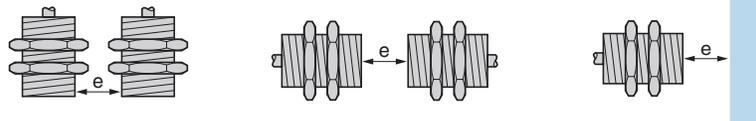
3-wire



	Cable		Connector	
	a	b	a	b
∅ 8	1.3 (33)	1.0 (25)	1.6 (42)	1.0 (26)
∅ 12	1.3 (33)	1.0 (25)	1.9 (48)	1.1 (29)
∅ 18	1.4 (36.5)	1.1 (28)	1.9 (48.6)	1.1 (28)
∅ 30	1.6 (40.6)	1.2 (32)	2.0 (50.7)	1.3 (32)

in. (mm)

Minimum Mounting Clearances, in. (mm)



	Side by Side	Face to Face	Facing a Metal Object
∅ 8	e ≥ 0.11 (3)	e ≥ 0.7 (18)	e ≥ 0.17 (4.5)
∅ 12	e ≥ 0.15 (4)	e ≥ 0.9 (24)	e ≥ 0.2 (6)
∅ 18	e ≥ 0.4 (10)	e ≥ 2.4 (60)	e ≥ 0.6 (15)
∅ 30	e ≥ 0.8 (20)	e ≥ 4.7 (120)	e ≥ 1.2 (30)

Dual Dimensions inches/mm

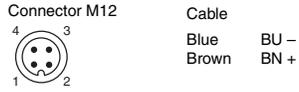
Proximity Sensors

XS5 Inductive Sensor

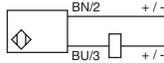
Metal Tubular, DC

Wiring

2-Wire



2-Wire Non-Polarized

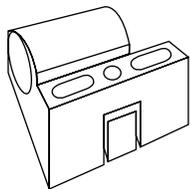
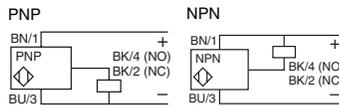


3-Wire



M8

M12



XSZB100

Connector Cables (M8 or S suffix; M12 or D suffix)

XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths . . . page 626

Specifications

Mechanical

Usable Sensing Range	8 mm	0–1.2 mm	
	12 mm	0–1.6 mm	
	18 mm	0–4 mm	
	30 mm	0–8 mm	
Temperature Range	Storage	-40 to +185 °F (-40 to +85 °C)	
	Operation	-13 to +158 °F (-25 to +70 °C)	
Enclosure Rating	NEMA Type	3, 4X, 6P, 12, 13	
	IEC	IP68 cable version (except 8 mm and connector version: IP67)	
Enclosure Material	Case	Nickel-plated brass	
	Face	PBT	
Maximum Tightening Torque	8 mm	5 N•m (3.7 lb-ft)	
	12 mm	6 N•m (4.4 lb-ft)	
	18 mm	15 N•m (11 lb-ft)	
	30 mm	40 N•m (29.5 lb-ft)	
Vibration	25 g, ±2 mm amplitude (10–50 Hz)		
Shock Resistance	50 g, 11 ms duration		
Differential (% of Sr)	15%		
Repeatability (% of Sr)	3%		
LED Indicator	Output status		
Cable	PVR 2 x 0.5 mm ²	PVR 3 x 0.34 mm ²	
Connector	M12 4-pin	M8 3-pin / M12 4-pin	
Electrical			
Voltage Range	2-wire	3-wire	
Voltage Limit (Including Ripple)	12–48 Vdc	12–24 Vdc	
Voltage Drop	10–58 Vdc	10–36 Vdc	
Voltage Drop	4 V	2 V	
Maximum Load Current	1.5–100 mA	200 mA	
Maximum Leakage (Residual) Current—Open State	0.5 mA	—	
Current consumption	—	10 mA	
Power-up Delay (maximum)	5 ms	5 ms	
On Delay (maximum)	8 mm	0.2 ms	0.1 ms
	12 mm	0.2 ms	0.1 ms
	18 mm	0.2 ms	0.15 ms
	30 mm	0.3 ms	0.2 ms
Off Delay (maximum)	8 mm	0.2 ms	0.1 ms
	12 mm	0.2 ms	0.1 ms
	18 mm	0.2 ms	0.35 ms
	30 mm	0.3 ms	0.7 ms
Protective Circuitry	Short Circuit Protection	Yes	Yes
	Overload Protection	Yes	Yes
	Radio Frequency Immunity (RFI)	IEC 61000-4-3 Level 3	IEC 61000-4-3 Level 3
	Reverse Polarity Protection	Yes	Yes
Agency Listings	UL	CSA	CE

Accessories

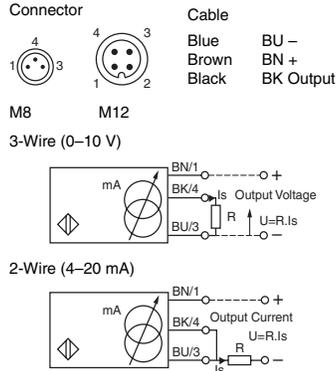
Description	Catalog Numbers
8 mm tubular mounting bracket	XSZB108
12 mm tubular mounting bracket	XSZB112
18 mm tubular mounting bracket	XSZB118
30 mm tubular mounting bracket	XSZB130

Proximity Sensors

XS9 Application-Specific Inductive Sensor

Flat Rectangular Analog Output, DC

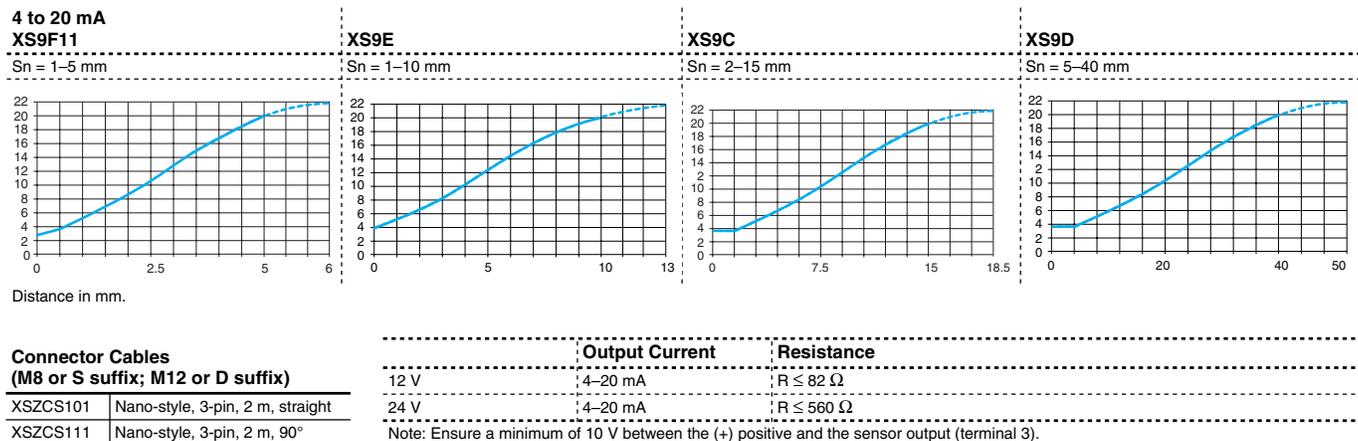
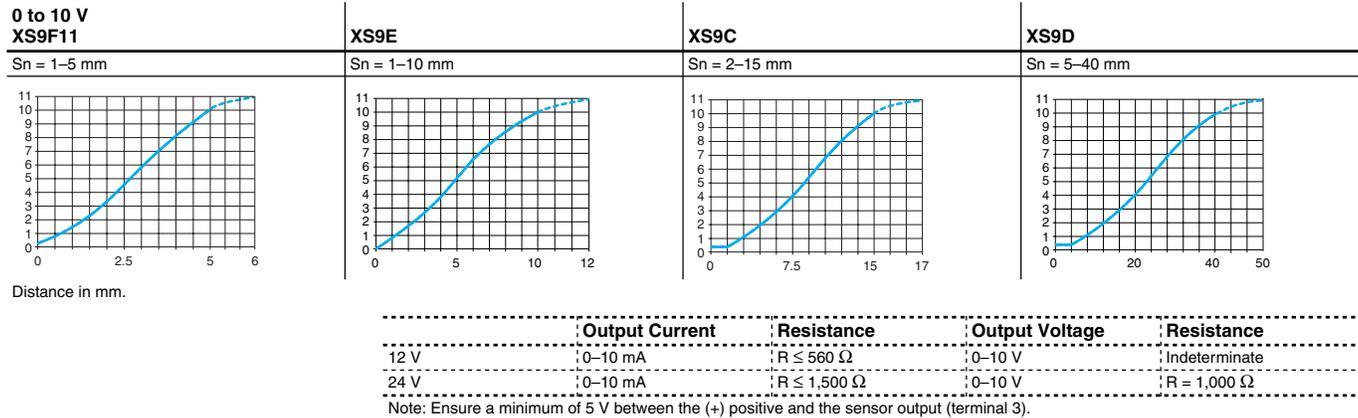
Wiring



Specifications

Mechanical		
Usable sensing range	XS9F	1-5 mm
	XS9E	1-10 mm
	XS9C	2-15 mm
	XS9D	5-40 mm
Temperature range	Storage	-40 to +185 °F (-40 to +85 °C)
	Operation	-13 to +158 °F (-25 to +70 °C)
Enclosure rating	NEMA Type	1, 4X (indoor only), 12
	IEC	IP68 cable version / IP67 connector version
Vibration		25 g, ±2 mm amplitude (10-55 Hz)
Shock		50 g, 11 ms duration
Enclosure material		PBT
Cable		PVR 3 x 0.34 mm ²
Connector		M8 nano-style 3-pin / M12 micro-style 4-pin
Electrical		
2-wire DC		
Voltage range		12-24 Vdc
Voltage limit (including ripple)		10-36 Vdc
Maximum output current drift with the rated operating temperature		<10%
Linearity error		±5%
Protective circuitry	Short circuit protection	Yes
	Overload protection	Yes
Agency listings		

Output Curves



Connector Cables (M8 or S suffix; M12 or D suffix)

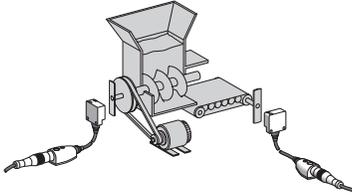
XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths...page 626

Proximity Sensors

XS9 Application-Specific Inductive Sensor

Flat Rectangular Motion Detection, DC and AC/DC



Features

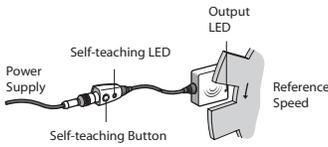
- Universal AC/DC versions
- Linear speed threshold adjustment
- Built-in fixed startup delay to overcome startup inertia
- Reverse polarity protection on DC models
- Ease of mounting (flat body style)

Principle and Applications

- Inductive proximity sensors for monitoring rotation or rolling speed operate by comparing a speed threshold preset by the operator with an instantaneous measurement of the speed of the moving part to be monitored or protected.
- These devices provide a simple and economical solution for monitoring drift, belt breakage, couplings, overloads, etc.
- They are commonly used for applications such as crushers and grinders, mixers and blenders, pumps, centrifuges and centrifugal separators, conveyor belts, bucket elevators, and archimedean screws.

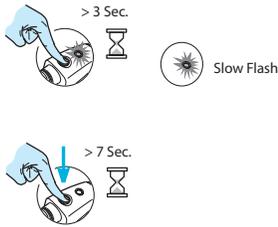
Installation and Setup

Installing and Positioning the Sensor



- The sensor must be properly positioned at the outset to ensure detection of all target points on the monitored moving part. The XS9 sensor facilitates this task with its ability to operate as a standard inductive sensor (Telemecanique® patent pending).
- Using this system, positioning is 100% reliable and can be checked at any time without changing the product parameters.

Self-Teaching Speed Setup



- The normal or reference speed for the moving part (1) to be monitored can be set by simply pressing the self-teaching button (2). It is then confirmed with the display LED.
 - The product can be restarted at any time to return to the factory setting.
 - To ensure that the moving part can attain its normal speed (inertia), the product output remains closed for 9 s.
 - By default, the sensor's underspeed trip speed equals the preset speed minus 30%. For example, if the preset speed is 1000 rotations/minute, underspeed tripping occurs when the speed of the moving part falls below $1000 - (1000 \times 0.3) = 700$ rotations/minute. Thresholds of -20%, -11% and -6% can be set by pressing the self-teaching button.

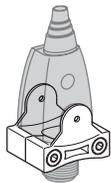
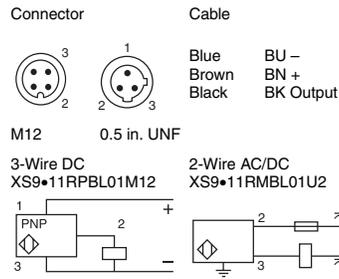
Nominal Sensing Distance	Circuit Type	Threshold Range (Pulse/Min.)	Voltage Range	Load Current Maximum	Maximum Frequency (Pulse/Min.)	Startup Delay	Catalog Number
Size E (13 x 26 x 26 mm) M12 pigtail, 0.1 m (3.9 in.)							
10 mm	PNP	6–6,000	12–24 Vdc	100 mA	48,000	9 s	XS9E11RPBL01M12
Size E (13 x 26 x 26 mm) U20 pigtail, 0.1 m (3.9 in.)							
10 mm	2-wire	6–6,000	24–240 Vac/ 24–210 Vdc	5–100 mA	48,000	9 s	XS9E11RMBL01U20
Size C (15 x 40 x 40 mm) M12 pigtail, 0.1 m (3.9 in.)							
15 mm	PNP	6–6,000	12–24 Vdc	200 mA	48,000	9 s	XS9C11RPBL01M12
Size C (15 x 40 x 40 mm) U20 pigtail, 0.1 m (3.9 in.)							
15 mm	2-wire	6–6,000	24–240 Vac/ 24–210 Vdc	5–200 mA AC 5–300 mA DC	48,000	9 s	XS9C11RMBL01U20

Proximity Sensors

XS9 Application-Specific Inductive Sensor

Flat Rectangular Motion Detection, DC and AC/DC

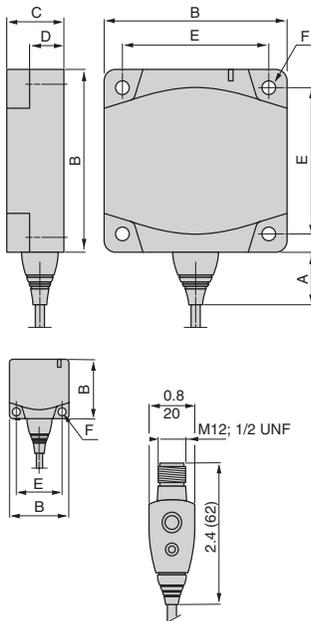
Wiring



XSZBPM12

Dimensions

XS9 E/C



Type	A	B	C	D	E	F
XS9 E	0.55 (14)	1.0 (26)	0.5 (13)	0.3 (8.8)	0.8 (20)	0.1 (3.5)
XS9 C	0.55 (14)	1.6 (40)	0.6 (15)	0.4 (9.8)	1.3 (33)	0.1 (4.5)

in. (mm)

Connector Cables (M12 or D suffix; U20 or K suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths... page 626

Specifications

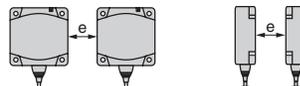
Mechanical		
Usable Sensing Range	XS9E	0–8 mm
	XS9C	0–12 mm
Temperature Range	Storage	-40 to +185 °F (-40 to +85 °C)
	Operation	-13 to +158 °F (-25 to +70 °C)
Enclosure Rating	NEMA Type	1, 4X, 12
	IEC	IP67
Vibration	25 g, ±2 mm amplitude (10–55 Hz)	
Shock Resistance	50 g, 11 ms duration	
LED Indicator	Output	Yellow
	Power	Green
Enclosure Material	PBT	
Connector	DC: M12 4-pin; AC/DC: U20 3-pin	
Electrical		2-wire AC/DC
Voltage Range		24–240 Vac/24–210 Vdc
Voltage Limit (Including Ripple)		20–264 Vac/Vdc
Voltage Drop		5.5 V
Maximum Leakage (Residual) Current—Open State		1.5 mA
Current Consumption		—
Load Current Maximum	XS9E	100 mA
	XS9C	200 mA
Maximum Frequency (Pulse/Minute)		48,000
Startup Delay (Maximum)	XS9E	9 s + 1/Fr ★
	XS9C	9 s + 1/Fr ★
Protection Circuitry	Overload Protection	Yes
	Short Circuit Protection	Yes
Agency Listings		

★ 1/Fr in the startup delay formula is the actual preset frequency adjusted via potentiometer

Accessories

Description	Catalog Number
Teach connector mounting bracket	XSZBPM12

Minimum Mounting Clearances, in. (mm)

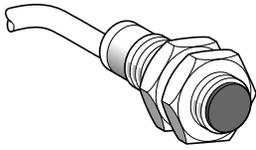


	Side by Side	Face to Face
XS9E	e ≥ 1.6 (40)	e ≥ 3.1 (80)
XS9C	e ≥ 2.4 (60)	e ≥ 4.7 (120)

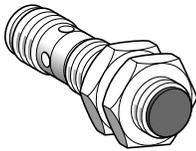
Proximity Sensors

Basic, Plastic, Cylindrical, Non-Flush Mountable

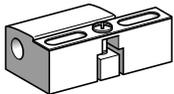
Three-Wire DC, Solid-State Output



XS2**AL**2



XS2**AL**12



XSZB1**

Selection

Sensing distance Sn mm (in.)	Function	Output	Connection	Reference	Weight g (oz)
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Ø 8, threaded M8 x 1

Three-wire 12-24 Vdc, non-flush mountable

2.5 (0.10)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS208ALPAL2	30 (1.06)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS208ALNAL2	30 (1.06)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS208ALPBL2	30 (1.06)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS208ALNBL2	30 (1.06)

Ø 12, threaded M12 x 1

Three-wire 12-24 Vdc, non-flush mountable

4 (0.16)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS212ALPAL2	65 (2.29)
			M12 connector	XS212ALPAM12	10 (0.35)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS212ALNAL2	65 (2.29)
			M12 connector	XS212ALNAM12	10 (0.35)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS212ALPBL2	65 (2.29)
			M12 connector	XS212ALPBM12	10 (0.35)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS212ALNBL2	65 (2.29)
			M12 connector	XS212ALNBM12	10 (0.35)

Ø 18, threaded M18 x 1

Three-wire 12-24 Vdc, non-flush mountable

8 (0.31)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS218ALPAL2	95 (3.35)
			M12 connector	XS218ALPAM12	25 (0.88)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS218ALNAL2	95 (3.35)
			M12 connector	XS218ALNAM12	25 (0.88)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS218ALPBL2	95 (3.35)
			M12 connector	XS218ALPBM12	25 (0.88)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS218ALNBL2	95 (3.35)
			M12 connector	XS218ALNBM12	25 (0.88)

Ø 30, threaded M30 x 1.5

Three-wire 12-24 Vdc, non-flush mountable

15 (0.59)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS230ALPAL2	135 (4.76)
			M12 connector	XS230ALPAM12	65 (2.29)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS230ALNAL2	135 (4.76)
			M12 connector	XS230ALNAM12	65 (2.29)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS230ALPBL2	135 (4.76)
			M12 connector	XS230ALPBM12	65 (2.29)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS230ALNBL2	135 (4.76)
			M12 connector	XS230ALNBM12	65 (2.29)

Accessories (3)

Description	Reference	Weight g (oz)	
Mounting clamps	Ø 8	XSZB108	6 (0.21)
	Ø 12	XSZB112	6 (0.21)
	Ø 18	XSZB118	10 (0.35)
	Ø 30	XSZB130	20 (0.71)

(1) For a 5 m (16.4 ft) cable, replace L2 with L5.

Example: XS208ALPAL2 becomes **XS208ALPAL5** with a 5 m cable.

(2) For a 5 m (16.4 ft) cable, replace L2 with L5; for a 10 m (32.8 ft) cable, replace L2 with L10.

Example: XS218ALPAL2 becomes **XS218ALPAL5** with a 5 m cable.

(3) For more information, see page 284.

Proximity Sensors

Basic, Plastic, Cylindrical, Non-Flush Mountable

Three-Wire DC, Solid-State Output

Specifications			
Sensor type		XS2●●ALP●L2 XS2●●ALN●L2	
Product certifications		UL, CSA, C€	
Connection		Pre-cabled, length: 2 m (6.6 ft)	M12 connector
Operating zone (1)	Ø 8	mm (in.)	0–2 (0–0.08)
	Ø 12	mm (in.)	0–3.2 (0–0.13)
	Ø 18	mm (in.)	0–6.4 (0–0.25)
	Ø 30	mm (in.)	0–12 (0–0.47)
Differential travel	%	1–15 of real sensing distance (Sr)	
Degree of protection	Conforming to IEC 60529	IP67	
Temperature	Storage	°C (°F)	-40 to +85 (-40 to +185)
	Operating	°C (°F)	-25 to +70 (-13 to +158)
Materials	Case	PPS	
	Cable	PVC 3 x 0.34 mm ² , except Ø 8: 3 x 0.11 mm ²	—
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ±2 mm (@ 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED on rear	Yellow LED: 4 viewing ports at 90°
Rated supply voltage	Vdc	12–24 with protection against reverse polarity	
Voltage limits (including ripple)	Vdc	10–36	
Switching capacity	mA	≤100 (except Ø 8 ≤ 50) with overload and short-circuit protection	
Voltage drop, closed state	V	≤2	
Current consumption, no-load	mA	≤10	
Maximum switching frequency	Ø 8	Hz	3000
	Ø 12	Hz	1000
	Ø 18	Hz	250
	Ø 30	Hz	60
Delays	First-up	ms	≤5 (except Ø 30 ≤ 10)
	Response	ms	≤0.5 for Ø 8, Ø 12; ≤1 for Ø 18; ≤2 for Ø 30
	Recovery	ms	≤1 for Ø 8; ≤0.5 for Ø 12; ≤2 for Ø 18; 6 for Ø 30

(1) Detection curves, see page 307.

Wiring

Connector	Pre-cabled	PNP	NPN
M12 4 3 1 2	BU: Blue BN: Brown BK: Black		

For connection information, refer to the *Cabling* section beginning on page 625.

Setup

Sensors	Minimum mounting distances, mm (in.)			
	Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 8 XS208AL	e > 10 (0.39)	e > 30 (1.18)	e > 7.5 (0.30)	d > 24 (0.94), h > 5 (0.20)
Ø 12 XS212AL	e > 16 (0.63)	e > 48 (1.89)	e > 12 (0.47)	d > 36 (1.42), h > 8 (0.31)
Ø 18 XS218AL	e > 16 (0.63)	e > 96 (3.78)	e > 24 (0.94)	d > 54 (2.13), h > 16 (0.63)
Ø 30 XS230AL	e > 60 (2.36)	e > 180 (7.09)	e > 45 (1.77)	d > 90 (3.54), h > 30 (1.18)

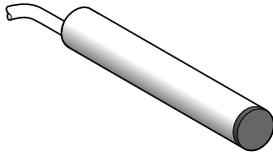
Dimensions

Sensors		Non-flush mountable in metal			
		Pre-cabled, mm (in.)		Connector, mm (in.)	
		a	b	a	b
Ø 8	XS208AL	49 (1.93)	40 (1.57)	—	—
Ø 12	XS212AL	49 (1.93)	42 (1.65)	61 (2.40)	42 (1.65)
Ø 18	XS218AL	58.8 (2.31)	51.5 (2.03)	70.3 (2.77)	51.5 (2.03)
Ø 30	XS230AL	58.8 (2.31)	51.5 (2.03)	70.3 (2.77)	51.5 (2.03)

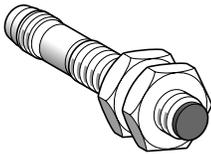
Proximity Sensors

Basic, Metal, Cylindrical, Flush and Non-Flush Mountable

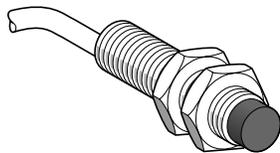
Two-Wire AC; Three-Wire DC, Solid-State Output



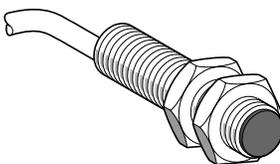
XS106BL•L2



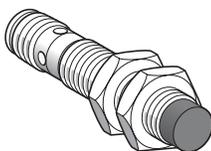
XS108BL•M8



XS208BL•L2



XS112BL•L2



XS212BL•M12

Selection

Sensing distance Sn mm (in.)	Function	Output	Connection	Reference	Weight g (oz)
Ø 6.5, plain					
Three-wire 12-24 Vdc, flush mountable					
1.5 (0.06)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS106BLPAL2	30 (1.06)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS106BLNAL2	30 (1.06)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS106BLPBL2	30 (1.06)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS106BLNBL2	30 (1.06)
Ø 8, threaded M8 x 1					
Three-wire 12-24 Vdc, flush mountable					
1.5 (0.06)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS108BLPAL2	35 (1.23)
			M8 connector	XS108BLPAM8	8 (0.28)
			M12 connector	XS108BLPAM12	15 (0.53)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS108BLNAL2	35 (1.23)
			M8 connector	XS108BLNAM8	8 (0.28)
			M12 connector	XS108BLNAM12	15 (0.53)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS108BLPBL2	35 (1.23)
			M8 connector	XS108BLPBM8	8 (0.28)
			M12 connector	XS108BLPBM12	15 (0.53)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS108BLNBL2	35 (1.23)
			M8 connector	XS108BLNBM8	8 (0.28)
			M12 connector	XS108BLNBM12	15 (0.53)
Three-wire 12-24 Vdc, non-flush mountable					
2.5 (0.10)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS208BLPAL2	35 (1.23)
			M8 connector	XS208BLPAM8	8 (0.28)
			M12 connector	XS208BLPAM12	15 (0.53)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS208BLNAL2	35 (1.23)
			M8 connector	XS208BLNAM8	8 (0.28)
			M12 connector	XS208BLNAM12	15 (0.53)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS208BLPBL2	35 (1.23)
			M8 connector	XS208BLPBM8	8 (0.28)
			M12 connector	XS208BLPBM12	15 (0.53)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS208BLNBL2	35 (1.23)
			M8 connector	XS208BLNBM8	8 (0.28)
			M12 connector	XS208BLNBM12	15 (0.53)
Ø 12, threaded M12 x 1					
Three-wire 12-24 Vdc, flush mountable					
2 (0.08)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS112BLPAL2	70 (2.47)
			M12 connector	XS112BLPAM12	15 (0.53)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS112BLNAL2	70 (2.47)
			M12 connector	XS112BLNAM12	15 (0.53)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS112BLPBL2	70 (2.47)
			M12 connector	XS112BLPBM12	15 (0.53)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS112BLNBL2	70 (2.47)
			M12 connector	XS112BLNBM12	15 (0.53)
Two-wire 24-240 Vac, flush mountable					
2 (0.08)	NO		Pre-cabled, 2 m (6.6 ft) (2)	XS112BLFAL2	75 (2.65)
Three-wire 12-24 Vdc, non-flush mountable					
4 (0.16)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS212BLPAL2	70 (2.47)
			M12 connector	XS212BLPAM12	15 (0.53)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS212BLNAL2	70 (2.47)
			M12 connector	XS212BLNAM12	15 (0.53)
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (2)	XS212BLPBL2	70 (2.47)
			M12 connector	XS212BLPBM12	15 (0.53)
		NPN	Pre-cabled, 2 m (6.6 ft) (2)	XS212BLNBL2	70 (2.47)
			M12 connector	XS212BLNBM12	15 (0.53)

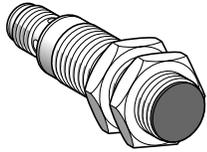
(1) For a 5 m (16.4 ft) cable, replace L2 with L5. Example: XS106BLPAL2 becomes XS106BLPAL5 with a 5 m cable.

(2) For a 5 m (16.4 ft) cable, replace L2 with L5; for a 10 m (32.8 ft) cable, replace L2 with L10. Example: XS112BLPAL2 becomes XS112BLPAL5 with a 5 m cable.

Proximity Sensors

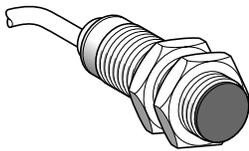
Basic, Metal, Cylindrical, Flush and Non-Flush Mountable

Two-Wire AC; Three-Wire DC, Solid-State Output



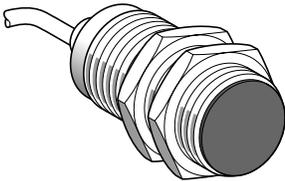
XS118BL**M12

Sensing distance Sn mm (in.)	Function	Output	Connection	Reference	Weight g (oz)
Ø 18, threaded M18 x 1					
Three-wire 12-24 Vdc, flush mountable					
5 (0.20)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS118BLPAL2	105 (3.70)
			M12 connector	XS118BLPAM12	35 (1.23)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS118BLNAL2	105 (3.70)
	M12 connector		XS118BLNAM12	35 (1.23)	
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS118BLPBL2	105 (3.70)
			M12 connector	XS118BLPBM12	35 (1.23)
NPN		Pre-cabled, 2 m (6.6 ft) (1)	XS118BLNBL2	105 (3.70)	
	M12 connector	XS118BLNBM12	35 (1.23)		



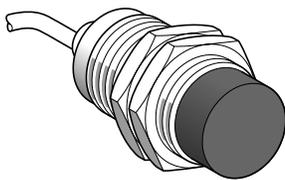
XS118BL***L2

Two-wire 24-240 Vac, flush mountable					
5 (0.20)	NO	—	Pre-cabled, 2 m (6.6 ft) (1)	XS118BLFAL2	120 (4.23)
Three-wire 12-24 Vdc, non-flush mountable					
8 (0.31)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS218BLPAL2	105 (3.70)
			M12 connector	XS218BLPAM12	35 (1.23)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS218BLNAL2	105 (3.70)
	M12 connector		XS218BLNAM12	35 (1.23)	
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS218BLPBL2	105 (3.70)
			M12 connector	XS218BLPBM12	35 (1.23)
NPN		Pre-cabled, 2 m (6.6 ft) (1)	XS218BLNBL2	105 (3.70)	
	M12 connector	XS218BLNBM12	35 (1.23)		



XS130BL**L2

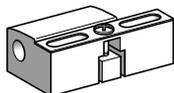
Ø 30, threaded M30 x 1.5					
Three-wire 12-24 Vdc, flush mountable					
10 (0.39)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS130BLPAL2	165 (5.82)
			M12 connector	XS130BLPAM12	75 (2.65)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS130BLNAL2	165 (5.82)
	M12 connector		XS130BLNAM12	75 (2.65)	
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS130BLPBL2	165 (5.82)
			M12 connector	XS130BLPBM12	75 (2.65)
NPN		Pre-cabled, 2 m (6.6 ft) (1)	XS130BLNBL2	165 (5.82)	
	M12 connector	XS130BLNBM12	75 (2.65)		



XS230BL**L2

Two-wire 24-240 Vac, flush mountable					
10 (0.39)	NO	—	Pre-cabled, 2 m (6.6 ft) (1)	XS130BLFAL2	205 (7.23)
Three-wire 12-24 Vdc, non-flush mountable					
15 (0.59)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS230BLPAL2	155 (5.47)
			M12 connector	XS230BLPAM12	85 (3.00)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS230BLNAL2	155 (5.47)
	M12 connector		XS230BLNAM12	85 (3.00)	
	NC	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS230BLPBL2	155 (5.47)
			M12 connector	XS230BLPBM12	85 (3.00)
NPN		Pre-cabled, 2 m (6.6 ft) (1)	XS230BLNBL2	155 (5.47)	
	M12 connector	XS230BLNBM12	85 (3.00)		

Accessories (2)



XSZB1**

Description	Reference	Weight g (oz)	
Mounting clamps	Ø 6.5	XSZB165	5 (0.18)
	Ø 8	XSZB108	6 (0.21)
	Ø 12	XSZB112	6 (0.21)
	Ø 18	XSZB118	10 (0.35)
	Ø 30	XSZB130	20 (0.71)

(1) For a 5 m (16.4 ft) cable, replace L2 with L5; for a 10 m (32.8 ft) cable, replace L2 with L10.
Example: XS118BLPAL2 becomes XS118BLPAL5 with a 5 m cable.

(2) For further information, see page 284.

Proximity Sensors

Basic, Metal, Cylindrical, Flush and Non-Flush Mountable

Two-Wire AC; Three-Wire DC, Solid-State Output

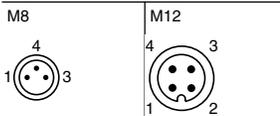
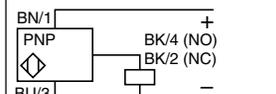
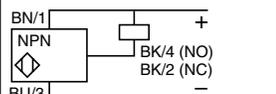
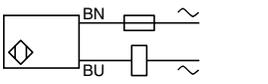
Specifications

Sensor type		XS1●●BLP●L2 XS1●●BLN●L2	XS1●●BLP●M● XS1●●BLN●M●	XS2●●BLP●L2 XS2●●BLN●L2	XS2●●BLP●M● XS2●●BLN●M●	XS1●●BLFAL2
Product certifications		UL, CSA, CE				
Connection	Pre-cabled	Length 2 m (6.6 ft)	—	Length 2 m (6.6 ft)	—	Length 2 m (6.6 ft)
	Connector	—	M8 on Ø 8 M12 on Ø 8, Ø 12, Ø 18 and Ø 30	—	M8 on Ø 8 M12 on Ø 8, Ø 12, Ø 18 and Ø 30	—
Operating zone (1)	Ø 6.5	mm (in.)	0–1.2 (0–0.05)	—	—	—
	Ø 8	mm (in.)	0–1.2 (0–0.05)	0–2 (0–0.08)	—	—
	Ø 12	mm (in.)	0–1.6 (0–0.06)	0–3.2 (0–0.13)	—	0–1.6 (0–0.06)
	Ø 18	mm (in.)	0–4 (0–0.16)	0–6.4 (0–0.25)	—	0–4 (0–0.16)
	Ø 30	mm (in.)	0–8 (0–0.31)	0–12 (0–0.47)	—	0–8 (0–0.31)
Differential travel	%	1–15 of real sensing distance (Sr)				
Degree of protection	Conforming to IEC 60529	IP67				
Storage temperature	°C (°F)	-40 to +85 (-40 to +185)				
Operating temperature	°C (°F)	-25 to +70 (-13 to +158)				
Materials	Case	Nickel plated brass				
	Cable	PVC 3 x 0.34 mm ² except Ø 6.5 and Ø 8: 3 x 0.11 mm ²	—	PVC 3 x 0.34 mm ² except Ø 6.5 and Ø 8: 3 x 0.11 mm ²	—	PVC 2 x 0.34 mm ²
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ±2 mm (@ 10 to 55 Hz)				
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms				
Output state indication		Yellow LED, on rear	Yellow LED: 4 viewing ports at 90°	Yellow LED, on rear	Yellow LED: 4 viewing ports at 90°	Yellow LED, on rear
Rated supply voltage	V	12–24 Vdc with protection against reverse polarity				24–240 Vac
Voltage limits (including ripple)	V	10–36 Vdc				20–264 Vac
Switching capacity	mA	≤100 (except Ø 6.5 and 8: ≤50) with overload and short-circuit protection				5–300 (5–200 for Ø 12) (2)
Voltage drop, closed state	V	≤2				≤4.5 (≤7 for Ø 12)
Current consumption, no-load	mA	≤10				—
Residual current, open state	mA	—				≤1.5
Maximum switching frequency	Ø 6.5, Ø 8	Hz	3000		—	—
	Ø 12	Hz	2000		1000	25
	Ø 18	Hz	2000		250	25
	Ø 30	Hz	200		60	25
Delays	First-up	ms	≤5 (except Ø 30: ≤10)			≤40
	Response	ms	≤0.5 for Ø 8, Ø 12; ≤1 for Ø 18; ≤2 for Ø 30			≤10
	Recovery	ms	≤1 for Ø 8; ≤0.5 for Ø 12; ≤2 for Ø 18; ≤6 for Ø 30			≤15

(1) For detection curves, see page 307.

(2) These sensors do not incorporate overload or short-circuit protection, so it is essential to connect a 0.4 A quick-blow fuse in series with the load. See page 284.

Wiring Diagrams

Connector	Pre-cabled	PNP	NPN	2-wire ~
	BU: Blue BN: Brown BK: Black			

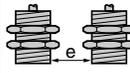
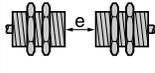
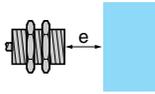
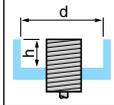
For connection information, refer to the *Cabling* section beginning on page 625.

Proximity Sensors

Basic, Metal, Cylindrical, Flush and Non-Flush Mountable

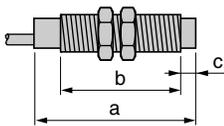
Two-Wire AC; Three-Wire DC, Solid-State Output

Setup

		Minimum mounting distances, mm (in.)			
					
Sensors		Side by side	Face to face	Facing a metal object	Mounted in a metal support
Ø 6.5 flush mountable	XS106	$e \geq 3$ (0.12)	$e \geq 18$ (0.71)	$e \geq 4.5$ (0.18)	$d \geq 6.5$ (0.26) $h \geq 0$
Ø 8 flush mountable	XS108	$e \geq 3$ (0.12)	$e \geq 18$ (0.71)	$e \geq 4.5$ (0.18)	$d \geq 8$ (0.31) $h \geq 0$
Ø 8 non-flush mountable	XS208	$e \geq 10$ (0.39)	$e \geq 30$ (1.18)	$e \geq 7.5$ (0.30)	$d \geq 24$ (0.94) $h \geq 5$ (0.20)
Ø 12 flush mountable	XS112	$e \geq 4$ (0.16)	$e \geq 24$ (0.94)	$e \geq 6$ (0.24)	$d \geq 12$ (0.47) $h \geq 0$
Ø 12 non-flush mountable	XS212	$e \geq 16$ (0.63)	$e \geq 48$ (1.89)	$e \geq 12$ (0.47)	$d \geq 36$ (1.42) $h \geq 8$ (0.31)
Ø 18 flush mountable	XS118	$e \geq 10$ (0.39)	$e \geq 60$ (2.36)	$e \geq 15$ (0.59)	$d \geq 18$ (0.71) $h \geq 0$
Ø 18 non-flush mountable	XS218	$e \geq 16$ (0.63)	$e \geq 96$ (3.78)	$e \geq 24$ (0.94)	$d \geq 54$ (2.13) $h \geq 16$ (0.63)
Ø 30 flush mountable	XS130	$e \geq 20$ (0.79)	$e \geq 120$ (4.72)	$e \geq 30$ (1.18)	$d \geq 30$ (1.18) $h \geq 0$
Ø 30 non-flush mountable	XS230	$e \geq 60$ (2.36)	$e \geq 180$ (7.09)	$e \geq 45$ (1.77)	$d \geq 90$ (3.54) $h \geq 30$ (1.18)

Dimensions

		Flush mountable in metal							
Sensors		Pre-cabled, mm (in.)		M8 connector, mm (in.)			M12 connector, mm (in.)		
		a	b	a	b		a	b	
Ø 6.5	XS106	42 (1.65)	—	—	—	—	—	—	
Ø 8	XS108	42 (1.65)	39.4 (1.55)	52.2 (2.06)	41.3 (1.63)	—	61.4 (2.42)	39 (1.54)	
Ø 12	XS112	41.3 (1.63)	38.7 (1.52)	—	—	—	53 (2.09)	39 (1.54)	
Ø 18	XS118	51.3 (2.02)	48.4 (1.91)	—	—	—	64 (2.52)	48.5 (1.91)	
Ø 30	XS130	51.3 (2.02)	48.4 (1.91)	—	—	—	64 (2.52)	48.5 (1.91)	
		Non-flush mountable in metal							
Sensors		Pre-cabled, mm (in.)		M8 connector, mm (in.)			M12 connector, mm (in.)		
		a	b	a	b	c	a	b	c
Ø 8	XS208	42 (1.65)	35.8 (1.41)	52.2 (2.06)	37.7 (1.48)	4 (0.16)	61.4 (2.42)	35.4 (1.39)	4 (0.16)
Ø 12	XS212	41.3 (1.63)	34.1 (1.34)	—	—	—	52.6 (2.07)	34 (1.34)	5 (0.20)
Ø 18	XS218	50.6 (1.99)	40.4 (1.59)	—	—	—	63.4 (2.50)	40.5 (1.59)	8 (0.31)
Ø 30	XS230	50.6 (1.99)	35.4 (1.39)	—	—	—	63.4 (2.50)	35.5 (1.40)	13 (0.51)

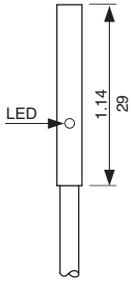


Proximity

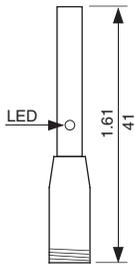
Proximity Sensors

XS Tubular, Inductive Sensors

4 mm Diameter, DC



XS1L●



XS1L●S

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

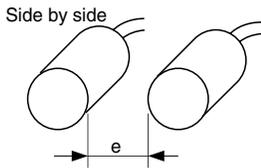
Features

- Rugged case designed for the industrial environment
- Mounting space savings due to short length
- Significant savings in replacement time by using the patented plastic mounting bracket (no gauging) or connectors
- Extensive protective circuitry for trouble-free operation
- Works with 24 V secondary transformers
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Operating Frequency	Mating Connector Style (See page 626)	Catalog Number
Nickel-plated brass case						
Shielded, 2 m (6.6 ft) cable						
1 mm	PNP	5–24 V	N.O.★	5,000 Hz	—	XS1L04PA310
1 mm	NPN	5–24 V	N.O.★	5,000 Hz	—	XS1L04NA310
Shielded, nano-style connector						
1 mm	PNP	5–24 V	N.O.★	5,000 Hz	1 thru 8	XS1L04PA310S
1 mm	NPN	5–24 V	N.O.★	5,000 Hz	1 thru 8	XS1L04NA310S
Stainless steel case						
Shielded, 2 m (6.6 ft) cable						
0.8 mm	PNP	5–24 V	N.O.	5,000 Hz	—	XS1L04PA311
0.8 mm	NPN	5–24 V	N.O.	5,000 Hz	—	XS1L04NA311
Shielded, nano-style connector						
0.8 mm	PNP	5–24 V	N.O.	5,000 Hz	1 thru 8	XS1L04PA311S
0.8 mm	NPN	5–24 V	N.O.	5,000 Hz	1 thru 8	XS1L04NA311S

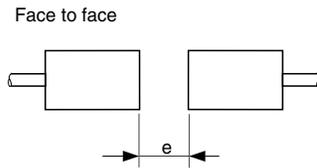
★ To order a normally closed (N.C.) version, change the **A** to **B**, example: XS1L04PA310 to XS1L04PB310.

Minimum Mounting Clearances, mm (in.)

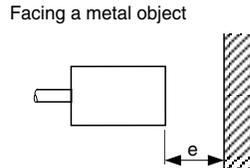


XS1 Shielded

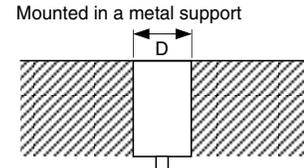
e: 2 (0.08)



e: 12 (0.47)



e: 3 (0.12)



D: 4 (0.16)

Proximity Sensors

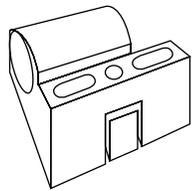
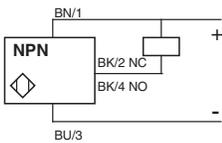
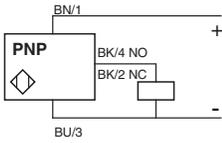
XS Tubular, Inductive Sensors

4 mm Diameter, DC

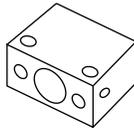
Wiring



3 wire NO or NC
wire color/connector pin



XSZB104



831604

Specifications

Mechanical		
Usable sensing range	Shielded brass case	0 to 0.8 mm
	Stainless steel case	0 to 0.64 mm
Standard temperature range		-25 to +70 °C (-13 to +158 °F)
Enclosure rating—cable (for connector, see page 626)	NEMA Types	3, 4X, 6P, 12, 13
	CENELEC	IP67
Enclosure material	Brass case	Nickel-plated brass
	Stainless steel case	Stainless steel
	Sensing face	PBT
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)		4 x 4 mm (0.16 x 0.16 in.)
Differential (% of Sr)		15%
Repeatability (% of Sr)		3%
LED indicator type		Side-mounted LED shows output status
Cable	3-wire	27 AWG (0.11 mm ²), PvR
Electrical		
Voltage range—nominal		5 to 24 Vdc
Voltage limit (Including Ripple)		5 to 30 Vdc
Voltage drop (across switch), closed state		2 V
Maximum load current		100 mA
Current consumption (no load)		10 mA
On delay (maximum)		0.1 ms
Off delay (maximum)		0.1 ms
Power-up delay (maximum)		5 ms
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 L3
	Electrostatic; transients; impulse	IEC 6100-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3
	Reverse polarity protection	Yes
Agency listings	E164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

Description	Catalog Number
Plastic mounting bracket	XSZB104
Diecast zinc mounting bracket	831604

Note: Refer to page 327 for target material correction coefficient Km.

Connector Cables (M8 or S suffix)

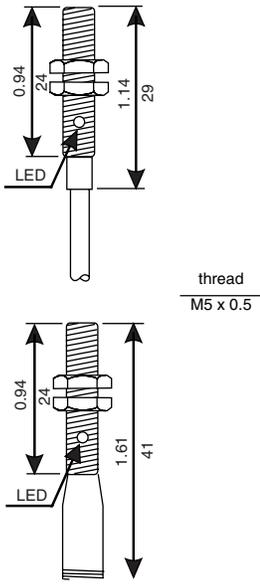
XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
Accessories page 284

Proximity Sensors

XS Tubular, Inductive Sensors

5 mm Diameter, DC; Economy Short Length



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

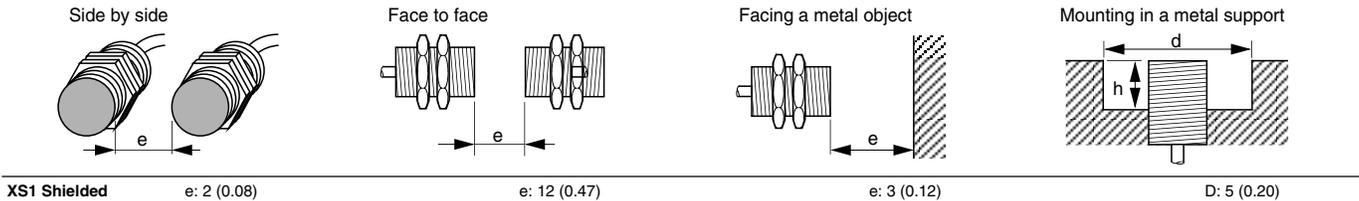
Features

- Rugged case designed for the industrial environment
- Mounting space savings due to short length
- Significant savings in replacement time by using the patented plastic mounting bracket (no gauging) or connectors
- Extensive protective circuitry for trouble-free operation
- Works with 24 V secondary transformers
- Metal mounting nuts included, diecast zinc
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Operating Frequency	Mating Connector Style (See page 518)	Catalog Number
Nickel-plated brass case						
Shielded, 2 m (6.6 ft) cable						
1 mm	PNP	5–24 V	N.O.★	5,000 Hz	—	XS1N05PA310
1 mm	NPN	5–24 V	N.O.★	5,000 Hz	—	XS1N05NA310
Stainless steel case						
Shielded, 2 m (6.6 ft) cable						
0.8 mm	PNP	5–24 V	N.O.	5,000 Hz	—	XS1N05PA311
0.8 mm	NPN	5–24 V	N.O.	5,000 Hz	—	XS1N05NA311
Shielded, nano-style connector						
0.8 mm	PNP	5–24 V	N.O.	5,000 Hz	1 thru 8	XS1N05PA311S
0.8 mm	NPN	5–24 V	N.O.	5,000 Hz	1 thru 8	XS1N05NA311S

★ To order a normally closed (N.C.) version, change the **A** to **B**, example: XS1N05PA310 to XS1N05PB310

Minimum Mounting Clearances, mm (in.)



Proximity Sensors

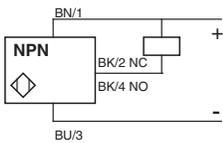
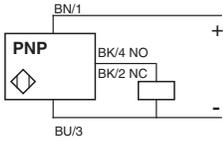
XS Tubular, Inductive Sensors

5 mm Diameter, DC; Economy Short Length

Wiring



3 wire NO or NC
wire color/connector pin



Specifications

Mechanical		
Usable sensing range	Shielded brass case	0 to 0.8 mm
	Stainless steel case	0 to 0.64 mm
Standard temperature range	-25 to +70° C (-13 to +158° F)	
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP67
Enclosure material	Brass case	Nickel-plated brass
	Stainless steel case	Stainless steel
	Sensing face	PBT
Maximum tightening torque	Brass	1.6 N•m (1.2 lb-ft)
	Stainless steel	2.2 N•m (1.75 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	4 x 4 mm (0.16 x 0.16 in.)	
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	Side-mounted LED shows output status	
Cable	3-wire	27 AWG (0.11 mm ²), PvR
Electrical		
Voltage range—nominal	5 to 24 Vdc	
Voltage limit (including ripple)	5 to 30 Vdc	
Voltage drop (across switch), closed state	2 V	
Maximum load current	100 mA	
Current consumption (no load)	10 mA	
On delay (maximum)	0.1 ms	
Off delay (maximum)	0.1 ms	
Power-up delay (maximum)	5 ms	
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 L3
	Electrostatic; transients; impulse	IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3
	Reverse polarity protection	Yes
Agency listings	E164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description	Suffix	
Extended temperature range (cable type only)	Down to -40° C (-40° F)	TF
Extended cable length	5 m (16.4 ft) cable	L1
	10 m (32.8 ft) cable	L2

Accessories

Description	Catalog Number
Metal, diecast zinc mounting nuts and lockwasher	XSZE105
Plastic mounting bracket	XSZB105
Diecast zinc mounting bracket	831605
Stainless steel mounting nuts and lockwasher	XSZE305

Note: Refer to page 327 for target material correction coefficient Km.

Connector Cables (M8 or S suffix)

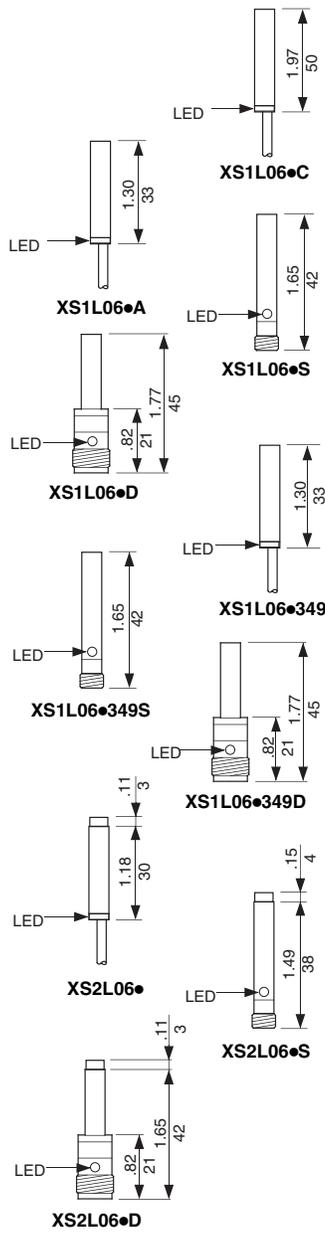
XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°

Additional cable options and lengths... page 626
Accessories... page 284

Proximity Sensors

XS Tubular, Inductive Sensors

6.5 mm Diameter, DC; Economy, Short Length, Smooth Barrel



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- Economy of size offered by extended range model
- Reduction of relay or software logic using complementary N.O. + N.C. outputs
- Significant savings in replacement time by using the patented plastic mounting bracket (no gauging) or connectors
- Extensive protective circuitry for trouble-free operation
- Works with an unregulated DC supply powered by a 24 V secondary transformer
- Metal mounting nuts included
- Diecast zinc
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Operating Frequency	Indicator LED (see next page)	Mating Connector (see page 626)	Catalog Number
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Stainless steel case

Shielded, 2 m (6.6 ft) cable

1.5 mm	PNP	12–24 V	N.O. ★	5,000 Hz	A	—	XS1L06PA340
1.5 mm	NPN	12–24 V	N.O. ★	5,000 Hz	A	—	XS1L06NA340
1.5 mm	PNP	12–24 V	N.O.+N.C.	5,000 Hz	A	—	XS1L06PC410
1.5 mm	NPN	12–24 V	N.O.+N.C.	5,000 Hz	A	—	XS1L06NC410

Shielded, nano-style connector

1.5 mm	PNP	12–24 V	N.O. ★	5,000 Hz	B	1 thru 8	XS1L06PA340S
1.5 mm	NPN	12–24 V	N.O. ★	5,000 Hz	B	1 thru 8	XS1L06NA340S

Shielded, micro-style connector

1.5 mm	PNP	12–24 V	N.O.	5,000 Hz	B	11, 12, 13, 15, 16	XS1L06PA340D
1.5 mm	NPN	12–24 V	N.O.	5,000 Hz	B	11, 12, 14, 15, 16	XS1L06NA340D

Nickel-plated brass case

Shielded♦, Extended Range, 2 m (6.6 ft) cable

2.5 mm	PNP	12–24 V	N.O. ★	2,500 Hz	A	—	XS1L06PA349
2.5 mm	NPN	12–24 V	N.O. ★	2,500 Hz	A	—	XS1L06NA349

Shielded♦, Extended Range, nano-style connector

2.5 mm	PNP	12–24 V	N.O.	2,500 Hz	B	1 thru 8	XS1L06PA349S
2.5 mm	NPN	12–24 V	N.O.	2,500 Hz	B	1 thru 8	XS1L06NA349S

Shielded♦, Extended Range, micro-style connector

2.5 mm	PNP	12–24 V	N.O.	2,500 Hz	B	11, 12, 13, 15, 16	XS1L06PA349D
2.5 mm	NPN	12–24 V	N.O.	2,500 Hz	B	11, 12, 14, 15, 16	XS1L06NA349D

Stainless steel case

Non-Shielded, 2 m (6.6 ft) cable

2.5 mm	PNP	12–24 V	N.O.	5,000 Hz	A	—	XS2L06PA340
2.5 mm	NPN	12–24 V	N.O.	5,000 Hz	A	—	XS2L06NA340

Non-Shielded, nano-style connector

2.5 mm	PNP	12–24 V	N.O.	5,000 Hz	B	1 thru 8	XS2L06PA340S
2.5 mm	NPN	12–24 V	N.O.	5,000 Hz	B	1 thru 8	XS2L06NA340S

Non-Shielded, micro-style connector DC

2.5 mm	PNP	12–24 V	N.O.	5,000 Hz	B	11, 12, 13, 15, 16	XS2L06PA340D
2.5 mm	NPN	12–24 V	N.O.	5,000 Hz	B	11, 12, 14, 15, 16	XS2L06NA340D
2.5 mm	PNP	12–24 V	N.O.+N.C.	5,000 Hz	B	11, 12, 13, 15, 16	XS2L06PC410D
2.5 mm	NPN	12–24 V	N.O.+N.C.	5,000 Hz	B	11, 12, 14, 15, 16	XS2L06NC410D

★ To order a normally closed (N.C.) version, change A to B, example; XS1L06PA340 to XS1L06PB340.

♦ See dimension x below.

Minimum Mounting Clearances, mm (in.)

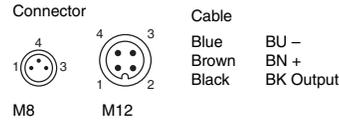
	Side to side	Face to face	Facing a metal object	Mounted in a metal support	Mounted in a metal support
XS1 Shielded	e: 3 (0.12)	e: 18 (0.71)	e: 4.5 (0.17)	—	D: 6.5 (0.26); x: 0
XS1 Extended range	e: 5 (0.20)	e: 30 (1.18)	e: 7.5 (0.30)	—	D: 10 (0.39); x: 1.6 (0.06)
XS2 Non-shielded	e: 10 (0.39)	e: 30 (1.18)	e: 7.5 (0.30)	D: 19.5 (0.77); H: 5 (0.20)	—

Proximity Sensors

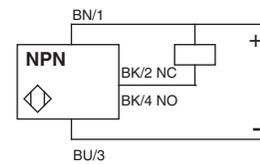
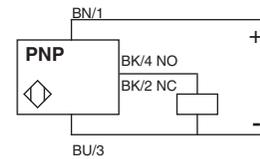
XS Tubular, Inductive Sensors

6.5 mm Diameter, DC; Economy, Short Length, Smooth Barrel

Wiring

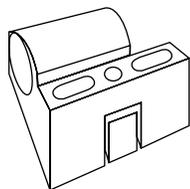
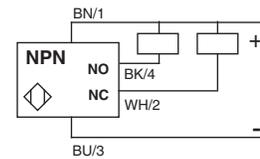
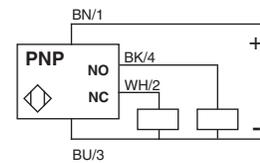


3 wire NO or NC
wire color/ connector pin

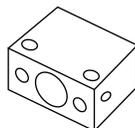


M8 connector, N.O. and N.C. to pin 4.

4 wire NO + NC



XSZB1●●



8316●●

Connector Cables (M8 or S suffix; M12 or D suffix)

XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths ... page 626
Accessories ... page 284

Specifications

Mechanical			
Usable sensing range	Shielded	Standard sensing range	0 to 1.2 mm
		Extended sensing range	0 to 2 mm
	Non-shielded		0 to 2 mm
Standard temperature range		Standard sensing range	-25 to +70 °C (-13 to +158 °F)
		Extended sensing range	-25 to 50 °C (13 to 122 °F)
Enclosure rating—cable (for connector see page 626)	NEMA Type		3, 4X, 6P, 12, 13
	IEC		IP67
Enclosure material	Case		Nickel-plated brass
	Sensing face		PBT
Vibration resistance	(IEC 60068.2.6)		25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)		50 G, 11 ms duration
Standard target size (steel)			6.5 x 6.5 mm (0.26 x 0.26 in.)
Differential (% of Sr)			15%
Repeatability (% of Sr)			3%
LED indicator type	A		360° ring LED shows output status
	B		One LED visible from 4 quadrants shows output status
Cable	3-wire		27 AWG (0.11 mm ²), PvR
	4-wire (N.O. + N.C.)		28 AWG (0.08 mm ²), PvR

Electrical			
Voltage range—nominal			12–24 Vdc
Voltage limit (including ripple)			10–38 Vdc
Voltage drop (across switch), closed state			2 V (2.6 V extended sensing range)
Maximum load current			200 mA
Current consumption (no load)			10 mA
On delay (maximum)	Standard sensing range		0.1 ms
	Extended sensing range		0.2 ms
Off delay (maximum)	Standard sensing range		0.1 ms
	Extended sensing range		0.2 ms
Power-up delay (maximum)			5 ms
Protective circuitry	Short circuit protection		Yes
	Overload		Yes
	Radio frequency immunity (RFI)		IEC 61000-4-3 L3
	Electrostatic; transients; impulse		IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3
	Reverse polarity protection		Yes
Agency listings	E164869 CCN NRKH	CR 44087 Class 3211 03	

Options

Description		Suffix
Extended temperature range (cable type and standard sensing distance only)	Down to -40° C (-40° F)	TF
Extended cable length	5 m (16.4 ft) cable	L1
	10 m (32.8 ft) cable	L2

Accessories

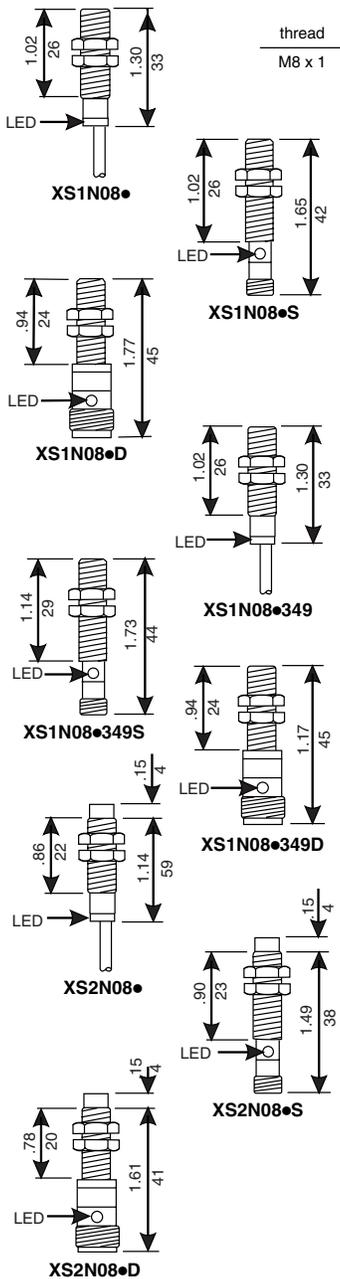
Description	Catalog Number
Plastic mounting bracket	XSZB165
Diecast zinc mounting bracket	831606

Note: Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

8 mm Diameter, DC; Economy Short Length



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- Economy of size offered by extended range model
- Significant savings in replacement time by using the patented plastic mounting bracket (no gauging) or connectors
- Extensive protective circuitry for trouble-free operation
- Works with an unregulated DC supply powered by a 24 V secondary transformer
- Metal mounting locknuts included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Operating Frequency	Indicator LED (see next page)	Mating Connector Style (See page 626)	Catalog Number
Nickel-plated brass case							
Shielded, micro-style connector							
1.5 mm	PNP	12–24 V	N.O. ★	5,000 Hz	B	11, 12, 13, 15, 16	XS1N08PA340D
1.5 mm	NPN	12–24 V	N.O. ★	5,000 Hz	B	11, 12, 14, 15, 16	XS1N08NA340D
Shielded, ♦ Extended Range, 2 m (6.6 ft) cable							
2.5 mm	PNP	12–24 V	N.O. ★	2,500 Hz	A	—	XS1N08PA349
2.5 mm	NPN	12–24 V	N.O. ★	2,500 Hz	A	—	XS1N08NA349
Shielded, ♦ Extended Range, nano-style connector							
2.5 mm	PNP	12–24 V	N.O. ★	2,500 Hz	B	1 thru 8	XS1N08PA349S
2.5 mm	NPN	12–24 V	N.O. ★	2,500 Hz	B	1 thru 8	XS1N08NA349S
Shielded, ♦ Extended Range, micro-style connector DC							
2.5 mm	PNP	12–24 V	N.O. ★	2,500 Hz	B	11, 12, 13, 15, 16	XS1N08PA349D
2.5 mm	NPN	12–24 V	N.O. ★	2,500 Hz	B	11, 12, 14, 15, 16	XS1N08NA349D
Non-shielded, 2 m (6.6 ft) cable							
2.5 mm	NPN	12–24 V	N.O. ★	5,000 Hz	A	—	XS2N08NA340
Non-shielded, micro-style connector							
2.5 mm	NPN	12–24 V	N.O.	5,000 Hz	B	11, 12, 14, 15, 16	XS2N08NA340D

★ To order a normally closed (N.C.) version, change A to B, example; XS1N08PA349 to XS1N08PB349.
 ♦ See dimension x below.

Minimum Mounting Clearances mm (in.)

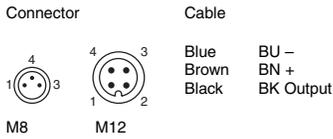
	Side by side	Face to face	Facing a metal object	Mounting in a metal support	Mounted in a metal support
XS1 Shielded	e: 3 (0.12)	e: 18 (0.71)	e: 4.5 (0.18)	D: 8 (0.31); H: 0	x: 0
XS1 Extended range	e: 5 (0.20)	e: 30 (1.18)	e: 7.5 (0.30)	D: 10 (0.39); H: 1.6 (0.06)	D: 8 (0.31); x: 1.6 (0.06)
XS2 Non-shielded	e: 10 (0.39)	e: 30 (1.18)	e: 7.5 (0.30)	D: 24 (0.94); H: 5 (0.20)	—

Proximity Sensors

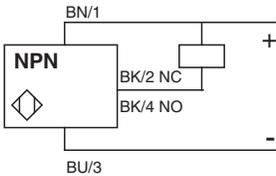
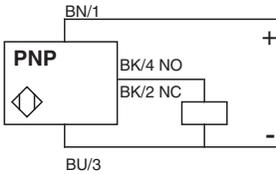
XS Tubular, Inductive Sensors

8 mm Diameter, DC; Economy Short Length

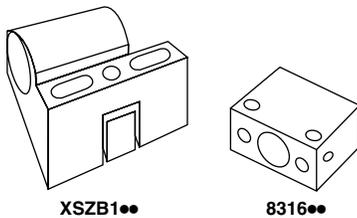
Wiring



3 wire NO or NC
wire color/ connector pin



M8 connector, N.O. and N.C. to pin 4.



Connector Cables (M8 or S suffix; M12 or D suffix)

XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths... page 626
Accessories... page 284

Specifications

Mechanical			
Usable sensing range	Shielded	Standard sensing range	0 to 1.2 mm
		Extended sensing range	0 to 2 mm
	Non-shielded		0 to 2 mm
Standard temperature range		Standard sensing range	-25 to +70 °C (-13 to +158 °F)
		Extended sensing range	-25 to 50 °C (-13 to 122 °F)
Enclosure rating—cable (see page 626)	NEMA Types		3, 4X, 6P, 12, 13
	IEC		IP67
Enclosure material	Case		Nickel-plated brass
	Sensing face		PBT
Maximum tightening torque			5 N•m (3.7 lb-ft)
Vibration resistance	(IEC 60068.2.6)		25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)		50 G, 11 ms duration
Standard target size (steel)			8 x 8 mm (0.31 x 0.31 in.)
Differential (% of Sr)			15%
Repeatability (% of Sr)			3%
LED indicator type	A		360° ring LED shows output status
	B		One LED visible from 4 quadrants shows output status
Cable	3-wire		27 AWG (0.11 mm ²), PvR

Electrical			
Voltage range—nominal			12–24 Vdc
Voltage limit (including ripple)			10–38 Vdc
Voltage drop (across switch), closed state			2 V (2.6 V extended sensing range)
Maximum load current			200 mA
Current consumption (no load)			10 mA
On delay (maximum)	Standard sensing range		0.1 ms
	Extended sensing range		0.2 ms
Off delay (maximum)	Standard sensing range		0.1 ms
	Extended sensing range		0.2 ms
Power-up delay (maximum)	Standard/extended sensing range		5 ms
Protective circuitry	Short circuit protection		Yes
	Overload		Yes
	Radio frequency immunity (RFI)		IEC 61000-4-3 L3
	Electrostatic; transients; impulse		IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3 Extended sensing range: IEC 61000-4-4 L3
	Reverse polarity protection		Yes
Agency listings	UL E164869 CCN NRKH	SF CR 44087 Class 3211 03	CE

Options

Description	Suffix
Extended temperature range (cable type and standard sensing distance only)	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

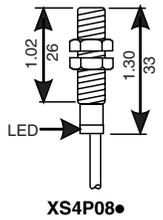
Description	Catalog Number
Metal mounting locknuts	XSZE108
Plastic mounting bracket	XSZB108
Diecast zinc mounting bracket	831608

Note: Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

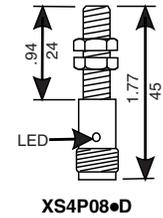
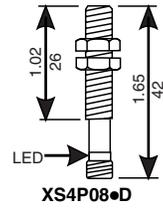
8 mm Diameter, DC; Economy Short Length, Non-Corrosive



thread
M8 x 1

Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- Designed for chemically aggressive environments—cutting oils, grease, washdown, etc.
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Extensive protective circuitry for trouble-free operation
- Works with an unregulated DC supply powered by a 24 V secondary transformer
- Plastic mounting nuts included
- UL Listed, CSA Certified, and CE Marked

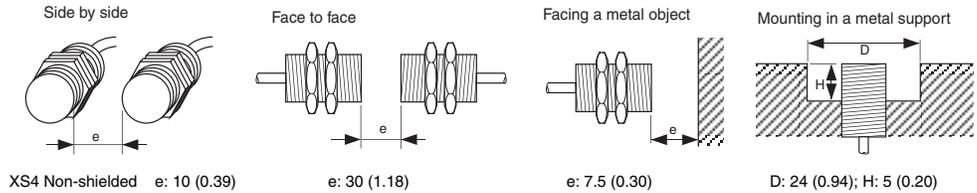


Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Operating Frequency	Indicator LED (see next page)	Mating Connector Style (See page 626)	Catalog Number
Plastic							
Non-shielded, 2 m (6.6 ft) cable							
2.5 mm	PNP	12–24 V	N.O. ★	5,000 Hz	A	—	XS4P08PA340
2.5 mm	NPN	12–24 V	N.O. ★	5,000 Hz	A	—	XS4P08NA340
Non-shielded, nano-style connector							
2.5 mm	PNP	12–24 V	N.O.	5,000 Hz	A	1 thru 8	XS4P08PA340S
2.5 mm	NPN	12–24 V	N.O.	5,000 Hz	A	1 thru 8	XS4P08NA340S
Non-shielded, micro-style connector							
2.5 mm	PNP	12–24 V	N.O.	5,000 Hz	B	11, 12, 13, 15, 16	XS4P08PA340D
2.5 mm	NPN	12–24 V	N.O.	5,000 Hz	B	11, 12, 13, 15, 16	XS4P08NA340D

★ To order a normally closed (N.C.) version, change **A** to **B**, example XS3P08PA340 to XS3P08PB340

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Minimum Mounting Clearances, mm (in.)

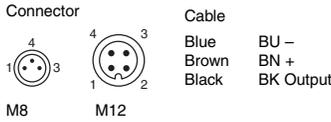


Proximity Sensors

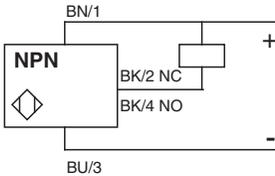
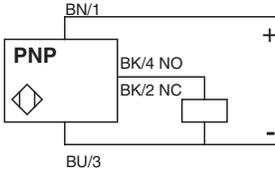
XS Tubular, Inductive Sensors

8 mm Diameter, DC; Economy Short Length, Non-Corrosive

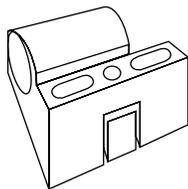
Wiring



3 wire NO or NC
wire color/ connector pin



M8 connector, N.O. and N.C. to pin 4.



XSZB100

Connector Cables (M8 or S suffix; M12 or D suffix)

XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths...Page 626
Accessories...Page 284, 281

Specifications

Mechanical			
Usable sensing range	Shielded	0 to 1.2 mm	
	Non-shielded	0 to 2 mm	
Standard temperature range		-25 to +80 °C (-13 to +176 °F)	
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13	
	IEC	IP67	
Enclosure material	Case	PBT	
	Sensing face	PBT	
Tightening torque (maximum)		1 N•m (0.74 lb-ft)	
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz	
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration	
Standard target size (steel)		8 x 8 mm (0.31 x 0.31 in.)	
Differential (% of Sr)		15%	
Repeatability (% of Sr)		3%	
LED indicator type	A	360° ring LED shows output status	
	B	One LED visible from 4 quadrants shows output status	
Cable	3-wire	27 AWG (0.11 mm ²), PvR	
Electrical			
Voltage range—nominal		12–24 Vdc	
Voltage limit (including ripple)		10–38 Vdc	
Voltage drop (across switch), closed state		2 V	
Maximum load current		200 mA	
Current consumption (no load)		10 mA	
On delay (maximum)		0.1 ms	
Off delay (maximum)		0.1 ms	
Power-up delay (maximum)		5 ms	
Protective circuitry	Short circuit protection	Yes	
	Overload	Yes	
	Radio frequency immunity (RFI)	IEC 61000-4-3 L3	
	Electrostatic; transients; impulse	IEC 61000-4-2 L3; IEC 61000-4-4 L3; 60947.5.2 L	
	Reverse polarity protection	Yes	
Agency listings	E164869 CCN NRKH	CR 44087 Class 3211 03	

Options

Description		Suffix
Extended temperature range (cable type only)	Down to -40 °C (-40 °F)	TF
Extended cable length	5 m (16.4 ft) cable	L1
	10 m (32.8 ft) cable	L2

Accessories

Description	Catalog Number
Plastic mounting nuts	XSZE208
Plastic mounting bracket	XSZB108

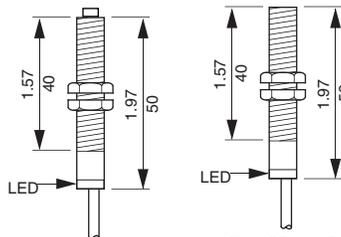
Note: Refer to page 327 for target material correction coefficient Km.

Proximity

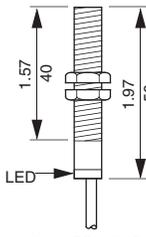
Proximity Sensors

XS Tubular, Inductive Sensors

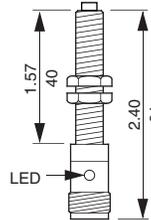
8 mm Diameter, DC; Universal Standard Length



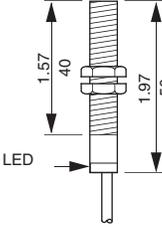
XS2M08PC410
XS2M08NC410



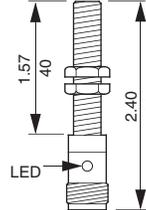
XS1M08



XS2M08PC410D
XS2M08NC410D

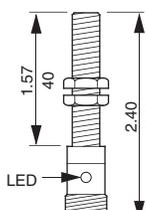


XS1M08



XS1M08

thread
M8 x 1



XS1M08

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- Rugged case designed for very aggressive environments—cutting oils, grease, etc.
- Pigtail connectors maintain the cutting oil enclosure rating while removing the connector from the aggressive environment
- Worry-free replacement: standard length, extended temperature and supply voltage range, improved enclosure rating
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Extensive protective circuitry for trouble-free operation
- Works with unfiltered rectified power supply
- Metal mounting locknuts included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Output Mode ★	Voltage Range	Maximum Load	Operating Frequency	Indicator LED (see next page)	Mating Connector Style (see page 626)	Catalog Number
--------------------------	--------------	---------------	---------------	--------------	---------------------	-------------------------------	---------------------------------------	----------------

Stainless steel case

Shielded, 2 m (6.6 ft) cable

1.5 mm	PNP	N.O. ★	12–48 V	200 mA	5,000 Hz	A	—	XS1M08PA370
1.5 mm	NPN	N.O. ★	12–48 V	200 mA	5,000 Hz	A	—	XS1M08NA370
1.5 mm	PNP	N.O.	12–48 V	200 mA	5,000 Hz	A	—	XS1M08PA371

Shielded, micro-style connector DC

1.5 mm	PNP	N.O. ★	12–48 V	200 mA	5,000 Hz	B	11, 12, 15, 16	XS1M08PA370D
1.5 mm	NPN	N.O. ★	12–48 V	200 mA	5,000 Hz	B	11, 12, 15, 16	XS1M08NA370D

Plastic case

Non-shielded, 2 m (6.6 ft) cable

2.5 mm	PNP	N.O.★	12–48 V	200 mA	5,000 Hz	A	—	XS4P08PA370
2.5 mm	NPN	N.O.★	12–48 V	200 mA	5,000 Hz	A	—	XS4P08NA370
2.5 mm	PNP	N.O.+N.C.★	12–24 V	200 mA	5,000 Hz	A	—	XS4P08PC410
2.5 mm	NPN	N.O.+N.C.★	12–24 V	200 mA	5,000 Hz	A	—	XS4P08NC410

Nickel-plated brass case, complementary N.O.+N.C. outputs

Shielded, 2 m (6.6 ft) cable

1.5 mm	PNP	N.O.+N.C.	12–24 V	200 mA	5,000 Hz	A	—	XS1M08PC410
1.5 mm	NPN	N.O.+N.C.	12–24 V	200 mA	5,000 Hz	A	—	XS1M08NC410

Shielded, micro-style connector

1.5 mm	PNP	N.O.+N.C.	12–24 V	200 mA	5,000 Hz	B	11, 12, 15, 16	XS1M08PC410D
1.5 mm	NPN	N.O.+N.C.	12–24 V	200 mA	5,000 Hz	B	11, 12, 15, 16	XS1M08NC410D

Non-shielded, 2 m (6.6 ft) cable

2.5 mm	PNP	N.O.+N.C.	12–24 V	200 mA	5,000 Hz	A	—	XS2M08PC410
2.5 mm	NPN	N.O.+N.C.	12–24 V	200 mA	5,000 Hz	A	—	XS2M08NC410

Non-shielded, micro-style connector

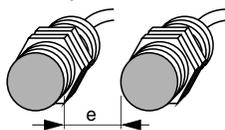
2.5 mm	PNP	N.O.+N.C.	12–24 V	200 mA	5,000 Hz	B	11, 12, 15, 16	XS2M08PC410D
2.5 mm	NPN	N.O.+N.C.	12–24 V	200 mA	5,000 Hz	B	11, 12, 15, 16	XS2M08NC410D

Ⓢ With stainless steel mounting nuts and washers.

★ To order a normally closed (N.C.) version, change **A** to **B**, example; XS1M08PA370 to XS1M08PB370.

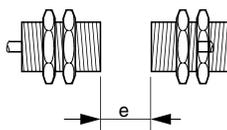
Minimum Mounting Clearances, mm (in.)

Side by side



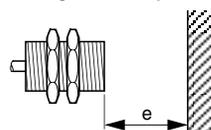
XS1Shielded	e: 3 (0.11)
XS2/XS4 Non-shielded	e: 10 (0.39)

Face to face



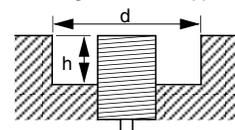
e: 18 (0.71)
e: 30 (1.18)

Facing a metal object



e: 4.5 (0.18)
e: 7.5 (0.30)

Mounting in a metal support



D: 8 (0.31); H: 0
D: 24 (0.94); H: 5 (0.20)

Proximity Sensors

XS Tubular, Inductive Sensors

8 mm Diameter, DC; Universal Standard Length

Wiring

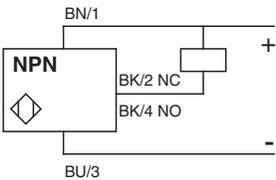
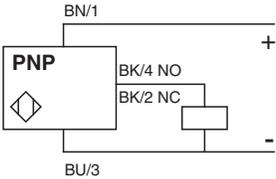
Connector M12



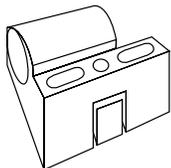
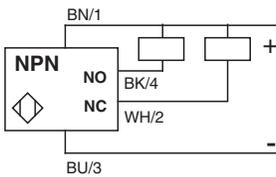
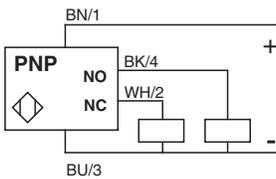
Cable

Blue BU -
Brown BN +
Black BK Output

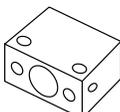
3 wire NO or NC
wire color/connector pin



4 wire NO + NC



XSZB100



831608

Connector Cables (M12 or D suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths... Page 626
Accessories... Page 284, 281

Specifications

Mechanical		
Usable sensing range	Shielded	0 to 1.2 mm
	Non-shielded	0 to 2 mm
Standard temperature range		-25 to +80 °C (-13 to +176 °F)
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP67
Enclosure material	Stainless steel case	stainless steel
	Nickel-plated brass	Case: Nickel-plated brass Sensing face: PBT
	Plastic	PBT
Maximum tightening torque	Stainless steel	9 N•m (6.7 lb-ft)
	Plastic	1 N•m (0.74 lb-ft)
	Nickel-plated brass	9 N•m
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)		8 x 8 mm (0.31 x 0.31 in.)
Differential (% of Sr)		15%
Repeatability (% of Sr)		3%
LED indicator type	A	360° ring LED shows output status
	B	One LED visible from 4 quadrants shows output status
Cable	3-wire	27 AWG (0.11 mm ²), PvR

Electrical		
Voltage range—nominal		12–48 Vdc (12–24 complementary output)
Voltage limit (including ripple)		10–58 Vdc (10–38 complementary output)
Voltage drop (across switch), closed state	3-wire	2 V
	4-wire complementary output	100 mA
Maximum load current	3-wire	100 mA
	4-wire complementary output	200 mA
Current consumption (no load)	3-wire	10 mA
On delay (maximum)	3-wire	0.1 ms
Off delay (maximum)	3-wire	0.1 ms
Power-up delay (maximum)	3-wire	5 ms
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 L3
	Electrostatic; transients; impulse	3-wire IEC 61000-4-2 L2, IEC 61000-4-4 L3; 60947.5.2 L2
	Reverse polarity protection	Yes

Agency listings	E164869 CCN NRKH	CR 44087 Class 3211 03	
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Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F)
Extended cable length	5 m (16.4 ft) cable
	10 m (32.8 ft) cable

Accessories

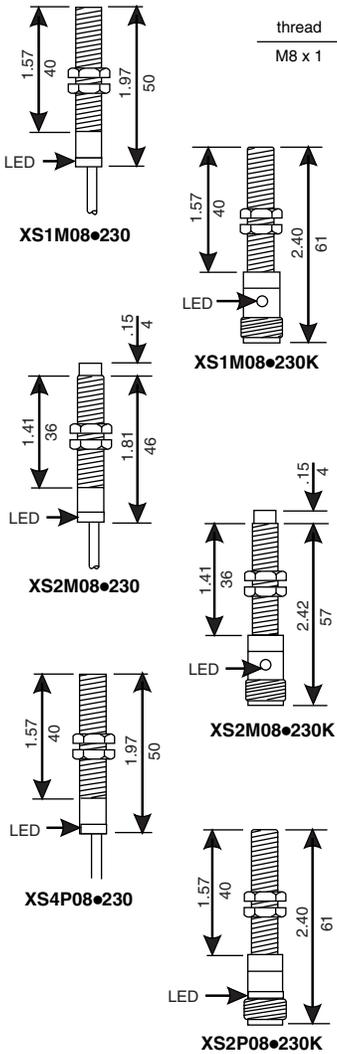
Description	Catalog Number
Plastic mounting nuts	XSZE208
Metal mounting nuts and lockwashers	XSZE108
Plastic mounting bracket	XSZB108
Diecast zinc mounting bracket	831608
Stainless steel mounting nuts	XSZE208
Stainless steel lockwashers	XSZE908

Note: Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

8 mm Diameter, AC/DC; Universal Standard Length



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

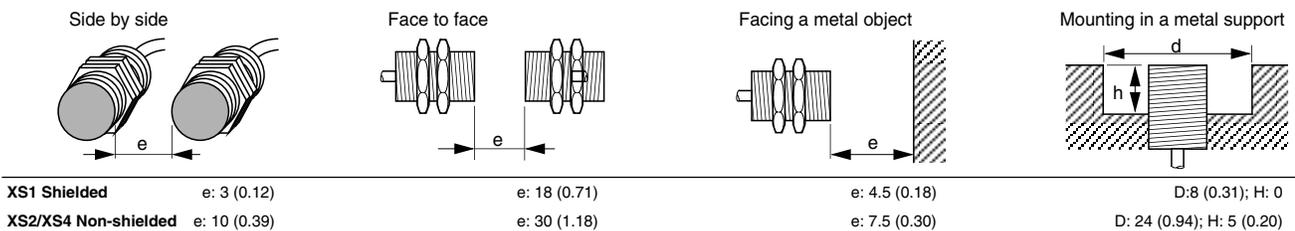
Features

- Faster troubleshooting aided by high-visibility, 360° indicator
- Rugged case designed for aggressive environments.
- Worry-free replacement: standard length, extended temperature range, AC or DC power supply
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Extensive protective circuitry for trouble-free operation
- Normally closed (N.C.) output available on versions marked ★
- Plastic mounting nuts for plastic and locknuts for metal housing included
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Output Mode	Voltage Range		Operating Frequency		Indicator LED (see next page)	Mating Connector Style (see page 626)	Catalog Number
		AC	DC	AC	DC			
Nickel-plated brass case								
Shielded, 2 m (6.6 ft) cable								
1.5 mm	N.O. ★	24–240 V	24–210 V	25 Hz	4,000 Hz	A	—	XS1M08MA230
Shielded, micro-style connector AC								
1.5 mm	N.O. ★	24–240 V	24–210 V	25 Hz	4,000 Hz	B	17, 18	XS1M08MA230K
Non-shielded, 2 m (6.6 ft) cable								
2.5 mm	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	A	—	XS2M08MA230
Non-shielded, micro-style connector AC								
2.5 mm	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	B	17, 18	XS2M08MA230K
Plastic case								
Non-shielded, 2 m (6.6 ft) cable								
2.5 mm	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	A	—	XS4P08MA230
Non-shielded, micro-style connector AC								
2.5 mm	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	A	17, 18	XS4P08MA230K

★ To order a normally closed (N.C.) version, change **A** to **B**, example; XS1M08MA230 to XS1M08MB230.

Minimum Mounting Clearances, mm (in.)

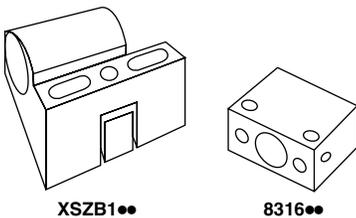
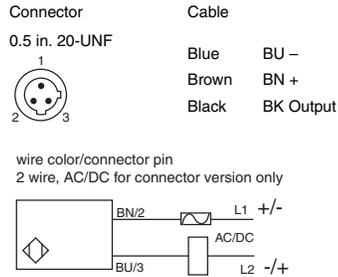


Proximity Sensors

XS Tubular, Inductive Sensors

8 mm Diameter, AC/DC; Universal Standard Length

Wiring



Connector Cables (U20 or K suffix)

XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths ... page 626
Accessories ... page 284

Specifications

Mechanical		
Usable sensing range	Shielded	0 to 1.2 mm
	Non-shielded	0 to 2 mm
Standard temperature range		-25 to +80 °C (-13 to +176 °F)
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP67
Enclosure material	Nickel-plated brass	Case: nickel-plated brass Sensing face: PBT
	Plastic	PBT
Tightening torque (maximum)	Nickel-plated brass	9 N•m (79.6 lb-ft)
	Plastic	1 N•m (0.74 lb-ft)
Vibration resistance	IEC 60068.2.6	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	IEC60068.2.27	50 G, 11 ms duration
Standard target size (steel)		8 x 8 mm (0.31 x 0.31 in.)
Differential (% of Sr)		15%
Repeatability (% of Sr)		3%
LED indicator type	A	360° ring LED shows output status
	B	One LED visible from 4 quadrants shows output status
Cable	2-wire	27 AWG (0.11 mm ²), PvR
Electrical		
Voltage range		24 to 240 Vac (50/60 Hz), 24 to 210 Vdc
Voltage limit (including ripple)		20 to 264 Vac/Vdc
Maximum voltage drop (across switch), closed state		5.5 V
Inrush current (inductive @ 20 ms)		2 A
Minimum load current		5 mA
Maximum load current		100 mA 20 ≤ Vdc ≤ 58 IEC 60947-5-2 Utilization category DC-13 Vdc > 58 IEC 60947-5-2 Utilization category DC-12
Residual (leakage) current, open state	24 Vac/Vdc	0.8 mA
	120 Vac/Vdc	1.5 mA
On delay (maximum)		0.2 ms
Off delay (maximum)		0.2 ms
Power-up delay (maximum)		40 ms
Protective circuitry	Short circuit protection	No (see page 284 for protective fuses)
	Radio frequency immunity (RFI)	IEC 61000-4-3 L3
	Electrostatic; transients; impulse	IEC 61000-4-2 L4; IEC 61000-4-4 L4; 60947.5.2 L3
Agency listings	E164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description		Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F)	TF
Extended cable length	5 m (16.4 ft) cable	L1
	10 m (32.8 ft) cable	L2

Accessories

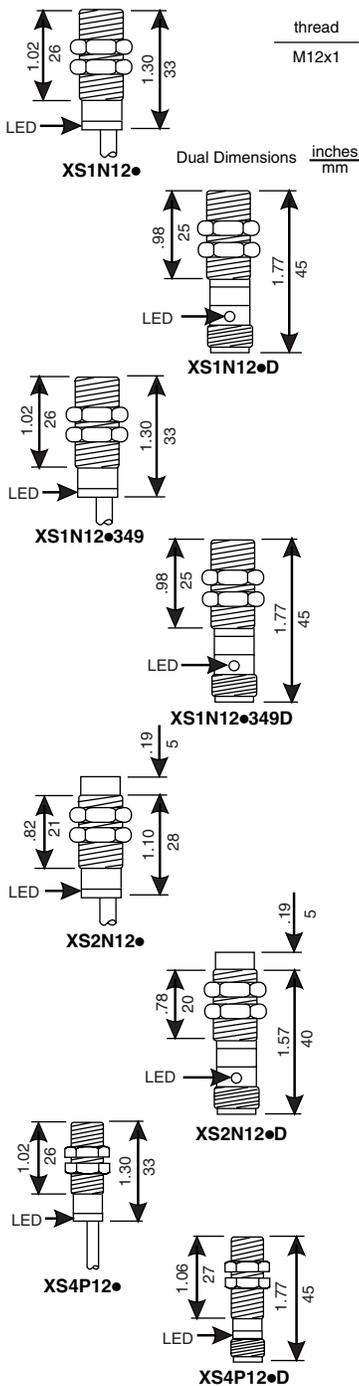
Description	Catalog Number
Plastic mounting nuts	XSZE208
Metal mounting locknuts	XSZE108
Plastic mounting bracket	XSZB108
Diecast zinc mounting bracket	831608

Note: Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

12 mm Diameter, DC; Economy Short Length



Features

- 360° LED indicators
- Extended range models
- Complementary N.O. + N.C. models
- Rugged metal or plastic cases
- Patented plastic mounting bracket
- Connector options
- Extensive protective circuitry
- Works with an unregulated DC supply powered by a 24 V secondary transformer
- Metal locknuts or plastic mounting nuts included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Operating Frequency	Indicator LED (see next page)	Mating Connector Style (see p. 626)	Catalog Number
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Nickel-plated brass case

Shielded, 2 m (6.6 ft) cable

2 mm	PNP	12–24 V	N.O. + N.C.	5,000 Hz	A	—	XS1N12PC410
2 mm	NPN	12–24 V	N.O. + N.C.	5,000 Hz	A	—	XS1N12NC410

Shielded, micro-style connector

2 mm	PNP	12–24 V	N.O. + N.C.	5,000 Hz	B	11, 12, 13, 15, 16	XS1N12PC410D
2 mm	NPN	12–24 V	N.O. + N.C.	5,000 Hz	B	11, 12, 14, 15, 16	XS1N12NC410D

Shielded♦, Extended Range, 2 m (6.6 ft) cable

4 mm	PNP	12–24 V	N.O. ★	2,500 Hz	A	—	XS1N12PA349
4 mm	NPN	12–24 V	N.O. ★	2,500 Hz	A	—	XS1N12NA349

Shielded♦, Extended Range, micro-style connector DC

4 mm	PNP	12–24 V	N.O.★	2,500 Hz	B	11, 12, 13, 15, 16	XS1N12PA349D
4 mm	NPN	12–24 V	N.O.★	2,500 Hz	B	11, 12, 14, 15, 16	XS1N12NA349D

Non-shielded, 2 m (6.6 ft) cable

4 mm	PNP	12–24 V	N.O. + N.C.	5,000 Hz	A	—	XS2N12PC410
4 mm	NPN	12–24 V	N.O. + N.C.	5,000 Hz	A	—	XS2N12NC410

Non-shielded, micro-style connector DC

4 mm	PNP	12–24 V	N.O. + N.C.	5,000 Hz	B	11, 12, 13, 15, 16	XS2N12PC410D
4 mm	NPN	12–24 V	N.O. + N.C.	5,000 Hz	B	11, 12, 14, 15, 16	XS2N12NC410D

Plastic case

Non-shielded, 2 m (6.6 ft) cable

4 mm	PNP	12–24 V	N.O. ★	5,000 Hz	A	—	XS4P12PA340
4 mm	NPN	12–24 V	N.O. ★	5,000 Hz	A	—	XS4P12NA340
4 mm	PNP	12–24 V	N.O. + N.C.	5,000 Hz	A	—	XS4P12PC410
4 mm	NPN	12–24 V	N.O. + N.C.	5,000 Hz	A	—	XS4P12NC410

Non-shielded, micro-style connector DC

4 mm	PNP	12–24 V	N.O. ★	5,000 Hz	A	11, 12, 13, 15, 16	XS4P12PA340D
4 mm	NPN	12–24 V	N.O. ★	5,000 Hz	A	11, 12, 14, 15, 16	XS4P12NA340D
4 mm	PNP	12–24 V	N.O. + N.C.	5,000 Hz	A	11, 12, 13, 15, 16	XS4P12PC410D
4 mm	NPN	12–24 V	N.O. + N.C.	5,000 Hz	A	11, 12, 14, 15, 16	XS4P12NC410D

♦ See X dimension below.

★ To order a normally closed (N.C.) version, change A to B, example; XS1M08MA230 to XS1M08MB230.

Minimum Mounting Clearances, mm (in.)

	Side by side	Face to face	Facing a metal object	Mounting in a metal support	Mounted in a metal support
XS1 Shielded	e: 4 (0.16)	e: 24 (0.94)	e: 6 (0.24)	D: 12 (0.47)	x: 0
XS1 Extended range	e: 8 (0.31)	e: 48 (1.89)	e: 12 (0.47)	D: 12 (0.47)	D: 12 (0.47); x: 2.4 (0.09)
XS2/XS4 Non-shielded	e: 16 (0.63)	e: 48 (1.89)	e: 12 (0.47)	D: 36 (1.42); H: 8 (0.31)	D: 12 (0.47); X: 2.4 (0.09)

Proximity Sensors

XS Tubular, Inductive Sensors

12 mm Diameter, DC; Economy Short Length

Wiring

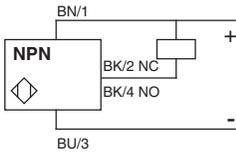
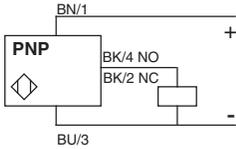
Connector M12



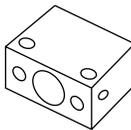
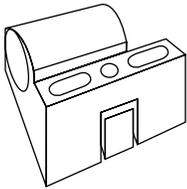
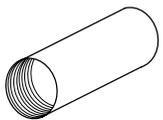
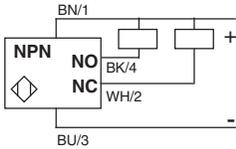
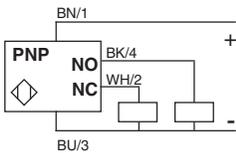
Cable

Blue BU -
Brown BN +
Black BK Output

3 wire NO or NC
wire color/connector pin



4 wire NO + NC



Connector Cables (M12 or D suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
Accessories page 284, 280

Specifications

Mechanical

Usable sensing range	Shielded	Standard sensing range	0 to 1.6 mm
		Extended sensing range	0 to 3.2 mm
Temperature range	Non-shielded	Nickel-plated brass	-25 to +70 °C (-13 to +158 °F)
		Plastic	-25 to +80 °C (-13 to +176 °F)
Enclosure rating—cable (for connector see page 626)	Nickel-plated brass	NEMA Type	3, 4X, 6P, 12, 13
		IEC	IP67
Enclosure material	Plastic case	NEMA Type	3, 4X, 6P, 12, 13
		IEC	IP68
Enclosure material	Nickel-plated brass	Case	Nickel-plated brass
	Plastic case	Sensing face	PBT
Tightening torque (maximum)	Nickel-plated brass		6 N•m (4.4 lb-ft)
	Plastic		2 N•m (1.5 lb-ft)
Vibration resistance	(IEC 60068.2.6)		25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)		50 G, 11 ms duration
Standard target size (steel)			12 x 12 mm (0.47 x 0.47 in.)
Differential (% of Sr)			15%
Repeatability (% of Sr)			3%
LED indicator type	A		360° ring LED shows output status
	B		One LED visible from 4 quadrants shows output status
Cable	3-wire		22 AWG (0.34 mm ²), PvR
	4-wire (N.O. + N.C.)		21 AWG (0.22 mm ²), PvR

Electrical

Voltage range—nominal		12–24 Vdc
Voltage limit (including ripple)		10–38 Vdc
Voltage drop (across switch), closed state		2 V
Maximum load current		200 mA
Current consumption (no load)		10 mA
On delay (maximum)	Standard sensing range	0.1 ms
	Extended sensing range	0.2 ms
Off delay (maximum)	Standard sensing range	0.1 ms
	Extended sensing range	0.2 ms
Power-up delay (maximum)	Standard/extended sensing range	5 ms
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 L3
	Electrostatic; transients; impulse	IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3
	Reverse polarity protection	Yes
Agency listings	E164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40 °C (-40 °F)
Extended cable length	5 m (16.4 ft) cable
	10 m (32.8 ft) cable

Accessories

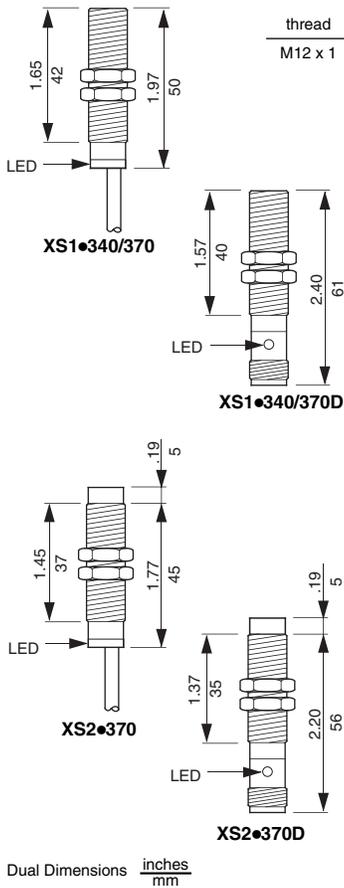
Description	Catalog Number
Plastic mounting nuts	XSZE212
Metal mounting nuts	XSZE112
Steel mounting bracket, 90°	9006PA12
Plastic mounting bracket	XSZB112
Diecast zinc mounting bracket	831612
0.5 in. (12.7 mm) NPT conduit adapter, length: 2 in. (50.8 mm)	Aluminum 74281

Note: Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

12 mm Diameter, DC; Universal Standard Length



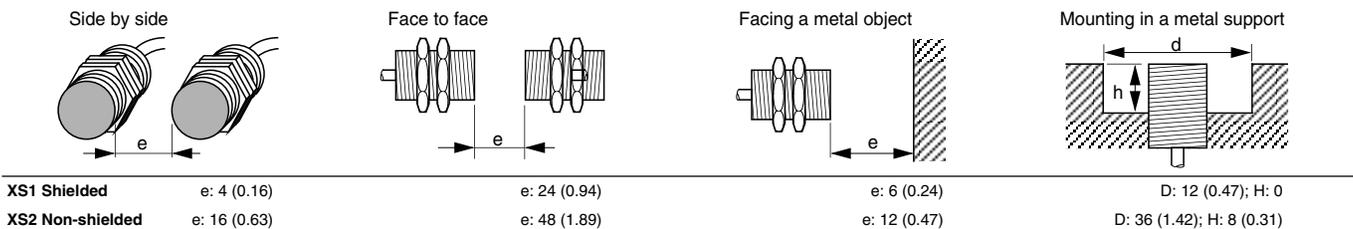
Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- Rugged case designed for aggressive environments
- Worry free replacement: standard length, extended temperature and supply voltage range, improved enclosure ratings (IP68), 3-wire complementary PNP + NPN with selectable N.O./N.C. output circuit
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Pigtail connector version (0.8 m / 2.6 ft cable) provides cutting oil rating (IP68) and connection for aggressive environments
- Trouble free operation ensured by extensive protective circuitry
- Works with unfiltered rectified power supply
- Metal mounting locknuts included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Maximum Load	Operating Frequency	Indicator LED (see page 215)	Mating Connector Style (see page 626)	Catalog Number
Nickel-plated brass case								
Shielded, 2 m (6.6 ft) cable								
2 mm	2-wire	12–48 V	N.O. ★	1.5–100 mA	4,000 Hz	A	—	XS1M12DA210TF◆
2 mm	PNP	12–48 V	N.O. ★	200 mA	5,000 Hz	A	—	XS1M12PA370
2 mm	NPN	12–48 V	N.O. ★	200 mA	5,000 Hz	A	—	XS1M12NA370
2 mm	PNP/NPN	12–24V	N.O./N.C.	200 mA	5,000 Hz	A	—	XS1M12KP340
Shielded, micro-style connector DC								
2 mm	PNP	12–48 V	N.O. ★	200 mA	5,000 Hz	B	11, 12, 13, 15, 16	XS1M12PA370D
2 mm	NPN	12–48 V	N.O. ★	200 mA	5,000 Hz	B	11, 12, 14, 15, 16	XS1M12NA370D
2 mm	PNP/NPN	12–24V	N.O./N.C.	200 mA	5,000 Hz	B	11, 12, 15, 16	XS1M12KP340D
Non-shielded, 2 m (6.6 ft) cable								
4 mm	PNP	12–48 V	N.O. ★	200 mA	5,000 Hz	A	—	XS2M12PA370
4 mm	NPN	12–48 V	N.O. ★	200 mA	5,000 Hz	A	—	XS2M12NA370
4 mm	PNP + NPN	12–24V	N.O./N.C.	200 mA	5,000 Hz	A	—	XS2M12KP340
Non-shielded, micro-style connector DC								
4 mm	PNP	12–48 V	N.O. ★	200 mA	5,000 Hz	B	11, 12, 13, 15, 16	XS2M12PA370D
4 mm	NPN	12–48 V	N.O. ★	200 mA	5,000 Hz	B	11, 12, 14, 15, 16	XS2M12NA370D
4 mm	PNP + NPN	12–24V	N.O./N.C.	200 mA	5,000 Hz	B	11, 12, 15, 16	XS2M12KP340D

★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1M12PA370 to XS1M12PB370.
 ◆ Available with TF suffix only (extended temperature range, down to -40 °C).

Minimum Mounting Clearances, mm (in.)



Proximity Sensors

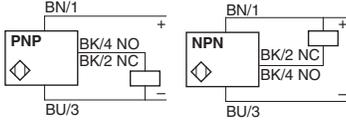
XS Tubular, Inductive Sensors

12 mm Diameter, DC; Universal Standard Length

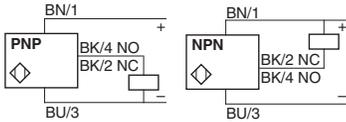
Wiring



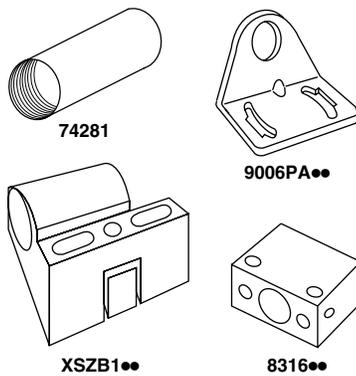
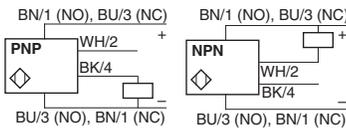
Wire color/connector pin 3 wire NO or NC



3 wire, selectable PNP/NPN, NO/NC



4 wire, programmable, NO or NC output



Connector Cables (M12 or D suffix; U78 or A suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCA101Y	Micro-style, 3-pin, 2 m, straight
XSZCA111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths ... page 626
Accessories ... page 284, 280

Specifications

Mechanical		
Usable sensing range ★	Shielded	0 to 1.6 mm
	Non-shielded	0 to 3.2 mm
Standard temperature range	-25 to +80 °C (-13 to +176 °F)	
Enclosure rating—cable (for connector, see page 626)	NEMA Types	3, 4X, 6P, 12, 13
	IEC	IP68—cutting oil proof
Enclosure material	Nickel-plated brass	Case Nickel-plated brass
		Sensing face PBT
Tightening torque (maximum)	Nickel-plated brass	15 N•m (11 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	12 x 12 mm (0.47 x 0.47 in.)	
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	A	360° ring LED shows output status
	B	One LED visible from 4 quadrants: Shows output status
Cable	3-wire	22 AWG (0.34 mm ²), PvR
Electrical		Standard
Voltage range—nominal		12–48 Vdc
Voltage limit (including ripple)		10–58 Vdc
Voltage drop (across switch), closed state	3-wire	2 V
Maximum load current	3-wire	200 mA
Current consumption (no load)	3-wire	10 mA
On delay (maximum)	3-wire	0.1 ms
Off delay (maximum)	3-wire	0.1 ms
Power-up delay (maximum)	3-wire	5 ms
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse (L—indicates level number)	3-wire: IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3
	Reverse polarity protection	Yes
Agency listings	E164869 CCN NRKH	CR 44087 Class 3211 03

Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F)
	TF
Extended cable length	5 m (16.4 ft) cable
	L1
	10 m (32.8 ft) cable
	L2

Accessories

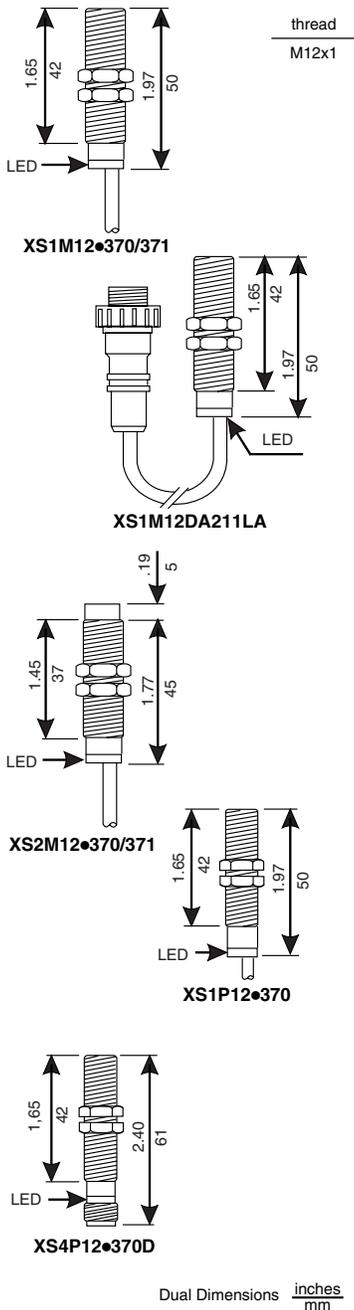
Description	Catalog Number
Plastic mounting nuts	XSZE212
Metal mounting locknuts	XSZE112
Steel mounting bracket, 90°	9006PA12
Plastic mounting bracket	XSZB112
Diecast zinc mounting bracket	831612
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 74281

★ Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

12 mm Diameter, DC; Universal Standard Length, Non-Corrosive



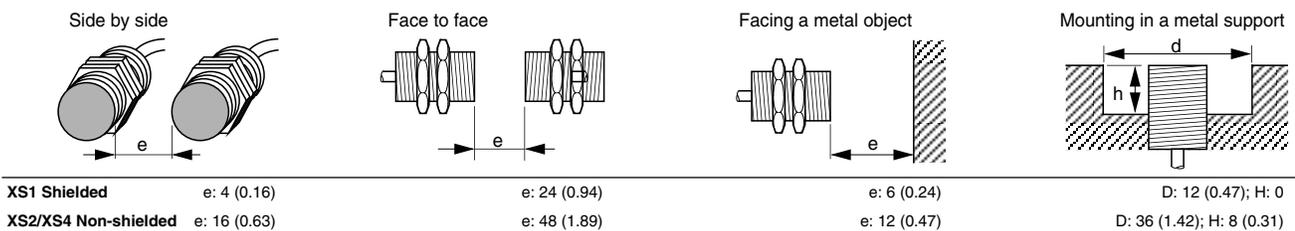
Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- 2-wire versions simplify wiring
- High-impact stainless steel and plastic cases for aggressive environments—cutting oils, grease, solvents, etc.
- Worry free replacement: standard length, extended temperature and supply voltage range, improved enclosure ratings (IP68), 3-wire complementary PNP + NPN with selectable N.O./N.C. output circuit
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Pigtail connector version (0.8 m / 2.6 ft cable) provides cutting oil rating (IP68) and connection for aggressive environments.
- Trouble free operation ensured by extensive protective circuitry
- Works with unfiltered rectified power supply
- Stainless steel locknuts for metal or plastic mounting nuts for plastic housings included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Maximum Load	Operating Frequency	Indicator LED (see page 217)	Mating Connector Style (see page 626)	Catalog Number
Stainless steel case								
Shielded, 2 m (6.6 ft) cable								
2 mm	2-wire	12–48 V	N.O.	1.5–100 mA	4,000 Hz	A	—	XS1M12DA211
2 mm	PNP	12–48 V	N.O.	200 mA	5,000 Hz	A	—	XS1M12PA371
2 mm	NPN	12–48 V	N.O.	200 mA	5,000 Hz	A	—	XS1M12NA371
Shielded, mini-style connector—0.8 m (2.6 ft) pigtail								
2 mm	2-wire	12–48 V	N.O.	1.5–100 mA	4,000 Hz	A	21, 22	XS1M12DA211LA
Non-shielded, 2 m (6.6 ft) cable								
4 mm	PNP	12–48 V	N.O.	200 mA	5,000 Hz	A	—	XS2M12PA371
4 mm	NPN	12–48 V	N.O.	200 mA	5,000 Hz	A	—	XS2M12NA371
Plastic case								
Non-shielded, 2 m (6.6 ft) cable								
4 mm	PNP	12–48 V	N.O.★	200 mA	5,000 Hz	A	—	XS4P12PA370
4 mm	NPN	12–48 V	N.O.★	200 mA	5,000 Hz	A	—	XS4P12NA370
4 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	5,000 Hz	A	—	XS4P12KP340
Non-shielded, micro-style connector DC								
4 mm	PNP	12–48 V	N.O.★	200 mA	5,000 Hz	A	11, 12, 13, 15, 16	XS4P12PA370D
4 mm	NPN	12–48 V	N.O.★	200 mA	5,000 Hz	A	11, 12, 14, 15, 16	XS4P12NA370D
4 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	5,000 Hz	A	11, 12, 15, 16	XS4P12KP340D

★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1M12PA371 to XS1M12PB371.

Minimum Mounting Clearances, mm (in.)

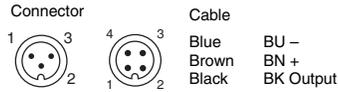


Proximity Sensors

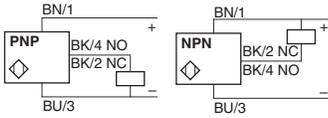
XS Tubular, Inductive Sensors

12 mm Diameter, DC; Universal Standard Length, Non-Corrosive

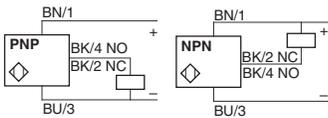
Wiring



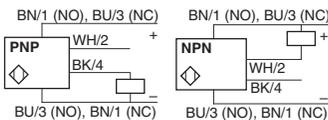
Wire color/connector pin 3 wire NO or NC



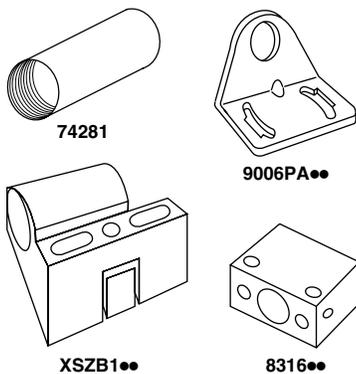
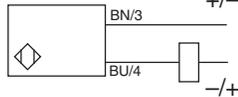
3 wire, selectable PNP/NPN, NO/NC



4 wire, programmable, NO or NC output



2 wire non-polarized



Connector Cables (M12 or D suffix; U78 or A suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCA101Y	Mini-style, 3-pin, 2 m, straight
XSZCA111Y	Mini-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
Accessories page 284, 280

Specifications

Mechanical

Usable sensing range★	Shielded	0 to 1.6 mm
	Non-shielded	0 to 3.2 mm
Standard temperature range		-25 to +80 °C (-13 to +176 °F)
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP68
Enclosure material	Stainless steel case	#303 stainless steel
	Sensing face	PBT
Tightening torque (maximum)	Stainless steel	30 N•m (22 lb-ft)
	Plastic	2 N•m (1.5 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)		12 x 12 mm (0.47 x 0.47 in.)
Differential (% of Sr)		15%
Repeatability (% of Sr)		3%
LED indicator type	A	360° ring LED shows output status
Cable	2- or 3-wire	22 AWG (0.34 mm ²), PvR

Electrical

	Standard	KP Models
Voltage range—nominal	12–48 Vdc	12–24 Vdc
Voltage limit (including ripple)	10–58 Vdc	10–38 Vdc
Voltage drop (across switch), closed state	3-wire	2 V
	2-wire	4 V
Minimum load current	2-wire	1.5 mA
Maximum load current	2-wire	100 mA
	3-wire	200 mA
Current consumption (no load)	3-wire	10 mA
Residual (leakage) current, open state	2-wire	0.6 mA
	3-wire	0.5 ms
On delay (maximum)	2-wire	0.5 ms
	3-wire	0.1 ms
Off delay (maximum)	2-wire	0.5 ms
	3-wire	0.1 ms
Power-up delay (maximum)	2-wire	5 ms
	3-wire	5 ms
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse (L—indicates level number)	2-wire: IEC 61000-4-2 L3; IEC 61000-4-4 L3; 60947.5.2 L3 3-wire: IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3
	Reverse polarity protection	Yes

Agency listings	E164869 CCN NRKH	UL	CR 44087 Class 3211 03	CS	CE
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Options

Description		Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F)	TF
Extended cable length	5 m (16.4 ft) cable	L1
	10 m (32.8 ft) cable	L2

Accessories

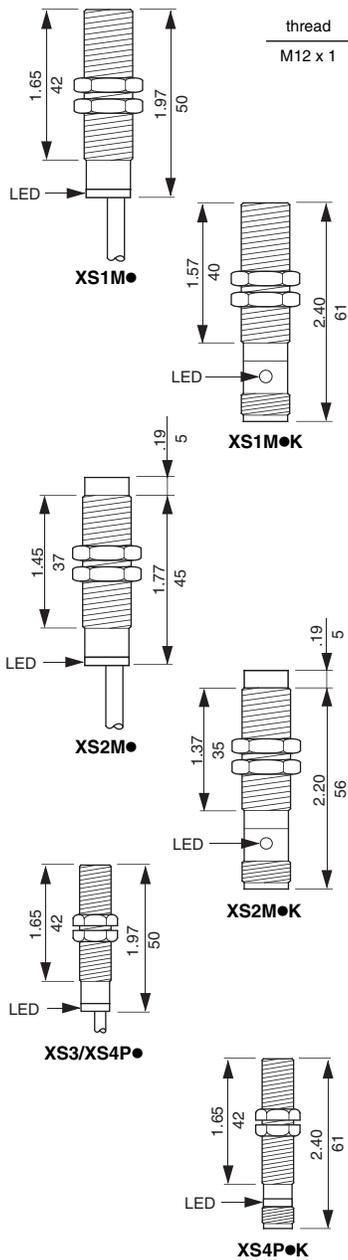
Description	Catalog Number
Plastic mounting nuts	XSZE212
Stainless steel mounting nuts	XSZE312
Stainless steel locknut washers	XSZE912
Steel mounting bracket, 90°	9006PA12
Plastic mounting bracket	XSZB112
Diecast zinc mounting bracket	831612
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 74281

★ Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

12 mm Diameter, AC/DC; Universal Standard Length



Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- Rugged metal or plastic cases designed for aggressive environments—cutting oils, grease, etc.
- Worry free replacement: standard length, extended temperature and supply voltage range, improved enclosure ratings (IP68), AC/DC power supply
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Metal locking nuts for metal or plastic mounting nuts for plastic housings included
- Normally closed (N.C.) output available on versions marked ★
- **UL Listed, CSA Certified, and CE Marked**

Nominal Sensing Distance	AC or AC/DC	Output Mode ★	Voltage Range		Operating Frequency		SCP	Indicator LED (see page 219)	Mating Connector Style (see page 626)	Catalog Number
			AC	DC	AC	DC				

Nickel-plated brass case

Shielded, 2 m (6.6 ft) cable

2 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	4,000 Hz	no	A	—	XS1M12MA230
2 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	4,000 Hz	yes	A	—	XS1M12MA250

Shielded, micro-style connector AC

2 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	4,000 Hz	no	B	17, 18	XS1M12MA230K
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Non-shielded, 2 m (6.6 ft) cable

4 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	no	A	—	XS2M12MA230
4 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	yes	A	—	XS2M12MA250

Non-shielded, micro-style connector AC

4 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	no	B	17, 18	XS2M12MA230K
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Plastic case

Non-shielded, 2 m (6.6 ft) cable

4 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	4,000 Hz	no	A	—	XS4P12MA230
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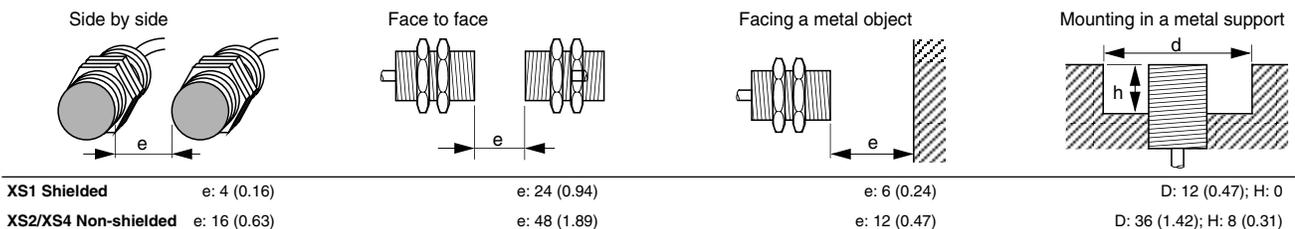
Non-shielded, micro-style connector

4 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	no	A	17, 18	XS4P12MA230K
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★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1M12PA260 to XS1M12PB260.

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Minimum Mounting Clearances, mm (in.)



Proximity Sensors

XS Tubular, Inductive Sensors

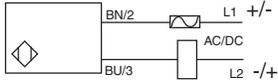
12 mm Diameter, AC/DC; Universal Standard Length

Wiring



Cable
 Blue BU -
 Brown BN +
 Black BK Output

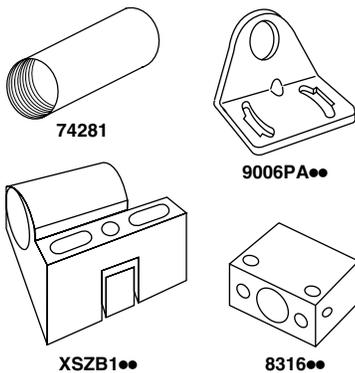
wire color/connector pin
 2 wire, AC/DC for connector version only



Specifications

Mechanical		
Usable sensing range ★	Shielded	0 to 1.6 mm
	Non-shielded	0 to 3.2 mm
Standard temperature range	-25 to +80 °C (-13 to +176 °F)	
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP68
Enclosure material	Nickel-plated brass	Case Nickel-plated brass
	Plastic case	Sensing face PBT
Tightening torque (maximum)	Nickel-plated brass	15 N•m (11 lb-ft)
	Plastic	2 N•m (1.5 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	12 x 12 mm (0.47 x 0.47 in.)	
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	A	360° ring LED shows output status
	B	One LED visible from 4 quadrants shows output status
Cable	2-wire	22 AWG (0.34 mm ²), PvR

Electrical		
Voltage range	24 to 240 Vac (50/60 Hz), 24 to 210 Vdc	
Voltage limit (including ripple)	20 to 264 Vac/Vdc	
Maximum voltage drop (across switch), closed state	5.5 V	
Inrush current (inductive @ 20 ms)	2 A	
Minimum load current	5 mA	
Maximum load current	200 mA 20 ≤ Vdc ≤ 58 IEC 60947-5-2 Utilization category DC-13 Vdc > 58 IEC 60947-5-2 Utilization category DC-12	
Residual (leakage) current, open state	0.6 mA	
On delay (maximum)	0.2 ms	
Off delay (maximum)	0.2 ms	
Power-up delay (maximum)	Without SCP	40 ms
	With SCP	70 ms
Protective circuitry	Short circuit protection	Optional▲
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse (L—level number)	IEC 61000-4-2 L4; IEC 61000-4-4 L4; 60947.5.2 L3
Agency listings	E164869 CCN NRKH CR 44087 Class 3211 03	



Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

Description	Catalog Number
Plastic mounting nuts	XSZE212
Metal mounting nuts and lockwashers	XSZE112
Steel mounting bracket, 90°	9006PA12
Plastic mounting bracket	XSZB112
Diecast zinc mounting bracket	831612
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 74281

Connector Cables (U20 or K suffix)

XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths. . . . page 626
 Accessories page 284, 280

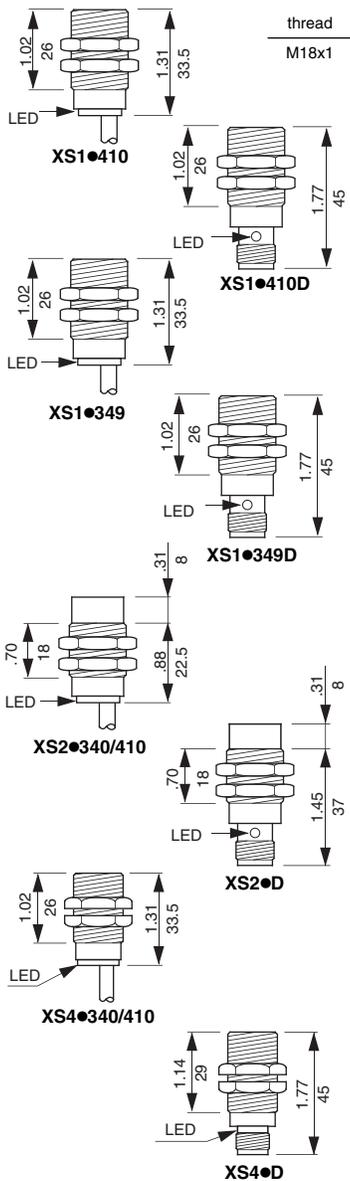
★ Refer to page 327 for target material correction coefficient Km.
 ▲ For devices without SCP, see page 284 for protective fuses.

Proximity

Proximity Sensors

XS Tubular, Inductive Sensors

18 mm Diameter, DC; Economy Short Length



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

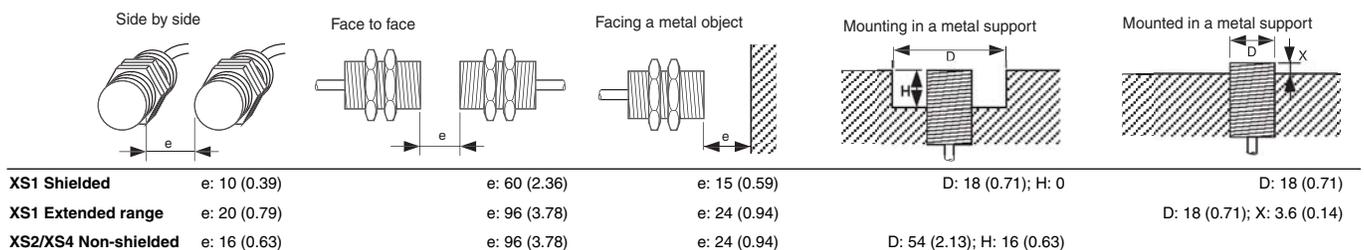
Features

- 360° LED indicators
- Extended range models
- Complementary N.O. + N.C. models
- Rugged metal or plastic cases
- Patented plastic mounting bracket
- Connector options
- Extensive protective circuitry
- Works with an unregulated DC supply powered by a 24 V secondary transformer
- Metal locknuts or plastic mounting nuts included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Operating Frequency	Indicator LED (see page 221)	Mating Connector Style (see page 626)	Catalog Number
Nickel-plated brass case							
Shielded, 2 m (6.6 ft) cable							
5 mm	PNP	10–38 V	N.O. + N.C.	2,000 Hz	A	—	XS1N18PC410
5 mm	NPN	10–38 V	N.O. + N.C.	2,000 Hz	A	—	XS1N18NC410
Shielded, micro-style connector DC							
5 mm	PNP	10–38 V	N.O. + N.C.	2,000 Hz	B	11, 12, 13, 15, 16	XS1N18PC410D
5 mm	NPN	10–38 V	N.O. + N.C.	2,000 Hz	B	11, 12, 14, 15, 16	XS1N18NC410D
Shielded♦, Extended Range, 2 m (6.6 ft) cable							
10 mm	PNP	10–38 V	N.O. ★	1,000 Hz	A	—	XS1N18PA349
10 mm	NPN	10–38 V	N.O. ★	1,000 Hz	A	—	XS1N18NA349
Shielded♦, Extended Range, micro-style connector							
10 mm	PNP	10–38 V	N.O. ★	1,000 Hz	B	11, 12, 13, 15, 16	XS1N18PA349D
10 mm	NPN	10–38 V	N.O. ★	1,000 Hz	B	11, 12, 14, 15, 16	XS1N18NA349D
Non-shielded, 2 m (6.6 ft) cable							
8 mm	PNP	10–38 V	N.O. + N.C.	2,000 Hz	A	—	XS2N18PC410
8 mm	NPN	10–38 V	N.O. + N.C.	2,000 Hz	A	—	XS2N18NC410
Non-shielded, micro-style connector							
8 mm	PNP	10–38 V	N.O. + N.C.	2,000 Hz	B	11, 12, 13, 15, 16	XS2N18PC410D
8 mm	NPN	10–38 V	N.O. + N.C.	2,000 Hz	B	11, 12, 14, 15, 16	XS2N18NC410D
Plastic case							
Non-shielded, 2 m (6.6 ft) cable							
8 mm	PNP	10–38 V	N.O. ★	2,000 Hz	A	—	XS4P18PA340
8 mm	NPN	10–38 V	N.O. ★	2,000 Hz	A	—	XS4P18NA340
8 mm	PNP	10–38 V	N.O. + N.C.	2,000 Hz	A	—	XS4P18PC410
8 mm	NPN	10–38 V	N.O. + N.C.	2,000 Hz	A	—	XS4P18NC410
Non-shielded, micro-style connector							
8 mm	PNP	10–38 V	N.O. ★	2,000 Hz	A	11, 12, 13, 15, 16	XS4P18PA340D
8 mm	NPN	10–38 V	N.O. ★	2,000 Hz	A	11, 12, 14, 15, 16	XS4P18NA340D
8 mm	PNP	10–38 V	N.O. + N.C.	2,000 Hz	A	11, 12, 13, 15, 16	XS4P18PC410D
8 mm	NPN	10–38 V	N.O. + N.C.	2,000 Hz	A	11, 12, 14, 15, 16	XS4P18NC410D

★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1N18PA349 to XS1N18PB349.
♦ See dimension X below.

Minimum Mounting Clearances, mm (in.)



Proximity Sensors

XS Tubular, Inductive Sensors

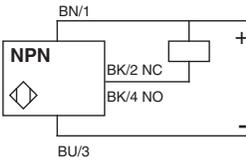
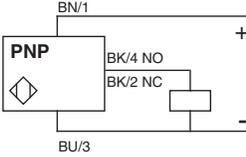
18 mm Diameter, DC; Economy Short Length

Wiring

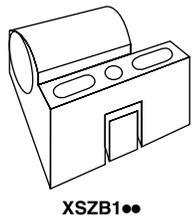
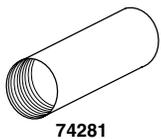
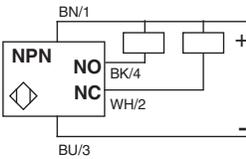
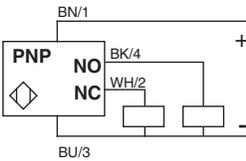


Cable
 Blue BU -
 Brown BN +
 Black BK Output

Wire color/connector pin 3 wire NO or NC



4 wire NO + NC



Connector Cables (M12 or D suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths. page 626
 Accessories page 284, 280

Specifications

Mechanical			
Usable sensing range★	Shielded	Standard sensing range	0 to 4 mm
		Extended sensing range	0 to 8 mm
	Non-shielded		0 to 6.4 mm
	Temperature range	Standard sensing range	Nickel-plated brass -25 to +70 °C (-13 to +158 °F)
		Plastic	-25 to +80 °C (-13 to +176 °F)
		Extended sensing range	-25 to +50 °C (-13 to +122 °F)
Enclosure rating—cable for connector, see page 626	Nickel-plated brass	NEMA Type	3, 4X, 6P, 12, 13
		IEC	IP67
Enclosure material	Plastic	NEMA Type	3, 4X, 6P, 12, 13
		IEC	IP68
Enclosure material	Nickel-plated brass	Case	Nickel-plated brass
		Sensing face	PBT
Enclosure material	Plastic	Case	PBT
		Sensing face	PBT
Tightening torque (maximum)	Nickel-plated brass		15 N•m (11 lb-ft)
	Plastic		5 N•m (3.7 lb-ft)
Vibration resistance	(IEC 60068.2.6)		25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)		50 G, 11 ms duration
Standard target size (steel)	Shielded	Standard sensing range	18 x 18 mm (0.71 x 0.71 in.)
		Extended sensing range	30 x 30 mm (1.18 x 1.18 in.)
	Non-shielded		24 x 24 mm (0.94 x 0.94 in.)
Differential (% of Sr)			15%
Repeatability (% of Sr)			3%
LED indicator type	A		360° ring LED shows output status
	B		One LED visible from 4 quadrants shows output status
Cable	3- or 4-wire		22 AWG (0.34 mm ²), PvR

Electrical		
Voltage range—nominal		12–24 Vdc
Voltage limit (including ripple)		10–38 Vdc
Voltage drop (across switch), closed state		2 V
Maximum load current		200 mA
Current consumption (no load)		10 mA
On delay (maximum)		0.15 ms
Off delay (maximum)		0.35 ms
Power-up delay (maximum)		5 ms
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse	IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3 Extended sensing range: IEC 61000-4-4 L3
	Reverse polarity protection	Yes
Agency listings	E 164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description	Suffix
Extended temperature range (cable type and standard sensing distance only)	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

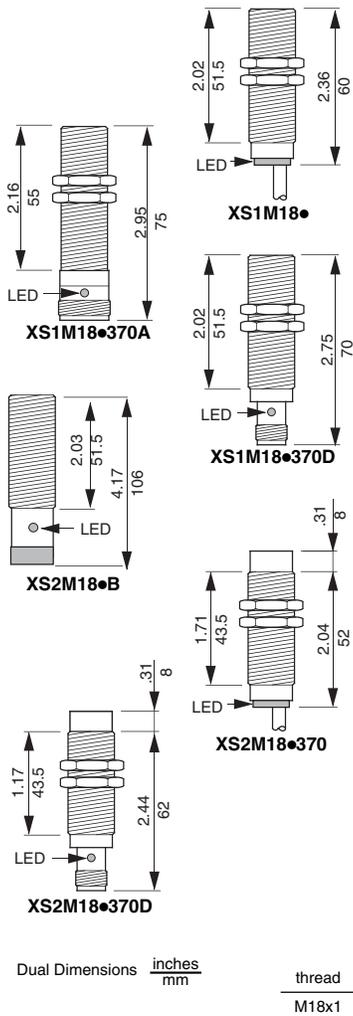
Description	Catalog Number
Plastic mounting nuts	XSZE218
Metal mounting nuts and lockwasher	XSZE118
Steel mounting bracket, 90°	9006PA18
Plastic mounting bracket, long length	XSZB118
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 7428
	Stainless 74282

★ Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

18 mm Diameter, DC; Universal Standard Length



Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- Rugged case designed for aggressive industrial environments
- Worry free replacement: standard length, extended temperature and supply voltage range, improved enclosure ratings (IP68), 3-wire complementary PNP + NPN with selectable N.O./N.C. output circuit
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Trouble free operation ensured by extensive protective circuitry
- Works with unfiltered rectified power supply
- Pigtail connector version (0.8 m / 2.6 ft cable) provides cutting oil ratings (IP68) and connection for aggressive environments. Screw terminals models for wiring special cables.
- Metal mounting locknuts included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

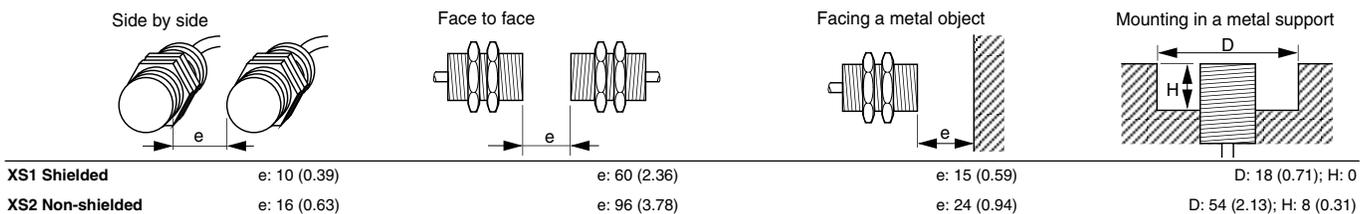
Nickel-plated brass case

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Maximum Load	Operating Frequency	Indicator LED ①	Mating Connector Style (see page 626)	Catalog Number
Shielded, 2 m (6.6 ft) cable								
5 mm	PNP	12–48 V	N.O. ★	200 mA	2,000 Hz	A	—	XS1M18PA370
5 mm	NPN	12–48 V	N.O. ★	200 mA	2,000 Hz	A	—	XS1M18NA370
5 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	2,000 Hz	A	—	XS1M18KP340
Shielded, micro-style connector, DC								
5 mm	PNP	12–48 V	N.O. ★	200 mA	2,000 Hz	B	11, 12, 13, 15, 16	XS1M18PA370D
5 mm	NPN	12–48 V	N.O. ★	200 mA	2,000 Hz	B	11, 12, 14, 15, 16	XS1M18NA370D
5 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	2,000 Hz	B	11, 12, 15, 16	XS1M18KP340D
Shielded, mini-style connector, 3-pin								
5 mm	PNP	12–48 V	N.O. ★	200 mA	2,000 Hz	B	21, 22	XS1M18PA370A
5 mm	NPN	12–48 V	N.O. ★	200 mA	2,000 Hz	B	21, 22	XS1M18NA370A
Shielded, screw terminal connection								
5 mm	PNP	12–48 V	N.O. ★	200 mA	2,000 Hz	B	—	XS1M18PA370B
5 mm	NPN	12–48 V	N.O. ★	200 mA	2,000 Hz	B	—	XS1M18NA370B
Non-shielded, 2 m (6.6 ft) cable								
8 mm	PNP	12–48 V	N.O. ★	200 mA	2,000 Hz	A	—	XS2M18PA370
8 mm	NPN	12–48 V	N.O. ★	200 mA	2,000 Hz	A	—	XS2M18NA370
8 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	2,000 Hz	A	—	XS2M18KP340
Non-shielded, micro-style connector								
8 mm	PNP	12–48 V	N.O. ★	200 mA	2,000 Hz	B	11, 12, 13, 15, 16	XS2M18PA370D
8 mm	NPN	12–48 V	N.O. ★	200 mA	2,000 Hz	B	11, 12, 14, 15, 16	XS2M18NA370D
8 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	2,000 Hz	B	11, 12, 15, 16	XS2M18KP340D

★ To order a normally closed (N.C.) version, change the A to B. Example: XS1M18PA370 to XS1M18PB370.

① See page 223 under specifications for LED function.

Minimum Mounting Clearances, mm (in.)

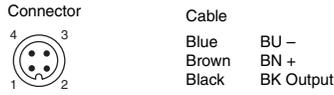


Proximity Sensors

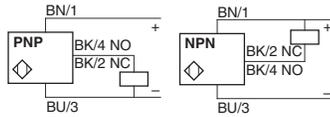
XS Tubular, Inductive Sensors

18 mm Diameter, DC; Universal Standard Length

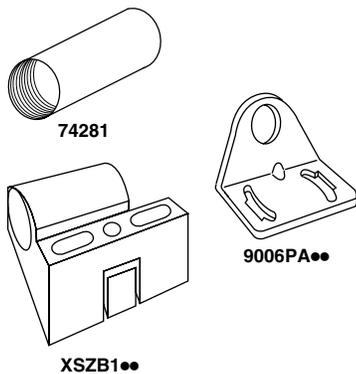
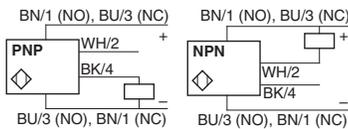
Wiring



Wire color/connector pin
3 wire NO or NC



4 wire, programmable, NO or NC output



Connector Cables (M12 or D suffix; U78 or A suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCA101Y	Micro-style, 3-pin, 2 m, straight
XSZCA111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
Accessories page 284, 280

Specifications

Mechanical		
Usable sensing range ★	Shielded	0 to 4 mm
	Non-shielded	0 to 6.4 mm
Standard temperature range	-25 to +80 °C (-13 to +176 °F)	
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP68—cutting oil proof; IP67 for B screw terminal
Enclosure material	Nickel-plated brass	Case: Nickel-plated brass Sensing face: PBT
Tightening torque (maximum)	Nickel-plated brass	35 N•m (26 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	Shielded	18 x 18 mm (0.71 x 0.71 in.)
	Non-shielded	24 x 24 mm (0.94 x 0.94 in.)
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	A	360° ring LED shows output status
	B	One LED visible from 4 quadrants shows output status
Cable	3-wire	22 AWG (0.34 mm ²), PvR
Electrical		
Voltage range—nominal	Standard	12–48 Vdc
Voltage limit (including ripple)	Standard	10–58 Vdc
Voltage drop (across switch), closed state	3-wire	2 V
Maximum load current	3-wire	200 mA
Current consumption (no load)	3-wire	10 mA
On delay (maximum)	3-wire	0.15 ms
Off delay (maximum)	3-wire	0.35 ms
Power-up delay (maximum)	5 ms	
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse (L—indicates level number)	3-wire: IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3
	Reverse polarity protection	Yes
Agency listings	E 164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F)
Extended cable length	5 m (16.4 ft) cable
	10 m (32.8 ft) cable

Accessories

Description	Catalog Number
Plastic mounting nuts	XSZE218
Metal mounting nuts and lockwashers	XSZE118
Steel mounting bracket, 90°	9006PA18
Plastic mounting bracket	XSZB118
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum
	Stainless

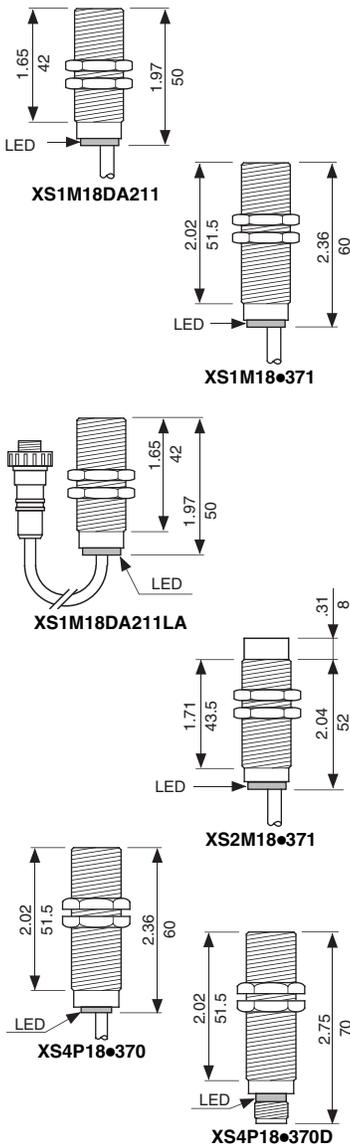
★ Refer to page 327 for target material correction coefficient Km.

Proximity

Proximity Sensors

XS Tubular, Inductive Sensors

18 mm Diameter, DC; Universal Standard Length, Non-Corrosive



Features

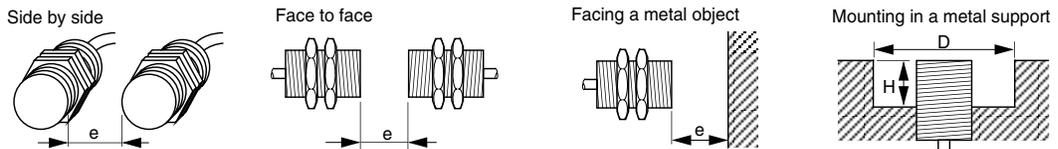
- Faster troubleshooting aided by high-visibility, 360° indicators
- 2-wire versions simplify wiring
- High-impact stainless steel and plastic cases for aggressive environments—cutting oils, grease, solvents, etc.
- Worry free replacement: standard length, extended temperature and supply voltage range, improved enclosure ratings (IP68)
- Pigtail connector version (0.8 m / 2.6 ft cable) provides cutting oil ratings (IP68) and connection for aggressive environments.
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Trouble free operation ensured by extensive protective circuitry
- Works with unfiltered rectified power supply
- Stainless steel locknuts for metal or plastic mounting nuts for plastic housings included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Maximum Load	Operating Frequency	Indicator LED ①	Mating Connector Style (see page 626)	Catalog Number
Stainless steel case								
Shielded, 2 m (6.6 ft) cable								
5 mm	2-wire	12–48 V	N.O. ★	1.5–100 mA	3,000 Hz	A	—	XS1M18DA211
5 mm	PNP	12–48 V	N.O.	200 mA	2,000 Hz	A	—	XS1M18PA371
5 mm	NPN	12–48 V	N.O.	200 mA	2,000 Hz	A	—	XS1M18NA371
Shielded, mini-style connector—0.8 m (2.6 ft) pigtail								
5 mm	2-wire	12–48 V	N.O. ★	1.5–100 mA	3,000 Hz	A	21, 22	XS1M18DA211LA
Non-shielded, 2 m (6.6 ft) cable								
8 mm	PNP	12–48 V	N.O.	200 mA	2,000 Hz	A	—	XS2M18PA371
8 mm	NPN	12–48 V	N.O.	200 mA	2,000 Hz	A	—	XS2M18NA371
Plastic case								
Non-shielded, 2 m (6.6 ft) cable								
8 mm	PNP	12–48 V	N.O. ★	200 mA	2,000 Hz	A	—	XS4P18PA370
8 mm	NPN	12–48 V	N.O. ★	200 mA	2,000 Hz	A	—	XS4P18NA370
8 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	2,000 Hz	A	—	XS4P18KP340
Non-shielded, micro-style connector								
8 mm	PNP	12–48 V	N.O. ★	200 mA	2,000 Hz	A	11, 12, 13, 15, 16	XS4P18PA370D
8 mm	NPN	12–48 V	N.O. ★	200 mA	2,000 Hz	A	11, 12, 14, 15, 16	XS4P18NA370D
8 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	2,000 Hz	A	11, 12, 15, 16	XS4P18KP340D
Non-shielded, screw terminal connector								
8 mm	PNP	12–48 V	N.O.	200 mA	2,000 Hz	A	—	XS4P18PA370B
8 mm	NPN	12–48 V	N.O.	200 mA	2,000 Hz	A	—	XS4P18NA370B

★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1M12PA371 to XS1M12PB371.

① See page 225 under specifications for LED function.

Minimum Mounting Clearances, mm (in.)



XS1 Shielded

e: 10 (0.39)

e: 60 (2.36)

e: 15 (0.59)

D: 18 (0.71); H: 0

XS2/XS4 Non-shielded

e: 16 (0.63)

e: 96 (3.78)

e: 24 (0.94)

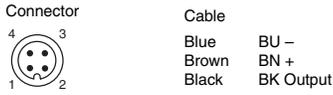
D: 54 (2.13); H: 8 (0.31)

Proximity Sensors

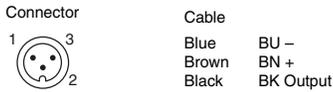
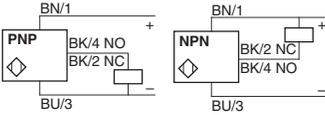
XS Tubular, Inductive Sensors

18 mm Diameter, DC; Universal Standard Length, Non-Corrosive

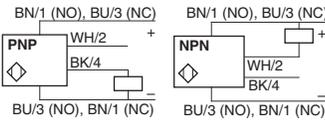
Wiring



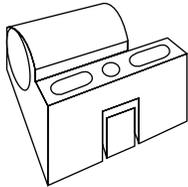
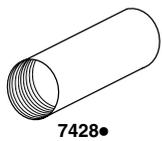
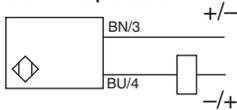
Wire color/connector pin 3 wire NO or NC



4 wire, programmable, NO or NC output



2 wire non-polarized



Connector Cables (M12 or D suffix; U78 or A suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCA101Y	Micro-style, 3-pin, 2 m, straight
XSZCA111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
Accessories page 284, 280

Specifications

Mechanical

Usable sensing range★	Shielded	0 to 4 mm
	Non-shielded	0 to 6.4 mm
Standard temperature range	-25 to +80 °C (-13 to +176 °F)	
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP68
Enclosure material	Stainless steel	Case #303 stainless steel
	Plastic	Sensing face PBT
Tightening torque (maximum)	Stainless steel	50 N•m (37 lb-ft)
	Plastic	5 N•m (3.7 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	Shielded	18 x 18 mm (0.71 x 0.71 in.)
	Non-shielded	24 x 24 mm (0.94 x 0.94 in.)
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	A	360° ring LED shows output status
Cable	2-wire	20 AWG (0.5 mm ²), PvR
	3-wire	22 AWG (0.34 mm ²), PvR

Electrical

	Standard	KP Models		
Voltage range	12–48 Vdc	12–24 Vdc		
Voltage limit (including ripple)	10–58 Vdc	10–38 Vdc		
Voltage drop (across switch), closed state	Nickel-plated brass or stainless	2-wire	4 V	—
		3-wire	2 V	—
	Plastic	4-wire	—	2.6
Minimum load current	2-wire	1.5 mA	—	
	3-wire	200 mA	—	
Maximum load current	2-wire	100 mA	—	
	3-wire	200 mA	—	
Residual (leakage) current, open state	2-wire	0.6 mA	—	
On delay (maximum)	0.15 ms			
Off delay (maximum)	0.35 ms			
Power-up delay (maximum)	5 ms			
Protective circuitry	Short circuit protection	Yes		
	Overload	Yes		
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3		
	Electrostatic; transients; impulse (L—indicates level number)	2-wire: IEC 61000-4-2 L3; IEC 61000-4-4 L3; 60947.5.2 L3		
		3-wire: IEC 6000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L3		
Reverse polarity protection	Yes			

Agency listings	E 164869 CCN NRKH	CR 44087 Class 3211 03	
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Options

Description	Suffix	
Extended temperature range (cable type only)	TF	
Extended cable length	5 m (16.4 ft) cable	L1
	10 m (32.8 ft) cable	L2

Accessories

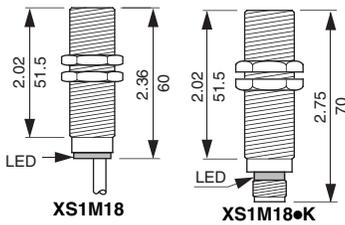
Description	Catalog Number	
Plastic mounting nuts	XSZE218	
Stainless steel mounting nuts	XSZE318	
Stainless steel locknut washers	XSZE918	
Steel mounting bracket, 90°	9006PA18	
Plastic mounting bracket	XSZB118	
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum	7428
	Stainless	74282

★ Refer to page 327 for target material correction coefficient Km.

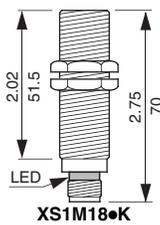
Proximity Sensors

XS Tubular, Inductive Sensors

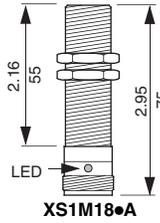
18 mm Diameter, AC/DC; Universal Standard Length



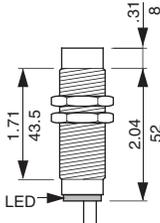
XS1M18



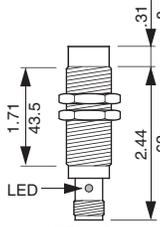
XS1M18•K



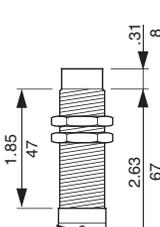
XS1M18•A



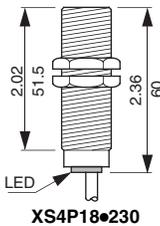
XS2M18•



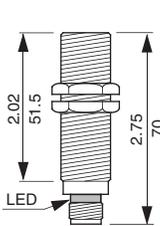
XS2M18•K



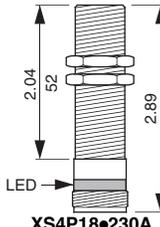
XS2M18•A



XS4P18•230



XS4P18•230K



XS4P18•230A

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

thread
M18x1

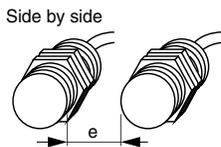
Features

- 360° LED indicators
- Extended temperature range
- Extended supply voltage range
- IP68 AC/DC power supply
- Patented plastic mounting bracket
- Connector options
- Extensive protective circuitry
- Metal locknuts for metal or plastic mounting nuts for plastic housings included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

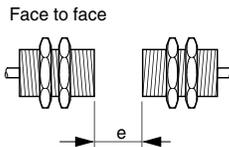
Nominal Sensing Distance	AC or AC/DC	Output Mode	Voltage Range		Operating Frequencies		SCP	Indicator LED ①	Mating Connector Style (see page 626)	Catalog Number
			AC	DC	AC	DC				
Nickel-plated brass case										
Shielded, 2 m (6.6 ft) cable										
5 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	no	A	—	XS1M18MA230
5 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	yes	C	—	XS1M18MA250
Shielded, micro-style connector AC										
5 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	no	B	17, 18	XS1M18MA230K
5 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	yes	B	17, 18	XS1M18MA250K
Shielded, mini-style connector										
5 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	no	B	23, 24	XS1M18MA230A
5 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	yes	C	23, 24	XS1M18MA250A
Shielded, screw terminal connection										
5 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	3,000 Hz	no	B	—	XS1M18MA230B
Non-shielded, 2 m (6.6 ft) cable										
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	A	—	XS2M18MA230
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	yes	C	—	XS2M18MA250
Non-shielded, micro-style connector AC										
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	B	17, 18	XS2M18MA230K
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	yes	B	23, 24	XS2M18MA250K
Non-shielded, mini-style connector										
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	B	22	XS2M18MA230A
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	yes	C	22	XS2M18MA250A
Plastic case										
Non-shielded, 2 m (6.6 ft) cable										
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	A	—	XS4P18MA230
Non-shielded, micro-style connector										
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	A	17, 18	XS4P18MA230K
Non-shielded, mini-style connector										
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	A	23, 24	XS4P18MA230A
Shielded, screw terminal connection										
8 mm	AC/DC	N.O. ★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	B	—	XS4P18MA230B

★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1M12PA260 to XS1M12PB260.
① See page 227 under specifications for LED function.

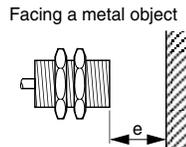
Minimum Mounting Clearances, mm (in.)



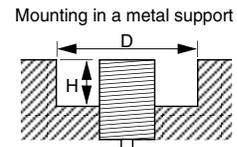
Side by side
e: 10 (0.39)



Face to face
e: 60 (2.36)



Facing a metal object
e: 15 (0.59)



Mounting in a metal support
D: 18 (0.71); H: 0

XS1 Shielded
XS2/XS4 Non-shielded

e: 16 (0.63)

e: 96 (3.78)

e: 24 (0.94)

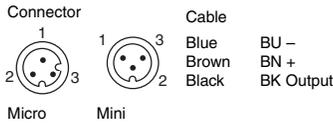
D: 54 (2.13); H: 8 (0.31)

Proximity Sensors

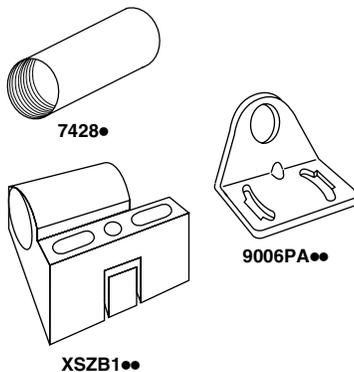
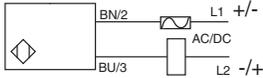
XS Tubular, Inductive Sensors

18 mm Diameter, AC/DC; Universal Standard Length

Wiring



Wire color/connector pin
2 wire, AC/DC or AC



Connector Cables (U20 or K suffix; U78 or A suffix)

XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°
XSZCA101Y	Micro-style, 3-pin, 2 m, straight
XSZCA111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths... page 626
Accessories... page 284, 280

Specifications

Mechanical

Usable sensing range ★	Shielded	0 to 4 mm
	Non-shielded	0 to 6.4 mm
Standard temperature range		-25 to +80 °C (-13 to +176 °F)
Enclosure rating—cable (for connector, see page 626)	NEMA Type	4X, 6P, 12, 13
	IEC	IP68
Enclosure material	Nickel-plated brass	Case Nickel-plated brass
	Plastic	Sensing face PBT
Tightening torque (maximum)	Nickel-plated brass	35 N•m (26 lb-ft)
	Plastic	5 N•m (3.7 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	Shielded	18 x 18 mm (0.71 x 0.71 in.)
	Non-shielded	24 x 24 mm (0.94 x 0.94 in.)
Differential (% of Sr)		15%
Repeatability (% of Sr)		3%
LED indicator type	A	360° ring LED shows output status
	B	One LED visible from 4 quadrants shows output status
	C	2 LED indicators: red shows output status; green shows normal operation (SCP only)
Cable	2-wire	20 AWG (0.5 mm ²), PvR
	3-wire	22 AWG (0.34 mm ²), PvR

Electrical

Voltage range	24 to 240 Vac, 24–210 Vdc	
Voltage limit (including ripple)	20 to 264 Vac/Vdc	
Voltage drop (across switch), closed state (maximum)	5.5 V	
Inrush current	2 A	
Minimum load current	5 mA	
Maximum load current	200 mA 20 ≤ Vdc ≤ 58 IEC 60947-5-2 Utilization category DC-13 Vdc > 58 IEC 60947-5-2 Utilization category DC-12	
Residual (leakage) current, open state	without SCP	0.6 mA
	with SCP	1.5 mA
On delay (maximum)	without SCP	0.2 ms
	with SCP	2 ms
Off delay (maximum)	without SCP	0.2 ms
	with SCP	4 ms
Power-up delay (maximum)	without SCP	40 ms
	with SCP	70 ms
Protective circuitry	Short circuit protection	Optional▲
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse	IEC 61000-4-2 L4; IEC 61000-4-4 L4; 60947.5.2 L3
Agency listings	E 164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

Description	Catalog Number
Plastic mounting nuts	XSZE218
Metal mounting nuts and lockwashers	XSZE118
Steel mounting bracket, 90°	9006PA18
Plastic mounting bracket	XSZB118
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 7428
	Stainless 74282

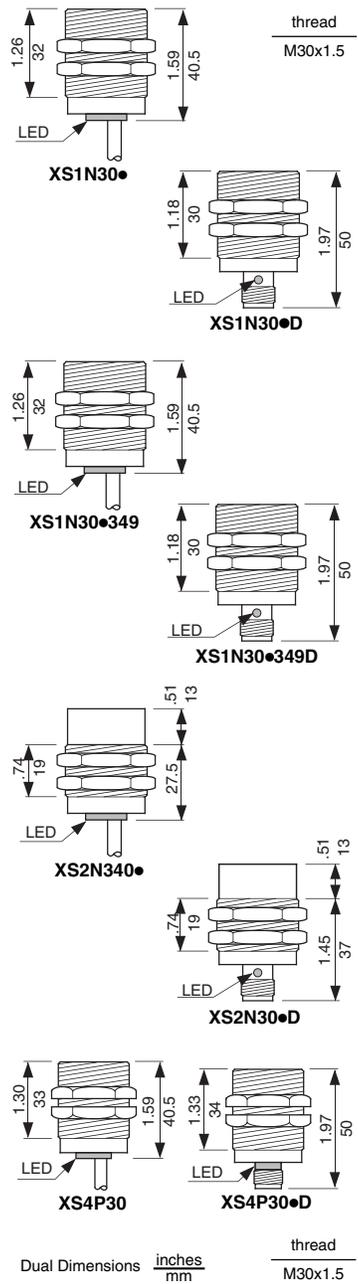
★ Refer to page 327 for target material correction coefficient Km.
▲ For devices without SCP, see page 284 for protective fuses.

Proximity Sensors

XS Tubular, Inductive Sensors

30 mm Diameter, DC; Economy Short Length

Proximity



Features

- 360° LED indicators
- Extended range models
- Complementary N.O. + N.C. models
- Rugged metal or plastic cases
- Patented plastic mounting bracket
- Connector options
- Extensive protective circuitry
- Works with an unregulated DC supply powered by a 24 V secondary transformer
- Metal locknuts for metal or plastic mounting nuts for plastic housing included
- Normally closed (N.C.) output available on versions mode marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Operating Frequency	Indicator LED ①	Mating Connector Style (see page 626)	Catalog Number
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Nickel-plated brass case

Shielded, 2 m (6.6 ft) cable

10 mm	PNP	12–24 V	N.O. + N.C.	1,000 Hz	A	—	XS1N30PC410
10 mm	NPN	12–24 V	N.O. + N.C.	1,000 Hz	A	—	XS1N30NC410

Shielded♦, micro-style connector

10 mm	PNP	12–24 V	N.O. + N.C.	1,000 Hz	B	11, 12, 13, 15, 16	XS1N30PC410D
10 mm	NPN	12–24 V	N.O. + N.C.	1,000 Hz	B	11, 12, 14, 15, 16	XS1N30NC410D

Shielded♦, Extended Range, 2 m (6.6 ft) cable

20 mm	PNP	12–24 V	N.O.★	500 Hz	A	—	XS1N30PA349
20 mm	NPN	12–24 V	N.O.★	500 Hz	A	—	XS1N30NA349

Shielded, Extended Range, micro-style connector

20 mm	PNP	12–24 V	N.O.★	500 Hz	B	11, 12, 13, 15, 16	XS1N30PA349D
20 mm	NPN	12–24 V	N.O.★	500 Hz	B	11, 12, 14, 15, 16	XS1N30NA349D

Non-shielded, 2 m (6.6 ft) cable

15 mm	PNP	12–24 V	N.O. + N.C.	1,000 Hz	A	—	XS2N30PC410
15 mm	NPN	12–24 V	N.O. + N.C.	1,000 Hz	A	—	XS2N30NC410

Non-shielded, micro-style connector

15 mm	PNP	12–24 V	N.O. + N.C.	1,000 Hz	B	11, 12, 13, 15, 16	XS2N30PC410D
15 mm	NPN	12–24 V	N.O. + N.C.	1,000 Hz	B	11, 12, 14, 15, 16	XS2N30NC410D

Plastic case

Non-shielded, 2 m (6.6 ft) cable

15 mm	PNP	12–24 V	N.O.	1,000 Hz	A	—	XS4P30PA340
15 mm	NPN	12–24 V	N.O.	1,000 Hz	A	—	XS4P30NA340
15 mm	PNP	12–24 V	N.O. + N.C.	1,000 Hz	A	—	XS4P30PC410
15 mm	NPN	12–24 V	N.O. + N.C.	1,000 Hz	A	—	XS4P30NC410

Non-shielded, micro-style connector

15 mm	PNP	12–24 V	N.O.	1,000 Hz	A	11, 12, 13, 15, 16	XS4P30PA340D
15 mm	NPN	12–24 V	N.O.	1,000 Hz	A	11, 12, 14, 15, 16	XS4P30NA340D
15 mm	PNP	12–24 V	N.O. + N.C.	1,000 Hz	A	11, 12, 13, 15, 16	XS4P30PC410D
15 mm	NPN	12–24 V	N.O. + N.C.	1,000 Hz	A	11, 12, 14, 15, 16	XS4P30NC410D

★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1N30PA349 to XS1N30PB349.

① See next page under specifications for LED function.

♦ See dimension X below.

Minimum Mounting Clearances, mm (in.)

	Side by side	Face to face	Facing a metal object	Mounting in a metal support	Mounting in a metal support
XS1 Shielded	e: 20 (0.79)	e: 120 (4.72)	e: 30 (1.18)	D: 30 (1.18); H: 0	x: 0
XS1 Extended range	e: 40 (1.57)	e: 240 (9.45)	e: 60 (2.36)	—	x: 6 (0.24)
XS2/XS4 Non-shielded	e: 60 (2.36)	e: 180 (7.09)	e: 45 (1.77)	D: 90 (3.54); H: 30 (1.18)	—

Proximity Sensors

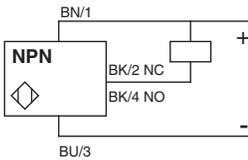
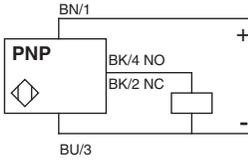
XS Tubular, Inductive Sensors

30 mm Diameter, DC; Economy Short Length

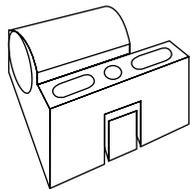
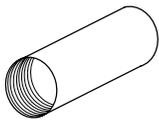
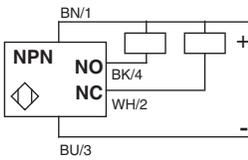
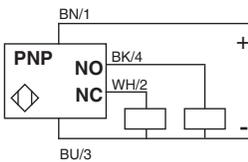
Wiring



Wire color/connector pin
3 wire NO or NC



4 wire NO + NC



Connector Cables (M12 or D suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths...page 626
Accessories...page 284, 280

Specifications

Mechanical

Usable sensing range★	Shielded	Standard sensing range	0 to 8 mm
		Extended sensing range	0 to 16 mm
Temperature range	Standard sensing range	Nickel-plated brass	-25 to +70 °C (-13 to +158 °F)
		Plastic	-25 to +80 °C (-13 to +176 °F)
	Extended sensing range		-25 to 50 °C (-13 to +122 °F)
Enclosure rating—cable (for connector, see page 626)	Nickel-plated brass	NEMA Type	3, 4X, 6P, 12, 13
		IEC	IP67
Enclosure material	Plastic	NEMA Type	3, 4X, 6P, 12, 13
		IEC	IP68
Enclosure material	Nickel-plated brass	Case	Nickel-plated brass
		Sensing face	PBT
	Plastic	Case	PBT
		Sensing face	PBT
Tightening torque (maximum)	Nickel-plated brass		40 N•m (29.5 lb-ft)
	Plastic		20 N•m (15 lb-ft)
Vibration resistance	(IEC 60068.2.6)		25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)		50 G, 11 ms duration
Standard target size (steel)	Shielded	Standard sensing range	30 x 30 mm (1.18 x 1.18 in.)
		Extended sensing range	48 x 48 mm (1.88 x 1.88 in.)
Non-shielded		Standard sensing range	36 x 36 mm (1.41 x 1.41 in.)
		Extended sensing range	48 x 48 mm (1.88 x 1.88 in.)
Differential (% of Sr)			15%
Repeatability (% of Sr)			3%
LED indicator type	A		360° ring LED shows output status
	B		One LED visible from 4 quadrants shows output status
Cable	3 or 4-wire		22 AWG (0.34 mm ²), PvR

Electrical

Voltage range		12–24 Vdc	
Voltage limit (including ripple)		10–38 Vdc	
Voltage drop (across switch), closed state		2 V	
Maximum load current		200 mA	
Current consumption (no load)		10 mA	
On delay (maximum)	Shielded	Standard sensing range	0.3 ms
		Extended sensing range	0.6 ms
Non-shielded		Standard sensing range	0.3 ms
		Extended sensing range	0.6 ms
Off delay (maximum)	Shielded	Standard sensing range	0.7 ms
		Extended sensing range	1.4 ms
Non-shielded		Standard sensing range	0.7 ms
		Extended sensing range	1.4 ms
Power-up delay		5 ms	
Protective circuitry	Short circuit protection		Yes
	Overload		Yes
	Radio frequency immunity (RFI)		IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse (L—indicates level number)		3-wire: IEC 61000-4-2 L3; IEC 61000-4-4L3; 60947.5.2 L3 Extended sensing range: IEC 61000-4-4 L3
	Reverse polarity protection		Yes
Agency listings	E 164869 CCN NRKH CR 44087 Class 3211 03		

Options

Description	Suffix
Extended temperature range (cable type and standard sensing distance only)	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

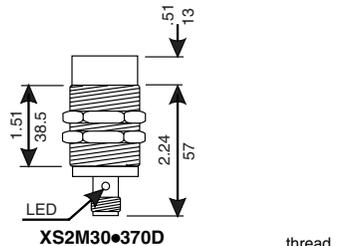
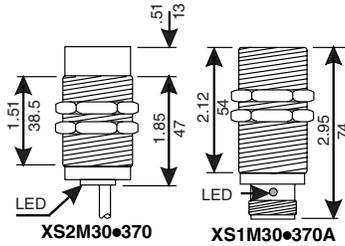
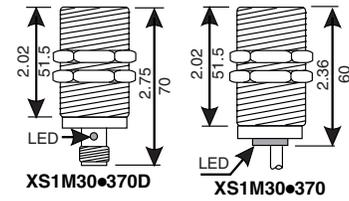
Description	Catalog Number
Plastic mounting nuts	XSZE230
Metal mounting nuts and locknuts	XSZE130
Steel mounting bracket, 90°	9006PA30
Plastic mounting bracket, long length	XSZB130
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 7427

★ Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

30 mm Diameter, DC; Universal Standard Length



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

thread
M30x1.5

thread
M30x1.5

Features

- Faster troubleshooting aided by high-visibility, 360° indicators
- Rugged case designed for aggressive industrial environments
- Worry free replacement: standard length, extended temperature and supply voltage range, improved enclosure ratings (IP68), 3-wire complementary PNP + NPN with selectable N.O./N.C. output circuit
- Pigtail connector version (0.8 m / 2.6 ft cable) provides cutting oil ratings (IP68) and connection for aggressive environments.
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Trouble free operation ensured by extensive protective circuitry
- Works with unfiltered rectified power supply
- Metal mounting locknuts included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Maximum Load	Operating Frequency	Indicator LED ①	Mating Connector Style (see page 626)	Catalog Number
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Nickel-plated brass case

Shielded, 2 m (6.6 ft) cable

10 mm	PNP	12–48 V	N.O.★	200 mA	1,000 Hz	A	—	XS1M30PA370
10 mm	NPN	12–48 V	N.O.★	200 mA	1,000 Hz	A	—	XS1M30NA370
10 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	1,000 Hz	A	—	XS1M30KP340

Shielded, micro-style connector DC

10 mm	PNP	12–48 V	N.O.★	200 mA	1,000 Hz	B	11, 12, 13, 15, 16	XS1M30PA370D
10 mm	NPN	12–48 V	N.O.★	200 mA	1,000 Hz	B	11, 12, 14, 15, 16	XS1M30NA370D
10 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	1,000 Hz	B	11, 12, 15, 16	XS1M30KP340D

Shielded, mini-style connector

10 mm	PNP	12–48 V	N.O.	200 mA	1,000 Hz	B	21, 22	XS1M30PA370A
10 mm	NPN	12–48 V	N.O.	200 mA	1,000 Hz	B	21, 22	XS1M30NA370A

Shielded, connector—screw terminal connection

10 mm	PNP	12–48 V	N.O.★	200 mA	1,000 Hz	B	—	XS1M30PA370B
10 mm	NPN	12–48 V	N.O.★	200 mA	1,000 Hz	B	—	XS1M30NA370B

Non-shielded, 2 m (6.6 ft) cable

15 mm	PNP	12–48 V	N.O.★	200 mA	1,000 Hz	A	—	XS2M30PA370
15 mm	NPN	12–48 V	N.O.★	200 mA	1,000 Hz	A	—	XS2M30NA370
15 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	1,000 Hz	A	—	XS2M30KP340

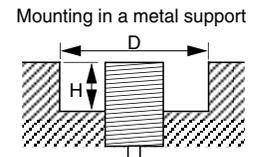
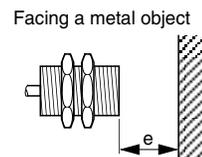
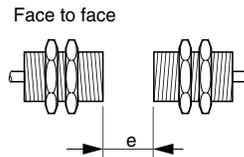
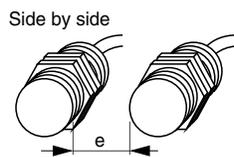
Non-shielded, micro-style connector

15 mm	PNP	12–48 V	N.O.★	200 mA	1,000 Hz	B	11, 12, 13, 15, 16	XS2M30PA370D
15 mm	NPN	12–48 V	N.O.★	200 mA	1,000 Hz	B	11, 12, 14, 15, 16	XS2M30NA370D
15 mm	PNP + NPN	12–24 V	N.O./N.C.	200 mA	1,000 Hz	B	11, 12, 15, 16	XS2M30KP340D

★ To order a normally closed (N.C.) version, change the A to B. Example: XS1M12PA370 to XS1M12PB370.

① See next page under specifications for LED function.

Minimum Mounting Clearances, mm (in.)



XS1 Shielded

e: 20 (0.79)

e: 120 (4.72)

e: 30 (1.18)

D: 30 (1.18); H: 0

XS2 Non-shielded

e: 60 (2.36)

e: 180 (7.09)

e: 45 (1.77)

D: 90 (3.54); H: 30 (1.18)

Proximity Sensors

XS Tubular, Inductive Sensors

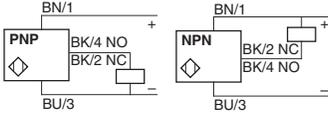
30 mm Diameter, DC; Universal Standard Length

Wiring



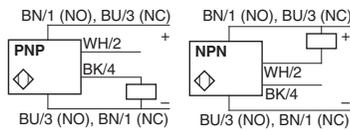
Cable
 Blue BU -
 Brown BN +
 Black BK Output

Wire color/connector pin 3 wire NO or NC



Cable
 Blue BU -
 Brown BN +
 Black BK Output

4 wire, programmable, NO or NC output



Specifications

Mechanical		
Usable sensing range★	Shielded	0 to 8 mm
	Non-shielded	0 to 12 mm
Standard temperature range	-25 to +80 °C (-13 to +176 °F)	
Enclosure rating—cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP68—cutting oil proof, IP67 for B screw terminals
Enclosure material	Nickel-plated brass	Case: Nickel-plated brass Sensing face: PBT
Tightening torque (maximum)	Nickel-plated brass	50 N•m (37 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	Shielded	30 x 30 mm (1.18 x 1.18 in.)
	Non-shielded	36 x 36 mm (1.41 x 1.41 in.)
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	A	360° ring LED shows output status
	B	One LED visible from 4 quadrants shows output status
Cable	3-wire	22 AWG (0.34 mm ²), PvR
Electrical		Standard
Voltage range—nominal		12–48 Vdc
Voltage limit (including ripple)		10–58 Vdc
Voltage drop (across switch), closed state	3-wire	2 V
Maximum load current	3-wire	200 mA
Current consumption (no load)	3-wire	10 mA
On delay (maximum)	3-wire	0.3 ms
Off delay (maximum)	3-wire	0.7 ms
Power-up delay (maximum)		5 ms
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse (L—indicates level number)	3-wire IEC 61000-4-2 L3; IEC 61000-4-4 L2; 60947.5.2 L3
	Reverse polarity protection	Yes
Agency listings	E 164869 CCN NRKH	CR 44087 Class 3211 03

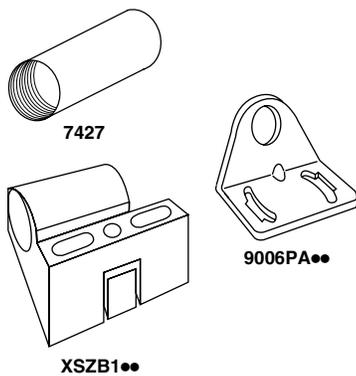
Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40°+ C (-40°+ F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

Description	Catalog Number
Metal mounting locknuts	XSZE130
Steel mounting bracket, 90°, and lockwashers	9006PA30
Plastic mounting bracket	XSZB130
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 7427

★ Refer to page 327 for target material correction coefficient Km.



Connector Cables (M12 or D suffix; U78 or A suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCA101Y	Micro-style, 3-pin, 2 m, straight
XSZCA111Y	Micro-style, 3-pin, 2 m, 90°

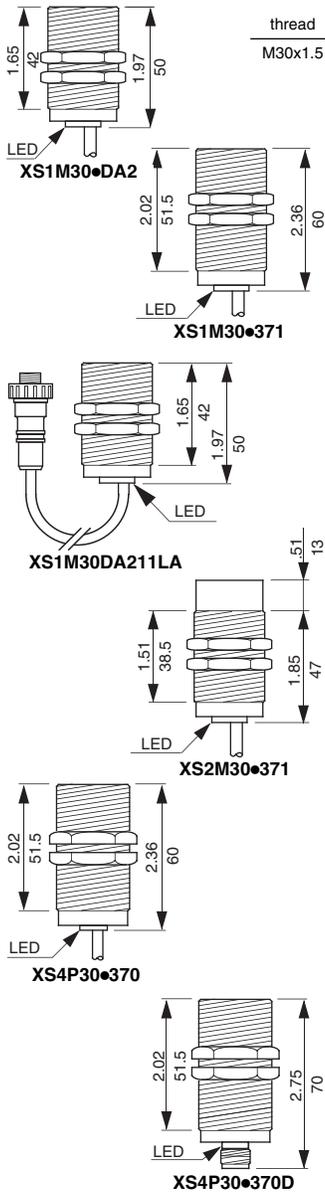
Additional cable options and lengths . . . page 626
 Accessories page 284, 280

Proximity

Proximity Sensors

XS Tubular, Inductive Sensors

30 mm Diameter, DC; Universal Standard Length, Non-Corrosive



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

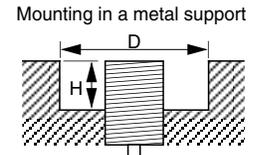
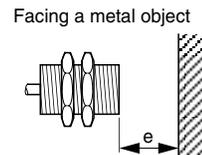
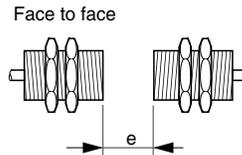
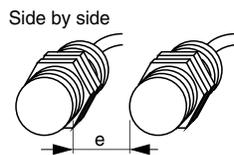
- Faster troubleshooting aided by high-visibility, 360° indicators
- 2-wire versions simplify wiring
- High-impact stainless steel and plastic cases for aggressive environments—cutting oils, grease, solvents, etc.
- Worry free replacement: standard length, extended temperature and supply voltage range, improved enclosure ratings (IP68), 3-wire complementary PNP + NPN with selectable N.O./N.C. output circuit
- Significant savings in replacement time using the patented plastic mounting bracket (no gauging) or connectors
- Pigtail connector version (0.8 m / 2.6 ft cable) provides cutting oil ratings (IP68) and connection for aggressive environments.
- Trouble free operation ensured by extensive protective circuitry
- Works with unfiltered rectified power supply
- Stainless steel or plastic mounting nuts included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	Circuit Type	Voltage Range	Output Mode	Maximum Load	Operating Frequency	Indicator LED ①	Mating Connector Style (see page 626)	Catalog Number
Stainless steel case								
Shielded, 2 m (6.6 ft) cable								
10 mm	2-wire	12–48 V	N.O. ★	1.5–100 mA	2,000 Hz	A	—	XS1M30DA211
10 mm	PNP	12–48 V	N.O.	200 mA	1,000 Hz	A	—	XS1M30PA371
10 mm	NPN	12–48 V	N.O.	200 mA	1,000 Hz	A	—	XS1M30NA371
Shielded, micro-style connector—0.8 m (2.6 ft) pigtail								
10 mm	2-wire	12–48 V	N.O. ★	1.5–100 mA	2,000 Hz	A	11, 12, 15, 16	XS1M30DA211LD
Shielded, mini-style connector—0.8 m (2.6 ft) pigtail								
10 mm	2-wire	12–48 V	N.O. ★	1.5–100 mA	2,000 Hz	A	21, 22	XS1M30DA211LA
Non-shielded, 2 m (6.6 ft) cable								
15 mm	PNP	12–48 V	N.O.	200 mA	1,000 Hz	A	—	XS2M30PA371
15 mm	NPN	12–48 V	N.O.	200 mA	1,000 Hz	A	—	XS2M30NA371
Plastic case								
Non-shielded, 2 m (6.6 ft) cable								
15 mm	PNP	12–48 V	N.O. ★	200 mA	1,000 Hz	A	—	XS4P30PA370
15 mm	NPN	12–48 V	N.O. ★	200 mA	1,000 Hz	A	—	XS4P30NA370
15 mm	PNP/NPN	12–24 V	N.O./N.C.	200 mA	1,000 Hz	A	—	XS4P30KP340
Non-shielded, micro-style connector DC								
15 mm	PNP	12–48 V	N.O. ★	200 mA	1,000 Hz	A	11, 12, 13, 15, 16	XS4P30PA370D
15 mm	NPN	12–48 V	N.O. ★	200 mA	1,000 Hz	A	11, 12, 14, 15, 16	XS4P30NA370D
15 mm	PNP/NPN	12–24 V	N.O./N.C.	200 mA	1,000 Hz	A	11, 12, 15, 16	XS4P30KP340D

★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1M12PA371 to XS1M12PB371.

① See next page under specifications for LED function.

Minimum Mounting Clearances, mm (in.)



XS1 Shielded

e: 20 (0.79)

e: 120 (4.72)

e: 30 (1.18)

D: 30 (1.18); H: 0

XS2/XS4 Non-shielded

e: 60 (2.36)

e: 180 (7.09)

e: 45 (1.77)

D: 90 (3.54); H: 30 (1.18)

Proximity Sensors

XS Tubular, Inductive Sensors

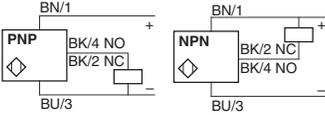
30 mm Diameter, DC; Universal Standard Length, Non-Corrosive

Wiring



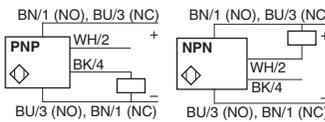
Cable
 Blue BU -
 Brown BN +
 Black BK Output

Wire color/connector pin 3 wire NO or NC

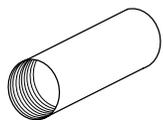
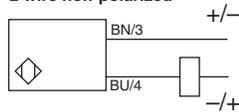


Cable
 Blue BU -
 Brown BN +
 Black BK Output

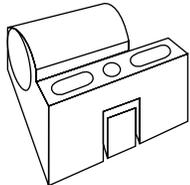
4 wire, programmable, NO or NC output



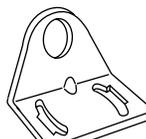
2 wire non-polarized



7427



XSZB1●●



9006PA●●

Connector Cables (M12 or D suffix; U78 or A suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCA101Y	Micro-style, 3-pin, 2 m, straight
XSZCA111Y	Micro-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
 Accessories page 284, 280

Specifications

Mechanical

Usable sensing range ★	Shielded	0 to 8 mm
	Non-shielded	0 to 12 mm
Standard temperature range	-25 to +80 °C (-13 to +176 °F)	
Enclosure rating cable (for connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP68
Enclosure material	Stainless steel	#303 stainless steel
	Plastic	PBT
Tightening torque (maximum)	Stainless steel	100 N•m (74 lb-ft)
	Plastic	20 N•m (15 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	Shielded	30 x 30 mm (1.18 x 1.18 in.)
	Non-shielded	36 x 36 mm (1.41 x 1.41 in.)
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	A	360° ring LED shows output status
Cable	2-wire	20 AWG (0.5 mm ²), PvR
	3-wire	22 AWG (0.34 mm ²), PvR

Electrical

	Standard	KP Models
Voltage range—nominal	12–48 Vdc	12–24 Vdc
Voltage limit (including ripple)	10–58 Vdc	10–38 Vdc
Voltage drop (across switch), closed state	2-wire	4 V
	3-wire	2 V
	4-wire	2.6 V
Minimum load current	2-wire	1.5 mA
Maximum load current	2-wire	100 mA
	3-wire	200 mA
Current consumption (on load)	3-wire	10 mA
Residual (leakage) current, open state	2-wire	0.5 mA
On delay (maximum)	2-wire	0.2 ms
	3-wire	0.3 ms
Off delay (maximum)	2-wire	0.3 ms
	3-wire	0.7 ms
Power-up delay (maximum)	5 ms	
Protective circuitry	Short circuit protection	Yes
	Overload	Yes
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse (L—indicates level number)	2-wire: IEC 61000-4-2 L3; IEC 61000-4-4 L3; 60947.5.2 L3 3-wire: IEC 61000-4-2 L2; IEC 61000-4-4 L3; 60947.5.2 L4
	Reverse polarity protection	Yes
Agency listings	E 164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description	Suffix
Extended temperature range, cable type only	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

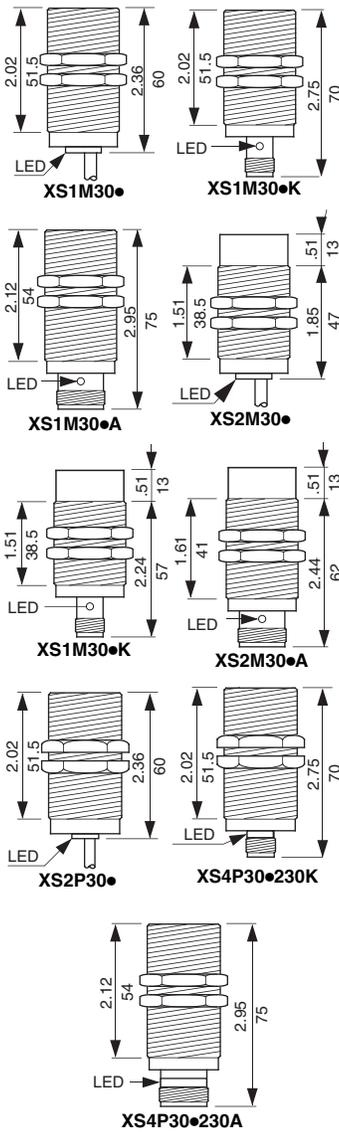
Description	Catalog Number
Plastic mounting nuts	XSZE230
Stainless steel mounting nuts	XSZE330
Stainless steel locknut washers	XSZE930
Steel mounting bracket, 90°	9006PA30
Plastic mounting bracket	XSZB130
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 7427

★ Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XS Tubular, Inductive Sensors

30 mm Diameter, AC/DC; Universal Standard Length



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$ thread
M30x1.5

Features

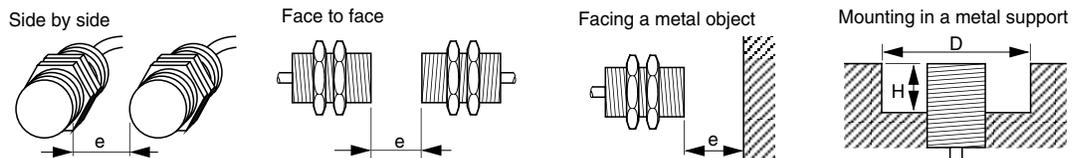
- 360° LED indicators
- Extended temperature range
- Extended supply voltage range
- IP68 rating
- AC/DC power supply
- Patented plastic mounting bracket
- Connector options
- Extensive protective circuitry
- Metal locknuts for metal or plastic mounting nuts for plastic housing and lockwashers included
- Normally closed (N.C.) output available on versions marked ★
- UL Listed, CSA Certified, and CE Marked

Nominal Sensing Distance	AC or AC/DC	Output Mode★	Voltage Range		Operating Frequency		SCP	Indicator LED ①	Mating Connector Style (see page 626)	Catalog Number
			AC	DC	AC	DC				
Nickel-plated brass case										
Shielded, 2 m (6.6 ft) cable										
10 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	A	—	XS1M30MA230
10 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	2,000 Hz	yes	C	—	XS1M30MA250
Shielded, micro-style connector AC										
10 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	B	13, 14	XS1M30MA230K
10 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	2,000 Hz	yes	B	13, 14	XS1M30MA250K
Shielded, mini-style connector										
10 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	B	17, 20	XS1M30MA230A
10 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	2,000 Hz	yes	C	18, 20	XS1M30MA250A
Shielded, screw terminal connection										
10 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	2,000 Hz	no	B	—	XS1M30MA230B
Non-shielded, 2 m (6.6 ft) cable										
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	no	A	—	XS2M30MA230
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	yes	C	—	XS2M30MA250
Non-shielded, micro-style connector AC										
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	no	B	13, 14	XS2M30MA230K
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	yes	B	13, 14	XS2M30MA250K
Non-shielded, mini-style connector										
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	no	B	18, 19	XS2M30MA230A
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	yes	C	18, 19	XS2M30MA250A
Plastic case										
Non-shielded, 2 m (6.6 ft) cable										
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	no	A	—	XS4P30MA230
Non-shielded, micro-style connector										
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	no	A	13, 14	XS4P30MA230K
Non-shielded, mini-style connector										
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	no	A	18, 20	XS4P30MA230A
Non-shielded, screw terminal connector										
15 mm	AC/DC	N.O.★	24–240 V	24–210 V	25 Hz	1,000 Hz	no	B	—	XS4P30MA230B

★ To order a normally closed (N.C.) version, change the **A** to **B**. Example: XS1M30PA260 to XS1M12PB260.

① See next page under specifications for LED function.

Minimum Mounting Clearances, mm (in.)



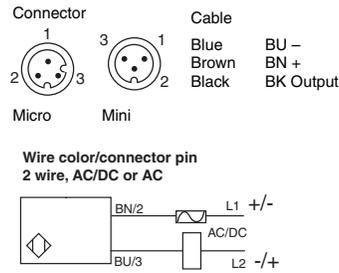
Configuration	Shielded	Non-shielded
Side by side	e: 20 (0.79)	e: 60 (2.36)
Face to face	e: 120 (4.72)	e: 180 (7.09)
Facing a metal object	e: 30 (1.18)	e: 45 (1.77)
Mounting in a metal support	D: 30 (1.18); H: 0	D: 90 (3.54); H: 30 (1.18)

Proximity Sensors

XS Tubular, Inductive Sensors

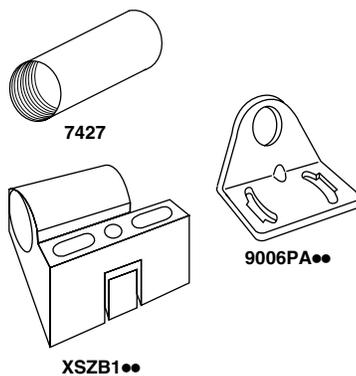
30 mm Diameter, AC/DC; Universal Standard Length

Wiring



Specifications

Mechanical		
Usable sensing range★	Shielded	0 to 8 mm
	Non-shielded	0 to 12 mm
Standard temperature range		-25 to +80 °C (-13 to +176 °F)
Enclosure rating—cable (connector, see page 626)	NEMA Type	3, 4X, 6P, 12, 13
	IEC	IP68; IP67 for B screw terminals
Enclosure material	Nickel-plated brass	Case: Nickel-plated brass Sensing face: PBT
	Plastic	PBT
Tightening torque (maximum)	Nickel-plated brass	50 N•m (37 lb-ft)
	Plastic	20 N•m (15 lb-ft)
Vibration resistance	(IEC 60068.2.6)	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	(IEC 60068.2.27)	50 G, 11 ms duration
Standard target size (steel)	Shielded	30 x 30 mm (1.18 x 1.18 in.)
	Non-shielded	36 x 36 mm (1.41 x 1.41 in.)
Differential (% of Sr)		15%
Repeatability (% of Sr)		3%
LED indicator type	A	360° ring LED shows output status
	B	One LED visible from 4 quadrants shows output status
	C	2 LED indicators: red shows output status; green shows normal operation (SCP only)
Cable	2-wire	22 AWG (0.5 mm ²), PvR
Electrical		
Voltage range—nominal		24 to 240 Vac (50/60 Hz), 24 to 210 Vdc
Voltage limit (including ripple)		20 to 264 Vac/Vdc
Voltage drop (across switch), closed state		5.5 V
Inrush current		2 A
Minimum load current		5 mA
Maximum load current	AC	300 mA
	DC	200 mA 20 ≤ Vdc ≤ 58 IEC 60947-5-2 Utilization category DC-13 Vdc > 58 IEC 60947-5-2 Utilization category DC-12
Residual (leakage) current, open state	Without SCP	0.6 mA
	With SCP	1.5 mA
On delay (maximum)	Without SCP	0.2 ms
	With SCP	2 ms
Off delay (maximum)	Without SCP	0.3 ms
	With SCP	5 ms
	Without SCP	40 ms
	With SCP	70 ms
Power-up delay (maximum)	Without SCP	40 ms
	With SCP	70 ms
Protective circuitry	Short circuit protection	Optional▲
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic; transients; impulse	IEC 61000-4-2 L4; IEC 61000-4-4 L4; 60947.5.2 L3
Agency listings	E 164869 CCN NRRKH CR 44087 Class 3211 03	



Connector Cables (U20 or K suffix; U78 or A suffix)

XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°
XSZCA101Y	Mini-style, 3-pin, 2 m, straight
XSZCA111Y	Mini-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
Accessories page 284, 280

Options

Description	Suffix
Extended temperature range, cable type only	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

Description	Catalog Number
Plastic mounting nuts	XSZE230
Metal mounting nuts and lockwashers	XSZE130
Steel mounting bracket, 90°	9006PA30
Plastic mounting bracket	XSZB130
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm) Aluminum	7427

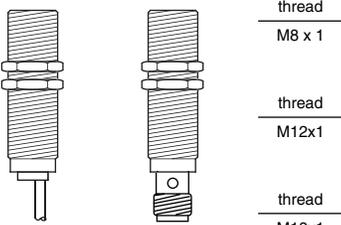
★ Refer to page 327 for target material correction coefficient Km.

▲ For devices without SCP, see page 284 for protective fuses.

Proximity Sensors

XS Tubular, Inductive Sensors

Economy D Series—DC, AC



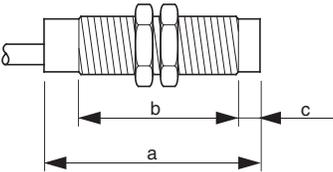
thread
M8 x 1

thread
M12x1

thread
M18x1

thread
M30x1.5

a = Overall Length (mm)
b = Threaded Section (mm)
c = for Non-shielded Sensors (mm)



Features

Entire family of proximity sensors dedicated to OEMs and “just enough” applications.

- DC tubular body style ranging from 6.5 mm to 30 mm diameter, in 3-wire, N.O. output
- AC tubular body style ranging from 12 mm to 30 mm diameter, in 2-wire, N.O. output
- Brass metal case with either 2 m cable or connector options
- Shielded and non-shielded versions available
- Mounting nuts included
- Sold in multiples of ten easy-open bags

Circuit Type	Output Mode	Voltage Range	Voltage Drop Maximum	Load Current Maximum	Operating Frequency Maximum	Catalog Number
6.5 mm, Shielded, DC—2 m (6.6 ft) Cable—Nominal Sensing Distance—1.5 mm						
PNP	N.O.	12–24 Vdc	3 V	50 mA	3,000 Hz	XS1L06PA140
NPN	N.O.	12–24 Vdc	3 V	50 mA	3,000 Hz	XS1L06NA140
Agency Listings			E 164869 CCN NRKH	CR 44087 Class 3211 03		

Dimensions

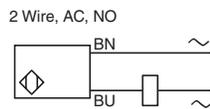
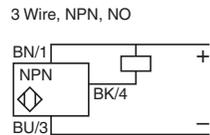
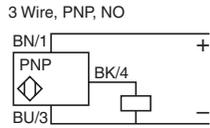
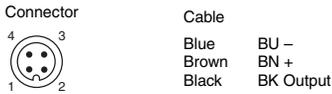
		a		b		c	
		in.	mm	in.	mm	in.	mm
6.5 mm	Cable	1.65	42.0	—	—	—	—
	Connector	—	—	—	—	—	—

Proximity Sensors

XS Tubular, Inductive Sensors

Economy D Series—DC, AC

Wiring



Specifications

Mechanical		DC
Diameter		6.5 mm (0.26 in.)
Usable Sensing Range ★	Shielded	1.2 mm (0.04 in.)
	Non-Shielded	—
Temperature Range		-13 to +158° F (-25 to +70° C)
Enclosure Rating	NEMA Type	1
	CENELEC	IP66 (connector style is IP65)
Vibration		25 G, ±2 mm amplitude, 10–55 Hz
Shock Resistance		50 G for 11 ms
Maximum Differential (% of Sr)		15%
Maximum Repeatability (% of Sr)		3%
LED Indicator Type		One, mounted at rear (connector style is 4 viewing ports at 90°)
Enclosure Material		Brass
Wiring		3 x 0.34 mm ² (8 mm = 3 x 0.11 mm ²)

Electrical		
Voltage Range		12–24 Vdc
Voltage Limit (Including Ripple)		10–30 Vdc
Current Consumption (Maximum) (No Load)		10 mA
Maximum Leakage (Residual) Current—Open State		—
Voltage Drop (Closed State)		3 V
Power-up Delay (Maximum)		5 ms
On Delay (Maximum)		0.5 ms
Off Delay (Maximum)		1 ms
Protective Circuitry	Short Circuit Protection	Yes
	Overload Protection	Yes

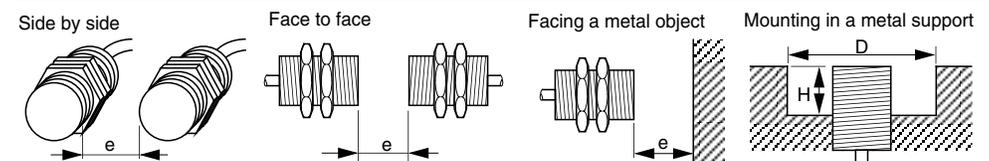
Agency Listings	E 164869 CCN NRKH CR 44087 Class 3211 03
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★ Refer to page 327 for target material correction coefficient Km.

Accessories

Description	For Sensor Diameter	Catalog Number
Mounting Brackets, Plastic	6.5 mm (0.25 in.)	XSZB165

Minimum Mounting Clearances



	e		e		e		d		h	
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
XS1L06	0.12	3	0.71	18	0.18	4.5	0.31	8	0	0
XS1D08	0.12	3	0.71	18	0.18	4.5	0.31	8	0	0
XS1D/M12	0.16	4	0.94	24	0.24	6.0	0.47	12	0	0
XS2D12	0.63	16	1.89	48	0.47	12.0	1.42	36	0.31	8
XS1D/M18	0.39	10	2.36	60	0.59	15.0	0.59	15	0	0
XS1D/M30	0.79	20	4.72	120	1.18	30.0	1.18	30	0	0

Connector Cables (M12 or D suffix)

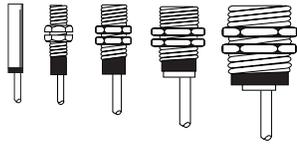
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths... page 626
Accessories... page 284, 280

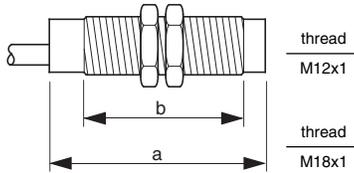
Proximity Sensors

XS Tubular, Inductive Sensors

Extended Range—AC/DC, DC



a = Overall Length (mm) thread
 b = Threaded Section (mm) M8 x 1



a		AC/DC		DC	
		mm	in.	mm	in.
6.5 mm	Cabled version	—	—	33	1.29
	Nano-connector	—	—	42	1.65
	Micro-connector	—	—	45	1.77
8 mm	Cabled version	—	—	33	1.29
	Nano-connector	—	—	42	1.65
	Micro-connector	—	—	45	1.77
12 mm	Cabled version	50	1.96	33	1.29
	Micro-connector	61	2.40	48	1.88
18 mm	Cabled version	60	2.36	33.5	1.31
	Micro-connector	70	2.75	48	1.88
30 mm	Cabled version	60	2.36	40.5	1.59
	Micro-connector	70	2.75	50	1.96

b †		AC/DC		DC	
		mm	in.	mm	in.
6.5 mm	Cabled version	—	—	30	1.18
	Nano-connector	—	—	34	1.33
	Micro-connector	—	—	24	0.94
8 mm	Cabled version	—	—	26	1.02
	Nano-connector	—	—	26	1.02
	Micro-connector	—	—	24	0.94
12 mm	Cabled version	42	1.65	26	1.02
	Micro-connector	40	1.57	25	0.98
18 mm	Cabled version	51.5	2.02	26	1.02
	Micro-connector	51.5	2.02	26	1.02
30 mm	Cabled version	51.5	2.02	32	1.25
	Micro-connector	51.5	2.02	32	1.25

† For 6.5 mm diameter, b = smooth length

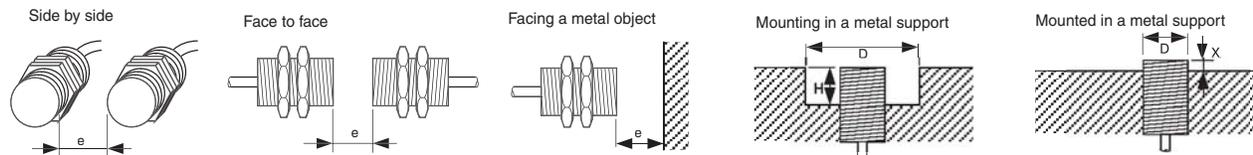
Features

- Extended range feature available in Universal AC/DC, or DC only sensors, where previously only available in DC
- AC/DC has same extended sensing range as in DC only sensors
- Available in molded cable or connector versions
- Rugged IP68 nickel-plated brass casing
- 360° LED for complete visibility
- Metal locknuts included in carton

Circuit Type	Output Mode	Voltage Range	Voltage Drop Maximum	Load Current Maximum	Operating Frequency Maximum	Connection ★	Catalog Number
6.5 mm Diameter, DC, Shielded—Nominal Sensing Distance—2 mm							
PNP	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	2 m (6.6 ft) cable	XS1L06PA349
NPN	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	2 m (6.6 ft) cable	XS1L06NA349
PNP	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	Nano-style connector	XS1L06PA349S
NPN	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	Nano-style connector	XS1L06NA349S
PNP	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	Micro-style connector	XS1L06PA349D
NPN	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	Micro-style connector	XS1L06NA349D
8 mm Diameter, DC, Shielded—Nominal Sensing Distance—2.5 mm							
PNP	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	2 m (6.6 ft) cable	XS1N08PA349
NPN	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	2 m (6.6 ft) cable	XS1N08NA349
PNP	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	Nano-style connector	XS1N08PA349S
NPN	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	Nano-style connector	XS1N08NA349S
PNP	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	Micro-style connector	XS1N08PA349D
NPN	N.O.	12–24 Vdc	2.6 V	200 mA	2,500 Hz	Micro-style connector	XS1N08NA349D
12 mm Diameter, DC, Shielded—Nominal Sensing Distance—4 mm							
PNP	N.O.	12–24 Vdc	2 V	200 mA	2,500 Hz	2 m (6.6 ft) cable	XS1N12PA349
NPN	N.O.	12–24 Vdc	2 V	200 mA	2,500 Hz	2 m (6.6 ft) cable	XS1N12NA349
PNP	N.O.	12–24 Vdc	2 V	200 mA	2,500 Hz	Micro-style connector	XS1N12PA349D
NPN	N.O.	12–24 Vdc	2 V	200 mA	2,500 Hz	Micro-style connector	XS1N12NA349D
12 mm Diameter, Universal AC/DC, Shielded—Nominal Sensing Distance—4 mm							
2-wire	N.O.	12–24 Vdc	5.5 V	200 mA	25 Hz /1,000 Hz	2 m (6.6 ft) cable	XS1M12MA239
2-wire	N.O.	12–24 Vdc	5.5 V	200 mA	25 Hz /1,000 Hz	Micro-style connector	XS1M12MA239K
18 mm Diameter, DC, Shielded—Nominal Sensing Distance—10 mm							
PNP	N.O.	12–24 Vdc	2 V	200 mA	1,000 Hz	2 m (6.6 ft) cable	XS1N18PA349
NPN	N.O.	12–24 Vdc	2 V	200 mA	1,000 Hz	2 m (6.6 ft) cable	XS1N18NA349
PNP	N.O.	12–24 Vdc	2 V	200 mA	1,000 Hz	Micro-style connector	XS1N18PA349D
NPN	N.O.	12–24 Vdc	2 V	200 mA	1,000 Hz	Micro-style connector	XS1N18NA349D
18 mm Diameter, Universal AC/DC, Shielded—Nominal Sensing Distance—10 mm							
2-wire	N.O.	12–24 Vdc	5.5 V	200 mA	25 Hz /1,000 Hz	2 m (6.6 ft) cable	XS1M18MA239
2-wire	N.O.	12–24 Vdc	5.5 V	200 mA	25 Hz /1,000 Hz	Micro-style connector	XS1M18MA239K
30 mm Diameter, DC, Shielded—Nominal Sensing Distance—20 mm							
PNP	N.O.	12–24 Vdc	2 V	200 mA	500 Hz	2 m (6.6 ft) cable	XS1N30PA349
NPN	N.O.	12–24 Vdc	2 V	200 mA	500 Hz	2 m (6.6 ft) cable	XS1N30NA349
PNP	N.O.	12–24 Vdc	2 V	200 mA	500 Hz	Micro-style connector	XS1N30PA349D
NPN	N.O.	12–24 Vdc	2 V	200 mA	500 Hz	Micro-style connector	XS1N30NA349D
30 mm Diameter, Universal AC/DC, Shielded—Nominal Sensing Distance—20 mm							
2-wire	N.O.	24 to 240 V	5.5 V	200 mA	25 Hz /1,000 Hz	2 m (6.6 ft) cable	XS1M30MA239

★ See page 626 for matching connector cables.

Minimum Mounting Clearances, mm (in.)



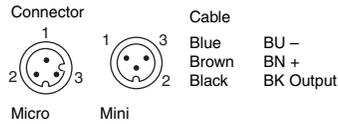
6.5 mm	5 (0.196)	30 (1.18)	7.5 (0.29)	d = 10 (0.393)	h = 1.6 (0.062)	d = 6.5 (0.255)	x = 1.3 (0.051)
8 mm	5 (0.196)	30 (1.19)	7.5 (0.29)	d = 10 (0.393)	h = 1.6 (0.062)	d = 8 (0.314)	x = 1.6 (0.062)
12 mm	8 (0.314)	48 (1.88)	12 (0.47)	d = 14 (0.551)	h = 2.4 (0.094)	d = 12 (0.472)	x = 1.6 (0.062)
12 mm (AC/DC)	8 (0.314)	48 (1.88)	12 (0.47)	d = 14 (0.551)	h = 1.2 (0.047)	d = 12 (0.472)	x = 1.6 (0.062)
18 mm	20 (0.787)	96 (3.77)	30 (1.18)	d = 28 (1.10)	h = 3.6 (0.141)	d = 18 (0.708)	x = 3.6 (0.141)
18 mm (AC/DC)	20 (0.787)	96 (3.77)	30 (1.18)	d = 28 (1.10)	h = 1.8 (0.070)	d = 18 (0.708)	x = 1.8 (0.070)
30 mm	40 (1.57)	240 (9.44)	60 (2.36)	d = 50 (1.96)	h = 6 (0.236)	d = 30 (1.18)	x = 6 (0.236)

Proximity Sensors

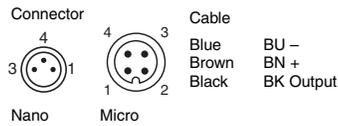
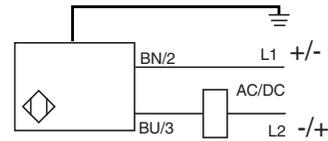
XS Tubular, Inductive Sensors

Extended Range—AC/DC, DC

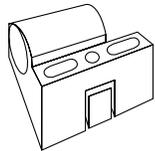
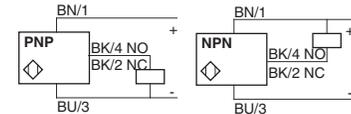
Wiring



Micro Mini
wire color/connector pin
2 wire, AC/DC for connector version only



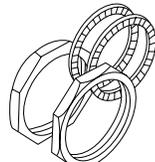
Nano Micro
3 wire, DC, NO or NC



XSZB1●●



9006PA●●



XSZE●●●

Connector Cables (M8 or S suffix; M12 or D suffix; U20 or K suffix; U78 or A suffix)

XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°
XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°
XSZCA901Y	Mini-style, 3-pin, 2 m, straight
XSZCA911Y	Mini-style, 3-pin, 2 m, 90°

Additional cable options and lengths... page 626
Accessories... page 284, 280

Specifications

Mechanical	6.5 mm	8 mm	12 mm	18 mm	30 mm
Usable sensing range ★	0 to 2 mm (0 to 0.08 in.)	0 to 2 mm (0 to 0.08 in.)	0 to 3.2 mm (0 to 0.12 in.)	0 to 8 mm (0 to 0.31 in.)	0 to 16 mm (0 to 0.62 in.)
Temperature range	-13 to +25 °F (-25 to +70 °C)				
Enclosure rating	NEMA Type	3, 4X, 6P, 12, 13			
	IEC	IP68 (except connectors)			
Maximum tightening torque	—	5 N•m (3.7 lb-ft)	6 N•m (4.4 lb-ft)	15 N•m (11 lb-ft)	40 N•m (29.5 lb-ft)
Vibration	25 G, ±2 mm amplitude, 10–55 Hz				
Shock resistance	50 G, 11 ms duration				
Standard target size (steel) (mm)	6.5 x 6.5 x 1	8 x 8 x 1	12 x 12 x 1	18 x 18 x 1	30 x 30 x 1
Maximum differential (% of Sr)	15%				
Maximum repeatability (% of Sr)	3%				
LED indicator type	Cable	360° ring LED, visible from all quadrants			
	Connector	One LED, visible from 4 quadrants			
Enclosure material	Nickel-plated brass				
Wiring	27 AWG	27 AWG	22 AWG	22 AWG	22 AWG
Cable material	PvR	PvR	PvR	PvR	PvR
Electrical	DC	DC	AC / DC	AC / DC	AC / DC
Voltage range	24–240 Vac/Vdc, 12–24 Vdc				
Voltage limit (including ripple)	20–264 Vac/Vdc, 10–38 Vdc				
Voltage drop (maximum)	2.6 V	2.6 V	5.5 V / 2.6 V	5.5 V / 2 V	5.5 V / 2 V
Maximum leakage (residual) current—open state, AC	—	—	0.8 mA	0.8 mA	0.8 mA
Current consumption (no load)	10 mA				
Power-up delay (maximum)	5 ms	5 ms	20 ms / 5 ms	25 ms / 5 ms	25 ms / 5 ms
On delay (maximum)	0.2 ms	0.2 ms	0.5 ms / 0.2 ms	0.5 ms / 0.3 ms	0.5 ms / 0.6 ms
Off delay (maximum)	0.2 ms	0.2 ms	0.2 ms	0.5 ms / 0.7 ms	2 ms / 1.4 ms
Protective circuitry	Short circuit protection	yes			
	Overload protection	yes			
	Reverse polarity protection	yes			
	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3			
	Electrostatic, Transients, Impulse	IEC 61000-4-2 Level 3; IEC 61000-4-4 Level 3; 60947.5.2 Level 3			
Agency listings	UL		CE		

★ Refer to page 327 for target material correction coefficient Km.

Options

Description	Suffix
5 m (16.4 ft) cable	L2
10 m (32.8 ft) cable	L5

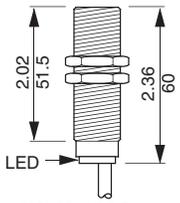
Accessories

Description	For Sensor Diameter	Catalog Number
Mounting Brackets, Plastic	6.5 mm (0.25 in.)	XSZB165
	8 mm (0.31 in.)	XSZB108
	12 mm (0.47 in.)	XSZB112
	18 mm (0.71 in.)	XSZB118
	30 mm (1.18 in.)	XSZB130
Mounting Brackets, Metal	12 mm (0.47 in.)	9006PA12
	18 mm (0.71 in.)	9006PA18
	30 mm (1.18 in.)	9006PA30
Mounting Nuts	8 mm (0.31 in.)	XSZE108
	12 mm (0.47 in.)	XSZE112
	18 mm (0.71 in.)	XSZE118
	30 mm (1.18 in.)	XSZE130

Proximity Sensors

XS Inductive Sensors

18 mm, Ferrous Only—DC



thread
M18x1

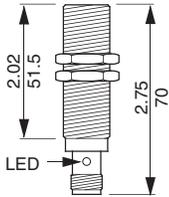
XS1M18PAS40

Features

- Ideal for machining, sorting applications
- Responds only to ferrous metals, ignoring non-ferrous metals such as aluminum
- Stainless steel body
- Cable and micro-style connector versions offered *

Circuit Type	Output Mode	Voltage Range	Load Current Maximum	Operating Frequency Maximum	Catalog Number
Shielded—2 m (6.6 ft) cable—Nominal Sensing Distance—5 mm					
PNP	N.O.	12–24 Vdc	200 mA	1,000 Hz	XS1M18PAS40
Shielded—micro-style connector *—Nominal Sensing Distance—5 mm					
PNP	N.O.	12–24 Vdc	200 mA	1,000 Hz	XS1M18PAS40D

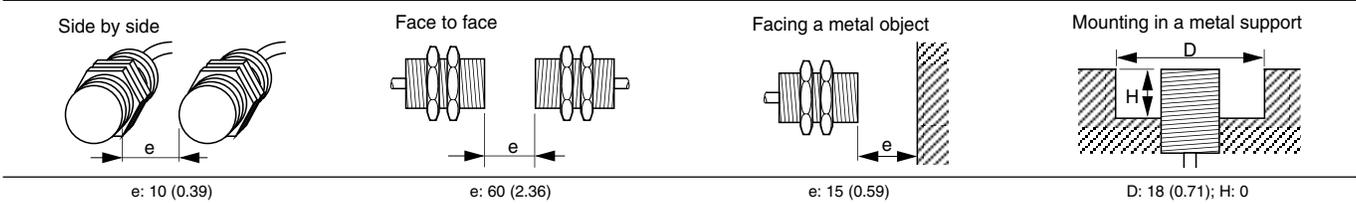
* See page 626 for matching connector cables



XS1M18PAS40D

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Minimum Mounting Clearances, mm (in.)

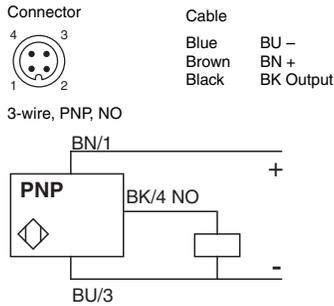


Proximity Sensors

XS Inductive Sensors

18 mm, Ferrous Only—DC

Wiring



Specifications

Mechanical		
Usable sensing range ★	0–4 mm (0–0.16 in.)	
Temperature range	-13° to 158° F (-25° to 70° C)	
Enclosure rating	IEC	IP68 (except connector version)
Tightening torque (maximum)	50 N•m (37 lb-ft)	
Standard target size (steel)	18 x 18 x 1	
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	Cable version	360° ring LED
	Connector version	4 LED windows at 90°
Enclosure material	Stainless steel	
Wiring	22 AWG (0.34 mm ²), PvR cable	
Electrical		
Voltage range	12–24 Vdc	
Voltage limit (including ripple)	10–38 Vdc	
Voltage drop (across switch, closed state)	2.6 V	
Current consumption (no load)	15 mA	
Maximum load current	200 mA	
Power-up delay (maximum)	5 ms	
On delay (maximum)	0.3 ms	
Off delay (maximum)	0.7 ms	
Protective circuitry	Short circuit protection	Yes
	Overload protection	Yes
	Reverse polarity protection	Yes
	Radio frequency immunity (RFI)	Yes
	Electrostatic discharges	Yes
	Fast transients (motor start/stop interference)	Yes
Agency listings	E 164869 CCN NRKH	CR 44087 Class 3211 03

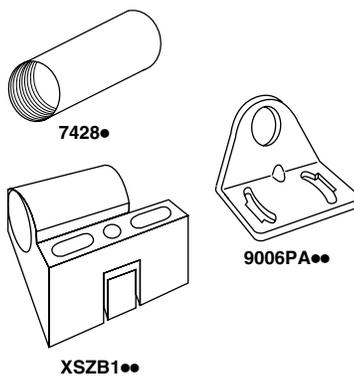
Options

Description		Suffix
Extended temperature range (cable type only)	Down to -40+ C (-40+ F)	TF
Extended cable length	5 m (16.4 ft) cable	L1
	10 m (32.8 ft) cable	L2

Accessories

Description		Catalog Number
Stainless steel mounting nuts		XSZE318
Steel mounting bracket, 90°		9006PA18
Plastic mounting bracket		XSZB118
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum	7428
	Stainless	74282

★ Refer to page 327 for target material correction coefficient Km



Connector Cables (M12 or D suffix)

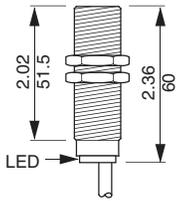
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths... page 626
Accessories... page 284, 280

Proximity Sensors

XS Inductive Sensors

18 mm, Non-Ferrous Only—DC



XS1M18PAS20

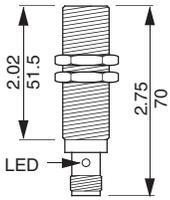
thread
M18x1

Features

- Response to non-ferrous metals only, such as aluminum, ignoring ferrous material such as steel
- Ideal for mounting in areas where metal is close
- Stainless steel body
- Cable and micro-style connector versions offered *

Circuit Type	Output Mode	Voltage Range	Load Current Maximum	Operating Frequency Maximum	Catalog Number
Shielded—2 m (6.6 ft) Cable—Nominal Sensing Distance—5 mm					
PNP	N.O.	12–24 Vdc	200 mA	1,000 Hz	XS1M18PAS20
Shielded—Micro-style Connector *—Nominal Sensing Distance—5 mm					
PNP	N.O.	12–24 Vdc	200 mA	1,000 Hz	XS1M18PAS20D

* See p.626 for matching connector cables

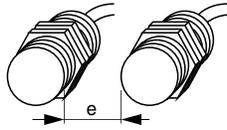


XS1M18PAS20D

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

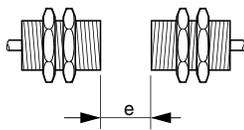
Minimum Mounting Clearances mm (in.)

Side by side



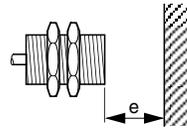
e: 10 (0.39)

Face to face



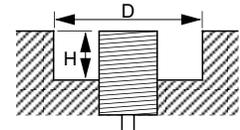
e: 60 (2.36)

Facing a metal object



e: 15 (0.59)

Mounting in a metal support



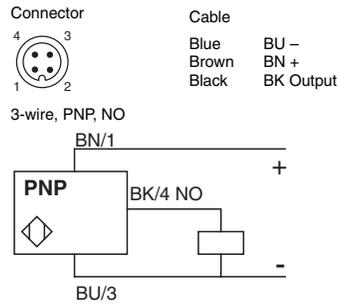
D: 18 (0.71); H: 0

Proximity Sensors

XS Inductive Sensors

18 mm, Non-Ferrous Only—DC

Wiring



Specifications

Mechanical		
Usable sensing range ★	0–4 mm (0.16 in.)	
Temperature range	-13° to 158° F (-25° to 70° C)	
Enclosure rating	IEC	IP68 (except connector version)
Tightening torque (maximum)	50 N•m (37 lb-ft)	
Standard target size (aluminum)	18 x 18 x 1	
Differential (% of Sr)	15%	
Repeatability (% of Sr)	3%	
LED indicator type	Cable version	360° ring LED
	Connector version	4 LED windows at 90°
Enclosure material	Metal	
Wiring	22 AWG (0.34 mm ²), PvR cable	
Electrical		
Voltage range	12–24 Vdc	
Voltage limit (including ripple)	10–38 Vdc	
Voltage drop (across switch, closed state)	2.6 V	
Current consumption (no load)	15 mA	
Maximum load current	200 mA	
Power-up delay (maximum)	5 ms	
On delay (maximum)	0.3 ms	
Off delay (maximum)	0.7 ms	
Protective circuitry	Short circuit protection	Yes
	Overload protection	Yes
	Reverse polarity protection	Yes
	Radio frequency immunity (RFI)	Yes
	Electrostatic discharges	Yes
	Fast transients (motor start/stop interference)	Yes
Agency listings	E 164869 CCN NRKH	CR 44087 Class 3211 03

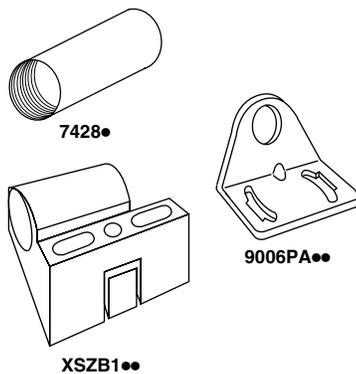
Options

Description	Suffix
Extended temperature range (cable type only)	Down to -40° C (-40° F) TF
Extended cable length	5 m (16.4 ft) cable L1
	10 m (32.8 ft) cable L2

Accessories

Description	Catalog Number
Stainless steel mounting nuts	XSZE318
Steel mounting bracket, 90°	9006PA18
Plastic mounting bracket	XSZB118
0.5 in. (12.7 mm) NPT conduit adapter, length 2 in. (50.8 mm)	Aluminum 7428
	Stainless 74282

★ Refer to page 327 for target material correction coefficient Km



Connector Cables (M12 or D suffix)

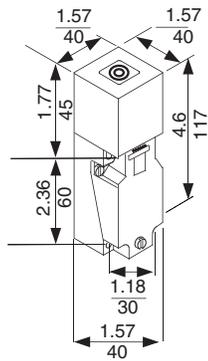
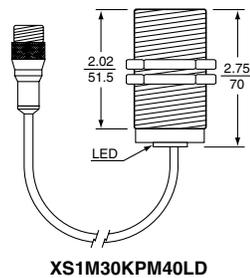
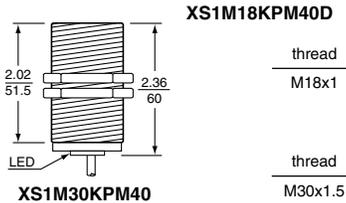
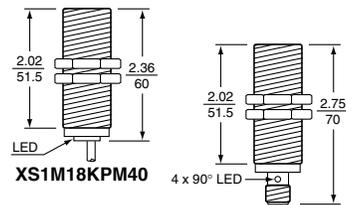
XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
Accessories page 284, 280

Proximity Sensors

XS Inductive Sensors

Ferrous/Non-Ferrous; Universal, DC



- (1) Output LED (Yellow)
- (2) 0.5 in. (12.7 mm) NPT conduit opening
- (3) Oblong mounting hole: 0.21 x 0.28 in. (5.3 x 7 mm)

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

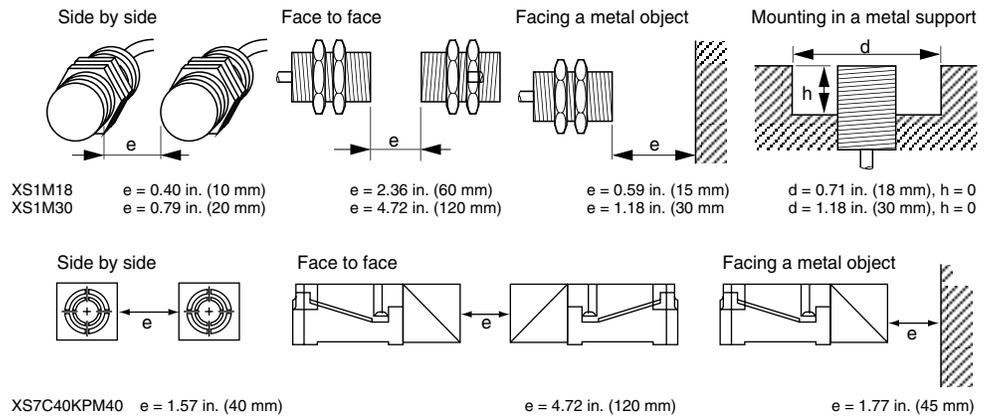
Features

- Detects all types of metals at the same sensing distance, whereas metals such as aluminum and copper require a standard sensor to be closer (see chart on next page).
- Body types include 18 mm nickel-plated brass housing, 30 mm stainless steel housing, and limit switch style in plastic housing.
- All are suitable for flush mounting in metal.
- Ideal for drop-in replacements for tubular and limit switch style standard sensors.
- Universal selectable output: PNP, NPN, N.O. and N.C.
- Available with 2 m cable, micro-style connector or 2.6 ft pigtail with micro-connector for very aggressive chemical environments.
- Tubular bodies have 360° visibility LED (four LED windows at 90° for connector version).
- Metal mounting nuts included with tubular versions.
- UL Listed, CSA Certified, and CE Marked.

Sensing Distance	Circuit Type	Output Mode	Voltage Range	Connection	Load Current Maximum	Operating Frequency	Catalog Number
Shielded, 18 mm Diameter							
5 mm	PNP/NPN	N.O./N.C.	12–24 Vdc	2 m (6.6 ft) cable	200 mA	1,000 Hz	XS1M18KPM40
5 mm	PNP/NPN	N.O./N.C.	12–24 Vdc	Micro-style DC connector *	200 mA	1,000 Hz	XS1M18KPM40D
Shielded, 30 mm Diameter							
10 mm	PNP/NPN	N.O./N.C.	12–24 Vdc	2 m (6.6 ft) cable	200 mA	1,000 Hz	XS1M30KPM40
10 mm	PNP/NPN	N.O./N.C.	12–24 Vdc	Micro-style DC connector, 0.8 m (2.6 ft) pigtail *	200 mA	1,000 Hz	XS1M30KPM40LD
Shielded, Limit Switch Style Body							
15 mm	PNP/NPN	N.O./N.C.	12–24 Vdc	Screw Terminal	200 mA	1,000 Hz	XS7C40KPM40

* See page 626 for matching connector cables

Minimum Mounting Clearances

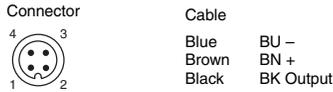


Proximity Sensors

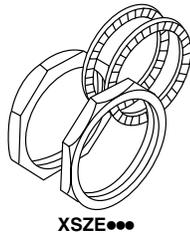
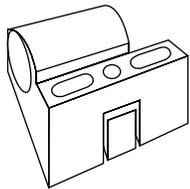
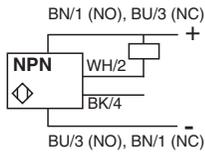
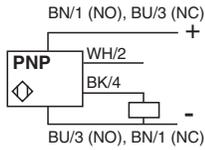
XS Inductive Sensors

Ferrous/Non-Ferrous; Universal, DC

Wiring



4 wire programmable NO or NC selectable output



Specifications

Mechanical		Standard temperature range	
Enclosure rating	NEMA Type	Tubular, cable Tubular, connector Limit switch body	3, 4X, 6P, 12, 13 See connector rating 4, 6P, 12
	IEC	Tubular, cable Tubular, connector Limit switch body	IP68 See connector rating IP67
Enclosure material	Case	XS1M18 XS1M30 XS7	Nickel-plated brass Stainless steel ABS plastic
Tightening torque (maximum)		XS1M18 XS1M30	35 N•m 50 N•m
Vibration resistance	(IEC 60068-2-6)		7 gn, amplitude ±1 mm (10 Hz to 42 Hz)
Shock resistance	(IEC 60068-2-27)		30 gn, 11 ms duration
Standard target size			18 x 18 mm (0.71 x 0.71 in.) 30 x 30 mm (1.18 x 1.18 in.) Limit switch 45 x 45 mm (1.77 x 1.77 in.)
Differential (maximum)	(% of Sr.)		15%
Repeatability (maximum)	(% of Sr.)		3%
LED indicator type		Tubular, cable Tubular, connector Tubular, pigtail Limit switch body	360° ring LED 4 LED windows at 90° 360° ring LED LED power On
Connection		18 mm (0.71 in.), cable 18 mm (0.71 in.), connector 30 mm (1.18 in.), cable 30 mm (1.18 in.), pigtail Limit switch body	4-wire #22 AWG (0.34 mm ²), PvR 4-pin micro-style DC 4-wire #22 AWG (0.34 mm ²), PvR 4-pin micro-style DC, 0.8 m (2.6 ft) pigtail, PvR #14 AWG screw terminals

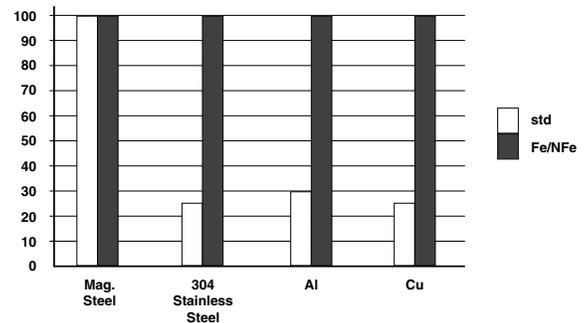
Electrical		Voltage range	
Voltage limit (including ripple)		12–24 Vdc	
Voltage drop (across switch) closed state (maximum)		10–38 Vdc	
Current consumption (no load) (maximum)		2.6 V	
Load current (maximum)		15 mA	
Operating frequency (maximum)		200 mA	
On delay (maximum)		1,000 Hz	
Off delay (maximum)		0.3 ms	
Power-up delay (maximum)		0.7 ms	
Short circuit protection		5 ms	
Overload protection		Yes	
Reverse polarity protection		Yes	
Protective circuitry	Radio frequency immunity (RFI) Electrostatic, transients, impulse	IEC 60947-5-2 and NEMA ICS 5, Part 4	
Agency listings	UL E 164869 CCN NRKX	SP CR 44087 Class 3211 03	CE

Accessories

Size	Description	Catalog Number
18 mm	Metal mounting nuts	XSZE118
	Metal mounting bracket	9006PA18
	Plastic mounting bracket	XSZB118
30 mm	Stainless steel mounting nuts	XSZE330
	Metal mounting bracket	9006PA30
	Plastic mounting bracket	XSZB130

Standard sensor technology requires an adjustment of up to 70% of the sensing distance to detect various metals. Because the ferrous/non-ferrous sensor detects all metals at the same distance, compensation is no longer needed. A smaller device can now perform at a range comparable to a larger sized or non-shielded device.

Standard vs. Ferrous/NonFerrous Proximity Sensing Range (%)



Connector Cables (M12 or D suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

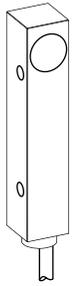
Additional cable options and lengths . . . page 626
Accessories page 284, 280

Proximity Sensors

XS5L8 Inductive Sensors

Miniature, Rectangular, DC

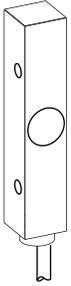
Proximity



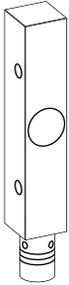
XS5L81



XS5L81***S



XS5L82



XS5L82***S

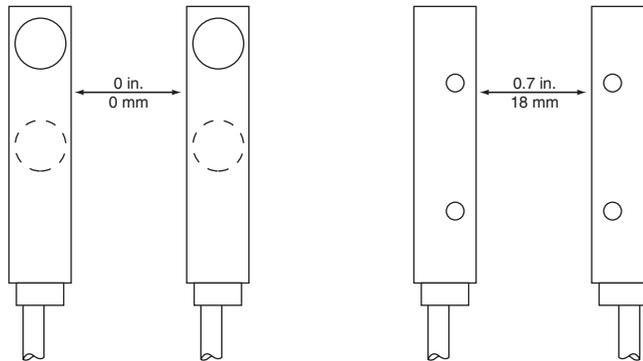
Features

- 90° sensing for mounting in restricted spaces with face at end or center
- PNP/NPN, N.O. Output
- 360° ring or LED indicator visible from 4 quadrants
- Small, 8 x 8 x 43 mm (0.13 x 0.13 x 1.7 in.) square metal housing
- Mount side by side with no interference
- UL Listed and CSA Certified

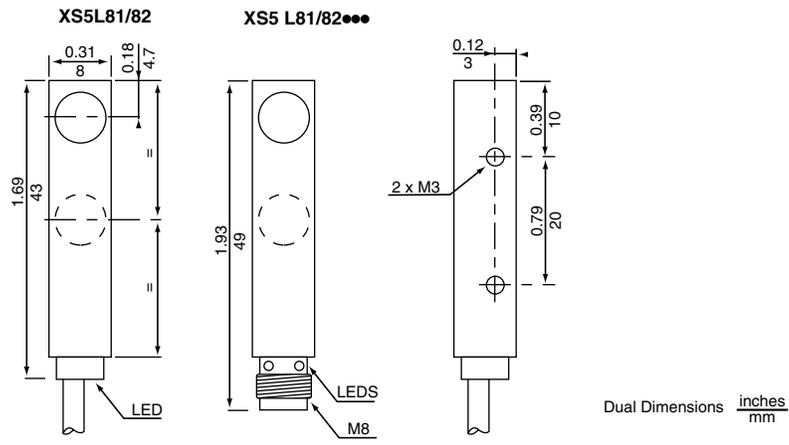
Sensing Face	Circuit Type	Output Mode	Voltage Range Maximum	Load Current Maximum	Operating Frequency Maximum	Catalog Number
1.5 mm Nominal Sensing Distance, 2 m (6.6 ft) cable						
Top	PNP	N.O.	10–30 Vdc	100 mA	2,500 Hz	XS5L81PA140
Top	NPN	N.O.	10–30 Vdc	100 mA	2,500 Hz	XS5L81NA140
1.5 mm Sensing Distance, Nano-Style Connector *						
Top	PNP	N.O.	10–30 Vdc	100 mA	2,500 Hz	XS5L81PA140S
Top	NPN	N.O.	10–30 Vdc	100 mA	2,500 Hz	XS5L81NA140S
1.5 mm Nominal Sensing Distance, 2 m (6.6 ft) cable						
Center	PNP	N.O.	10–30 Vdc	100 mA	2,500 Hz	XS5L82PA140
Center	NPN	N.O.	10–30 Vdc	100 mA	2,500 Hz	XS5L82NA140
1.5 mm Sensing Distance, Nano-Style Connector *						
Center	PNP	N.O.	10–30 Vdc	100 mA	2,500 Hz	XS5L82PA140S
Center	NPN	N.O.	10–30 Vdc	100 mA	2,500 Hz	XS5L82NA140S

* See page 626 for matching connector cables

Minimum Mounting Clearances



Dimensions



Proximity Sensors

XS5L8 Inductive Sensors

Miniature, Rectangular, DC

Wiring

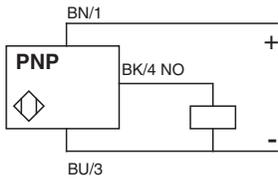
Connector



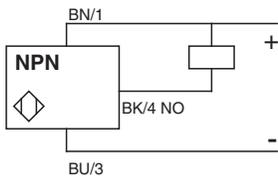
Cable

Blue BU -
Brown BN +
Black BK Output

3 Wire, PNP, NO



3 Wire, NPN, NO



Specifications

Mechanical		
Usable sensing range ★		1.2 mm
Temperature range		-13° to 158° F (-25° to 70° C)
Enclosure rating	IEC	IP67 (connector version depends on connector)
Differential (% of Sr)		20%
Repeatability (% of Sr)		3%
LED indicator	Cable Type	360° ring
	Connector type	90°, or visible from 4 quadrants
Enclosure material		Metal
Wiring		27 AWG (0.11 mm ²), PvR cable
Electrical		
Voltage range		12–24 Vdc
Voltage limit (including ripple)		10–30 Vdc
Voltage drop (across switch, closed state)		2.6 V
Maximum load current		100 mA
Current consumption (maximum) (no load)		10 mA
Residual (leakage) current, open state		0.1 mA
Power-up delay (maximum)		5 ms
On delay (maximum)		0.5 ms
Off delay (maximum)		1 ms
Physical characteristics		
Protective circuitry	Short circuit protection	yes
	Overload protection	yes
	Reverse polarity protection	yes
Agency listings	E 164869 CCN NRKH CR 44087 Class 3211 03	

Options

Description	Suffix
5 m (16.4 ft) cable	L1
10 m (32.8 ft) cable	L2

★ Refer to page 327 for target material correction coefficient Km

Connector Cables (M8 or S suffix)

XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°

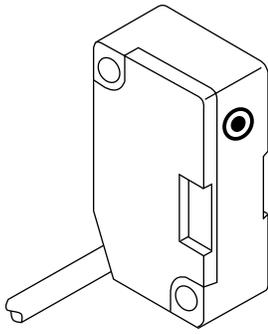
Additional cable options and lengths ... page 626

Proximity Sensors

XS7H, XS8H Miniature Inductive Sensor

Subcompact Block Style, DC

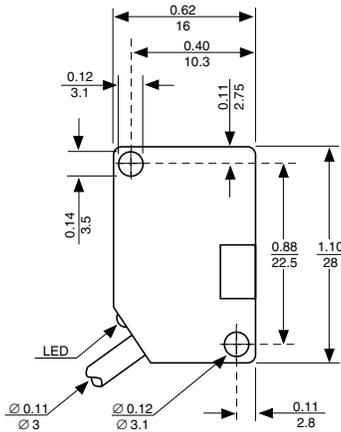
Proximity



Miniature microswitch type inductive proximity sensor for industrial applications.

Features

- Very fast response time
- Rugged plastic housing
- Extremely small for mounting in difficult-to-access locations
- Easy replacement of mechanical microswitches with matching footprint (V3)
- Longer life and substantially faster speed than mechanical switches
- High levels of radio frequency immunity (RFI): electrostatic discharge, fast transients and impulse voltage protected
- UL Listed, CSA Certified, and CE Marked



Front View

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Circuit type	Output mode	Voltage range	Load current (maximum)	Operating frequency	Catalog Number
--------------	-------------	---------------	------------------------	---------------------	----------------

2 mm (0.078 in.) Sensing Range—Shielded

DC models, 3-wire 2 m (6.6 ft) cable

PNP	N.O.	10–30 Vdc	200 mA	5,000 Hz	XS7H10PA340
NPN	N.O.	10–30 Vdc	200 mA	5,000 Hz	XS7H10NA340

3 mm (0.118 in.) Sensing Range—Non-Shielded

DC models, 3-wire 2 m (6.6 ft) cable

PNP	N.O.	10–30 Vdc	200 mA	5,000 Hz	XS8H10PA340
NPN	N.O.	10–30 Vdc	200 mA	5,000 Hz	XS8H10NA340

Minimum Mounting Clearances, mm (in.)

Mounting Method	XS7 Shielded	XS8 Non-shielded
Side by side	e: 7 (0.27)	e: 10 (0.39)
Face to face	e: 30 (1.18)	e: 40 (1.57)
Facing a metal object	e: 7 (0.27)	e: 10 (0.39)
Mounting in a metal support	e: 0	e: 5 (0.19)

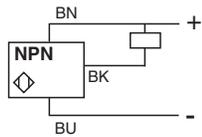
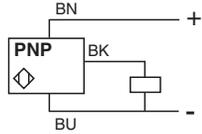
Proximity Sensors

XS7H, XS8H Miniature Inductive Sensor

Subcompact Block Style, DC

Wiring

3 wire, N.O.



Specifications

Mechanical		
Usable sensing range	Shielded	0–1.6 mm (0.06 in.)
	Non-shielded	0–2.4 mm (0.19 in.)
Standard temperature range	Shielded	-13 to +158 °F (-25 to +70 °C)
	Non-shielded	+14 to +122 °F (-10 to +50 °C)
Enclosure rating	IEC	IP67
Vibration resistance		25 G, ±2 mm amplitude, 10–55 Hz
Standard target size (steel)	Shielded	2 x 2 x 1 mm (0.08 x 0.08 x 0.04 in.)
	Non-shielded	3 x 3 x 1 mm (0.12 x 0.12 x 0.04 in.)
Repeatability (% of Sr)		3%
Cable		22 AWG, PvR
Electrical		
Differential (% of Sr)		Maximum 15%
Voltage drop (across switch)		2 V
Current consumption (no load)		10 mA
On and off delay (maximum)		0.1 ms
Power-up delay		5 ms
Reverse polarity protection		Standard
Protective circuitry	Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
	Electrostatic: transients: impulse	IEC 61000-4-2 Level 2; IEC 61000-4-4 Level 4; IEC 60947.5.2
Agency listings	 E 164869 CCN NRKH  CR 44087 Class 3211 03 	

Note: Refer to page 327 for target material correction coefficient Km.

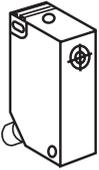
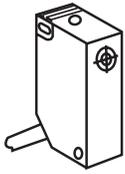
Options

Description	Suffix
5 m (16.4 ft) cable	L1
10 m (32.8 ft) cable	L2

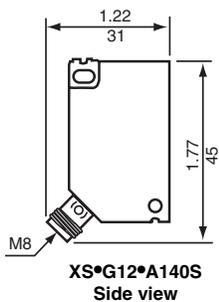
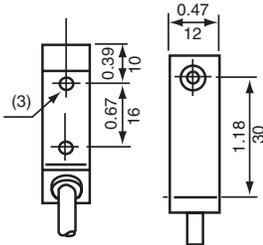
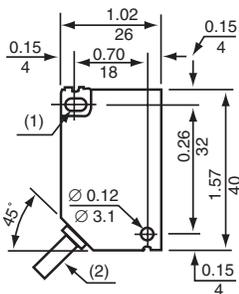
Proximity Sensors

XS7G/XS8G Inductive Sensors

Compact Block Style



Proximity



- (1) 1 elongated hole, 3.1 x 5.1 mm (0.12 x 0.20 in.)
- (2) Cable, 2 m (6.6 ft)
- (3) 2 holes, 3 x 5 mm (0.12 x 0.20 in.)

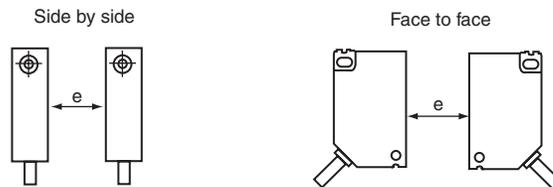
Features

- Universal AC/DC and DC only models available
- Selectable PNP/NPN, N.O. and N.C. output
- Compact 12 x 26 x 40 mm (0.47 x 1.02 x 1.57 in.) body style, for tight mounting spaces
- PLC compatible
- Rugged plastic housing
- Very high radio frequency immunity
- Cable or nano-style connector versions offered *
- UL Listed, CSA Certified, and CE Marked

Circuit Type	Output Mode	Voltage Range Maximum	Voltage Drop Maximum	Load Current Maximum	Operating Frequency Maximum	Catalog Number
Universal AC/DC, Shielded—2 m (6.6 ft) cable, Nominal Sensing Distance—2 mm						
2-wire	N.O.	20–264 Vac/Vdc	5.5 V	5 to 200 mA ■	25 Hz AC/350 Hz DC	XS7G12MA230
2-wire	N.C.	20–264 Vac/Vdc	5.5 V	5 to 200 mA ■	25 Hz AC/350 Hz DC	XS7G12MB230
DC, Shielded—2 m (6.6 ft) cable, Nominal Sensing Distance—2 mm						
PNP	N.O.	10–30 Vdc	1.8 V	100 mA	2,000 Hz	XS7G12PA140
NPN	N.O.	10–30 Vdc	1.8 V	100 mA	2,000 Hz	XS7G12NA140
PNP	N.O.+N.C.	10–58 Vdc	2.6 V	200 mA	2,000 Hz	XS7G12PC440
NPN	N.O.+N.C.	10–58 Vdc	2.6 V	200 mA	2,000 Hz	XS7G12NC440
DC, Shielded—Nano-Connector, Nominal Sensing Distance—2 mm *						
PNP	N.O.	10–30 Vdc	1.8 V	100 mA	2,000 Hz	XS7G12PA140S
NPN	N.O.	10–30 Vdc	1.8 V	100 mA	2,000 Hz	XS7G12NA140S
Universal AC/DC, Non-shielded—2 m (6.6 ft) cable, Nominal Sensing Distance—4 mm						
2-wire	N.O.	20–264 Vac/Vdc	5.5 V	5 to 200 mA ■	25 Hz AC/350 Hz DC	XS8G12MA230
2-wire	N.C.	20–264 Vac/Vdc	5.5 V	5 to 200 mA ■	25 Hz AC/350 Hz DC	XS8G12MB230
DC, Non-shielded—2 m (6.6 ft) cable, Nominal Sensing Distance—4 mm						
PNP	N.O.	10–30 Vdc	1.8 V	100 mA	1,000 Hz	XS8G12PA140
NPN	N.O.	10–30 Vdc	1.8 V	100 mA	1,000 Hz	XS8G12NA140
PNP	N.O.+N.C.	10–58 Vdc	2.6 V	200 mA	1,000 Hz	XS8G12PC440
NPN	N.O.+N.C.	10–58 Vdc	2.6 V	200 mA	1,000 Hz	XS8G12NC440
DC, Shielded—Nano-Connector, Nominal Sensing Distance—4 mm *						
PNP	N.O.	10–30 Vdc	1.8 V	100 mA	1,000 Hz	XS8G12PA140S
NPN	N.O.	10–30 Vdc	1.8 V	100 mA	1,000 Hz	XS8G12NA140S

■ 0.6 A fuse is recommended for devices without short circuit protection. See accessories on page 284.
* See page 626 for matching connector cables

Minimum Mounting Clearances



Model	Side by side (e)	Face to face (e)
XS7G Shielded	e: 0 mm (0 in.)	e: 15 mm (0.6 in.)
XS8G Non-shielded	e: 10 mm (0.4 in.)	e: 60 mm (2.4 in.)

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Proximity Sensors

XS7G/XS8G Inductive Sensors

Compact Block Style

Wiring

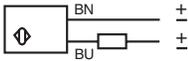
Connector



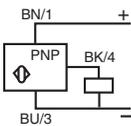
Cable

Blue BU -
Brown BN +
Black BK Output

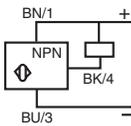
2-wire AC or DC NO or NC
XS*G12M*230



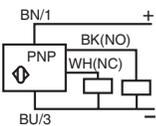
3-wire DC NO
XS*G12PA140
XS*G12PA140S



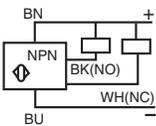
XS*G12NA140
XS*G12NA140S



4-wire DC NO + NC
XS*G12PC440



XS*G12NC440



Specifications

Mechanical		
Usable sensing range ★	Shielded	0–1.6 mm (0.06 in.)
	Non-shielded	0–3.2 mm (0.13 in.)
Temperature range	-13° to 158° F (-25° to 70° C)	
Enclosure rating	IEC	IP67 (except connector style)
Vibration (conforming to IED 68-2-6)	25 G, ±2 mm amplitude, 10–55 Hz	
Shock resistance	50 G for 11 ms (conforming to IEC 60068-2-7)	
Standard target size (steel)	12 x 12 mm (0.47 x 0.47 in.)	
Differential (% of Sr)	20%	
Repeatability (% of Sr)	10%	
LED indicator	Located on top of sensor	
Enclosure material	Plastic	
Wiring	22 AWG (0.34 mm ²), PvR cable	
Electrical	AC/DC models	DC models
Voltage range	24 to 240 Vac	12–24 Vdc
Voltage limit (including ripple)	24 to 210 Vdc	—
Current consumption (maximum) (no load)	—	10 mA
Maximum leakage (residual) current—open state	0.8 mA at 24 V, 1.5 mA at 120 V	0.1 mA
Power-up delay (maximum)	40 ms	4 ms
On delay (maximum)	1 ms	0.5 ms
Off delay (maximum)	2 ms	1 ms
Protective circuitry	Short circuit protection	No
	Overload protection	No
Agency listings	E 164869 CCN NRKH	CR 44087 Class 3211 03

Options

Description	Suffix
Extended temperature range	to +185° F (+85° C)
	to -40° F (-40° C)
5 m (16.4 ft) cable length	L1
10 m (32.8) cable length	L2

★ Refer to page 327 for target material correction coefficient Km.

Connector Cables (M8 or S suffix)

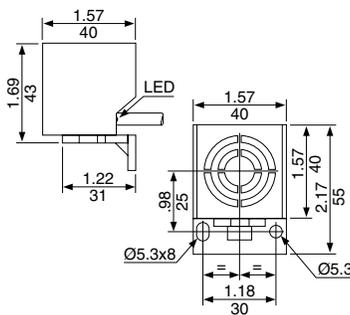
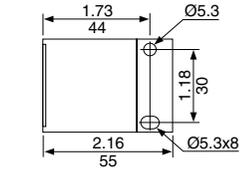
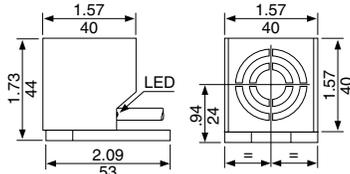
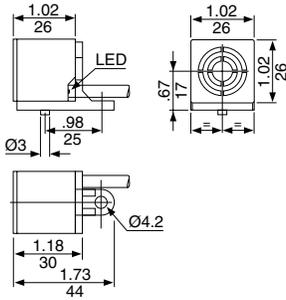
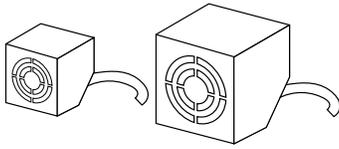
XSZCS101	Nano-style, 3-pin, 2 m, straight
XSZCS111	Nano-style, 3-pin, 2 m, 90°

Additional cable options and lengths... page 626

Proximity Sensors

XS7T/XS8T Inductive Sensors, Cubic Block Style

26 x 26 mm and 40 x 40 mm Square, DC



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

- Compact cubic body style in rugged PBT plastic
- Flush and non-flush mountable
- Comparable sensing distance to limit switch style in half the body size
- Mounting bracket included with each sensor
- Elbow bracket provides interchangeability with limit switch style sensor, and enables multiple positioning of sensing face
- Molded cable, or molded cable with micro-connector pigtail 0.8 or 0.15 m (31.5 or 5.9 in.)

Circuit Type	Output Mode	Voltage Range	Voltage Drop Maximum	Load Current Maximum	Operating Frequency Maximum	Catalog Number
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26 mm x 26 mm

DC, Flush Mountable, Nominal Sensing Distance—10 mm

2 m (6.6 ft) Cable ▲

2-wire	N.O.	12–48 Vdc	5.2 V	100 mA	100 Hz	XS7T2DA210
PNP	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS7T2PC440
NPN	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS7T2NC440

0.8 m (31.5 in.) Pigtail with 4-Pin Micro-Connector ▲

2-wire	N.O.	12–48 Vdc	5.2 V	100 mA	100 Hz	XS7T2DA214LD
PNP	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS7T2PC440LD
NPN	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS7T2NC440LD

0.15 m (5.9 in.) Pigtail with 4-Pin Micro-Connector ▲

2-wire	N.O.	12–48 Vdc	5.2 V	100 mA	100 Hz	XS7T2DA214LD01
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DC, Non-Flush Mountable, Nominal Sensing Distance—15 mm

2 m (6.6 ft) Cable ▲

PNP	N.O. + N.C.	12–48 Vdc	2 V	200 mA	500 Hz	XS8T2PC440
NPN	N.O. + N.C.	12–48 Vdc	2 V	200 mA	500 Hz	XS8T2NC440

0.8 m (2.6 ft) Pigtail with 4-Pin Micro-Connector ▲

PNP	N.O. + N.C.	12–48 Vdc	2 V	200 mA	500 Hz	XS8T2PC440LD
NPN	N.O. + N.C.	12–48 Vdc	2 V	200 mA	500 Hz	XS8T2NC440LD

40 mm x 40 mm

DC, Flush Mountable, Nominal Sensing Distance—15 mm

2 m (6.6 ft) Cable ▲

2-wire	N.O.	12–48 Vdc	5.2 V	100 mA	150 Hz	XS7T4DA210
PNP	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS7T4PC440
NPN	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS7T4NC440

0.8 m (31.5 in.) Pigtail with 4-Pin Micro-Connector ▲

2-wire	N.O.	12–48 Vdc	5.2 V	100 mA	150 Hz	XS7T4DA214LD
PNP	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS7T4PC440LD
NPN	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS7T4NC440LD

0.15 m (5.9 in.) Pigtail with 4-Pin Micro-Connector ▲

2-wire	N.O.	12–48 Vdc	5.2 V	100 mA	150 Hz	XS7T4DA214LD01
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DC, Non-Flush Mountable, Nominal Sensing Distance—20 mm

2 m (6.6 ft) Cable ▲

PNP	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS8T4PC440
NPN	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS8T4NC440

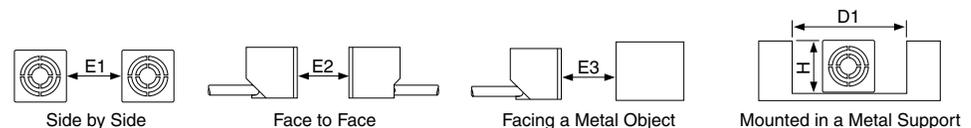
0.8 m (31.5 in.) Pigtail with 4-Pin Micro-Connector ▲

PNP	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS8T4PC440LD
NPN	N.O. + N.C.	12–48 Vdc	2 V	200 mA	1,000 Hz	XS8T4NC440LD

▲ See page 626 for matching connector cables

Minimum Mounting Clearances

	E1		E2		E3		D1		H	
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
XS7T2 Shielded	0.98	25	4.32	110	1.18	30	1.02	26	0	0
XS7T4 Non-shielded	1.57	40	4.71	120	1.77	45	1.57	40	0	0
XS7T4 Shielded	1.49	38	4.72	120	1.77	45	3.07	78	1.02	26
XS8T4 Non-shielded	2.36	60	6.29	160	2.36	60	4.72	120	1.57	40



Proximity Sensors

XS Inductive Sensors, Cubic Block Style

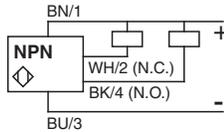
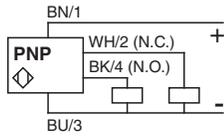
26 x 26 mm and 40 x 40 mm Square, DC

Wiring

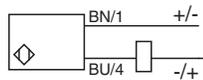


Connector
Cable
Blue BU -
Brown BN +
Black BK Output

4 Wire



2 Wire



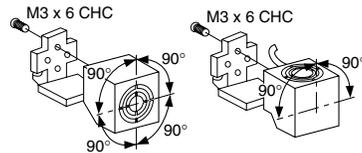
Specifications

Mechanical			
Usable Sensing Range ★	XS7T2	0–8 mm (0.32 in.)	
	XS8T2	0–12 mm (0.47 in.)	
Temperature Range	-13° to 158° F (-25° to 70° C)		
Enclosure Rating	NEMA Type	1, 4X, 12	
	IEC	IP67 (connector version: depends on connector)	
Vibration	25 G, ±2 mm amplitude, 10–55 Hz		
Shock Resistance	50 G for 11 ms		
Differential (% of Sr)	20%		
Repeatability (% of Sr)	3%		
LED Indicator Type	Yes, located at cable		
Enclosure Material	Plastic		
Wiring	20 AWG (0.5 mm ²), PvR cable		
Electrical	2-wire	3-wire	4-wire
Voltage Range	12–48 Vdc	12–48 Vdc	12–48 Vdc
Voltage Limit (Including Ripple)	10–58 Vdc	10–58 Vdc	10–58 Vdc
Voltage Drop	5.2 V	2 V	5.2 V
Maximum Leakage (Residual) Current—Open State	0.7 mA	0.1 mA	0.1 mA
Current Consumption	10 mA	10 mA	10 mA
Power-up Delay (maximum)	5 ms	5 ms	7 ms
On Delay (maximum)	2 ms	0.3 ms	0.3 ms
Off Delay (maximum)	5 ms	0.7 ms	0.7 ms
Protective Circuitry	Short Circuit Protection	Yes	Yes
	Overload Protection	Yes	Yes
Agency Listings	E 164869 CCN NRKH	CR 44087 Class 3211 03	

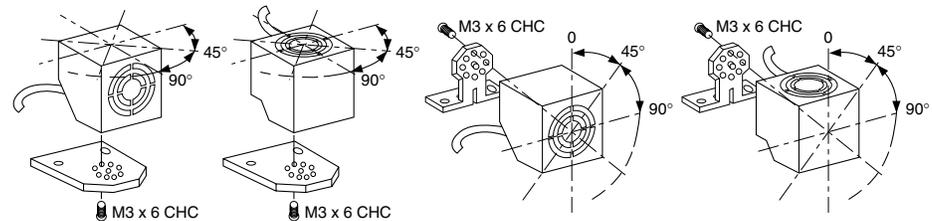
★ Refer to page 327 for target material correction coefficient Km.

Mounting options

XS7/8T2



XS7/8T4



Connector Cables (M12 or D suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

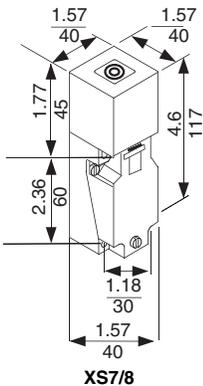
Additional cable options and lengths... page 626

Proximity Sensors

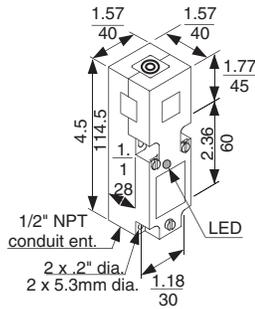
XS7C/XS8C Limit Switch Type, Inductive Sensors

5-Position Turret Head, Plastic AC/DC, DC or AC

Sensing head turns to accommodate 5 different sensing positions



XS7/8



XSCT

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Standard limit switch housing inductive proximity sensors for industrial applications

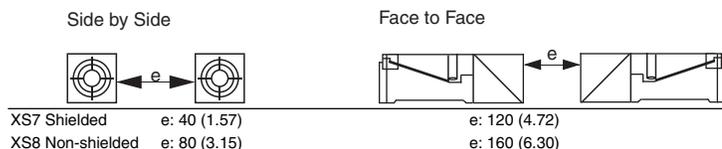
Features

- PBT plastic body with stainless steel screws for corrosive environments
- Plug-in design for ease in replacement
- 5-position turret head for reduced inventory
- 0.5 in. (12.7 mm) NPT conduit entrance with many wiring and connecting options
- Radio frequency immunity (RFI) standard
- PLC compatible
- 2-LED system on selected models indicates on/off, power on
- DC versions work with unfiltered power supply
- Noise and transient protection
- Reverse polarity protection (DC models)
- Excellent resistance to aggressive environments (dripping corrosive fluids, submersion in water)
- Universal AC/DC 2-wire
- Longest extended range using the standard dimensions
- UL Listed, CSA Certified, and CE Marked

Circuit Type	Output Mode	Voltage Range		Maximum Load Current ■	Residual (leakage) current	Operating Frequency	LED	SCP★	Catalog Number
		AC	DC						
Shielded									
15 mm (0.59 in.) sensing range universal, AC/DC									
2-wire	N.O./N.C.	24–240 V	24–210 V	300 mA/200 mA	0.5 mA at 24 V 1.5 mA at 120 V	25/50 Hz	Yes	No	XS7C40MP230
15 mm (0.59 in.) sensing range, DC									
2-wire	N.O.	—	12–48 V	100 mA	0.5 mA	1,500 Hz	Yes	Yes	XS7C40DA210
2-wire	N.O./N.C.	—	12–48 V	100 mA	0.5 mA	1,500 Hz	Yes	Yes	XS7C40DP210
PNP	N.O. + N.C.	—	12–48 V	200 mA	—	1,000 Hz	2	Yes	XS7C40PC440
NPN	N.O. + N.C.	—	12–48 V	200 mA	—	1,000 Hz	2	Yes	XS7C40NC440
20 mm (0.79 in.) extended range, DC 3-wire									
PNP	N.O. + N.C.	—	12–48 V	200 mA	—	1,000 Hz	2	Yes	XS7C40PC449
NPN	N.O. + N.C.	—	12–48 V	200 mA	—	1,000 Hz	2	Yes	XS7C40NC449
15 mm (0.59 in.) sensing range, AC									
2-wire	N.O./N.C.	24–240 V	—	500 mA	1.5 mA	25 Hz	Yes	No	XS7C40FP260
Non-Shielded									
20 mm (0.79 in.) sensing range universal, AC/DC									
2-wire	N.O./N.C.	24–240 V	24–210 V	300 mA/200 mA	0.5 mA at 24 V 1.5 mA at 120 V	25/50 Hz	Yes	No	XS8C40MP230
20 mm (0.79 in.) sensing range, DC									
2-wire	N.O.	—	12–48 V	100 mA	0.6 mA	150 Hz	Yes	No	XS8C40DA210
2-wire	N.O./N.C.	—	12–48 V	100 mA	0.6 mA	150 Hz	Yes	No	XS8C40DP210
PNP	N.O. + N.C.	—	12–48 V	200 mA	—	1,000 Hz	2	Yes	XS8C40PC440
NPN	N.O. + N.C.	—	12–48 V	200 mA	—	1,000 Hz	2	Yes	XS8C40NC440
40 mm (1.6 in.) extended range, DC 3-wire									
PNP	N.O. + N.C.	—	12–48 V	200 mA	—	500 Hz	2	Yes	XS8C40PC449
NPN	N.O. + N.C.	—	12–48 V	200 mA	—	500 Hz	2	Yes	XS8C40NC449
20 mm (0.79 in.) sensing range, AC									
2-wire	N.O./N.C.	24–240 V	—	500 mA	1.5 mA	25 Hz	Yes	No	XS8C40FP260
20 mm (0.79 in.) sensing range, AC Model with Timer (1–20s)									
2-wire	N.O./N.C.	24–240 V	—	350 mA	2.0 mA (R)	13 Hz	Yes	No	XSCT023319

★ For devices without SCP, a 0.8 A quick-blow fuse wired in series is recommended. See page 284 for protective fuses.
 ■ 20 ≤ Vdc 58 IEC 60947-5-2 Utilization category DC-13; Vdc > IEC 60947-5-2 Utilization category DC-12

Minimum Mounting Clearances, mm (in.)

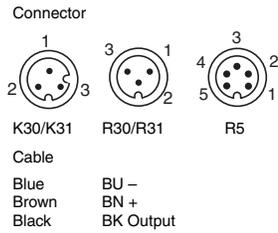


Proximity Sensors

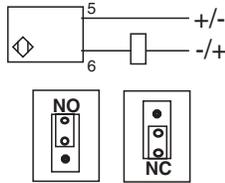
XS7C/XS8C Limit Switch Type, Inductive Sensors

5-Position Turret Head, Plastic AC/DC, DC or AC

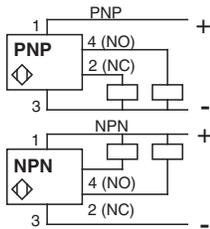
Wiring



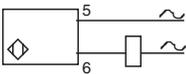
2 wire DC Non Polarized



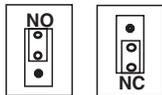
4 wire DC NO/NC



2 wire AC



NO/NC Selector Jumper



Connector Cables (R3, R5, or K suffix)

XSZCK101Y	Micro-style, 3-pin, 2 m, straight
XSZCK111Y	Micro-style, 3-pin, 2 m, 90°
XSZCA901Y	Mini-style, 3-pin, 2 m, straight
XSZCA911Y	Mini-style, 3-pin, 2 m, 90°
XSZCA1501Y	Mini-style, 5-pin, 2 m, straight
XSZCA1511Y	Mini-style, 5-pin, 2 m, 90°

Additional cable options and lengths... page 626

Specifications

Mechanical		
Usable sensing range *	Shielded	0–12 mm (0.47 in.)
	Non-shielded	0–16 mm (0.63 in.)
Standard temperature range	-13 to +158 °F (-25 to +70 °C)	
Enclosure rating	NEMA Type	4, 6P, 12 (UL test pending)
	CENELEC	IP67
Enclosure material	Body and sensing face	PBT
	Screws	Stainless steel
Vibration resistance	IEC 60068.2.6	25 G, amplitude at 55 Hz, frequency = 10–55 Hz
Shock resistance	IEC 60068.2.27	50 G, 11 ms duration
Standard target size (steel)	Shielded	45 x 45 mm (1.8 x 1.8 in.)
	Non-shielded	60 x 60 mm (2.4 x 2.4 in.)
Differential	Maximum 20%	
Repeatability	Maximum 3%	
Radio frequency immunity (RFI)	Standard	
Cable	Screw terminals	

Electrical	AC Models	DC Models		AC/DC Models
		2-wire	4-wire	
Voltage range	24–240 V 50/60 Hz	12–48 V	12–48 V	24–240 Vac 50/60 Hz 24–210 Vdc
Voltage limit (including ripple)	20–264 V 50/60 Hz	10–58 V	10–58 V	20–264 Vac/Vdc
Voltage drop (across switch) closed state	5.5 V	4 V	2 V	5.5 V
Minimum load current	5 mA	1.5 mA	—	5 mA
Maximum load current	500 mA	100 mA	100 mA	300 mA/200 mA
Inrush	2 A★	—	—	2 A★
Current consumption (no load)	—	—	10 mA	—
On delay (maximum)	30 ms	2 ms	0.3 ms	30 ms
Offdelay(maximum)	Shielded	20 ms	5 ms	20 ms
	Non-shielded	20 ms	7 ms	20 ms
Power-up delay (maximum)	120 ms	5 ms	5 ms	120 ms

Protective circuitry

Short circuit protection	Optional ★
Overload protection	Yes
Radio frequency immunity (RFI)	IEC 61000-4-3 Level 3
Electrostatic; transients; impulse	IEC 61000-4-2 Level 4; IEC 61000-4-3 Level 3; IEC 60947.5.2 Level 3
Reverse polarity protection DC Versions	Yes

Agency listings	E 164869 CCN NRRK CR 44087 Class 3211 03
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* See page 327 for target material corrective coefficient km.

★ Without overload or SCP, a 0.8 A quick-blow fuse wired in series is recommended. See page 284 for protective fuses.

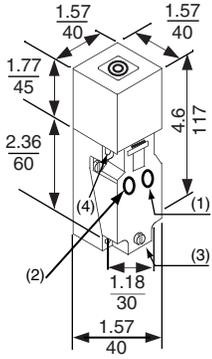
Options

Description	Suffix	
Extended temperature range	+185° F (+85 °C)	TT
	-40° F (-40 °C)	TF
3-pin mini-style connector	Normally open	R30
	Normally closed	R31
5-pin mini-style connector		R5
3-pin micro-style connector	AC only, wired normally open	K30
	AC only, wired normally closed	K31

Proximity Sensors

XS Inductive Sensors, Limit Switch Body

5-Position Turret Head, DC IQ Prox™



- (1) Output LED (Yellow)
- (2) Power/Teach LED (Green)
- (3) 1/2" NPT conduit opening
- (4) Two elongated mounting holes: 0.21" x 0.28" (5.3 mm x 7 mm)

Features

Microprocessor based, self-teaching proximity switch adjusts to its environment on command, suppressing any metal background, then detecting the target it was taught to identify (see illustration).

- Can be recess mounted in metal without interfering with the sensing field
- Long range sensing 0.98 in. (25 mm)
- Plastic limit switch plug-in body style with 5-position turret head
- Two LEDs: (1) power supply and terminal mode (flashes in learning mode when sensor is learning its environment), (2) output
- 24 Vdc, complementary PNP- and NPN-type output
- UL Listed, CSA Certified, CE Marked

Illustrations:

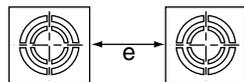
1. The sensor can be flush mounted, non-flush mounted, or recess mounted. A metal background can be placed in immediate proximity to the sensor.
2. For setup, the teach mode is activated. When no target is present, the sensor learns the environment. Then, the target is passed in front of the sensor in the usual way.
3. The green LED flashes while the sensor is learning its environment and target, then becomes steady when the sensor is set.
4. The newly programmed sensor recognizes the target and provides output.

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Sensing Distance	Circuit Type	Output Mode	Connection	Catalog Number
25 mm	PNP	N.O.	Screw Terminal	XS8C40PAA40
25 mm	NPN	N.O.	Screw Terminal	XS8C40NAA40

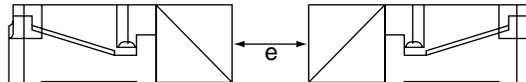
Minimum Mounting Clearances, mm (in.)

Side by side



XSC8C40•AA40 e: 80 (3.15)

Face to face



e: 9.45 (240)

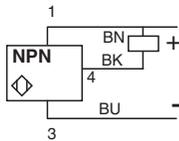
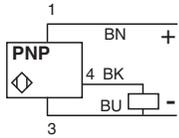
Proximity Sensors

XS Inductive Sensors, Limit Switch Body

5-Position Turret Head, DC IQ Prox™

Wiring

3-wire DC, NO output



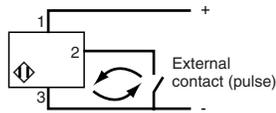
XS8C40•AA40

Specifications

Mechanical			
Temperature range	Operating Storage	-13 to 158 °F (-25 to 70 °C) -13 to 158 °F (-25 to 70 °C)	
Enclosure rating	NEMA Type	4, 4X, 6, 6P, 12,	
	IEC	IEC IP67 per IEC 60529	
Enclosure material	Case	PBT	
Vibration resistance	(IEC 60068-2-6)	25 G, amplitude at 55 Hz, 10–55 Hz	
Shock resistance	(IEC 60068-2-27)	50 G, 11 ms duration	
Differential (maximum)	(% of Sr.)	15%	
Repeatability (maximum)	(% of Sr.)	3%	
LED indicator type		Power/Teach (green) Output (yellow)	
Connection		Screw Terminal	
Electrical			
Voltage limit (including ripple)		19–30 Vdc	
Voltage drop (across switch) closed state (maximum)		2 V	
Current consumption (no load) (maximum)		20 mA	
Load current (maximum)		200 mA	
Operating frequency (maximum)		600 Hz	
On delay (maximum)		1 ms	
Off delay (maximum)		1 ms	
Power-up delay (maximum)		250 ms	
Short circuit protection		Yes	
Overload protection		Yes	
Reverse polarity protection		Yes	
Agency listings	E 164869 CCN NRKH	CR 44087 Class 3211 03	

Activating self-teaching mode

Option 1
by external contact



Option 2
internally (repositioning of jumper)



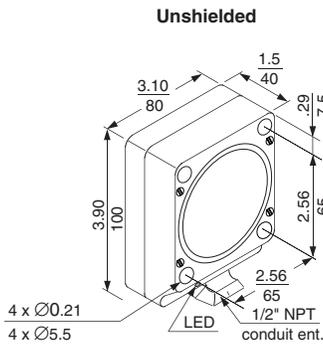
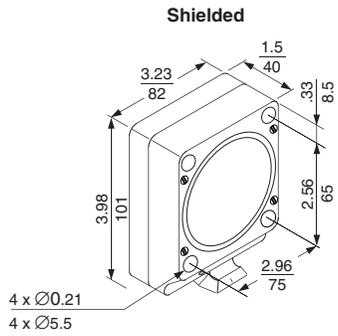
When in the self-teaching mode, the green LED (status) flashes rapidly.

As objects pass through the detection zone, the sensor memorizes the two opposing thresholds in relation to its environment. When the self-teaching setup is complete, the green LED ceases to flash and maintains a steady light. The yellow LED indicates output.

Proximity Sensors

XSD Rectangular, Inductive Sensors

Long Range Block, AC and DC—Plug-in



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

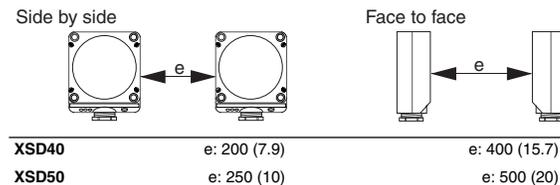
Rectangular low-profile switch, 3.5 in. square by 1.63 in. high (88.4 x 41.4 mm) designed for very demanding industrial applications.

- Housings: Plastic (thermoplastic polyester)
- LED indicators: target sensed, power on and short circuit (selected models)
- Timer model available for jamming applications
- Plug-in modular design
- Radio frequency immunity (RFI)
- Short circuit protection (SCP) (selected models)
- Alternate frequency models for side by side mounting (selected models)
- DC models: complementary outputs (PNP or NPN)
- AC models: selectable normally open (N.O.) or normally closed (N.C.)
- UL Listed, CSA Certified, and CE marked

Circuit Type	Output Mode	Voltage Range ▲	Maximum Load	Residual (Leakage) Current	Operating Frequency Maximum	LED	SCP★	Catalog Number
40 mm (1.57 in.) Sensing Range, Shielded								
DC Model, Screw Terminals								
2-wire	N.O.	12–48 V	100 mA	0.5 mA	180 Hz	Yes	Yes	XSDC407138
40 mm (1.57 in.) Sensing Range, Non-Shielded								
DC Model, Screw Terminals								
2-wire	N.O.	12–48 V	100 mA	0.5 mA	180 Hz	Yes	Yes	XSDC407139
2-wire	N.O. + N.C.	12–48 V	200 mA	—	50 Hz	Yes	Yes	XSDH407339†
2-wire	NPN	12–48 V	200 mA	—	50 Hz	Yes	Yes	XSDJ407339†
AC Model, Screw Terminals								
2-wire	N.O./N.C.	24–240 V	500 mA	1.5 mA (P) ■	10 Hz	Yes	No	XSDA400519†
2-wire	N.O./N.C.	24–240 V	500 mA	1.5 mA (P) ■	10 Hz	3 ♦	Yes	XSDA405539†
AC Model Mini-Style Connector, 3-Pin ○								
2-wire	N.O./N.C.	24–240 V	500 mA	1.5 mA (P) ■	10 Hz	Yes	No	XSDA400519R3†
2-wire	N.O./N.C.	24–240 V	500 mA	1.5 mA (P) ■	10 Hz	3 ♦	Yes	XSDA405539R3†
AC Model with Timer								
2-wire	N.O./N.C.	24–240 V	500 mA	3.5 mA (R) ■	10 Hz	Yes	No	XSDT023319
50 mm (2 in.) Sensing Range, Shielded								
AC/DC Model, Screw Terminals								
2-wire	N.O./N.C.	24–240 V	5–100 mA DC 5–500 mA AC	1.7 mA at 120 V 3 mA at 240 V ●	10 Hz	3 ♦	Yes	XSDM500538
50 mm (2 in.) Sensing Range, Non-Shielded								
DC Model, Screw Terminals								
2-wire	N.O.	12–48 V	100 mA	0.5 mA	180 Hz	Yes	Yes	XSDC507139
AC Model, Screw Terminals								
2-wire	N.O./N.C.	24–240 V	500 mA	1.5 mA	10 Hz	Yes	No	XSDA500519
2-wire	N.O./N.C.	24–240 V	500 mA	1.5 mA	10 Hz	3 ♦	Yes	XSDA505539
AC Model Mini-Style Connector, 3-Pin ○								
2-wire	N.O./N.C.	24–240 V	500 mA	1.5 mA	10 Hz	Yes	No	XSDA500519R†
2-wire	N.O./N.C.	24–240 V	500 mA	1.5 mA	10 Hz	3 ♦	Yes	XSDA505539R†

- 100 mA for DC.
- PLC applications: P= PLC compatible. R= Bleeder resistor needed.
- † Also available with alternate frequency. Add F to catalog number. No additional charge.
- ♦ 1 LED for Power On, 1 LED for Output On, 1 LED for SCP triggered.
- Mating connector, see page 626.
- ★ For devices without SCP, see page 284 for protective fuses.

Minimum Mounting Clearances (Except XSDM500538), mm (in.)

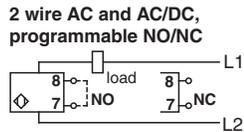
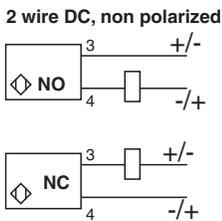
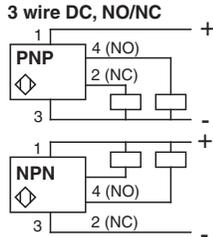


Proximity Sensors

XSD Rectangular, Inductive Sensors

Long Range Block, AC and DC—Plug-in

Wiring



Connector Cables (A or R3 suffix)

XSZCA901Y	Mini-style, 3-pin, 2 m, straight
XSZCA911Y	Mini-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626

Specifications

Mechanical		
Usable Sensing Range★	24–48 mm (0.94–1.89 in.)	
Standard Temperature Range	-13 to +158 °F (-25 to +70 °C)	
Enclosure Rating	NEMA Type	3, 4X (indoor), 12, 13
	IEC	IP67
Vibration Resistance	25 G, ±2 mm amplitude, 10–55 Hz	
Shock Resistance	50 G for 11 ms	
Standard Target Size (Mild Steel)	120 x 120 mm (4.7 x 4.7 in.)	
Differential	Maximum 20%	
Repeatability	Maximum 5%	
Cable, PVC	Screw terminals, #16 AWG	

Electrical	AC Models	DC Models		AC/DC Models
		2-wire	4-wire	
Voltage Range, Maximum (Including Ripple)	20–264 V	10–58 V	10–58 V	20–264 V
Voltage Drop (Across Switch)	5.5 V★	4 V	1.8 V	6 V
Inrush Current (Inductive @ 20 ms)	2 A	—	—	2 A
Minimum Load Current	5 mA	1.5 mA	—	5 mA
Current Consumption (No Load)	—	—	10 mA	—
On Delay (Maximum)	30 ms	0.2 ms	10 ms	40 ms
Off Delay (Maximum)	20 ms	3 ms	10 ms	60 ms
Power-up Delay (Maximum)	120 ms	5 ms	10 ms	100 ms
Reverse Polarity Protection	—	Standard	Standard	—
Radio Frequency Immunity (RFI)	4 cm (1.6 in.) minimum from antenna			
Agency Listings	 E 164353 ■ CCN NRKH	 LR 44087 ★ Class 3211 03	FM: J.I. OROH9.AX (3610, 3611)	

★ Timer model voltage drop is 4.5 V.

Options

Description	Suffix
Extended Temperature Range	to +185 °F (85 °C) (▼ Not Available on AC Models with SCP) TT to -40 °F (-40 °C) TF

Ex: XSD605539 TTR3

Replacement Modules

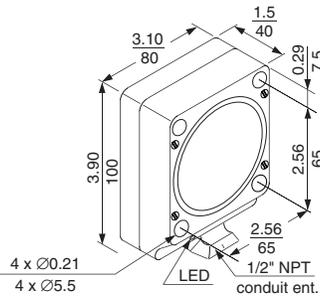
Description	Catalog Number
DC 2-Wire	
Base Receptacle, N.O. Contact	ZSDZ03
N.O. Contact Switch	ZSDC607139
Base Receptacle, N.O./N.C.	ZSDZ02
N.O./N.C. Contact Switch	ZSDC607319
DC 3-Wire	
Base Receptacle	ZSDZ02
PNP Switch	ZSDH607339
NPN Switch	ZSDJ607339
AC 2-Wire	
Base Receptacle	ZSDZ01
1 LED, N.O. SCP Switch	ZSDA600519
3 LED, SCP Switch	ZSDA605539
AC/DC	ZSDM600539

▼ Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

XSD Rectangular, Inductive Sensors

Long Range Block, AC and DC; Adjustable Sensing Range



Features

Rectangular, low-profile switch 3.5 in. square by 1.63 in. high (88.4 x 41.4 mm) designed for very demanding industrial applications. Especially recommended for long-sensing-range applications with metal in the background.

- Housings: plastic (thermoplastic polyester)
- Adjustable sensing range (30 to 60 mm); sensitivity can be decreased below the maximum usable sensing distance (48 mm) to cancel the metal background influence (20-turn potentiometer under the front plastic cap). For fixed long sensing distance, see page 258.
- LED indicators: target sensed, power on and short circuit (selected models)
- Plug-in modular design
- AC/DC model available
- Radio frequency immunity (RFI)
- Short circuit protection (SCP) (selected models)
- 1/2 in. NPT conduit entrance
- Protected, captive saddle-clamp terminals in ready-to-wire position
- DC models: complementary outputs PNP or NPN
- AC models: programmable output N.O./N.C.
- UL Listed and CSA Certified

NOTE: Sensors are factory adjusted for the maximum sensing distance.

Do not attempt to increase the sensing distance above the factory setting; sensor behavior becomes unpredictable.

30–60 mm (2.36 in.) Sensing Range, Non-Shielded

Circuit Type	Output Mode	Voltage Range	Maximum Load	Residual (Leakage) Current Maximum	Operating Frequency Maximum	LED	SCP★	Catalog Number
DC model, 2- and 3-wire screw terminals								
2-wire	N.O.	12–48 V	100 mA	0.8 mA	20 Hz	Yes	Yes	XSDC607139
2-wire	N.O., N.C.	12–48 V	100 mA	0.8 mA	20 Hz	Yes	No	XSDC607319
PNP	N.O., N.C.	12–48 V	200 mA	—	50 Hz	Yes	Yes	XSDH607339
NPN	N.O., N.C.	12–48 V	200 mA	—	50 Hz	Yes	Yes	XSDJ607339
AC model, screw terminals								
2-wire	N.O./N.C.	24–240 V	500 mA	1.7 mA ②	10 Hz	Yes	No	XSDA600519
2-wire	N.O./N.C.	43–132 V	500 mA	1.7 mA ②	10 Hz	3③	Yes	XSDA605539
AC and DC models, screw terminals								
2-wire	N.O./N.C.	24–240 Vac	500 mA	1.7 mA @ 120 V ② ■	—	—	—	—
		24–210 Vdc	100 mA	115 V	10 Hz	3③	Yes	XSDM600539
AC and AC/DC models, mini-style receptacle, 3-pins								
2-wire	N.O./N.C.	24–240 V	500 mA	1.7 mA ②	10 Hz	Yes	No	XSDA600519R3
2-wire	N.O./N.C.	93–132 V	500 mA	1.7 mA ②	10 Hz	3③	Yes	XSDA605539R3
2-wire	N.O./N.C.	24–240 Vac	500 mA	1.7 mA ②	—	—	—	—
		24–210 Vdc	100 mA	1.7 mA @ 120 V ② ■	10 Hz	3③	Yes	XSDM600539R3

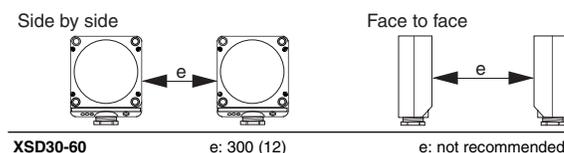
② PLC compatible.

③ 1 LED for Power Out and 1 LED for Output On, 1 LED for SCP triggered.

■ < 1 mA @ 24 V, < 3 mA @ 240 V

★ For devices without SCP, see page 284 for protective fuses.

Minimum Mounting Clearances, mm (in.)



XSD30-60

e: 300 (12)

e: not recommended

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Proximity Sensors

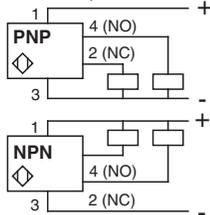
XSD Rectangular, Inductive Sensors

Long Range Block, AC and DC; Adjustable Sensing Range

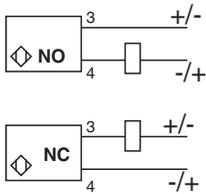
Wiring



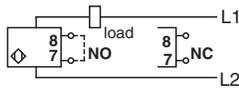
3 wire DC, NO/NC



2 wire DC, non polarized



2 wire AC, programmable NO/NC



Specifications

Mechanical					
Usable sensing range ★	24–48 mm (0.94–1.89 in.)				
Standard temperature range	-13 to +158° F (-25 to +70° C)				
Enclosure rating	NEMA Type	3, 4, 6, 12, 13			
	IEC	IP67			
Vibration resistance	25 G, ±2 mm amplitude, 10–55 Hz				
Shock resistance	50 G for 11 ms				
Standard target size (mild steel)	120 x 120 mm (4.7 x 4.7 in.)				
Differential	Maximum 20%				
Repeatability	Maximum 5%				
Cable, PVC	Screw terminals, #16 AWG				
Electrical	AC Models	2-wire, N.O.	2-wire, N.O./N.C.	4-wire	AC/DC Models
Voltage range (including ripple)	20–264 V	10–58 V	10–58 V	10–58 V	20–264 V
Voltage drop (across switch)	4.5 V	4 V	7 V	1.8 V	6 V
Inrush current (inductive @ 20 ms)	2 A	—	—	—	2 A
Minimum load current	5 mA	—	1.5 V	—	5 mA
Current consumption (no load)	—	10 mA	—	10 mA	—
On delay (maximum)	30 ms	5 ms	5 ms	10 ms	40 ms
Off delay (maximum)	20 ms	40 ms	25 ms	10 ms	60 ms
Power-up delay (maximum)	120 ms	75 ms	30 ms	10 ms	100 ms
Reverse polarity protection	—	Standard	Standard	Standard	—
Radio frequency immunity (RFI)	40 mm (1.6 in.) minimum from antenna				
Agency listings	E 164353 ■ CCN NRKH		LR 44087 ★ Class 3211 03		FM: J.I. OROH9.AX (3610, 3611)

Options

Extended temperature range (Not available on AC models with SCP)	Suffix
to +185° F (85° C)	TT
to -40° F (-40° C)	TF

Ex: XSD605539 TTR3

Replacement modules

Description	Catalog Number
DC 2-wire	
Base receptacle, N.O. contact	ZSDZ03
N.O. contact switch	ZSDC607139
Base receptacle, N.O./N.C.	ZSDZ02
N.O./N.C. contact switch	ZSDC607319
DC 3-wire	
Base receptacle	ZSDZ02
PNP switch	ZSDH607339
NPN switch	ZSDJ607339
AC 2-wire	
Base receptacle	ZSDZ01
1 LED, N.O. SCP switch	ZSDA600519
3 LED, SCP switch	ZSDA605539
AC/DC	ZSDM600539

★ Refer to page 327 for target material correction coefficient Km.

Connector Cables (A or R3 suffix)

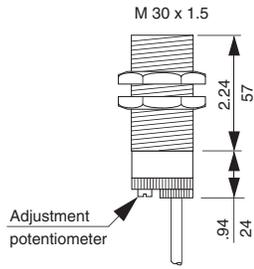
XSZCA901Y	Mini-style, 3-pin, 2 m, straight
XSZCA911Y	Mini-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626

Proximity Sensors

XSAV Tubular, Inductive Sensors

30 mm Diameter, Motion Detection, DC or AC/DC



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

The XSAV is a self-contained device used to detect and send output alarms for machinery underspeed or zero-speed conditions, as well as early jamming detection. Early detection of an underspeed condition helps reduce downtime due to jamming or transmission failure, especially for medium and large motors.

The zero speed condition is used extensively for safety interlocking applications, including: conveyors, pumps, mixers, centrifugal separators, elevators, saws, and crushers.

As long as the speed (pulses/minute) is above the threshold level—adjustable via a 25-turn potentiometer within the threshold range—the output circuit assumes its closed state. When the actual speed falls below the threshold level, the output circuit assumes its open state. To preserve the startup delay, the switch should be reset by recycling power.

When the line voltage is initially applied, the output automatically assumes its closed state for the duration of the startup delay. This allows the mechanical assembly to overcome inertia and reach its nominal speed, greatly simplifying the interlocking circuit. After the startup delay, the switch performs as described above.

Take care to avoid exceeding the maximum frequency rating. Above this level, the sensor cannot detect the target and assumes zero-speed condition.

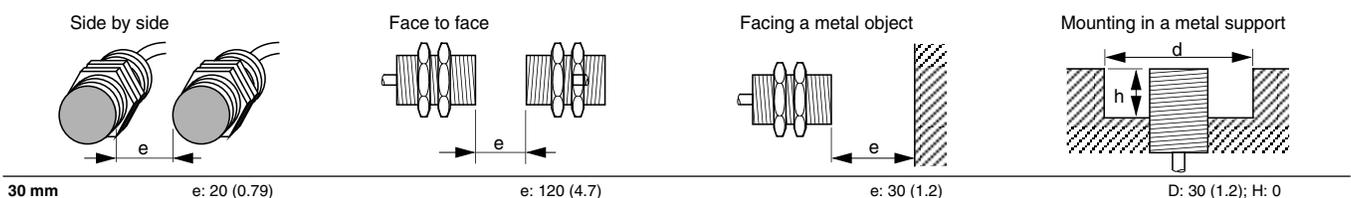
Features

- Universal AC/DC versions
- AC/DC models are PLC compatible
- Linear speed threshold adjustment
- Two adjustment ranges: 6–150 pulses/minute for zero-speed, 120–3000 pulses/minute for jamming detection
- Built-in fixed power-up delay to overcome startup inertia
- Radio frequency immunity (RFI)
- Reverse polarity protection on DC models
- Noise and transient protection
- Overload and short circuit protection (SCP) on DC models
- LED indicators for switch in closed state
- 25-turn potentiometer provides fine adjustment of the underspeed threshold

Circuit Type	Maximum Load	Residual (Leakage) Current	Threshold Range (Pulse/Min.)	Maximum Frequency (Pulse/Min.)	Startup Delay ^③	LED	SCP [▲]	Catalog Number
30 mm Diameter, 10 mm Sensing Range, Shielded, 2 m (6.6 ft) Cable								
DC models, 10–58 Vdc (including ripple)								
PNP	200 mA	0	6–150	6,000	9 s	Yes	Yes	XSAV11373
PNP	200 mA	0	6–150	6,000	3 s	Yes	Yes	XSAV31373
PNP	200 mA	0	120–3,000	48,000	9 s	Yes	Yes	XSAV12373
PNP	200 mA	0	120–3,000	48,000	3 s	Yes	Yes	XSAV32373
AC/DC models, 20–264 Vac/Vdc								
2-wire	0.35 A Vac/0.2 A Vdc	1.5 mA (P)★	6–150	6,000	9 s	Yes	No	XSAV11801
2-wire	0.35 A Vac/0.2 A Vdc	1.5 mA (P)★	6–150	6,000	0 s	Yes	No	XSAV01801
2-wire	0.35 A Vac/0.2 A Vdc	1.5 mA (P)★	120–3,000	48,000	9 s	Yes	No	XSAV12801
2-wire	0.35 A Vac/0.2 A Vdc	1.5 mA (P)★	120–3,000	48,000	0 s	Yes	No	XSAV02801

★ (P)—PLC Compatible, (R)—Bleeder resistor required for PLC applications
 ▲ For devices without SCP, see page 284 for protective fuses.

Minimum Mounting Clearances, mm (in.)

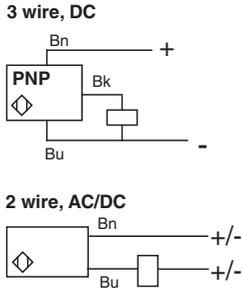


Proximity Sensors

XSAV Tubular, Inductive Sensors

30 mm Diameter, Motion Detection, DC or AC/DC

Wiring



Specifications

Mechanical		
Usable sensing range ★	0.71 in. (18 mm)	0–0.15 in. (0–4 mm)
	1.18 in. (30 mm)	0–0.31 in. (0–8 mm)
Standard temperature range	-13 to +158 °C (-25 to +70 °F)	
Enclosure rating	NEMA Type	1, 3, 4, 6, 12, 13
	IEC	IP67
Vibration resistance	25 G, ±2 mm amplitude, 10–55 Hz	
Shock resistance	50 G, 11 ms duration	
Standard target size (steel)	0.71 in. (18 mm) diameter	18 x 18 mm (0.71 x 0.71 in.)
	1.18 in. (30 mm) diameter	30 x 30 mm (1.18 x 1.18 in.)
Repeatability (% of Sr)	3%	
Differential (hysteresis)	5–15% of pre-set frequency	
Cable	PvR	20 AWG
Electrical		
Voltage drop (across switch) maximum	AC/DC	DC
Inrush current (inductive @ 20 ms)	5.7 V	1.8 Vdc
Minimum load current	2 A	—
Current consumption (no load)	5 mA	—
Startup delay (maximum)	XSAV1 models	9 s ±20% + 1/Fr ①
	XSAV3 models	3 s ±20% + 1/Fr ①
	XSAV0 models	0 s
Agency listings	CE	

① 1/Fr in the startup delay formula is the actual preset frequency adjusted via potentiometer. (1/Fr is not significant if threshold is above 60 pulses/minute).

★ Refer to page 327 for target material correction coefficient Km.

Options

Description	Suffix	
Extended temperature range (only one option per device)	to +185° F (+85° C)	TT
	to -40° F (-40° C)	TF
5 m (16.4 ft) cable length	L05	
10 m (32.8 ft) cable length	L10	

Ex: XSAV11373 TT L05

Accessories

Description	Catalog Number
Metal locknuts (1 pair included)	XSZE130
Steel mounting bracket, 90°	9006PA30
Plastic mounting bracket	XSZB130
0.5 in. (12.7 mm) NPT conduit adapter	7427

Application Notes:

The number of targets is determined knowing that the actual number of pulses per minute n, is n=mN where m is the number of targets and N the speed in rpm.

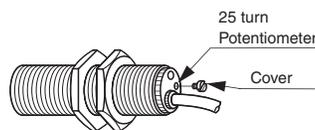
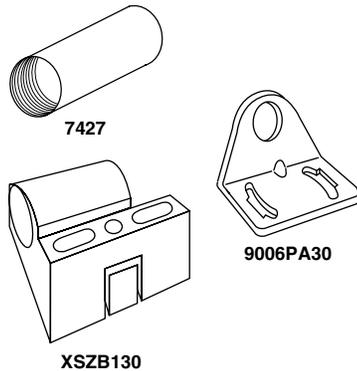
This number (n) should be within the operating frequency range given in the selection table. For reasons of mechanical balance, even numbers are recommended (2, 4, 6 etc.).

Frequency threshold adjustment:

As long as the speed (number of pulses/minute) is above the threshold level—adjustable within the threshold range via the 25-turn potentiometer—the output circuit assumes its closed state. When the actual speed falls below the threshold level, the output circuit assumes its open state. To preserve the startup delay, the switch should be reset by removing and reapplying the power supply.

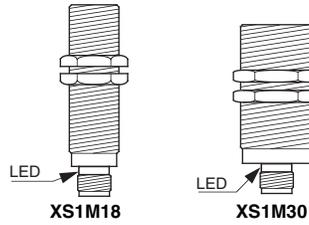
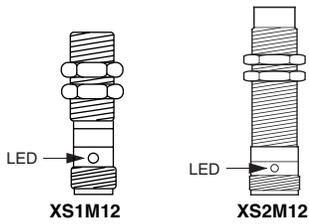
When the line voltage is initially applied, the output automatically assumes its closed state for the duration of the startup delay. This allows the mechanical assembly to overcome inertia and reach its nominal speed, greatly simplifying the interlocking circuit. After the startup delay, the switch will perform as described above.

Care should be taken not to exceed the maximum frequency rating above which the sensor cannot detect the target, therefore, assuming zero speed condition.



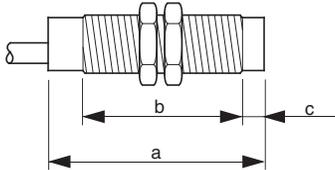
Proximity Sensors

XS Inductive Sensors, Weld Field Immune, DC Tubular



Dimensions

a = Overall Length (mm)
 b = Threaded Section (mm)
 c = for Non-shielded Sensors (mm)



	a	b	c
XS1M12	2.3 in. (60)	1.6 in. (40)	0
XS2M12	2.3 in. (60)	1.5 in. (38)	0.16 in. (4)
XS1M18	2.3 in. (60)	1.6 in. (40)	0
XS1M30	2.3 in. (60)	1.6 in. (40)	0

Features

Industrial welding processes create fields of electromagnetic noise that can interfere with the magnetic fields of inductive proximity sensors. Standard proximity sensors can be falsely triggered when near to these fields. WFI sensors allow uninterrupted performance when placed extremely close to the conductor carrying the welding current.

- The body styles are tubular in 12, 18, and 30 mm (0.47, 0.71, and 1.18 in.) diameters.
- Enclosure material is brass, coated in Teflon® to prevent slag (molten bits of metal) from sticking to the sensing face, reducing the possibility of false triggering.
- Micro-connector versions are available.*
- Mounting nuts are included.

Circuit Type	Output Mode	Voltage Range	Voltage Drop Maximum	Load Current Maximum	Operating Frequency Maximum	Catalog Number
12 mm Shielded, DC with Micro-Connector ★, Nominal Sensing Distance—2 mm						
PNP	N.O.	10–36 Vdc	2.5 V	250 mA	1,000 Hz	XS1M12PAW01D
12 mm Non-Shielded, DC with Micro-Connector ★, Nominal Sensing Distance—4 mm						
PNP	N.O.	10–36 Vdc	2.5 V	250 mA	1,000 Hz	XS2M12PAW01D
18 mm Shielded, DC with Micro-Connector ★, Nominal Sensing Distance—5 mm						
PNP	N.O.	10–36 Vdc	2.5 V	250 mA	500 Hz	XS1M18PAW01D
30 mm Shielded, DC with Micro-Connector ★, Nominal Sensing Distance—10 mm						
PNP	N.O.	10–36 Vdc	2.5 V	250 mA	250 Hz	XS1M30PAW01D

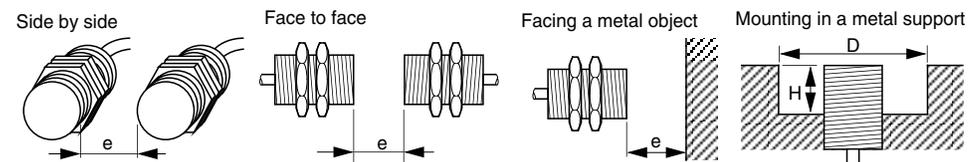
* See page 626 for matching connector cables.

The formula below shows the relationship between distance (r [mm]) and electromagnetic flux density (B [mT]).

$$B [mT] = \frac{0.2 \times I [A]}{r [mm]}$$

$B [mT]$ = Electromagnetic Flux Density
 $I [A]$ = Welding Current
 $r [mm]$ = Distance

Minimum Mounting Clearances

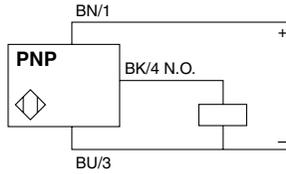


	Side by Side		Face to Face		Facing a Metal Object		Mounted in Metal			
	e		e		e		d		h	
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
XS1M12	0	0	0.27	7	0.24	6	0.47	12	0	0
XS2M12	0.59	15	0.27	7	0.43	11	1.42	36	0.31	8
XS1M18	0	0	0.63	16	0.35	9	0.71	18	0	0
XS1M30	0	0	0.79	20	0.79	20	1.18	30	0	0

Proximity Sensors

XS Inductive Sensors, Weld Field Immune, DC Tubular

Wiring



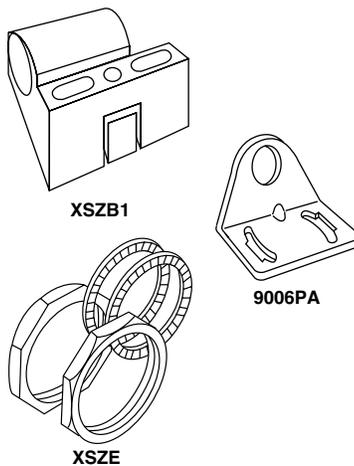
Specifications

Mechanical		XS1M12	XS2M12	XS1M18	XS1M30
Usable Sensing Range ★		1.6 mm	3.2 mm	4 mm	8 mm
Temperature Range		13 to +158 °F (-25 to +70 °C)			
Enclosure Rating	NEMA Type	3, 4, 6, 12, 13, 4X Indoor			
	IEC	IP67 (or depending on connector)			
Tightening torque (maximum)		15 N•m (11.1 lb-ft)	15 N•m (11.1 lb-ft)	35 N•m (26 lb-ft)	50 N•m (37 lb-ft)
Vibration		25 G, ±2 mm amplitude, 10–55 Hz			
Shock Resistance		50 G for 11 ms			
Differential (% of Sr)		20%			
Repeatability (% of Sr)		3%			
LED Indicator Type		4 LED windows at 90°			
Enclosure Material		Brass with Teflon® coating			
Electrical					
Voltage Range		12–24 Vdc			
Voltage Limit (Including Ripple)		10–36 Vdc			
Current Consumption (Maximum) (No Load)		15 mA			
Maximum Leakage (Residual) Current—Open State		—			
Power-up Delay (Maximum)		10 ms	10 ms	10 ms	10 ms
On Delay (Maximum)		0.1 ms	0.2 ms	0.2 ms	0.7 ms
Off Delay (Maximum)		0.4 ms	0.4 ms	0.6 ms	5 ms
Protective Circuitry	Short Circuit Protection	Yes			
	Overload Protection	Yes			
	Reverse Polarity Protection	Yes			
Agency Listings	E 164869 CCN NRKH	LR 702985 Class 3211 03			

★ Refer to page 327 for target material correction coefficient Km.

Accessories

Description	For Sensor Diameter	Catalog Number
Mounting Bracket, Plastic	12 mm (0.47 in.)	XSZB112
	18 mm (0.71 in.)	XSZB118
	30 mm (1.18 in.)	XSZB130
Mounting Bracket, Metal	12 mm (0.47 in.)	9006PA12
	18 mm (0.71 in.)	9006PA18
	30 mm (1.18 in.)	9006PA30
Mounting Nuts	12 mm (0.47 in.)	XSZE112
	18 mm (0.71 in.)	XSZE118
	30 mm (1.18 in.)	XSZE130



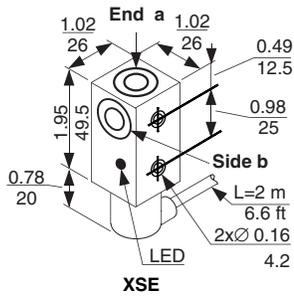
Connector Cables (M12 or D suffix)

XSZCD101Y	Micro-style, 4-pin, 2 m, straight
XSZCD111Y	Micro-style, 4-pin, 2 m, 90°

Additional cable options and lengths . . . page 626
 Accessories page 284, 280

Proximity Sensors

XS Inductive Sensors, Weld Field Immune, DC Rectangular



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

Compact rectangular inductive proximity sensors for demanding applications including welding and machine tools.

- **Housings—XSE: Plastic (fiberglass-reinforced polyamide);** screw terminal models are also offered in slag-resistant thermoset plastic
- XSE models can be flush mounted in metal • Screw terminals, PVC cable, mini-style receptacle connections depending on the model • **Weld Field Immunity (WFI) on most models** • Radio frequency immunity (RFI)
- Noise and transient protection • Reverse polarity protection (DC models) • Selected models are offered with **short circuit protection (SCP)** and overload protection • **UL Recognized and CSA Certified** • **Factory Mutual approved for non-incendive application**

Output Mode/ Sensing Face (XSE)	Voltage Range	Maximum Load Current	Residual (leakage) Current	Operating Frequency	Housing	LED	SCP★	WFI	Catalog Number
XSE 10 mm (0.393 in.) sensing range, Shielded, DC models, 2-wire, N.O.									
2 m (6.6 ft) cable									
End	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC1071300
Side	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC1071330
Screw terminals									
End	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC107130
Side	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC107133
Sealed cable, 0.8 m (2.6 ft), with pig-tailed mini-style connector									
End	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC1071302
Side	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC1071332
End	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC1072301
Side	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC1072331
Sealed cable, 0.8 m (2.6 ft), with pig-tailed micro-style connector									
End	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC1071301
Side	12–48 V	100 mA	0.5 mA	1,000 Hz	Polyamide	Yes	Yes	Yes	XSEC1071331

★ For side sensing, change last numeric digit as follows; Front: 1; Right: 3; Left: 4. Ex: XSB A105114C for left sensing.

① PLC Applications:

R = Bleeder resistor needed.

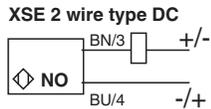
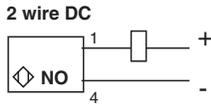
P = PLC compatible.

★ For devices without SCP, see page 284 for protective fuses.

Proximity Sensors

XS Inductive Sensors, Weld Field Immune, DC Rectangular

Wiring



Specifications

Mechanical	
Usable sensing range *	0–8 mm (0.31 in.) for XSE
Standard temperature range	-13 to +158 °F (-25 to +70 °C)
Enclosure rating	NEMA Type
	IEC
Vibration resistance	25 G, ±2 mm amplitude, 10–55 Hz
Shock resistance	50 G for 11 ms
Standard target size (steel)	30 x 30 mm (1.18 x 1.18 in.) for XSE
Differential	Maximum 20%
Repeatability	Maximum 5%
Radio frequency immunity (RFI)	Standard
Cable	Screw terminals, #16 AWG
	PvR, #20 AWG
Electrical	
DC Models—XSE	
Voltage drop (across switch)	4 V
Minimum load current	1.5 mA
On delay (maximum)	12 ms
Off delay (maximum)	3 ms
Power-up delay (maximum)	16 ms
Reverse polarity protection	Standard
Agency listings	E 164353 ■ CCN NRKH LR 44087 Class 3211 03 FM: J.I. OROH9.AX (3610, 3611)

* Refer to page 327 for target material correction coefficient Km.

Options

Description	Suffix
Extended temperature range	to +185° F(+85° C)
	to -40° F(-40° C)
5 m (16.4 ft) cable length	L05

Accessories

XSE mounting brackets	Catalog Number
Flat	XSEZ01
90°	XSEZ02

Minimum Mounting Clearances, mm (in.)

	Side by side	Face to face
XSE.15	e: 38 (1.5)	e: 97 (3.8)
XSB.20	e: 80 (3.1)	e: 160 (6.3)

Connector Cables (A or R3 suffix)

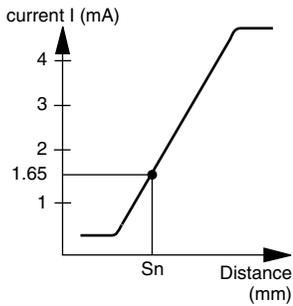
XSZCA901Y	Mini-style, 3-pin, 2 m, straight
XSZCA911Y	Mini-style, 3-pin, 2 m, 90°

Additional cable options and lengths . . . page 626

Proximity Sensors

Inductive Sensors for Use in Hazardous Locations

Factory Mutual, 2 Wire DC



Principle of operation

2-wire Factory Mutual proximity sensors are characterized by a change in current consumption when a metal object is present within the sensing zone.

They differ from standard sensors by the absence of an output circuit. All processing is carried out by the associated amplifier or solid-state system to which they are connected.

The mode of operation is analogous to an N.C. contact:

- no object present: sensor is in the conducting state
- object present: sensor is in the non-conducting state

Factory Mutual System

Approved for Div I, II hazardous location with NY2 safe barrier relay.

Tubular type

Barrel Diameter	Barrel Type	Nominal Sensing Distance *	Operating Zone	Operating Frequency	Catalog Number
Nickel-plated brass case					
Shielded, 2 m (6.6 ft) cable					
4 mm	smooth	0.03 in. (0.8 mm)	0–0.02 in. (0–0.6 mm)	1,500 Hz	XSLN08122
5 mm	threaded	0.03 in. (0.8 mm)	0–0.02 in. (0–0.6 mm)	1,500 Hz	XSMN08122
6.5 mm	smooth	0.04 in. (1 mm)	0–0.03 in. (0–0.8 mm)	1,500 Hz	XSLN01122
8 mm	threaded	0.06 in. (1.5 mm)	0–0.03 in. (0–0.8 mm)	1,500 Hz	XSAN01122
Plastic case					
Shielded, 2 m (6.6 ft) cable					
8 mm	threaded	0.06 in. (1.5 mm)	0–0.05 in. (0–1.2 mm)	1,000 Hz	XSPN01122
12 mm	threaded	0.08 in. (2 mm)	0–0.06 in. (0–1.6 mm)	800 Hz	XSPN02122
18 mm	threaded	0.2 in. (5 mm)	0–0.16 in. (0–4.0 mm)	500 Hz	XSPN05122
30 mm	threaded	0.4 in. (10 mm)	0–0.31 in. (0–8.0 mm)	300 Hz	XSPN10122
Non-shielded, 2 m (6.6 ft) cable					
12 mm	threaded	0.16 in. (4 mm)	0–0.12 in. (0–3.2 mm)	400 Hz	XSPN04122
18 mm	threaded	0.31 in. (8 mm)	0–0.25 in. (0–6.4 mm)	300 Hz	XSPN08122
30 mm	threaded	0.6 in. (15 mm)	0–0.47 in. (0–12.0 mm)	200 Hz	XSPN15122

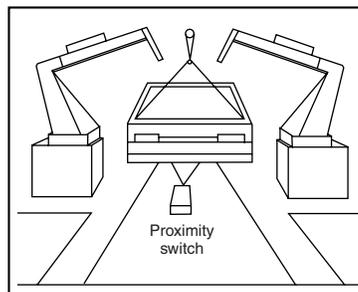
Plastic block type

Enclosure Style	Nominal Sensing Distance *	Operating Zone	Operating Frequency	Catalog Number
Shielded, terminal connections				
Limit switch style	0.6 in. (15 mm)	0–0.47 in. (0–12.0 mm)	100 Hz	XSCN151229

Applications

Intrinsically safe applications (hazardous area).

When used in these applications, it is imperative that (Factory Mutual) sensors be used only with an NY2 intrinsically safe relay/amplifier, or a suitably approved, compatible solid-state system. Example: Painting line in car assembly plant.



* Refer to page 327 for target material correction coefficient Km.

Proximity Sensors

Inductive Sensors for Use in Hazardous Locations

Factory Mutual, 2 Wire DC

Specifications

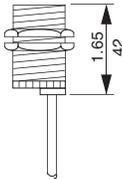
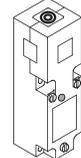
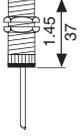
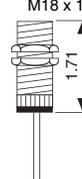
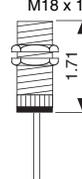
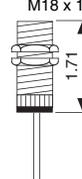
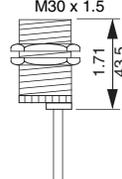
Mechanical			
Standard temperature range	Operation	-25 to +70 °C (-13 to +158 °F)	
	Storage	-40 to +80 °C (-40 to +176 °F)	
Enclosure rating	NEMA Types	4 mm and 5 mm	1, 3, 4, 13
		All others	3, 4, 6, 12, 13
	IEC	4 mm and 5 mm	IP64
		All others	IP67
Repeatability (% of Sr)	5% or less		
Cable	2-wire	22 AWG (0.11 mm ²), PvR	
Electrical			
Voltage range	7–12 Vdc		
Current consumption from supply 8.2 V (internal resistance: about 1 KΩ)	Sensor activated (target present) = 1 mA or less; Sensor not activated (target absent) = 3 mA or more; Switching point defined for usable sensing distance and standard metal target: 1.65 mA		
Maximum line resistance	Between sensor and amplifier: 50 ohms		
Apparent sensing capacitance *	280 nF maximum		
Apparent sensing inductance *	220 μH maximum		
Agency listings	  LR 15996 Class 3218 06	FM: J.I. OROH9.AX (3610, 3611)	

* Consider for intrinsically safe systems.

Factory Mutual Sensors

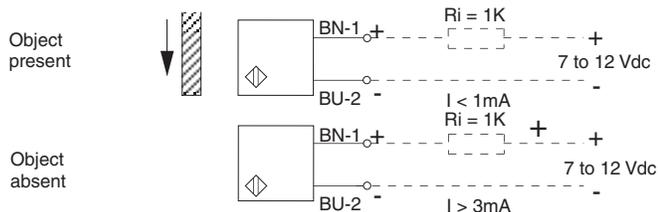
DC 2-wire, N.C.

M: Metal case; P: Plastic case

4 mm unthreaded	M5 x 0.5	6.5 mm unthreaded	M8 x 1	M8 x 1	M12 x 1	M18 x 1
						
Metal	Metal	Metal	Metal	Plastic	Plastic	Plastic
XSLN08122	XSMN08122	XSLN01122	XSAN01122	XSPN01122	XSPN02122	XSPN05122
M30 x 1.5	Dimensions page 270	M12 x 1	Sensors not suitable for flush mounting in metal			M18 x 1
						
Plastic	Plastic	Plastic	Plastic	Plastic	Plastic	Plastic
XSPN10122	XSCN151229	XSPN04122	XSPN08122	XSPN08122	XSPN08122	XSPN15122

Non-intrinsically safe applications (normal safe zone).

connected to a solid state input (e.g.: TSX PLC input card, TSX DET 466)



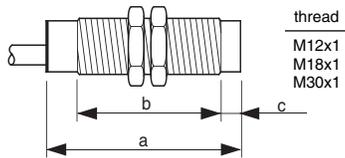
Proximity Sensors

XS Inductive Sensors

Analog Output, DC

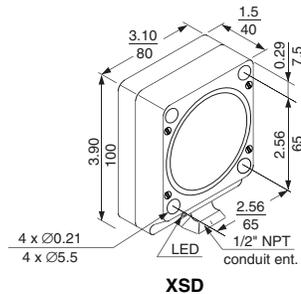
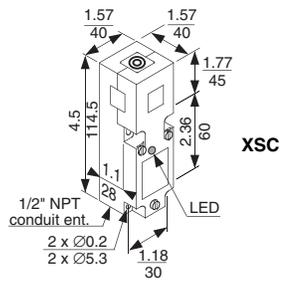
Dimensions:

- a = overall length (mm)
- b = threaded section (mm)
- c = for non-shielded sensors (mm)



Tubular Style dimensions, in. (mm)

		a	b	c
12 mm	Metal	1.9 (50)	1.6 (42)	0
	Plastic	1.9 (50)	1.6 (42)	0
18 mm	Metal	1.9 (50)	1.6 (42)	0
	Plastic	1.6 (40.6)	1.0 (26)	0.3 (8)
30 mm	Metal	1.9 (50)	1.6 (42)	0
	Plastic	2.07 (52.6)	1.2 (32)	0.5 (13)



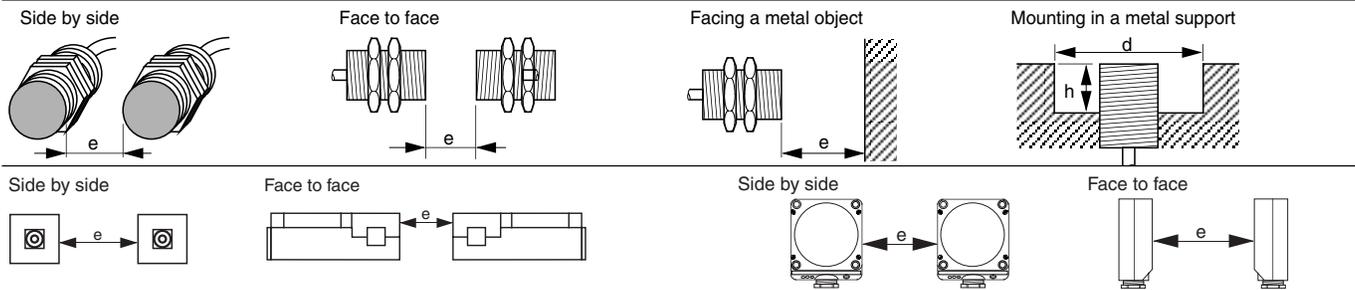
Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Features

- DC output current directly proportional to the target distance
- Three body styles: tubular, limit switch style (with 5-position turret head), block style
- Both metal and plastic enclosures available
- Two types of output: 3-wire: 0–10 mA, 0–16 mA
2-wire: 4–20 mA, 4–14 mA

Nominal Sensing Distance	Enclosure Style	Enclosure Material	Voltage Range Max.	Circuit Type	Output Current	Operating Frequency Max.	Catalog Number
12 mm Diameter—2 m cable							
0.2–2 mm	Shielded	Metal	24 Vdc	2-wire	4–20 mA	1,500 Hz	XS1M12AB120
				3-wire	0–16 mA		
0.4–4 mm	Non-Shielded	Plastic	24 Vdc	2-wire	4–20 mA	1,500 Hz	XS4P12AB120
				3-wire	0–16 mA		
0.4–4 mm	Non-Shielded	Plastic	24–48 Vdc	2-wire	4–14 mA	1,500 Hz	XS4P12AB110
				3-wire	0–10 mA		
18 mm Diameter—2 m (6.6 ft) cable							
0.5–5 mm	Shielded	Metal	24 Vdc	2-wire	4–20 mA	500 Hz	XS1M18AB120
				3-wire	0–16 mA		
0.8–8 mm	Non-Shielded	Plastic	24 Vdc	2-wire	4–20 mA	500 Hz	XS4P18AB120
				3-wire	0–16 mA		
0.8–8 mm	Non-Shielded	Plastic	24–48 Vdc	2-wire	4–14 mA	500 Hz	XS4P18AB110
				3-wire	0–10 mA		
30 mm Diameter—2 m (6.6 ft) cable							
1–10 mm	Shielded	Metal	24 Vdc	2-wire	4–20 mA	300 Hz	XS1M30AB120
				3-wire	0–16 mA		
1.5–15 mm	Non-Shielded	Plastic	24 Vdc	2-wire	4–20 mA	300 Hz	XS4P30AB120
				3-wire	0–16 mA		
1.5–15 mm	Non-Shielded	Plastic	24–48 Vdc	2-wire	4–14 mA	300 Hz	XS4P30AB110
				3-wire	0–10 mA		
Limit Switch Style—2 m (6.6 ft) cable							
2–20 mm	Non-Shielded	Plastic	24–48 Vdc	2-wire	4–14 mA	60 Hz	XSCH207629
				3-wire	0–10 mA		
2–20 mm	Non-Shielded	Plastic	24 Vdc	2-wire	4–20 mA	60 Hz	XSCH203629
				3-wire	0–16 mA		
Block Style—2 m (6.6 ft) cable							
6–60 mm	Non-Shielded	Plastic	24–48 Vdc	2-wire	4–14 mA	50 Hz	XSDH607629
				3-wire	0–10 mA		
6–60 mm	Non-Shielded	Plastic	24 Vdc	2-wire	4–20 mA	50 Hz	XSDH603629
				3-wire	0–16 mA		

Minimum Mounting Clearances, mm (in.)



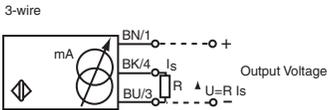
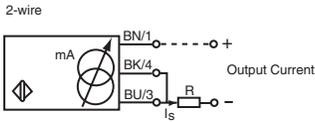
	Side by side	Face to face	Facing a metal object	Mounted in metal
12 mm Shielded	e: 4 mm (0.16 in.)	e: 24 mm (0.94 in.)	e: 6 mm (0.24 in.)	d: 12 mm (0.47 in.)
12 mm Non-shielded, 24 V	e: 16 mm (0.63 in.)	e: 48 mm (1.89 in.)	e: 12 mm (0.47 in.)	d: 36 mm (1.42 in.)
12 mm Non-shielded, 48 V	e: 16 mm (0.63 in.)	e: 48 mm (1.89 in.)	e: 12 mm (0.47 in.)	d: 36 mm (1.42 in.)
18 mm Shielded	e: 10 mm (0.39 in.)	e: 60 mm (2.36 in.)	e: 15 mm (0.59 in.)	d: 18 mm (0.71 in.)
18 mm Non-shielded, 24 V	e: 32 mm (1.26 in.)	e: 96 mm (3.78 in.)	e: 24 mm (0.94 in.)	d: 54 mm (2.12 in.)
18 mm Non-shielded, 48 V	e: 32 mm (1.26 in.)	e: 96 mm (3.78 in.)	e: 24 mm (0.94 in.)	d: 54 mm (2.12 in.)
30 mm Shielded	e: 20 mm (0.79 in.)	e: 120 mm (4.72 in.)	e: 30 mm (1.18 in.)	d: 30 mm (1.18 in.)
30 mm Non-shielded, 24 V	e: 60 mm (2.36 in.)	e: 180 mm (7.08 in.)	e: 45 mm (1.77 in.)	d: 90 mm (3.54 in.)
30 mm Non-shielded, 48 V	e: 60 mm (2.36 in.)	e: 180 mm (7.08 in.)	e: 45 mm (1.77 in.)	d: 90 mm (3.54 in.)
Limit switch style	e: 80 mm (3.15 in.)	e: 160 mm (6.30 in.)	—	—
Block style	e: 300 mm (11.81 in.)	not recommended	—	—

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Analog Output, DC

Wiring



Output current	Value of R (R = load impedance)
24 V	0 to 10 mA $\leq 1800 \Omega$
	0 to 16 mA $\leq 1125 \Omega$
48 V	0 to 10 mA $\leq 4200 \Omega$

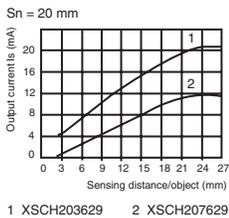
Ensure a minimum of 5 V between the + and sensor output

Specifications

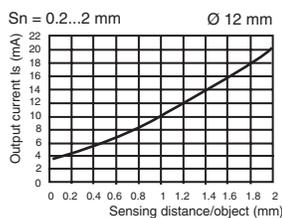
Mechanical	
Temperature range	-13 to +158 °F (-25 to +70 °C)
Enclosure rating	IEC Type IP67
Enclosure material	Metal Plastic
Tightening torque (maximum)	12 mm 6 N•m (4.5 lb-ft)
	18 mm 15 N•m (11.1 lb-ft)
	30 mm 40 N•m (29.5 lb-ft)
Wiring	Tubular 22 AWG (0.34 mm ²), PvR
	Limit Switch/Block style Screw term. 16 AWG (1.5 mm ²)
Electrical	
Voltage limit (including ripple)	XS1••••120, XS4••••120: 15–38 Vdc XS1••••110, XS4••••110: 15–58 Vdc XSCH207•••, XSDH607•••: 19–58 Vdc XSCH203•••, XSDH603•••: 19–30 Vdc
Current consumption (no load)	4 mA
Maximum output current drift with the rated operating temperature	10%
Power supply current (no load)	4 mA
Repeat accuracy	±1%
Linearity error	±4%
Protective circuitry	Short circuit protection yes
	Overload protection yes
	Reverse polarity protection yes
Agency listings	UL (XS1, XS4) E 164869 CCN NRKH LR 44087 (XSC, XSD) E 164353 CCN NKCR Class 3211 03

Output Curves 4 to 20 mA, 2-wire connection (tubular models)

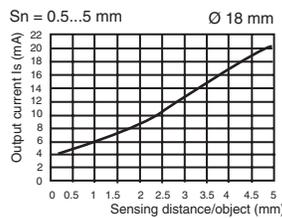
XSCH20•629



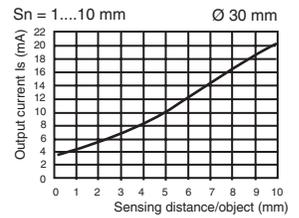
XS1M12AB120



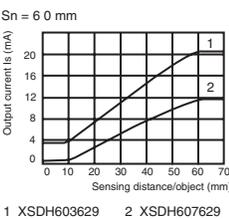
XS1M18AB120



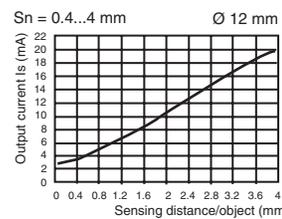
XS1M30AB120



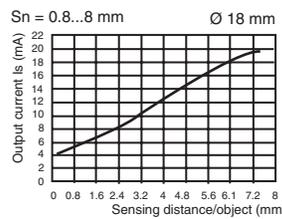
XSDH20•629



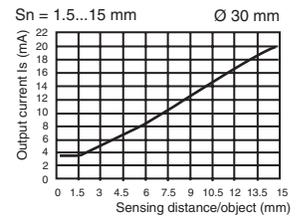
XS4P12AB120



XS4P18AB120

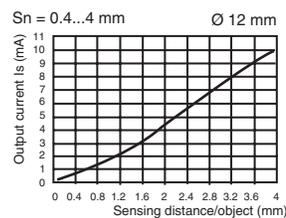


XS4P30AB120

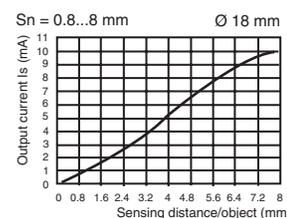


Output Curves 0 to 10 mA, 3-wire connection (tubular models)

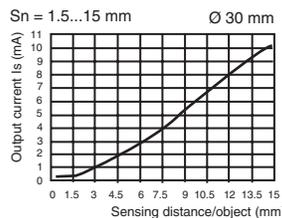
XS4P12AB110



XS4M18AB110



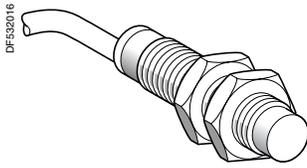
XS4P30AB110



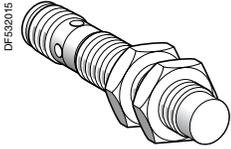
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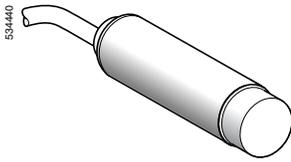
Cylindrical, Stainless Steel, Non-Flush-Mountable, Three-Wire DC, Solid-State Output



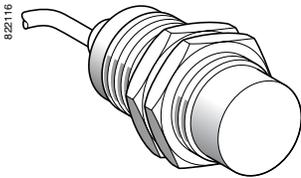
XS2**SA**L2



XS2**SA**M12



XS2L2SA**L2



XS230SA**L2



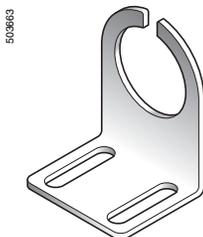
XSZBS12



XUZA118



XUZB2005



XSZBS30

Ø 12, threaded M12 x 1

Sensing distance (Sn), mm (in.)	Function	Output	Connection	Catalog Number	Weight kg (lb)
7 (0.28)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS212SAPAL2	0.075 (0.165)
			M12 connector	XS212SAPAM12	0.035 (0.077)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS212SANAL2	0.075 (0.165)
			M12 connector	XS212SANAM12	0.035 (0.077)

Ø 18, threaded M18 x 1

Sensing distance (Sn), mm (in.)	Function	Output	Connection	Catalog Number	Weight kg (lb)
12 (0.47)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS218SAPAL2	0.120 (0.265)
			M12 connector	XS218SAPAM12	0.060 (0.132)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS218SANAL2	0.120 (0.265)
			M12 connector	XS218SANAM12	0.060 (0.132)

Ø 18, plain

Sensing distance (Sn), mm (in.)	Function	Output	Connection	Catalog Number	Weight kg (lb)
12 (0.47)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS2L2SAPAL2	0.120 (0.265)
			M12 connector	XS2L2SAPAM12	0.060 (0.132)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS2L2SANAL2	0.120 (0.265)
			M12 connector	XS2L2SANAM12	0.060 (0.132)

Ø 30, threaded M30 x 1.5

Sensing distance (Sn), mm (in.)	Function	Output	Connection	Catalog Number	Weight kg (lb)
22 (0.87)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS230SAPAL2	0.205 (0.452)
			M12 connector	XS230SAPAM12	0.145 (0.320)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS230SANAL2	0.205 (0.452)
			M12 connector	XS230SANAM12	0.145 (0.320)

Accessories (2)

Description	For use with	Catalog Number	Weight kg (lb)
Plastic fixing clamp, 24.1 mm (0.95 in.) centers, with locking screw	Ø 18 sensor, plain case	XUZB2005	0.007 (0.015)
	Ø 12 sensor	XSZBS12	0.060 (0.132)
Stainless steel fixing bracket	Ø 18 sensor	XUZA118	0.045 (0.099)
	Ø 30 sensor	XSZBS30	0.080 (0.176)

Connecting cables

Description	Type	Cable length, m (ft)	Catalog Number	Weight kg (lb)
Pre-wired M12 connectors Female, 4-pin, stainless steel clamping ring	Straight	2 (6.6)	XZCPA1141L2	0.090 (0.198)
		5 (16.4)	XZCPA1141L5	0.210 (0.463)
		10 (32.8)	XZCPA1141L10	0.410 (0.904)
	Elbowed	2 (6.6)	XZCPA1241L2	0.090 (0.198)
		5 (16.4)	XZCPA1241L5	0.210 (0.463)
		10 (32.8)	XZCPA1241L10	0.410 (0.904)
M12 jumper cable Male, 3-pin, stainless steel clamping ring	Straight	2 (6.6)	XZCRA151140A2	0.095 (0.209)
		5 (16.4)	XZCRA151140A5	0.200 (0.441)

- For a 5 m (16.4) cable replace L2 with L5; for a 10 m (32.8) cable replace L2 with L10.
Example: XS212SAPAL2 becomes XS212SAPAL5 with a 5 m cable.
- For further information, see page 284.

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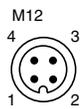
Cylindrical, Stainless Steel, Non-Flush-Mountable, Three-Wire DC, Solid-State Output

Specifications		XS2**SA**M12	XS2**SA**L2
Sensor type		XS2**SA**M12	XS2**SA**L2
Product certifications/approvals		UL, CSA, CE	
Connection	Connector	M12	—
	Pre-cabled	—	Length: 2 m (6.6 ft)
Operating zone	Ø 12	mm (in.)	0–5.6 (0–0.22)
	Ø 18	mm (in.)	0–9.6 (0–0.38)
	Ø 30	mm (in.)	0–17.6 (0–0.69)
Differential travel		%	1–15 of real sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP67	IP68, double insulation
	DIN 40050	IP69 K	
Storage temperature		°C (°F)	-40 to +85 (-40 to +185) (1)
Operating temperature		°C (°F)	-25 to +85 (-13 to +185)
Materials	Case	Stainless steel, grade 316 L	
	Cable	—	Non-poisonous PVC, 3 x 0.34 mm ²
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (@10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED: 4 viewing ports at 90°	Yellow LED: annular
Rated supply voltage		Vdc	12–24 with protection against reverse polarity
Voltage limits (including ripple)		Vdc	10–36
Switching capacity		mA	≤200 with overload and short-circuit protection
Voltage drop, closed state		V	≤2
Current consumption, no-load		mA	≤10
Maximum switching frequency	XS212SA****	Hz	2500
	XS218SA**** and XS2L2****	Hz	1000
	XS230SA****	Hz	500
Delays	First-up	ms	≤10
	Response	ms	≤0.2 for Ø 12, ≤0.3 for Ø 18, ≤0.6 for Ø 30
	Recovery	ms	≤0.2 for Ø 12, ≤0.7 for Ø 18, ≤1.4 for Ø 30

1. + 100 °C (+ 212 °F) for cleaning and sterilization phases while not in service.

Wiring diagrams

Connector

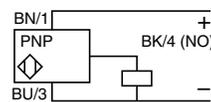


Pre-cabled

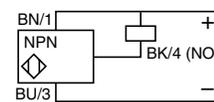
BU: Blue
BN: Brown
BK: Black

For connection information, refer to the Cabling section beginning on page 625.

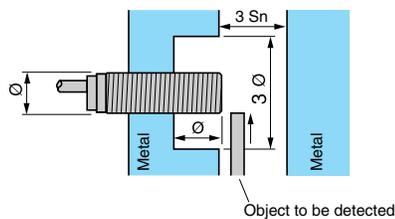
PNP



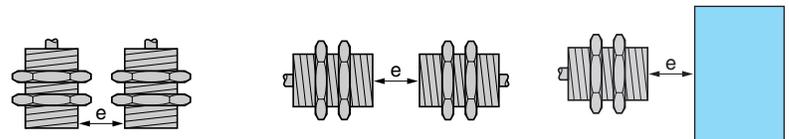
NPN



Setup



Minimum mounting distances, mm (in.)



Side by side

Ø 12 e ≥ 48 (1.89)
Ø 18 e ≥ 72 (2.83)
Ø 30 e ≥ 120 (4.72)

Face to face

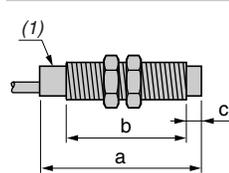
e ≥ 84 (3.31)
e ≥ 144 (5.67)
e ≥ 264 (10.39)

Facing a metal object

e ≥ 21 (0.83)
e ≥ 36 (1.42)
e ≥ 66 (2.60)

Dimensions

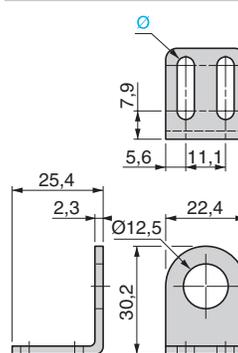
XS2



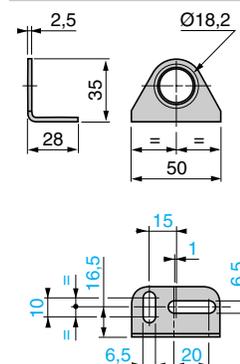
1. LED

Ø: 2 elongated holes, 7.14 x 29.36 mm (0.28 x 1.16 in.)

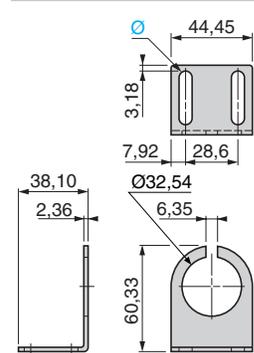
XSZBS12



XUZA118



XSZBS30

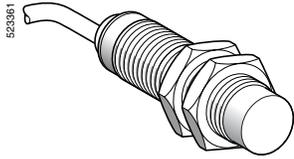


Dia.	Pre-cabled, mm (in.)		Connector, mm (in.)		
	a	b	a	b	c
Ø 12	54.5 (2.15)	38 (1.50)	61 (2.40)	37 (1.46)	5 (0.20)
Ø 18	60 (2.36)	40 (1.57)	70 (2.76)	42 (1.65)	8 (0.31)
Ø 30	62.5 (2.46)	41 (1.61)	70 (2.76)	36 (1.42)	13 (0.51)

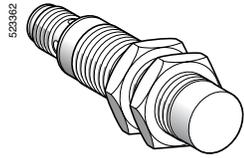
Proximity Sensors

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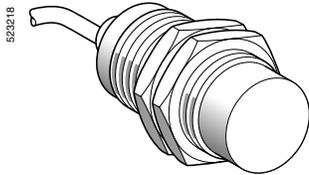
Cylindrical, Stainless Steel, Non-Flush-Mountable, Two-Wire AC or DC



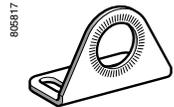
XS218SAM•L2



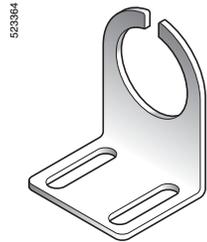
XS218SAM•U20



XS230SAM•L2



XUZA118



XSZBS30

Ø 18, threaded M18 x 1

Sensing distance (Sn), mm (in.)	Function	Connection	Catalog Number	Weight, kg
12 (0.47)	NO	Pre-cabled, 2 m (6.6 ft) (1)	XS218SAMAL2	0.120 (0.265)
		1/2"-20UNF connector	XS218SAMAU20	0.060 (0.132)

Ø 30, threaded M30 x 1.5

Sensing distance (Sn), mm (in.)	Function	Connection	Catalog Number	Weight, kg
22 (0.87)	NO	Pre-cabled, 2 m (6.6 ft) (1)	XS230SAMAL2	0.205 (0.452)
		1/2"-20UNF connector	XS230SAMAU20	0.145 (0.320)

Connecting cables (2)

Description	Type	Cable length, m	Catalog Number	Weight, kg
Pre-wired connectors 1/2"-20UNF 3-pin female, stainless steel clamping ring	Straight	5 (16.4)	XZCPA1865L5	0.210 (0.463)
		10 (32.8)	XZCPA1865L10	0.410 (0.904)
	Elbowed	5 (16.4)	XZCPA1965L5	0.250 (0.551)
		10 (32.8)	XZCPA1965L10	0.485 (1.069)

Accessories

Description	For use with	Catalog Number	Weight, kg
Stainless steel fixing bracket	Ø 18 sensor	XUZA118	0.045 (0.099)
	Ø 30 sensor	XSZBS30	0.080 (0.176)

- For a 5 m (16.4 ft) cable, replace L2 with L5; for a 10 m (32.8 ft) cable, replace L2 with L10.
Example: **XS218SAMAL2** becomes **XS218SAMAL5** with a 5 m cable.
- For further information, see page 284.

Proximity Sensors

XS Inductive Sensors, Osiprox[®] Food and Beverage Processing

Cylindrical, Stainless Steel, Non-Flush-Mountable, Two-Wire AC or DC

Specifications		XS2••SAM•U20	XS2••SAM•L2
Sensor type			
Product certifications/approvals		UL, CSA, c€	
Connection	Connector	1/2"- 20UNF	—
	Pre-cabled	—	Length: 2 m (6.6 ft)
Operating zone	Ø 18	mm (in.) 0–9.6 (0–0.38)	
	Ø 30	mm (in.) 0–17.6 (0–0.69)	
Differential travel		%	1–15 of real sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP67	IP68, double insulation ☐
	DIN 40050	IP69 K	
Storage temperature		°C (°F)	- 40 to + 85 (-40 to +185) (1)
Operating temperature		°C (°F)	- 25 to + 85 (-13 to +185)
Materials	Case	Stainless steel, grade 316 L	
	Cable	—	Non-poisonous PVC, 2 x 0.34 mm ²
Vibration resistance		Conforming to IEC 60068-2-6	
Shock resistance		Conforming to IEC 60068-2-27	
Output state indication		Yellow LED: 4 viewing ports at 90°	Yellow LED: annular
Rated supply voltage		Vac / Vdc	24–240 (AC: 50/60 Hz)
Voltage limits (including ripple)		Vac / Vdc	20–264
Switching capacity		mA	AC: 5–300; DC: 5–200 (2)
Voltage drop, closed state		V	≤5.5
Residual current, open state		mA	≤0.8
Maximum switching frequency	XS218SAM•••	Hz	AC: 25; DC: 1000
	XS230SAM•••	Hz	AC: 25; DC: 300
Delays	First-up	ms	≤30
	Response	ms	≤0.5
	Recovery	ms	≤0.5 for XS218SAM•••, ≤2 for XS230SAM•••

1. + 100 °C for cleaning and sterilization phases while not in service.

2. It is essential to connect a 0.4 A quick-blow fuse in series with the load.

Wiring diagrams

Connector

1/2"- 20UNF



AC/DC: 2
⊥: 1
AC/DC: 3

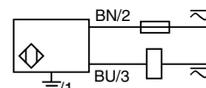
Pre-cabled

BU: Blue
BN: Brown

For connection information, refer to the Cabling section beginning on page 625.

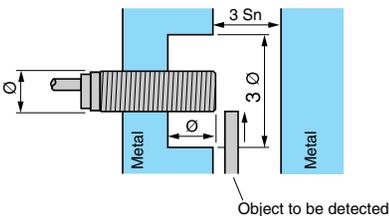
2-wire ~ or =

NO output

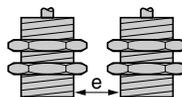


⊥: on connector models only

Setup

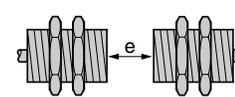


Minimum mounting distances, mm (in.)



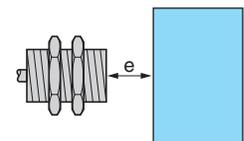
Side by side

Ø 18 e ≥ 72 (2.83)
Ø 30 e ≥ 120 (4.72)



Face to face

e ≥ 144 (5.67)
e ≥ 264 (10.39)

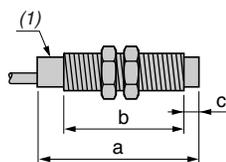


Facing a metal object

e ≥ 36 (1.42)
e ≥ 66 (2.60)

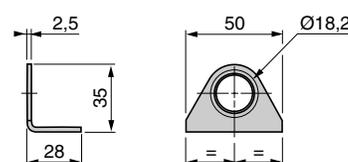
Dimensions

XS2

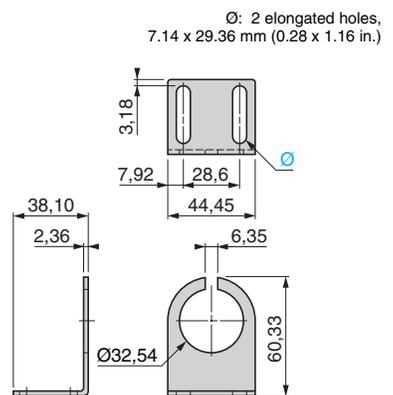


1. LED

XSZA118



XSZBS30

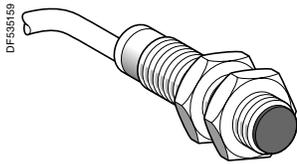


Dia.	Pre-cabled (mm)		Connector (mm)		
	a	b	a	b	c
Ø 18	60 (2.36)	40 (1.57)	72 (2.83)	44 (1.73)	8 (0.31)
Ø 30	62.5 (2.46)	41 (1.61)	74 (2.91)	40 (1.57)	13 (0.51)

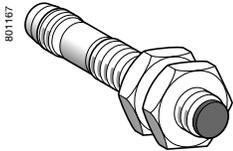
Proximity Sensors

XS Inductive Sensors, Osiprox[®] Food and Beverage Processing

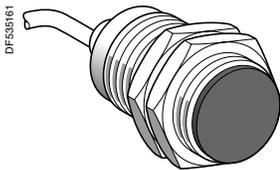
Cylindrical, Plastic, Non-Flush-Mountable, Three-Wire DC, Solid-State Output



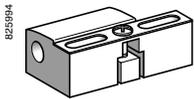
XS212AA**L2



XS218AA**M12



XS230AA**L2



XSZB**

Ø 12, threaded M12 x 1

Sensing distance (Sn), mm (in.)	Function	Output	Connection	Catalog Number	Weight, kg (lb)
7 (0.28)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS212AAPAL2	0.065 (0.143)
			M12 connector	XS212AAPAM12	0.030 (0.066)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS212AANAL2	0.065 (0.143)
			M12 connector	XS212AANAM12	0.030 (0.066)

Ø 18, threaded M18 x 1

Sensing distance (Sn), mm (in.)	Function	Output	Connection	Catalog Number	Weight, kg (lb)
12 (0.47)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS218AAPAL2	0.100 (0.220)
			M12 connector	XS218AAPAM12	0.040 (0.088)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS218AANAL2	0.100 (0.220)
			M12 connector	XS218AANAM12	0.040 (0.088)

Ø 30, threaded M30 x 1.5

Sensing distance (Sn), mm (in.)	Function	Output	Connection	Catalog Number	Weight, kg (lb)
22 (0.87)	NO	PNP	Pre-cabled, 2 m (6.6 ft) (1)	XS230AAPAL2	0.140 (0.309)
			M12 connector	XS230AAPAM12	0.080 (0.176)
		NPN	Pre-cabled, 2 m (6.6 ft) (1)	XS230AANAL2	0.140 (0.309)
			M12 connector	XS230AANAM12	0.080 (0.176)

Accessories (2)

Description	Catalog Number	Weight, kg (lb)
Fixing clamps	Ø 12	XSZB112
	Ø 18	XSZB118
	Ø 30	XSZB130

Connecting cables

Description	Type	Cable length, m (ft)	Catalog Number	Weight, kg (lb)
Pre-wired M12 connectors Female, 4-pin, stainless steel clamping ring	Straight	2 (6.6)	XZCPA1141L2	0.090 (0.198)
		5 (16.4)	XZCPA1141L5	0.190 (0.419)
		10 (32.8)	XZCPA1141L10	0.370 (0.816)
	Elbowed	2 (6.6)	XZCPA1241L2	0.090 (0.198)
		5 (16.4)	XZCPA1241L5	0.190 (0.419)
		10 (32.8)	XZCPA1241L10	0.370 (0.816)
M12 jumper cable Male, 3-pin, stainless steel clamping ring	Straight	2 (6.6)	XZCRA151140A2	0.090 (0.198)
		5 (16.4)	XZCRA151140A5	0.190 (0.419)

- For a 5 m (16.4 ft) cable, replace L2 with L5; for a 10 m (32.8 ft) cable, replace L2 with L10.
Example: **XS212AAPAL2** becomes **XS212AAPAL5** with a 5 m cable.
- For further information, see page 284.

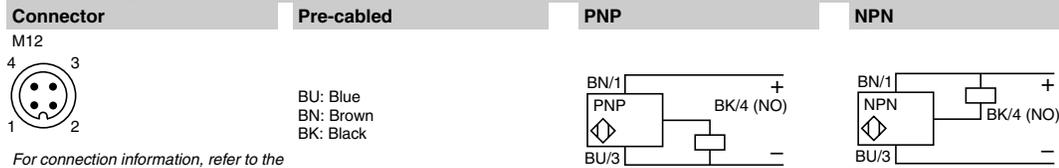
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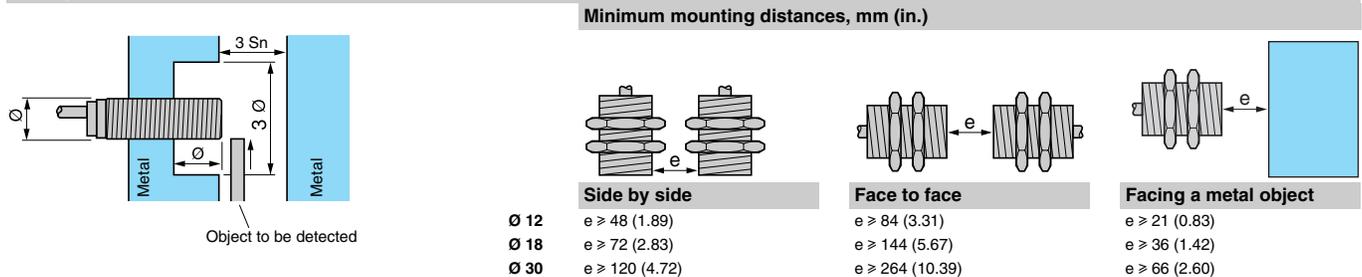
Cylindrical, Plastic, Non-Flush-Mountable, Three-Wire DC, Solid-State Output

Specifications		XS2**AA**M12	XS2**AA**L2
Sensor type		XS2**AA**M12	XS2**AA**L2
Product certifications/approvals		UL, CSA, cE	
Connection	Connector	M12	—
	Pre-cabled	—	Length: 2 m (6.6 ft)
Operating zone	Ø 12	mm (in.)	0–5.6 (0–0.22)
	Ø 18	mm (in.)	0–9.6 (0–0.38)
	Ø 30	mm (in.)	0–17.6 (0–0.69)
Differential travel		%	1–15 of real sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP67	IP68, double insulation <input type="checkbox"/>
	DIN 40050	IP69 K	
Storage temperature		°C (°F)	-40 to +85 (-40 to +185)
Operating temperature		°C (°F)	-25 to +85 (-13 to +185)
Materials	Case	PPS	
	Cable	—	PvR and 3 x 0.34 mm ²
Vibration resistance	Conforming to IEC 60068-2-6	25 gn, amplitude ± 2 mm (@ 10 to 55 Hz)	
Shock resistance	Conforming to IEC 60068-2-27	50 gn, duration 11 ms	
Output state indication		Yellow LED: annular	
Rated supply voltage	Vdc	12–48 at -25 to +70 °C (-13 to +158 °F)	
	Vdc	12–24 at +70 to +85 °C (158 to +185 °F)	
Voltage limits (including ripple)	Vdc	10–58 at -25 to +70 °C (-13 to +158 °F)	
	Vdc	10–36 at +70 to +85 °C (158 to +185 °F)	
Switching capacity		mA	≤200 with overload and short-circuit protection
Voltage drop, closed state		V	≤2
Current consumption, no-load		mA	≤10
Maximum switching frequency	XS212AA***	Hz	2500
	XS218AA***	Hz	1000
	XS230AA***	Hz	500
Delays	First-up	ms	≤10
	Response	ms	≤0.2 for Ø 12; ≤0.3 for Ø 18; ≤0.6 for Ø 30
	Recovery	ms	≤0.2 for Ø 12; ≤0.7 for Ø 18; ≤1.4 for Ø 30

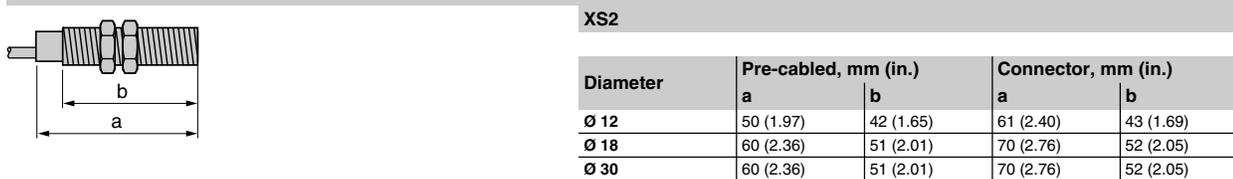
Wiring diagrams



Setup



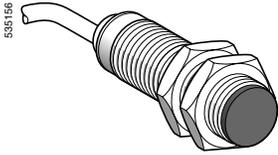
Dimensions



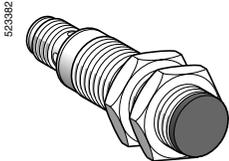
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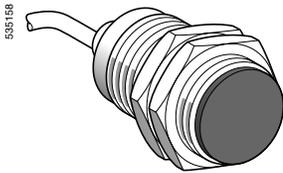
Cylindrical, Plastic, Non-Flush-Mountable, Two-Wire AC or DC



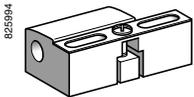
XS218AAM•L2



XS230AAM•U20



XS230AAM•L2



XSZB1**

Ø 18, threaded M18 x 1

Sensing distance (Sn), mm (in.)	Function	Connection	Catalog Number	Weight, kg (lb)
12 (0.47)	NO	Pre-cabled, 2 m (6.6 ft) (1)	XS218AAMAL2	0.100 (0.220)
		1/2"-20UNF connector	XS218AAMAU20	0.040 (0.088)

Ø 30, threaded M30 x 1.5

Sensing distance (Sn), mm (in.)	Function	Connection	Catalog Number	Weight, kg (lb)
22 (0.87)	NO	Pre-cabled, 2 m (6.6 ft) (1)	XS230AAMAL2	0.140 (0.309)
		1/2"-20UNF connector	XS230AAMAU20	0.080 (0.176)

Accessories (2)

Description		Catalog Number	Weight, kg (lb)
Fixing clamps	Ø 18	XSZB118	0.010 (0.022)
	Ø 30	XSZB130	0.020 (0.044)

Connecting cables

Description	Type	Cable length, m (ft)	Catalog Number	Weight, kg (lb)
Pre-wired connectors 1/2"-20UNF 3-pin female, stainless steel 316 L clamping ring	Straight	5 (16.4)	XZCPA1865L5	0.180 (0.40)
		10 (32.8)	XZCPA1865L10	0.350 (0.77)
	Elbowed	5 (16.4)	XZCPA1965L5	0.180 (0.40)
		10 (32.8)	XZCPA1965L10	0.350 (0.77)

- For a 5 m (16.4 ft) cable replace, L2 with L5; for a 10 m (32.8 ft) cable, replace L2 with L10.
Example: XS218AAMAL2 becomes XS218AAMAL5 with a 5 m cable.
- For further information, see page 284.

Proximity Sensors

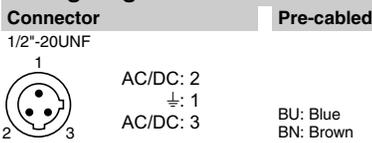
XS Inductive Sensors, Osiprox® Food and Beverage Processing

Cylindrical, Plastic, Non-Flush-Mountable, Two-Wire AC or DC

Specifications		XS2**AAM•U20	XS2**AAM•L2
Sensor type			
Product certifications/approvals		UL, CSA, cE	
Connection	Connector	1/2"-20UNF	—
	Pre-cabled	—	Length: 2 m (6.6 ft)
Operating zone	Ø 18	mm 0–9.6	
	Ø 30	mm 0–17.6	
Differential travel		%	1–15 of real sensing distance (Sr)
Degree of protection	Conforming to IEC 60529	IP67	IP68, double insulation ☑
	DIN 40050	IP69K	
Storage temperature		°C (°F) -40 to +85 (-40 to +185)	
Operating temperature		°C (°F) -25 to +85 (-13 to +185)	
Materials	Case	PPS	
	Cable	—	PvR and 2 x 0.34 mm ²
Vibration resistance		25 gn, amplitude ± 2 mm (@ 10 to 55 Hz)	
Shock resistance		50 gn, duration 11 ms	
Output state indication		Yellow LED: annular	
Rated supply voltage		Vac Vdc	24–240 (AC: 50/60 Hz)
Voltage limits (including ripple)		Vac Vdc	20–264
Switching capacity		mA	AC: 5–300; DC: 5–200 (1)
Voltage drop, closed state		V	≤ 5.5
Residual current, open state		mA	≤ 0.8
Maximum switching frequency	XS218AAM***	Hz	AC: 25; DC: 1000
	XS230AAM***	Hz	AC: 25; DC: 300
Delays	First-up	ms	≤ 30
	Response	ms	≤ 0.5
	Recovery	ms	≤ 0.5 XS218AAM***, ≤ 2 XS230AAM***

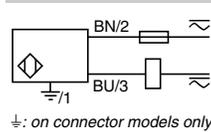
1. It is essential to connect a 0.4 A quick-blow fuse in series with the load.

Wiring diagrams

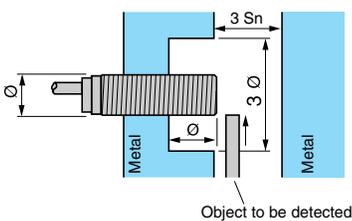


For connection information, refer to the Cabling section beginning on page 625.

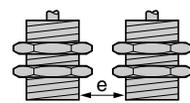
2-wire ~ or — NO output



Setup

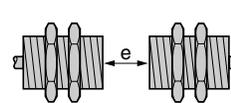


Minimum mounting distances, mm (in.)



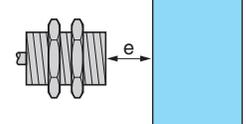
Side by side

Ø 18
e ≥ 72 (2.83)
Ø 30
e ≥ 120 (4.72)



Face to face

e ≥ 144 (5.67)
e ≥ 264 (10.39)

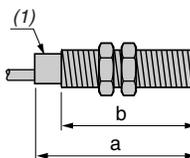


Facing a metal object

e ≥ 36 (1.42)
e ≥ 66 (2.60)

Dimensions

XS2



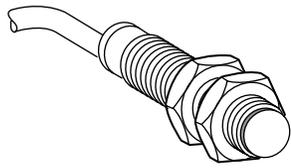
1. LED

Diameter	Pre-cabled, mm (in.)		Connector, mm (in.)	
	a	b	a	b
Ø 18	60 (2.36)	51 (2.01)	70 (2.76)	52 (2.05)
Ø 30	60 (2.36)	51 (2.01)	70 (2.76)	52 (2.05)

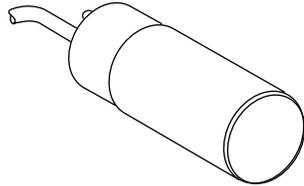
Proximity Sensors

XT Capacitive Sensors

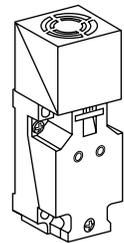
12 mm, 18 mm, 30 mm, 32 mm and Limit Switch Style; AC and DC



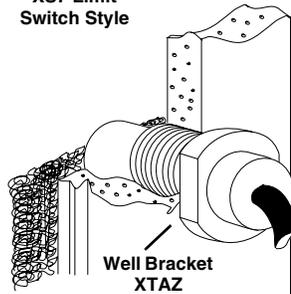
XT1/4 Threaded



XT1/4 Smooth



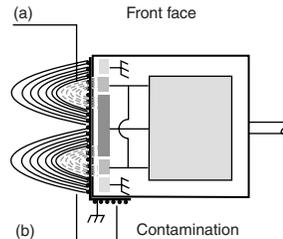
XS7 Limit Switch Style



Well Bracket XTAZ Level Detection



Front face



- Main electrode
 - Earth electrode
 - Compensation electrode
- (a) : compensation field (suppression of external contamination)
 (b) : main electric field

Features

Capacitive proximity sensors are ideal for sensing non-metal objects or for level control of fluids and granular material. A special wall-mounting bracket has been designed to replace thick or metal walls that the sensor cannot penetrate. The actual sensing range varies widely depending on the target material and environmental conditions (humidity, dust, etc.).

An internal compensation electrode is incorporated to suppress the effects of material deposits on the sensor's face. The threshold level is adjustable via a 20-turn potentiometer (except 12 mm) located at the rear of the switch. This adjustment can be used to zero out the presence of a plastic tube allowing the switch to sense through a bulk material or liquid level.

Other features include: metal housing (nickel-plated brass) or plastic housing (PBT); flush mountable in metal (except XT4); LED indication for output in closed state; mounting nuts included for threaded models; mounting bracket included for non-threaded versions, well-mounting brackets optional; sensitivity adjustment tool included; UL and CSA; CE mark.

Nominal Sensing Distance	AC or DC	Output Mode	Circuit Type	Voltage Range	Operating Frequency	Catalog Number
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12 mm diameter, 2 m (6.6 ft) cable, Non-Adjustment

Flush Mountable—Threaded Metal Case

2 mm	DC	N.O.	PNP	12–24 V	100 Hz	XT1M12PA372
2 mm	DC	N.C.	PNP	12–24 V	100 Hz	XT1M12PB372
2 mm	DC	N.O.	NPN	12–24 V	100 Hz	XT1M12NA372

18 mm diameter, 2 m (6.6 ft) cable, with Sensitivity Adjustment

Flush Mountable—Threaded Metal Case

5 mm	AC	N.O.	2-wire	24–240 V	25 Hz	XT1M18FA262
5 mm	AC	N.C.	2-wire	24–240 V	25 Hz	XT1M18FB262
5 mm	DC	N.O.	PNP	12–24V	100 Hz	XT1M18PA372
5 mm	DC	N.C.	PNP	12–24V	100 Hz	XT1M18PB372
5 mm	DC	N.O.	NPN	12–24V	100 Hz	XT1M18NA372

Non-Flush Mountable—Threaded Plastic Case

8 mm	AC	N.O.	2-wire	24–240 V	25 Hz	XT4P18FA262
8 mm	DC	N.O.	PNP	12–24V	100 Hz	XT4P18PA372
8 mm	DC	N.O.	NPN	12–24V	100 Hz	XT4P18NA372

30 mm diameter, 2 m (6.6 ft) cable, with Sensitivity Adjustment

Flush Mountable—Threaded Metal Case

10 mm	AC	N.O.	2-wire	24–240 V	25 Hz	XT1M30FA262
10 mm	AC	N.C.	2-wire	24–240 V	25 Hz	XT1M30FB262
10 mm	DC	N.O.	PNP	12–24V	100 Hz	XT1M30PA372
10 mm	DC	N.C.	PNP	12–24V	100 Hz	XT1M30PB372
10 mm	DC	N.O.	NPN	12–24V	100 Hz	XT1M30NA372

Non-Flush Mountable—Threaded Plastic Case

15 mm	AC	N.O.	2-wire	24–240 V	25 Hz	XT4P30FA262
15 mm	AC	N.C.	2-wire	24–240 V	25 Hz	XT4P30FB262
15 mm	DC	N.O.	PNP	12–24V	100 Hz	XT4P30PA372
15 mm	DC	N.O.	NPN	12–24V	100 Hz	XT4P30NA372

32 mm diameter, 2 m (6.6 ft) cable, with Sensitivity Adjustment

Flush Mountable—Smooth Plastic Case

15 mm	AC	N.O.	2-wire	110–220 V	10 Hz	XT1L32FA262
15 mm	AC	N.C.	2-wire	110–220 V	10 Hz	XT1L32FB262

Non-Flush Mountable—Smooth Plastic Case

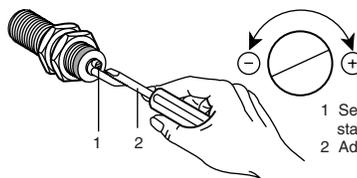
20 mm	AC	N.O.	2-wire	110–220 V	10 Hz	XT4L32FA262
20 mm	AC	N.C.	2-wire	110–220 V	10 Hz	XT4L32FB262

Limit Switch Style, 0.5 in. (12.7 mm) NPT, with Sensitivity Adjustment

Flush Mountable—Plastic Case

15 mm	AC	N.O. or N.C.	2-wire	24–240 V	25 Hz	XT7C40FP262
15 mm	DC	N.O. / N.C.	PNP	12–24V	100 Hz	XT7C40PC440
15 mm	DC	N.O. / N.C.	NPN	12–24V	100 Hz	XT7C40NC440

Sensitivity Adjustment



- 1 Sensitivity adjustment potentiometer and output state indicator (yellow LED)
- 2 Adjustment using screwdriver

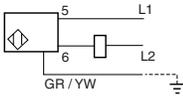
Proximity Sensors

XT Capacitive Sensors

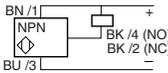
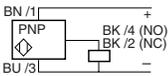
12 mm, 18 mm, 30 mm, 32 mm and Limit Switch Style; AC and DC

Wiring

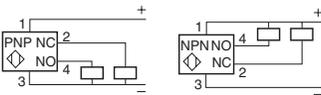
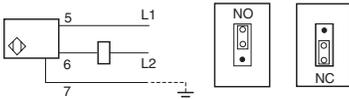
2-wire AC, N.O. or N.C. output
XT1L32F●262, XT4L32F●262



3-wire DC, N.O. or N.C. output
XT1M12F●A372, XT1M12PB372



2-wire AC, programmable
N.O. or N.C. output depending on
position of jumper XT7C40FP262



Specifications

Mechanical				
Standard Temperature Range	-13 to +158 °F (-25 to +70 °C)			
Enclosure Rating	NEMA Type	4, 4X, 6, 6P, 12, 13 (Except Smooth Case 4, 4X, 6, 12)		
	IEC	IP67 (Except Smooth Case—IP63)		
Differential (% of Sr.)	20%			
Repeatability (% of Sr.)	10%			
Electrical		AC Models (All)	Smooth	DC Models
Voltage Range		24–240 V	110–220 V	12–24 V
Voltage Limit		20–264 V	90–250 V	10–38 V
Voltage Drop (Across Switch) Closed State		5.5 V	9 V	2 V
Minimum Load Current		5 mA	15 mA	0 mA
Maximum Load Current	Tubular	300 mA	250 mA (Ue=110 V*)	300 mA
	Limit Switch	350 mA	—	200 mA
Current Consumption (No Load)		—	—	10 mA
Residual Leakage Current		1.5 mA at 120 V	7 mA	—
On Delay Maximum	Tubular	50 ms	50 ms	5 ms
	Limit Switch	20 ms	—	5 ms
Off Delay Maximum	Tubular	50 ms	15 ms	5 ms
	Limit Switch	30 ms	—	5 ms
Power-up Delay Maximum	Tubular	300 ms	300 ms	30 ms
	Limit Switch	150 ms	—	30 ms
Protective Circuitry	Electrostatic Discharges	IEC 60947-5-2 and NEMA ICS 5, Part 4		
	Radio Magnetic Fields			
	Fast Transients			
	Impulse Voltage			
Agency Listings	E 164869 UL CCN NRKH		LR 44087 Class 3211 03	

* Maximum load current 150 mA when Ue=220 V.

The operating distance of the sensor is related to the dielectric constant ($\epsilon\gamma$) of the object material to be detected. The higher the value of $\epsilon\gamma$, the easier it will be for the object to be detected.

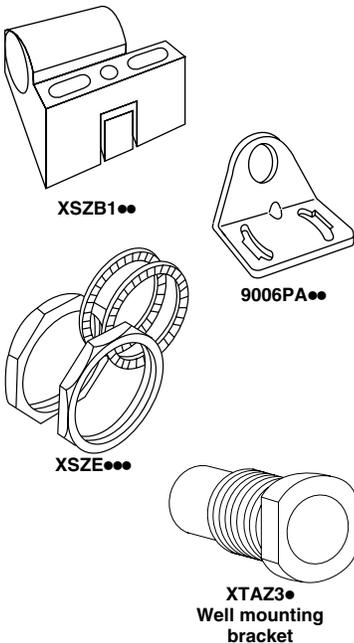
NOTE: Do not use this product in an environment with dew or condensation.

The usable sensing distance depends on the object material: $S_u = S_n \times F_c$

S_u = usable sensing distance; **S_n** = nominal sensing distance; **F_c** = correction coefficient for the object material

Example: Sensor XT1M30PA372 used to detect a rubber object: $S_n = 10 \text{ mm}$, $F_c = 0.3$

$S_u = 10 \text{ mm} \times 0.3 = 3 \text{ mm}$



Material	$\epsilon\gamma$	F _c	Material	$\epsilon\gamma$	F _c	Material	$\epsilon\gamma$	F _c
Acetone	20	0.8	Glass	3–10	0.3–0.7	Polystyrene	3	0.3
Air	1	0	Marble	6–7	0.5–0.6	Porcelain	5–7	0.4–0.5
Alcohol	24	0.85	Mica	6–7	0.5–0.6	Powered Milk	3.5–4	0.3–0.4
Ammonia	15–25	0.75–0.85	Nylon	4–5	0.3–0.4	Rubber	2.5–3	0.3
Cement (powder)	4	0.35	Oil	2.2	0.2	Salt	6	0.5
Cereals	3–5	0.3–0.4	Paper	2–4	0.2–0.3	Sand	3–5	0.3–0.4
Damp wood	10–30	0.7–0.9	Paraffin	2–2.5	0.2	Sugar	3	0.3
Dry wood	2–7	0.2–0.6	Petrol	2.2	0.2	Teflon®	2	0.2
Ethylene glycol	38	0.95	Plexiglass	3.2	0.3	Vaseline	2–3	0.2–0.3
Epoxy resin	4	0.36	Polyester resin	2.8–8	0.2–0.6	Water	80	1
Flour	2.5–3	0.2–0.3						

Accessories

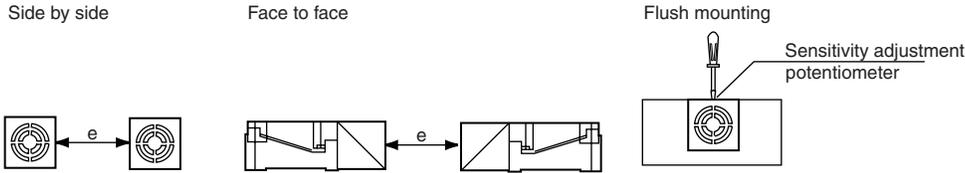
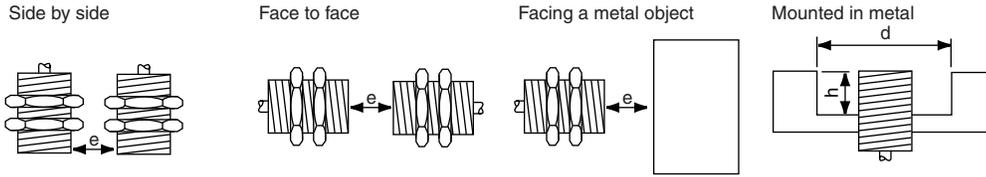
Size	Description	Catalog Number
18 mm	Mounting nuts	Plastic XSZE218
		Metal XSZE118
	Mounting bracket	Plastic XSZB118
		Metal 9006PA18
30 mm	Mounting nuts	Plastic XSZE230
		Metal XSZE130
	Mounting bracket	Plastic XSZB130
		Metal 9006PA30
32 mm	Well	XTAZ30
	Well	XTAZ32
32 mm	Mounting bracket	Surface XUZB32

Proximity Sensors

XT Capacitive Sensors

12 mm, 18 mm, 30 mm, 32 mm and Limit Switch Style; AC and DC

Minimum Mounting Clearances



To avoid influence of the immediate surroundings it may be necessary to reduce the sensitivity when flush mounting the sensor.

Minimum Mounting Clearances		Side by Side mm (in.)	Face to Face mm (in.)	Facing a Metal Object mm (in.)	Mounting in Metal mm (in.)
XT1 Flush Mountable	18 mm	e: 0	e: 30 (1.18)	e: 30 (1.18)	d: 18 (0.71) h: 0
	30 mm	e: 0	e: 60 (2.36)	e: 60 (2.36)	d: 30 (1.18) h: 0
	32 mm	e: 0	e: 100 (3.94)	e: 100 (3.94)	d: 32 (1.26) h: 0 x: 2 (0.07)
XT4 Non-Flush Mountable	18 mm	e: 40 (1.57)	e: 50 (1.97)	e: 80 (3.15)	d: 18 (0.71) h: 0
	30 mm	e: 60 (2.36)	e: 80 (3.15)	e: 100 (3.94)	d: 90 (3.54) h: 20 (0.79)
	32 mm	e: 60 (2.36)	e: 100 (3.94)	e: 100 (3.94)	d: 96 (3.78) h: 25 (0.98)
XT7 Limit Switch Style		e: 40 (1.57)	e: 120 (4.72)	e: 100 (3.94)	d: 96 (3.78) h: 25 (0.98)

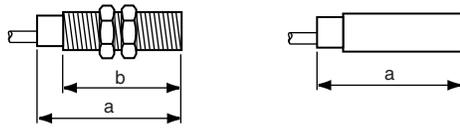
Proximity Sensors

XT Capacitive Sensors

12 mm, 18 mm, 30 mm and Limit Switch Style; AC and DC

Dimensions, mm (in.)

XT1/4

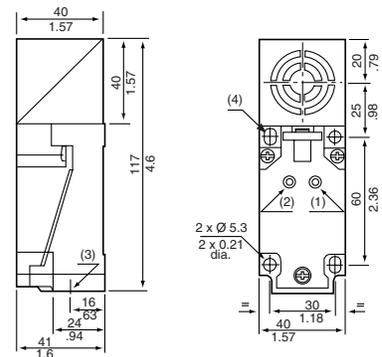


Dimensions, mm (in.)	a	b
XT●M18	60 (2.36)	51 (2.03)
XT●M30	60 (2.36)	51 (2.03)
XT●M32	80 (3.15)	n/a

a = Overall
b = Threaded Section

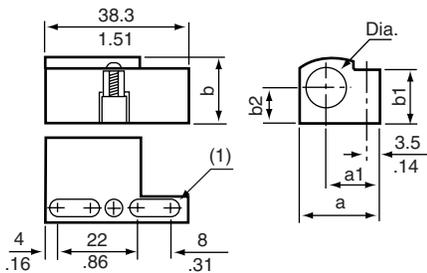
- (1) Output LED
- (2) Supply LED (depending on model)
- (3) 1 entry threaded for 0.5 NPT
- (4) 2 elongated holes 5.3 x 7 mm (0.21 x 0.28 in.)

XT7



Accessories Dimensions (mm/in.)

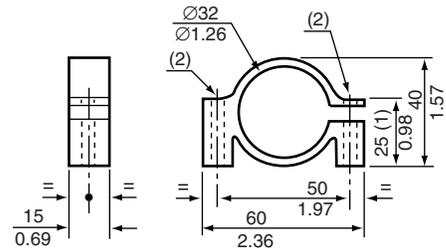
XSZB112, B118, B130



XSZ	a	a1	b	b1	b2	Dia.
B112	21.9 0.86	14.5 0.57	16 0.63	15.5 0.61	8.5 0.33	12
B118	26 1.02	15.7 0.62	22 0.87	20.1 0.80	11.5 0.45	18
B130	39 1.53	21.7 0.85	35.5 1.40	31 1.22	18.5 0.73	30

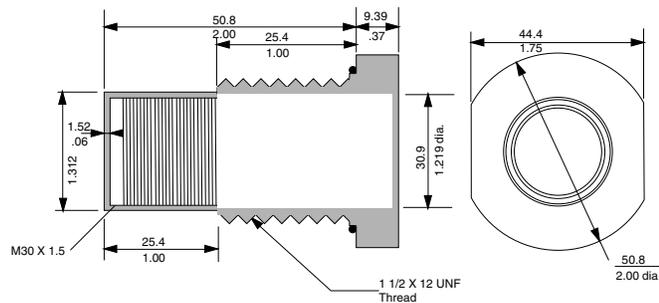
(1) 2 elongated holes 4 x 8 mm (0.16 x 0.31 in)

XUZB32

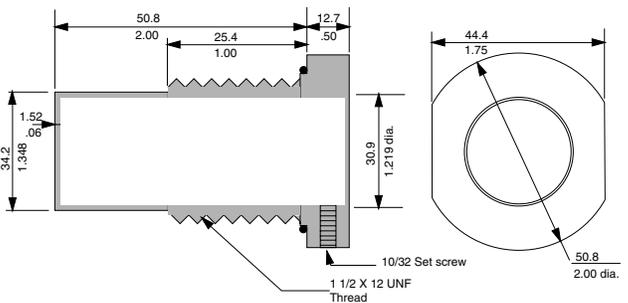


- (1) maximum value
 - (2) 2 holes \varnothing 5.5 mm (0.22 in)
- Clamp supplied with two M5 screws, HM head

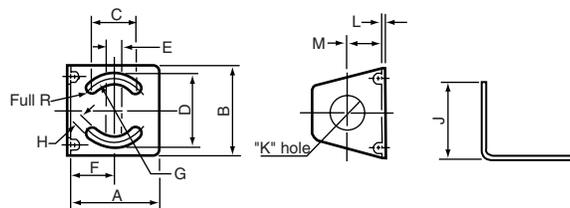
XTAZ30



XTAZ32



9006PA**



Type	A		B		C		D		E		F		G		H		J		K		L		M	
	in.	mm																						
PA30	2.54	67	2.56	65	1.39	35	1.99	51	0.39	10	1.28	33	1.97	50	0.21	5	2.05	52	1.20	31	0.08	2	0.98	25
PA18	2.05	52	1.97	50	0.98	25	1.60	41	0.39	10	0.98	25	1.38	35	0.21	5	1.65	42	0.73	19	0.08	2	0.79	20
PA12	1.38	35	1.57	40	0.69	18	1.20	31	0.39	10	0.69	18	0.98	25	0.21	5	1.28	33	0.49	13	0.08	2	0.71	18

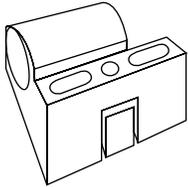
Proximity Sensors XS Inductive Sensors Mounting Accessories



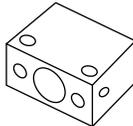
XUZE08



9006PA



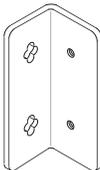
XSZB1



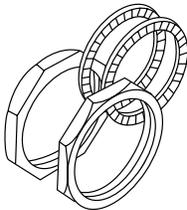
8316



XSEZ01



XSEZ02



XSZE



XSZP1



XSZB00

Protective fuses

For AC and AC/DC proximity sensors that do not incorporate overload and short circuit protection, using a quick-blow fuse connected in series with the sensor is recommended.

Description	Quantity	Catalog Number
0.6 A quick-blow cartridge fuse (5 x 20) (XSB proximity sensors) (Use with Class 9080 Type FB, IEC 5 x 20 fuseholder—see Digest)	Sold in lots of 10	XUZE06
0.8 A quick-blow cartridge fuse (5 x 20) (XS dia. 8, 12, 18, 30, and XSD proximity sensors) (Use with Class 9080 Type FB, IEC 5 x 20 fuseholder—see Digest)	Sold in lots of 10	XUZE08

Mounting brackets

Description	Sensor Diameter	For use with	Catalog Number
Plastic mounting bracket for tubular inductive proximity sensors	4 unthreaded	XS1L04	XSZB104
	5 (M5 x 0.5)	XS1N05	XSZB105
	6.5 unthreaded	XS1L06, XS2L06	XSZB165
	8 (M8 x 1)	XS1, XS2, XS4	XSZB108
	12 (M12 x 1)	XS1, XS2, XS4	XSZB112
	18 (M18 x 1)	XS1, XS2, XS4	XSZB118
	30 (M30 x 1.5)	XS1, XS2, XS4	XSZB130
Steel mounting bracket, 90° for tubular inductive proximity sensors	12 (M12 x 1)	XS1, XS2, XS4	9006PA12
	18 (M18 x 1)	XS1, XS2, XS4	9006PA18
	30 (M30 x 1.5)	XS1, XS2, XS4	9006PA30
Diecast zinc mounting bracket for tubular sensors, 4–12 mm dia.	4 mm	XS1L04	831604
	5 mm	XS1L05	831605
	6 mm	XS1L06, XS2L06	831606
	8 mm	XS1, XS2, XS4	831608
	12 mm	XS1, XS2, XS4	831612
Metal plate bracket for XSE sensors	Straight	XSE	XSEZ01
	Right angled	XSE	XSEZ02

Mounting nuts

Description	Sensor Diameter	For use with	Catalog Number
2 Zamac nuts, nickel and chromium plated, with 2 lockwashers	5 (M5 x 0.5)	XS1N05	XSZE105
	8 (M8 x 1)	XS1, XS2	XSZE108
	12 (M12 x 1)	XS1, XS2	XSZE112
	18 (M18 x 1)	XS1, XS2	XSZE118
	30 (M30 x 1.5)	XS1, XS2	XSZE130
2 plastic nuts	8 (M8 x 1)	XS4	XSZE208
	12 (M12 x 1)	XS4	XSZE212
	18 (M18 x 1)	XS4	XSZE218
	30 (M30 x 1.5)	XS4	XSZE230
Stainless steel mounting nuts	12 (M12 x 1)	XS1, XS2	XSZE312
	18 (M18 x 1)	XS1, XS2	XSZE318
	30 (M30 x 1.5)	XS1, XS2	XSZE330
Stainless steel locknut washers	8 (M8 x 1)	XS1, XS2	XSZE908
	12 (M12 x 1)	XS1, XS2	XSZE912
	18 (M18 x 1)	XS1, XS2	XSZE918
	30 (M30 x 1.5)	XS1, XS2	XSZE930
Protective cable end, (CNOMO type)	12	XS1, XS2, XS4	XSZP112
	18	XS1, XS2, XS4	XSZP118
	30	XS1, XS2, XS4	XSZP130
Flat mounting plate	—	XS•J	XSZBJ00
	—	XS•F	XSZBF00
	—	XS•E	XSZBE00
	—	XS•C	XSZBC00
	—	XS•D	XSZBD00
	—	XS•J	XSZBJ90
	—	XS•F	XSZBF90
	—	XS•E	XSZBE90
90° angle flat mounting plate	—	XS•C	XSZBC90
	—	XS•D	XSZBD90
	—	XS•E	XSZBE10
	—	XS•C	XSZBC10
Substitution mounting bracket	—	XS•D	XSZBD10
	—	XS•E	XSZBE10
	—	XS•C	XSZBC10
Protective cover	—	XS•C	XSZEC10
	—	XS•D	XSZED10

Proximity Sensors

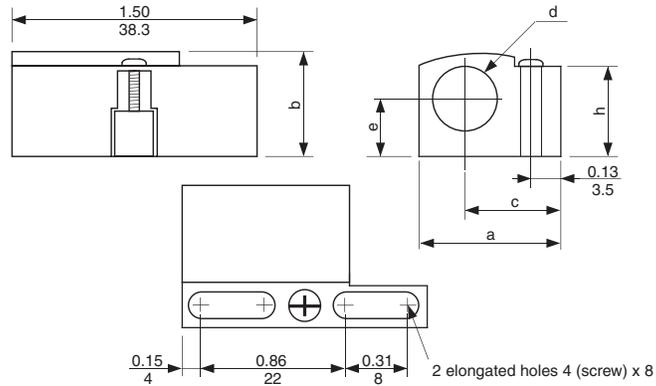
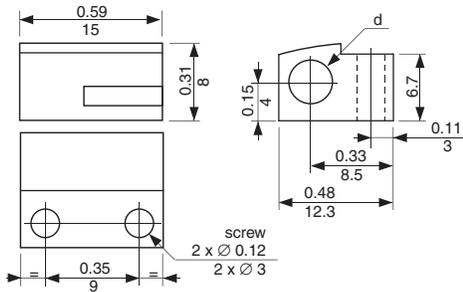
XS Inductive Sensors

Dimensions

Mounting brackets

XSZB104/105

XSZB165/108/112/118/130

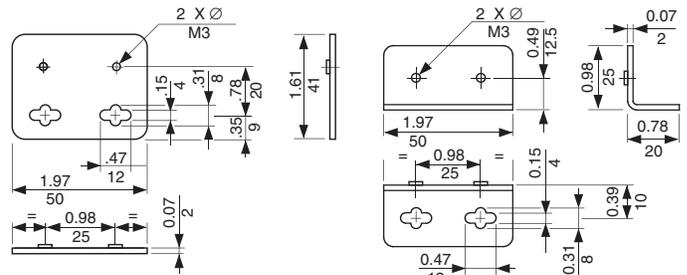


See the table below for additional dimensions.

Sensors	Brackets	a		b		c		d		e		h	
		in.	mm										
4 mm Unthreaded	XSZB104	—	—	—	—	—	—	0.15	4.0	—	—	—	—
5 mm	XSZB105	—	—	—	—	—	—	0.19	5.0	—	—	—	—
6.5 mm Unthreaded	XSZB165	0.78	19.9	0.55	14.0	0.57	14.5	0.25	6.5	0.29	7.5	0.49	12.5
8 mm	XSZB108	0.78	19.9	0.55	14.0	0.57	14.5	0.31	8.0	0.29	7.5	0.49	12.5
12 mm	XSZB112	0.86	21.9	0.63	16.0	0.57	14.5	0.47	12.0	0.33	8.5	0.21	15.5
18 mm	XSZB118	1.00	26.0	0.86	22.0	0.61	15.7	0.70	18.0	0.45	11.5	0.79	20.1
30 mm	XSZB130	1.53	39.0	1.40	35.5	0.85	21.7	1.18	30.0	0.72	18.5	1.20	31.0

XSEZ01

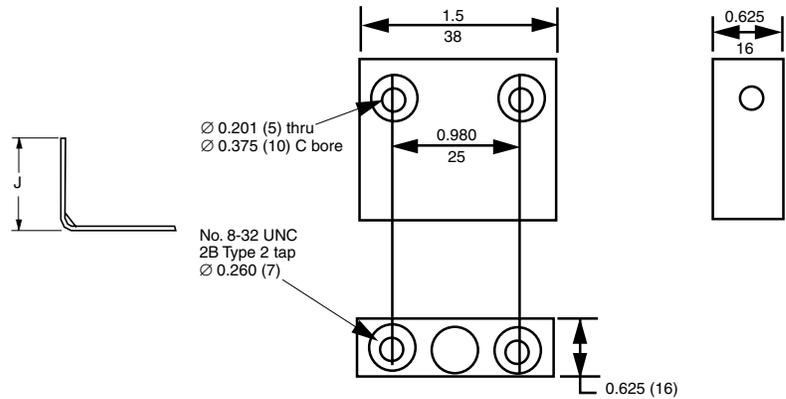
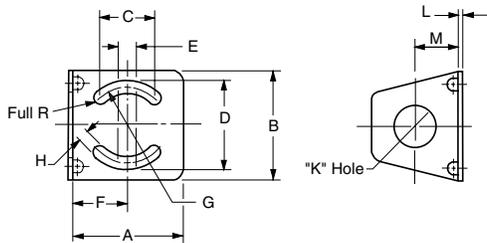
XSEZ02



Approximate Dimensions

9006PA**

8316 Bracket



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

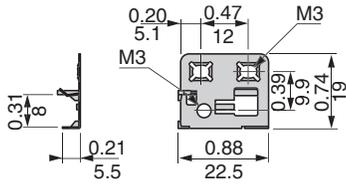
Type	A		B		C		D		E		F		G		H		J		K		L		M	
	in.	mm																						
PA30	2.64	67	2.56	65	1.39	35	1.99	51	0.39	10	1.28	33	1.97	50	0.21	5	2.05	52	1.20	31	0.08	2	0.98	25
PA18	2.05	52	1.97	50	0.97	25	1.60	41	0.39	10	0.98	25	1.38	35	0.21	5	1.65	42	0.73	19	0.08	2	0.79	20
PA12	1.38	35	1.57	40	0.69	18	1.20	31	0.39	10	0.69	18	0.98	25	0.21	5	1.28	33	0.49	13	0.08	3	0.71	18

Proximity Sensors

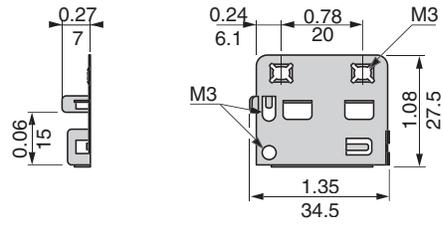
XS Inductive Sensors

Dimensions

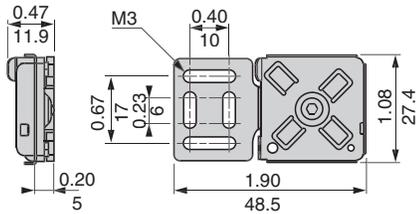
XSZBJ00



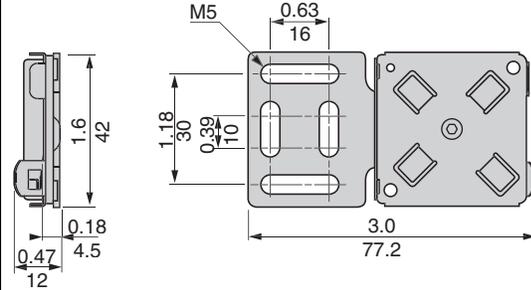
XSZBF00



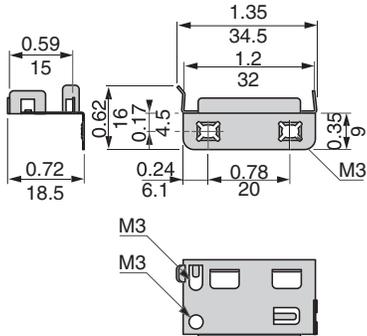
XSZBE00



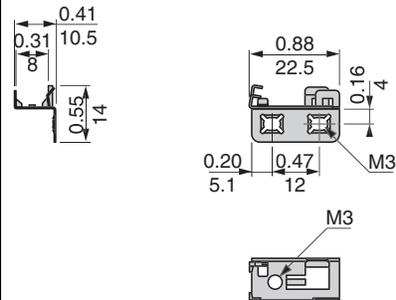
XSZBC00



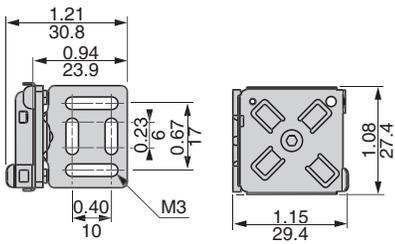
XSZBF90



XSZBJ90



XSZBE90



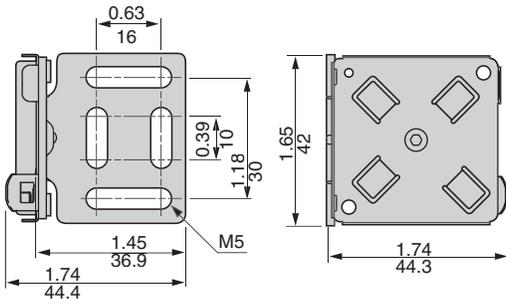
Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Proximity Sensors

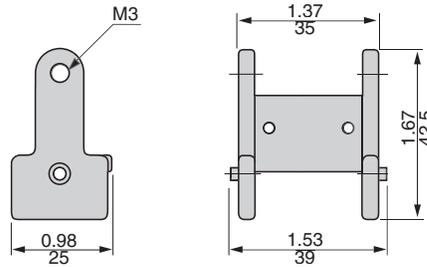
XS Inductive Sensors

Dimensions

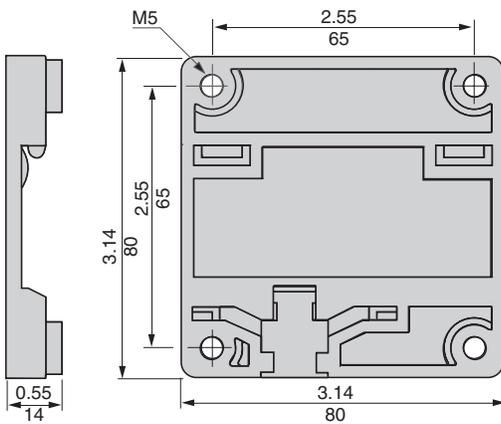
XSZBC90



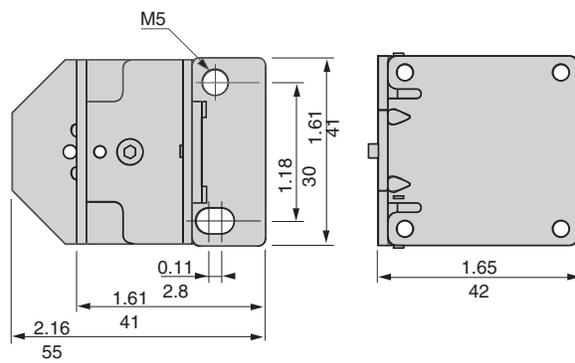
XSZBE10



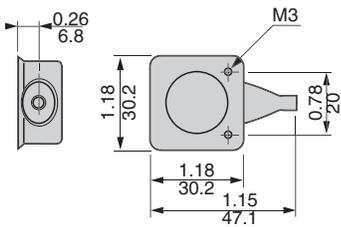
XSZBD10



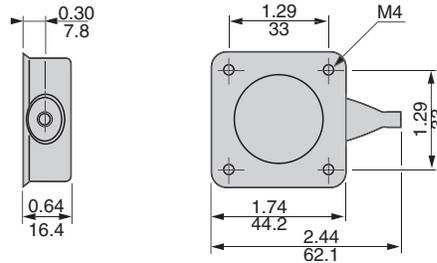
XSZBC10



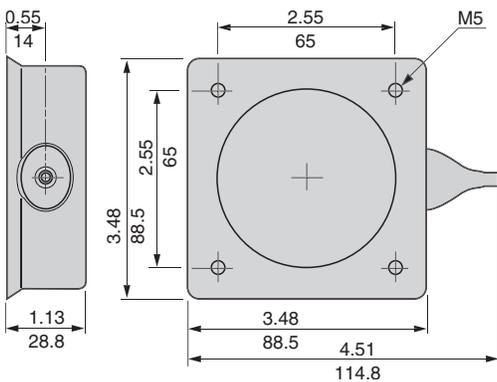
XSZEE10



XSZEC10



XSZED10



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Proximity

Proximity Sensors

SG Magnet Actuated Sensors

Surface Mounted Style



Proximity

Surface-mounted, magnet-actuated sensors for industrial applications

- Sensing is independent of magnet polarity.
- Typical applications: security systems (gate interlocks), high-speed rotational counting, identification of metal bins with magnet-coded labels, sensing through non-magnetic walls.

Features

- Housing: aluminum; plastic (PBT) for SG08168 and SG28195
- Completely encapsulated in epoxy
- Very fast response time (reed output only)
- PLC-compatible AC models (triac output)
- High transients protection (AC models)
- No bouncing

Magnet-actuated proximity sensors

Circuit Type	AC ratings			DC ratings			Leakage (mA)	Dim. Figure	Wiring Figure	Catalog Number
	VA (max.)	Voltage †	Current (max.)	VA (max.)	Voltage (max.)	Current (max.)				
Reed output—DC only										
N.O.	—	—	—	10	200	0.5 A	0	1	A	SGA8016
N.O.	—	—	—	10	200	0.5 A	0	2	A	SGA8031
Reed output—DC only—Built-in resistor protection										
N.O.	—	—	—	10	200	0.5 A	0	1	A	SGA8182
Reed output—DC only—High temperature -40 to 300 °F										
N.O.	—	—	—	10	200	0.5 A	0	1	A	SGA8053
Reed output—AC and DC—Built-in RC protection										
N.C.	3	130	0.25 A	3	100	0.25 A	6 (R) ①	2	B	SGB8175
N.O.	10	130	0.5 A	10	200	0.5 A	6 (R) ①	2	A	SGA8176
N.O.	10	130	0.5 A	10	200	0.5 A	6 (R) ①	1	A	SGA8177
Triac output—AC only (inductive PLC)										
N.O.	240	120	2.0 A	—	—	—	1.7 (P) ①	3	A	SG08168 ★
N.O./N.C.	50	240	0.5 A	—	—	—	1.7 (P) ①	3	C	SG28195 ★
N.O.	50	130	0.5 A	—	—	—	1.7 (P) ①	1	A	SG08239

① PLC applications:
P = PLC compatible.
R = Bleeder resistor required.

† For reed output: maximum voltage. For triac output: nominal voltage.

★ UL Recognized

Magnet actuators

Description	Sensing distance		Catalog Number
	All ③	SG2 8195	
Tubular	1.3 in. (33 mm)	1 in. (25.4 mm)	7046
Flat bracket, center	South pole	0.7 in. (17.7 mm)	7093
Flat bracket, side	South pole	0.5 in. (12.7 mm)	7063
90° bracket	South pole	0.5 in. (12.7 mm)	7062
Block type		0.5 in. (12.7 mm)	7099
Flexible tape, 1 ft (305 mm) long		0.3 in. (7.6 mm)	7096

③ All block sensors except SG28195.

Proximity Sensors

SG Magnet Actuated Sensors

Surface Mounted Style

Wiring

Figure A (N/O)



Figure B (N/C)

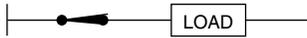
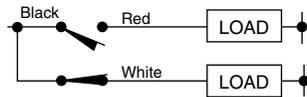


Figure C (N/O or N/C)



Specifications

Mechanical		
Standard temperature range	-40 to +140 °F (-40 to +60 °C); to 300 °F (149 °C) for SGA8053	
Enclosure ratings	NEMA Types 1, 4, 13	
Vibration resistance	20 G (10 to 2,000 Hz)	
Shock resistance	50 G for 11 ms	
Differential	Maximum 75%	
Repeatability	0.003 in.	
Electrical		
	AC (triac)	DC
Voltage drop (across switch)	2 V	0 V (IR for SGA8182) ①
Minimum load current	15 mA	—
On delay (ms)	1 ms	0.75 ms
Off delay (ms)	8 ms	0.75 ms
Cable, 3 ft (0.9 m)	#22 AWG vinyl, except: #16 AWG SJTO for SGO8168; 2 individual Teflon® #22 AWG for SGA8053	
Agency listings	E 42259 CCN NKCR2 (SGO8168 and SG28195 only)	

① Voltage drop = IR, where I = load current, R = 150 Ω

Options

Description	Cable Type	Suffix
2 m (6.6 ft) of individual wires	Teflon (SGA8053)	L02
5 m (16.4 ft) of individual wires	Teflon (SGA8053)	L05
5 m (16.4 ft) of cable	Vinyl	L05
	SJTO (SGO8168)	L05
10 m (32.8 ft) of cable for triac and models with built-in resistor	Vinyl	L10
	SJTO (SGO8168)	L10

Ex: SGO8168L05

Dimensions

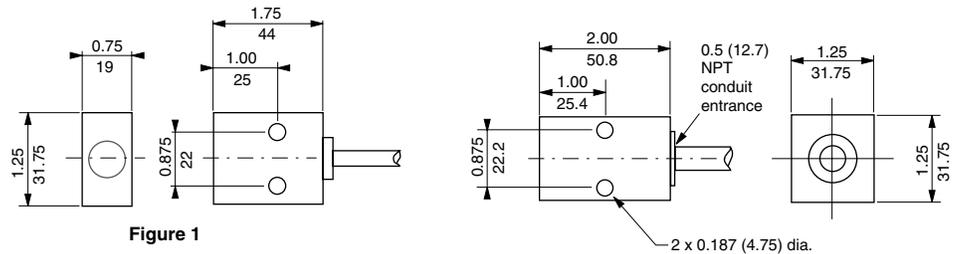


Figure 1

SGA8016
SGA8177
SGA8182
SGA8053
SGO8239

Figure 2

SGA8031
SGA8175
SGA8176

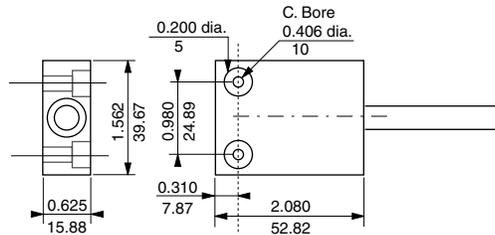


Figure 3

SGO8168
SG28195

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Proximity Sensors

SG Magnet Actuated Sensors

Limit Switch Style



Non-plug-in

Proximity

Limit-switch style, magnet-actuated proximity sensors for heavy-duty industrial applications

- Sensing independent of magnet polarity
- Typical applications: security systems (gate interlocks), high-speed rotational countings, identification

Features

- Diecast zinc housing
- Completely encapsulated in epoxy
- Plug-in models for fast replacement
- Very fast response time (reed output only)
- PLC-compatible AC models
- High transient protection
- Overload and short protection (transistor models)
- No bouncing
- 0.5 in. (12.7 mm) NPT conduit entrance
- UL recognized (except where indicated)

Circuit Type	AC ratings (inductive or resistive)			VA (max.)	DC ratings (resistive only)		Leakage (mA)	Dim. Figure	Wiring Figure	Catalog Number
	VA (max.)	Voltage (nom.)	Current (max.)		Voltage (max.)	Current (max.)				
AC triac output, non-plug-in										
N.O.	360	120	3.0 A	—	—	—	1.7 (P) ▲	1	A	SG08003
N.C.	360	120	3.0 A	—	—	—	1.7 (P) ▲	1	B	SG18004
Non-plug-in with light indicator										
N.O.	360	120	3.0 A	—	—	—	1.7 (P) ▲	1	A	SG0L8003
N.C.	360	120	3.0 A	—	—	—	1.7 (P) ▲	1	B	SG1L8004
DC, transistor output, non-plug-in										
N.O.	—	—	—	7.5	30	0.25 A	0	1	D	SG08079
N.C.	—	—	—	7.5	30	0.25 A	0	1	E	SG18056
Reed output, non-plug-in (AC model has built-in surge RC protection)										
N.O.	—	—	—	10	200	0.5 A	0	1	A	SGA8005
N.O.	15	120	1.0 A	15	250	1.0 A	6 (R) ▲	1	A	SGA8040
N.O./N.C.	—	—	—	3	200	0.25 A	0	1	C	SGC8027
N.O./N.C.	—	—	—	20	500	1.5 A	0	3	C	SGC8025

▲ (P)=PLC compatible. (R) Bleeder resistor required for PLC compatibility.

Magnet actuators, in. (mm)

Description	Sensing distance					Catalog Number	
	8079	8040	8027	8025	All others		
Tubular	1.2 (30.5)	0.8 (20.3)	0.9 (23)	1.0 (25.4)	1.3 (33)	7046	
Flat bracket, center	South pole	0.5 (12.7)	0.4 (10.1)	0.4 (10.1)	0.4 (10.1)	0.7 (17.7)	7093
Flat bracket, side	South pole	0.4 (10.0)	0.2 (5.1)	0.2 (5.1)	0.2 (5.1)	0.5 (12.7)	7063
90° bracket	South pole	0.4 (10.1)	0.2 (5.1)	0.2 (5.1)	0.2 (5.1)	0.5 (12.7)	7062
Block type		0.2 (5.1)	0.2 (5.1)	0.3 (7.6)	0.2 (5.1)	0.5 (12.7)	7099
Flexible type—1 ft (305 mm) long		0.1 (2.5)	—	0.2 (5.1)	0.1 (2.5)	0.3 (7.6)	7096

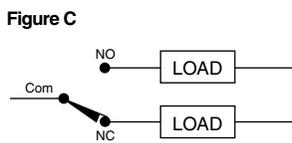
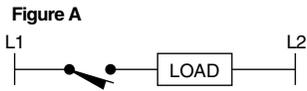
For more information, see page 276.

Proximity Sensors

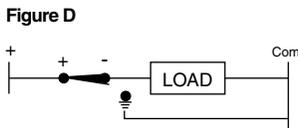
SG Magnet Actuated Sensors

Limit Switch Style

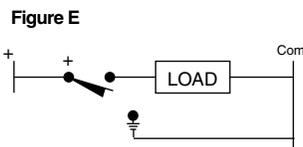
Wiring



Terminal strip marked: NO-COM-NC



SG18056 is normally closed. Connect the red terminal (+) to the power source. Connect the minus terminal (-) to the load. The housing must be connected to minus.



Specifications

General characteristics						
Temperature range	-40 to 140 °F (-40 to 60 °C)					
	-40 to 125 °F (-40 to 52 °C) for transistor models					
Enclosure ratings	NEMA Types 1, 4, 13					
Vibration resistance	20 G (10 to 2,000 Hz)					
Shock resistance	50 G for 11 ms					
Differential	Maximum 75%					
Repeatability	0.003 in.					
	AC triac	Transistor	Reed			
Voltage drop (across switch)	2 V	—	—			
Minimum load current (maximum)	15 mA	—	—			
			SGA8005 SGA8040 SGS8027 SGC8025			
On delay (maximum)	1 ms	0.75 ms	0.75	2 ms	1 ms N.O./ 1.5 ms N.C.	2 ms N.O./ 4 ms N.C.
Off delay (maximum)	—	0.75 ms	0.75	2 ms	11 ms N.O./ 1.5 ms N.C.	2 ms N.O./ 4 ms N.C.
Cable—screw terminals	#16 AWG	—				
Agency listings except where noted	E 42259 CCN NKCR2					

Options—triac models only

Description	Figure	Suffix adder
3 ft (0.9 m) 16-3 SJTO vinyl cable, epoxy sealed	A, B	320
3 ft (0.9 m) 16-3 SJTO vinyl cable, cord connector	A, B	321
3 ft (0.9 m) 16-4 SJTO vinyl cable, epoxy sealed	C, D, E	420
3-pin mini-style receptacle ①	—	347

① See page 626 for matching connector cables.

Dimensions

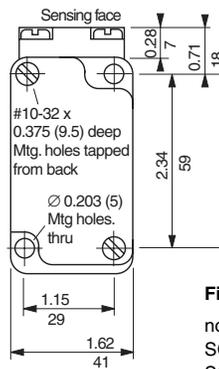


Figure 1
non-plug-in
SGA8005
SGO8003
SGC8027
SGI8056
SGO8056
SGI8004
SGO8040
SGO8079

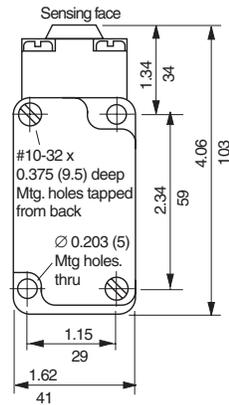
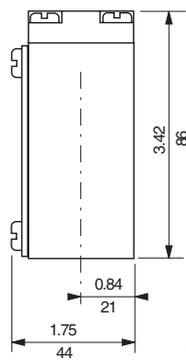
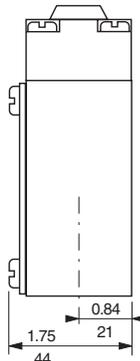


Figure 2
Style C
SGC8025



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$



Proximity Sensors

SG Magnet Actuated Sensors

Tubular Style

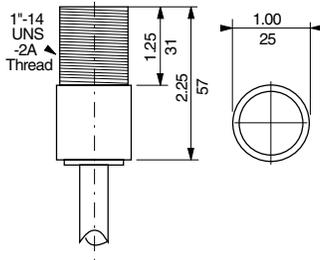


Figure 1
SGA8057 (Aluminum)
SGC8058 (PVC)
SGA8072 (PVC)
SGA8189 (Brass)

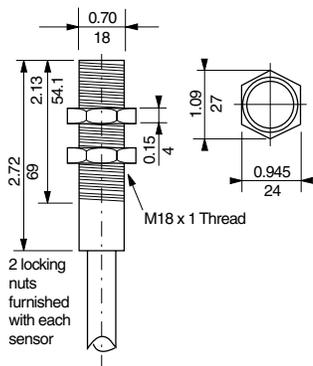


Figure 2
SGA8179
SGA8180
SGC8181

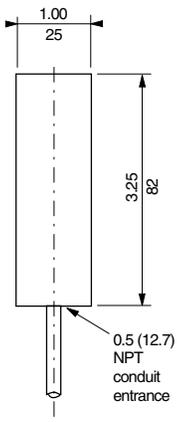


Figure 3
SGA8038

Tubular, magnet-actuated proximity sensors for heavy-duty applications such as:

- High-speed rotational counting
- Identification of metal bins with magnet-coded labels
- Sensing through non-magnetic walls

Sensing is independent of magnet polarity.

Features

- Housings: aluminum for SGA8057; plastic (PVC) for SGC8058, SGA8072, SGA8039; polyimide for SGA8179, SGA8180, SGA8181
- Completely encapsulated in epoxy
- High transient protection
- Threaded and smooth housings
- High voltage versions
- SPST and SPDT models
- No bouncing
- UL recognized (except where noted with ★).

Circuit type	AC ratings (inductive or resistive)			DC ratings (resistive only)			Leakage (mA)	Dim. Figure	Wiring Figure	Catalog Number
	VA (max.)	Voltage nominal	Current (max.)	VA (max.)	Voltage (max.)	Current (max.)				
Reed output AC and DC switching (built-in RC protection), threaded										
N.O.	15	120	1.0 A	12	48	0.25 A	6 ②	1	A	SGA8057
N.O./N.C.	15	120	1.0 A	15	100	1.0 A	6 ②	1	C	SGC8058
N.O.	15	120	1.0 A	15	250	1.0 A	6 ②	1	A	SGA8072
N.O.	25	480	1.0 A	25	480	1.0 A	.16	2	A	SGA8179 ★
Reed output—DC, threaded, resistor built-in for long cable runs ③										
N.O.	—	—	—	10	200	0.5 A	0	2	A	SGA8180 ★
N.O./N.C.	—	—	—	3	100	0.25 A	0	2	C	SGC8181 ★
Reed output—AC and DC (built-in RC protection), smooth										
1 N.O.	15	120	1.0 A	15	250	1.0 A	6 ②	3	A	SGA8038 ★

② Bleeder resistor required for PLC AC switching compatibility.

③ 150 Ω for SGA8180 and 470 Ω for SGC8181.

★ Not UL

Magnet actuators, in. (mm)

Description	Sensing distance		Catalog Number
	SGA8180	All Others	
Tubular	1.3 (33)	0.8 (20.3)	7046
Flat bracket, center	South pole	0.7 (17.8)	7093
Flat bracket, side	South pole	0.2 (5.1)	7063
90° bracket	South pole	0.2 (5.1)	7062
Block type		0.2 (5.1)	7099
Flexible tape—1 ft (305 mm) long		0.1 (2.5)	7096

For more information, see page 276.

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Proximity Sensors

SG Magnet Actuated Sensors

Tubular Style

Wiring

Figure A

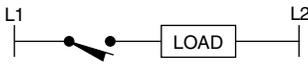
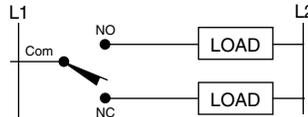


Figure C

SGC8058 and SGC8181
 Black—Com
 Blue—N.O.
 Brown—N.C.



Specifications

General characteristics			
Temperature range	-40 to 140 °F (-40 to 60 °C)		
Enclosure ratings	NEMA Types 1, 4, 13		
Vibration resistance	20 G (10 to 1000 Hz)		
Shock resistance	50 G for 11 ms		
Differential	Maximum 75% (except SGA8179 = 1.06 in. maximum)		
Repeatability	Maximum 0.003 in.		
	Reed AC and DC	SGA8180 Built-in resistor (DC)	SGC8181 Built-in resistor (DC)
Voltage drop ①	25 mV	IR	IR
On delay (maximum)	2 ms	0.75 ms	2.5 ms N.O. 3.5 ms N.C.
Cable, 3 ft (0.9 m)	22-2 vinyl: SGA8038, 8180; 23-2 vinyl SGC 8181; 16-2 SJTO: SGA8057, 8072. SO cable for SGA8179		
Agency listings except where noted	 E 42259 CCN NKCR2		

① Voltage drop = IR, where I is the load current and R the built-in resistor.

Options

Description		Suffix
5 m (16.4 ft) of cable	Vinyl	L05
	SJTO (8057, 8072, 8179)	L05
10 m (32.8 ft) of cable (for models with built-in resistor)	Vinyl	L10
	SJTO (8057, 8072, 8179)	L10

Proximity Sensors

SG Magnet Actuated Sensors

Maintained Contact

Proximity

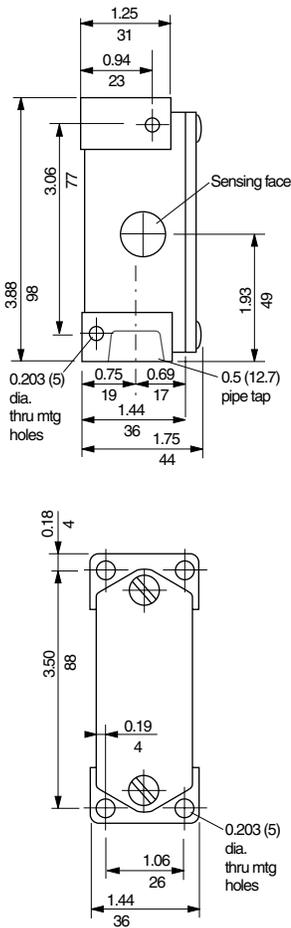


Figure 1
SGA8018
SGO8026
SGO8110
SGO8141

Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Maintained contact model—A highly reliable, magnet-actuated proximity limit switch designed to maintain contact for high-speed stacker cranes, slow-down, and memory applications. Eliminates the camming required for mechanically operated limit switches.
Maintains the information even if power is down.

Features

- Diecast zinc housing
- PLC compatibility
- High transient protection
- No bouncing
- 0.5 in. (12.7 mm) NPT conduit entrance
- UL recognized and CSA certified

When the north or south pole of a magnet actuator moves past the blue-dot sensitive area within the specified range along the switch, the contact position changes from open to closed. Once latched, the movement of the same magnetic pole in the opposite direction—or the movement of the opposite magnetic pole in the same direction—unlatches the switch.

NOTE: If during this procedure the switch closes and then opens again (pulses), reverse the polarity of the magnet and repeat the above procedure. If the desired direction of operation is opposite to that established above, reverse the polarity of the magnet.

Circuit Type	AC ratings (inductive or resistive)			DC ratings (resistive only)			Leakage (mA)	Wiring Figure	Catalog Number
	VA (max.)	Voltage (nom.)	Current (max.)	VA (max.)	Voltage (max.)	Current (max.)			
Reed, DC									
1 N.O.	—	—	—	15	250	1.0 A	0	A	SGA8018
Triac, AC									
1 N.O.	360	120	3.0 A	—	—	—	1.7	A	SGO8026
Triac, AC low temperature: -30 to 85° F									
1 N.O.	360	120	3.0 A	—	—	—	1.7	B	SGO8110

Magnet actuators, in. (mm)

Description	Sensing Distance	Catalog Number
Tubular	1.3 (33)	7046
Flat bracket, center	South pole	7093
	North pole	7547
Flat bracket, side	South pole	7063
	North pole	70631
90° bracket	South pole	7062
	North pole	70621
Block type	0.5 (13)	7099
Flexible tape—1 ft (305 mm) long	0.5 (13)	7096

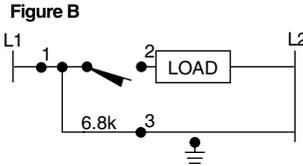
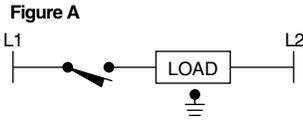
For more information, see page 276.

Proximity Sensors

SG Magnet Actuated Sensors

Maintained Contact

Wiring



Connect terminal 3 (heater) to line (L2) for operation below +32 °F.

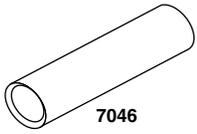
Specifications

Mechanical		
Temperature range	+32 to 140 °F (0 to 60 °C)	
	+30 to 85 °F (-35 to 30 °C) for SGO8110	
Enclosure ratings	NEMA Types 1, 4, 13	
Vibration resistance	20 G (10 to 2,000 Hz)	
Shock resistance	50 G @ 11 ms	
Differential	Maximum 50%	
Repeatability	Maximum 0.003 in.	
Electrical		
	Reed	Triac
Voltage drop	—	3 V
Minimum load current	—	15 mA
On delay	2 ms	2 ms
Off delay	2 ms	2 ms
Cable—screw terminals	—	#16 AWG
Agency Listings	E 42259 CCN NKCR2	LR 25490 Class 3211 03

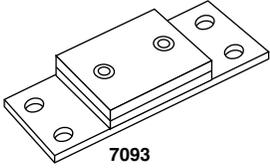
Proximity Sensors

SG Magnet Actuated Sensors

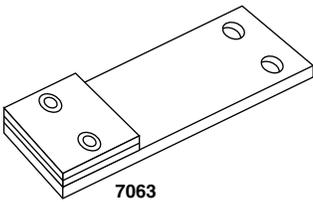
Magnet Actuators



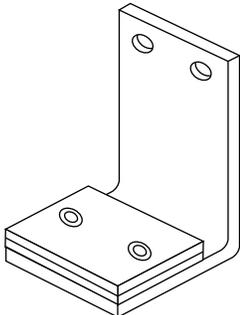
7046



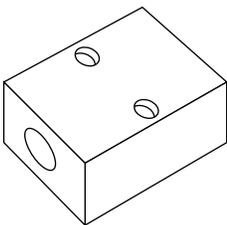
7093



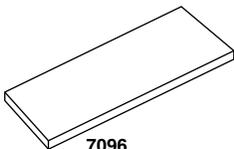
7063



7062



7099



7096

Features

- Industrial grade magnet is recommended for magnet-actuated proximity sensors.
- Alnico is used as magnet material for all rigid models.
- Kevlar is used for the flexible magnetic tape.
- The rigid models come mounted on one of several types of standard brackets for convenience (except the tubular high-power version).
- Both south and north poles are accessible and marked. *The **south pole** version is the standard.* North pole versions may be required in conjunction with the maintained magnetic switch (see page 294).
- For comparison, an average magnetic strength rating is listed below. Measurements were made with a Gaussmeter at 0.13 in. from the sensing surface.

Description		Magnetic Strength	Catalog Number
Tubular		700 Gauss	7046
Flat bracket, center	South pole	330 Gauss	7093
	North pole	330 Gauss	7547
Flat bracket, side	South pole	240 Gauss	7063
	North pole	240 Gauss	70631
90° bracket	South pole	260 Gauss	7062
	North pole	260 Gauss	70621
Block type		340 Gauss	7099
Flexible tape	1 ft long	180 Gauss	7096 *

* For longer tape, specify the total length in feet. Example: 70966 = 6 ft.

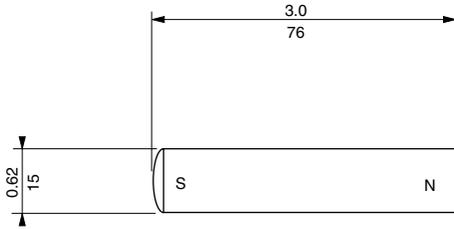
Proximity Sensors

SG Magnet Actuated Sensors

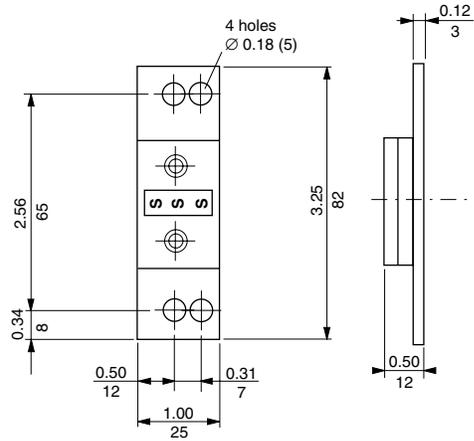
Magnet Actuators

Magnet actuator dimensions

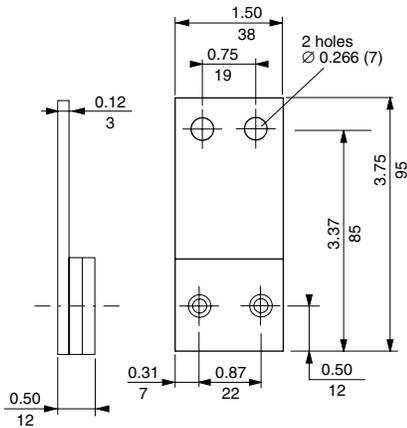
Tubular magnet actuator 7046



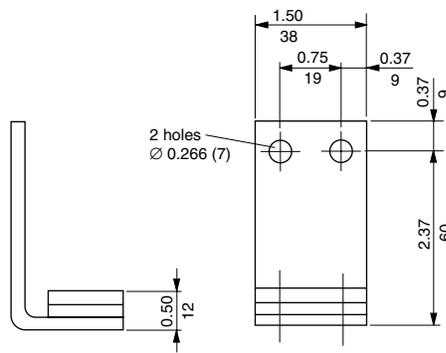
Magnet actuator 7093 (south pole)
Magnet actuator 7597 (north pole)



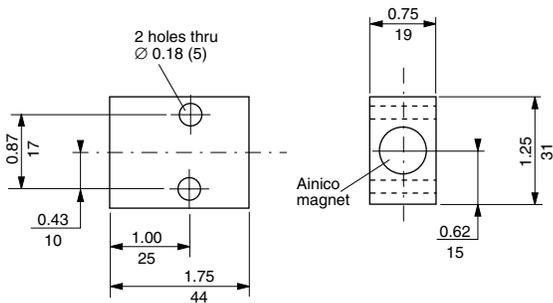
Magnetic actuator 7063 (south pole)
Magnet actuator 70631 (north pole)



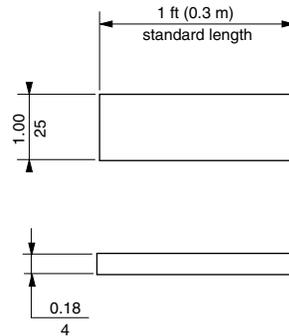
Magnet actuator 7062 (south pole)
Magnet actuator 70621 (north pole)



Block type magnet actuator 7099



Flexible magnetic tape 7096 1 foot



Dual Dimensions $\frac{\text{inches}}{\text{mm}}$

Proximity

Proximity Sensors

ST Grounded Probe Switch

The touch switch is a highly reliable AC solid-state presence sensor designed for precise conductivity sensing. Applications include high temperature, light conductive, aggressive mechanical, and chemical environments that target positive end-point sensing. All models have a visible neon pilot light to indicate operation of the switch.

Features

- Diecast zinc housing
- Solid state—no moving parts
- 115 Vac, completely self-contained
- Probes up to 10 ft (3 m) long
- High current output—no relay required for most applications
- Fast response—no warm-up time
- 0.5 in. (12.7 mm) NPT conduit entrance
- UL Recognized

Operation

The switch is actuated when a conductive path is established between the probe terminal and ground (1 MΩ or less). The electrical contact to ground operates the switching thyristor. Internal RC snubber and varistor provide effective protection from typical transients. Normal open models have a 10 ms (maximum) turn on time. Different off-delay times are offered to permit compensation for relay chatter when the probe is subjected to bounce from irregular contact with the grounded metal point of contact.

NOTE: For isolated circuits where the ground is not common, the ground terminal of the switch should be connected to the neutral. The metal target to be detected by the probe should also then be wired to the neutral.

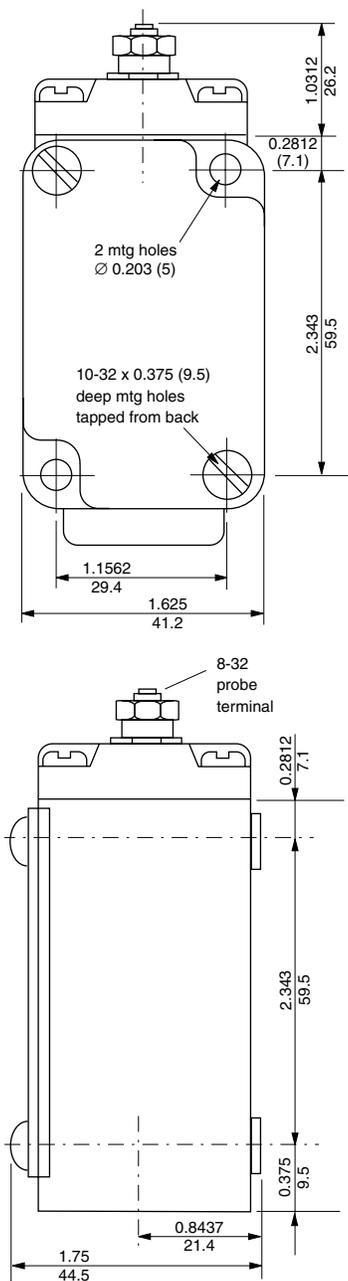
Probe characteristics

The probe terminal is an 8-32 stud protruding from the center of the head. *Extensions may be any electrically conductive wire or material suitably insulated from grounded surface and limited in length to 10 ft (3 m) or less.*

- Open voltage: 12 Vdc
- Peak current: 1 mA

Switch models

Circuit type	Voltage (nominal)	Current load (maximum)	Leakage current (maximum)	On delay	Off delay	Catalog Number
Terminal screws						
N.O.	120 Vac	3 A	1.7 mA	10 ms	100 ms	STO8164
N.C.	120 Vac	3 A	1.7 mA	100 ms	30 m s	ST18165
N.O.	120 Vac	3 A	1.7 mA	10 ms	400 ms	STO8166
N.O.	120 Vac	3 A	1.7 mA	10 ms	20 ms	STO8167
Pre-wired with 3 ft (0.9 m) of cable						
N.O.	120 Vac	3 A	1.7 mA	10 ms	100 ms	STO8001
N.C.	120 Vac	3 A	1.7 mA	100 ms	30 ms	ST18002
N.O.	120 Vac	3 A	1.7 mA	10 ms	400 ms	STO8036
N.O.	120 Vac	3 A	1.7 mA	10 ms	20 ms	STO8042

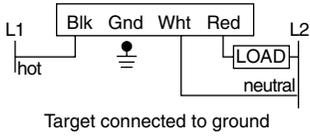


Proximity Sensors

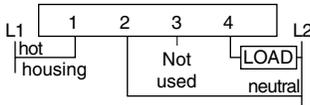
ST Grounded Probe Switch

Wiring

Cable wiring



Terminal strip wiring



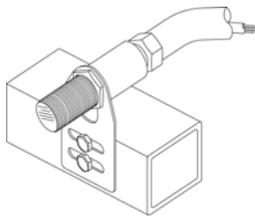
Target connected to ground.
Housing must be grounded for proper operation.

Model ST switches may be wired in series or parallel. Connect the red lead to the black lead of other switch (terminal 4 to terminal 1 of the other switch) for series operation. The voltage drop across each switch (in the closed state) does not exceed 2 Vac.

Specifications

General characteristics	
Temperature range	-40 to 158 °F (-40 to 70 °C)
Enclosure ratings	NEMA Types 1, 4, 13
Voltage drop	2 V
Maximum inrush current	10 A
Minimum load current	15 mA
Power supply current (no load)	30 mA
Cable	3 ft (0.9 m) 16-4 SJTO or terminal screws #16 AWG

Proximity Sensors
Inductive Sensor Accessories
Conduit Adapters for Tubular Sensors



XSZCAR**

Features

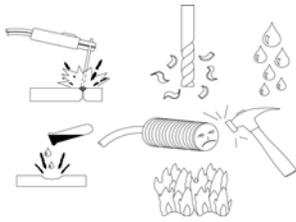
- Available for 12, 18, and 30 mm tubular sensors
- 1/2 in.—14 NPT inside thread
- Nickel-plated brass

Tube Diameter	Tube Thread Size	Dimensions, mm (in.)	Catalog Number
12 mm (0.47 in.)	M12 x 1		XSZCAR12
18 mm (0.71 in.)	M18 x 1		XSZCAR18
30 mm (1.18 in.)	M30 x 1.5		XSZCAR30

Proximity Sensors

Inductive Sensor Accessories

Face Caps for Tubular Proximity Sensors

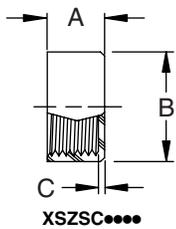
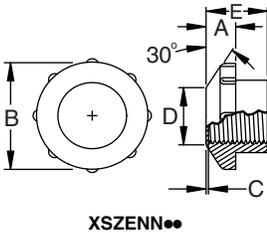
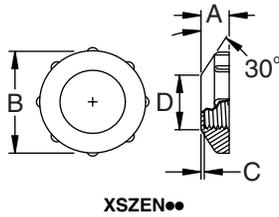


Features

- Shielded and non-shielded caps available
- Different versions available (beveled or non-beveled)
- Provides sensor face protection with no effect on operation

Description

Protection in harsh applications, helps to prevent abrasions, cracks, and other possible damage to the sensor face. Available in several different materials: Ceramic, Delrin® acetal resin, and Teflon® material. Provides the sensor with protection and a longer life without the additional charge of a stainless steel face option.



Beveled caps (30° chamfer), mm (in.)

A	B	C	D	E	Catalog Number
8 mm diameter shielded					
5.1 (0.20)	15.1 (0.59)	0.38 (0.15)	7.00 (0.28)	—	XSZEN08
12 mm diameter shielded					
6.2 (0.26)	24.1 (0.95)	0.76 (0.03)	12.2 (0.48)	—	XSZEN12
18 mm diameter shielded					
8.2 (0.32)	31.2 (1.23)	0.76 (0.03)	17.0 (0.67)	—	XSZEN18
30 mm diameter shielded					
7.6 (0.30)	44.5 (1.75)	1.01 (0.04)	29.0 (1.19)	—	XSZEN30
8 mm diameter non-shielded					
5.1 (0.20)	14.1 (0.56)	0.38 (0.15)	7.00 (2.76)	9.60 (0.37)	XSZENN08
12 mm diameter non-shielded					
6.5 (0.26)	22.9 (0.90)	0.76 (0.03)	12.9 (0.51)	17.3 (0.68)	XSZENN12
18 mm diameter non-shielded					
8.2 (0.32)	34.0 (1.34)	0.76 (0.03)	16.6 (0.65)	17.8 (0.70)	XSZENN18
30 mm diameter non-shielded					
7.5 (0.30)	44.5 (1.75)	1.01 (0.04)	30.0 (1.18)	22.8 (0.90)	XSZENN30

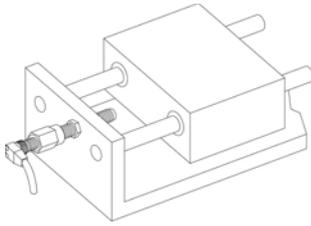
Non-beveled caps, mm (in.)

A	B	C	Catalog Number
12 mm diameter shielded			
8.90 (0.35)	16.1 (0.63)	1.26 (0.05)	XSZSC12C
8.90 (0.35)	16.1 (0.63)	0.76 (0.03)	XSZSC12D
8.90 (0.35)	16.1 (0.63)	0.76 (0.03)	XSZSC12T
18 mm diameter shielded			
8.80 (0.35)	24.4 (0.96)	1.27 (0.05)	XSZSC18D
8.80 (0.35)	24.4 (0.96)	1.27 (0.05)	XSZSC18T
12 mm diameter non-shielded			
15.2 (0.60)	16.1 (0.63)	0.76 (0.03)	XSZSC12ND
15.2 (0.60)	16.1 (0.63)	0.76 (0.03)	XSZSC12NT
18 mm diameter non-shielded			
18.0 (0.59)	24.4 (0.96)	1.27 (0.05)	XSZSC18ND
18.0 (0.59)	24.4 (0.96)	1.27 (0.05)	XSZSC18NT

Proximity Sensors

Inductive Sensor Accessories

Plunger Screw Adapters



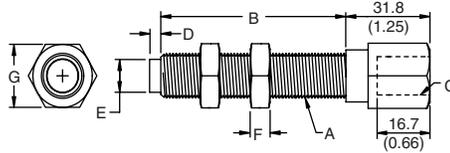
Features

- Accepts 8, 12, or 18 mm shielded sensor
- Heat-treated alloy steel construction
- Rugged stop with solid-state output

Description

Plunger screw adapters allow a shielded inductive proximity sensor to be used as a mechanical stop switch in applications requiring a precise end-of-travel signal or a hard stop. The spring requires a force of 252 g (9 oz) to actuate the sensor.

A	B	C	D	E (dia.)	F	G	Impact Force (Maximum)	Catalog Number
8 mm diameter shielded sensors								
M8x1	25 (1)	M8x1	3.16 (0.12)	5.84 (0.23)	6.26 (0.24)	11.0 (0.43)	2,000 N (450 lbf)	XSZB0825
M8x1	50 (2)	M8x1	3.16 (0.12)	5.84 (0.23)	6.26 (0.24)	11.0 (0.43)	2,000 N (450 lbf)	XSZB0850
12 mm diameter shielded sensors								
M12x1	25 (1)	M12x1	4.32 (0.17)	9.40 (0.37)	4.22 (0.17)	15.7 (0.62)	20,500 N (4,609 lbf)	XSZB1225
M12x1	50 (2)	M12x1	4.32 (0.17)	9.40 (0.37)	4.22 (0.17)	15.7 (0.62)	20,500 N (4,609 lbf)	XSZB1250
M12x1	75 (3)	M12x1	4.32 (0.17)	9.40 (0.37)	4.22 (0.17)	15.7 (0.62)	20,500 N (4,609 lbf)	XSZB1275
M12x1	100 (4)	M12x1	4.32 (0.17)	9.40 (0.37)	4.22 (0.17)	15.7 (0.62)	20,500 N (4,609 lbf)	XSZB1210
18 mm diameter shielded sensors								
M18x1	25 (1)	M18x1	4.32 (0.17)	14.2 (0.56)	4.22 (0.17)	22.1 (0.87)	45,000 N (10,116 lbf)	XSZB1825
M18x1	50 (2)	M18x1	4.32 (0.17)	14.2 (0.56)	4.22 (0.17)	22.1 (0.87)	45,000 N (10,116 lbf)	XSZB1850
M18x1	75 (3)	M18x1	4.32 (0.17)	14.2 (0.56)	4.22 (0.17)	22.1 (0.87)	45,000 N (10,116 lbf)	XSZB1875
M18x1	100 (4)	M18x1	4.32 (0.17)	14.2 (0.56)	4.22 (0.17)	22.1 (0.87)	45,000 N (10,116 lbf)	XSZB1810

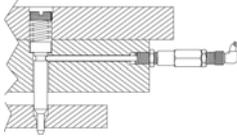


XSZB●●●●

Proximity Sensors

Inductive Sensor Accessories

Proximity Probe Adapters



Dimensions: mm (in.)

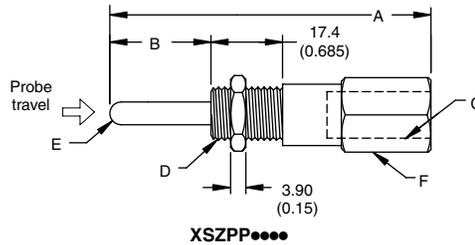
Features

- Accepts any 8 or 12 mm shielded sensor
- Accurate and compact switching in confined areas
- Large variety of stand probe lengths and diameters

Description

Proximity probes are spring-loaded actuators designed to work with 8 mm or 12 mm tubular inductive proximity sensors. The probe and sensor combination offers increased flexibility in applications that require tight positioning.

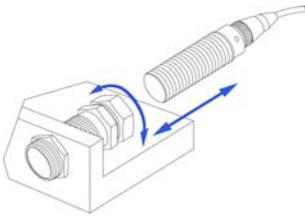
A	B	C	D	E (Dia.)	F	Catalog Number
8 mm Diameter Shielded Sensor						
75.6 (2.98)	25.0 (1.00)	M8 x 1 to depth of 21.8 (0.86)	M8 x 1	3.18 (0.125)	11.1 (0.436)	XSZPP0825
99.6 (3.92)	50.0 (2.00)	M8 x 1 to depth of 21.8 (0.86)	M8 x 1	3.18 (0.125)	11.1 (0.436)	XSZPP0850
126 (4.96)	75.0 (3.00)	M8 x 1 to depth of 21.8 (0.86)	M8 x 1	3.18 (0.125)	11.1 (0.436)	XSZPP0875
150 (5.91)	100 (4.00)	M8 x 1 to depth of 21.8 (0.86)	M8 x 1	3.18 (0.125)	11.1 (0.436)	XSZPP0810
12 mm Diameter Shielded Sensor						
75.6 (2.98)	25.0(1.00)	M12 x 1 to depth of 18.0 (0.71)	M12 x 1	6.35 (0.25)	15.8 (0.623)	XSZPP1225
99.6 (3.92)	50.0 (2.00)	M12 x 1 to depth of 18.0 (0.71)	M12 x 1	6.35 (0.25)	15.8 (0.623)	XSZPP1250
126 (4.96)	75.0 (3.00)	M12 x 1 to depth of 18.0 (0.71)	M12 x 1	6.35 (0.25)	15.8 (0.623)	XSZPP1275
150 (5.91)	100 (4.00)	M12 x 1 to depth of 18.0 (0.71)	M12 x 1	6.35 (0.25)	15.8 (0.623)	XSZPP1210



Proximity Sensors

Inductive Sensor Accessories

Quick Change Mounting Tube

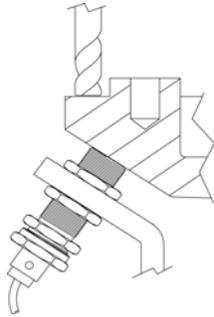


Features

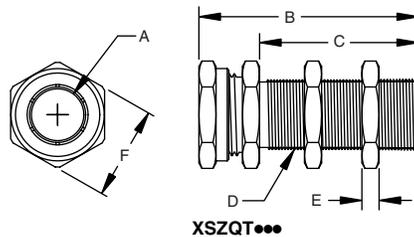
- Quick change mounting available for 8, 12, 18, and 30 mm sensors
- Short and long barrel lengths available
- One-time adjustment simplifies sensor replacement
- Protection to sensor from impact and damage
- Teflon® caps available for quick change mounts (shown below)

Description

The quick change mounting tube reduces sensor maintenance and helps prevent downtime. An internal shoulder stop and collet-style locknut precisely hold the sensor in place—helping maintain a precise sensing distance and simplifying sensor installation.



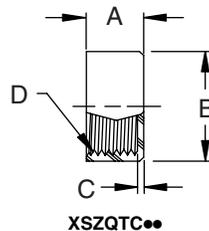
A	B	C	D	E	F	Catalog Number
8 mm diameter shielded sensors						
8.18 (0.32)	32.4 (1.28)	17.5 (0.69)	M12x1	3.85 (0.15)	16.9 (0.67)	XSZQT08
8.18 (0.32)	48.0 (1.90)	34.0 (1.34)	M12x1	3.85 (0.15)	16.9 (0.67)	XSZQTL08
12 mm diameter shielded sensors						
12.1 (0.48)	33.7 (1.34)	19.5 (0.77)	M16.5x1.5	4.01 (0.16)	21.8 (0.86)	XSZQT12
12.1 (0.48)	44.8 (1.76)	30.0 (1.18)	M16.5x1.5	4.01 (0.16)	21.8 (0.86)	XSZQTL12
18 mm diameter shielded sensor						
18.1 (0.71)	38.5 (1.52)	20.0 (0.79)	M24 x 1.5	4.95 (0.19)	30.0 (1.18)	XSZQT18
18.1 (0.71)	58.0 (2.28)	40.0 (1.57)	M24 x 1.5	4.95 (0.19)	30.0 (1.18)	XSZQTL18
30 mm diameter shielded sensors						
30.1 (1.19)	35.0 (1.50)	20.0 (0.79)	M36 x 1.5	6.13 (0.24)	41.0 (1.61)	XSZQT30
30.1 (1.19)	58.0 (2.28)	40.0 (1.57)	M36 x 1.5	6.13 (0.24)	41.0 (1.61)	XSZQTL30



Teflon caps for quick change mounting tubes

A	B	C	D	Catalog Number
8.84 (0.35)	14.8 (0.59)	0.76 (0.03)	M12x1	XSZQTC08
7.24 (0.29)	19.9 (0.75)	0.76 (0.03)	M16x1	XSZQTC12
9.00 (0.35)	28.7 (1.13)	0.76 (0.03)	M24x1.5	XSZQTC18
9.00 (0.35)	41.4 (1.63)	1.26 (0.05)	M36x1.5	XSZQTC30

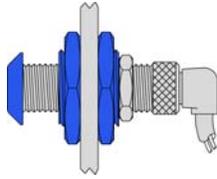
Dimensions: mm (in.)



Proximity Sensors

Inductive Sensor Accessories

Spring-loaded Tubular Sensor Mount



Dimensions: mm (in.)

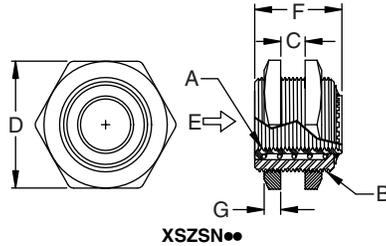
Features

- Accepts 8, 12, 18, and 30 mm shielded or non-shielded sensors
- Sensors become unaffected by accidental impact
- Shielded and non-shielded caps available (see page 301)

Description

Spring-loaded sensor mount for tubular body styles provides impact protection for the sensor against target overtravel. The mount is designed to be threaded onto a tubular sensor and held in place with one of the mounting nuts provided with the sensor. Caps are available to help protect the face of the sensor from lateral and axial impacts (see page 301).

A Inside Thread	B Outside Thread	C Maximum	D Across Flats	E Maximum Overtravel	F	G	Catalog Number
8 mm Diameter Sensors							
M8 x 1	M16 x 1.5	12.2 (0.481)	22.2 (0.875)	9.22 (0.363)	22.0 (0.867)	3.10 (0.155)	XSZSN08
12 mm Diameter Sensors							
M12 x 1	M18 x 1	10.0 (0.394)	23.9 (0.943)	12.1 (0.476)	21.3 (0.840)	3.94 (0.156)	XSZSN12LP
M12 x 1	M22 x 1.5	11.5 (0.454)	28.4 (1.12)	10.5 (0.413)	22.1 (0.871)	3.88 (0.153)	XSZSN12
18 mm Diameter Sensors							
M18 x 1	M30 x 1.5	16.1 (0.634)	34.8 (1.37)	13.3 (0.523)	29.7 (1.17)	5.08 (0.20)	XSZSN18
30 mm Diameter Sensors							
M30 x 1.5	M47 x 1.5	24.6 (0.972)	50.8 (2.00)	15.6 (0.615)	37.0 (1.37)	4.98 (0.196)	XSZSN30

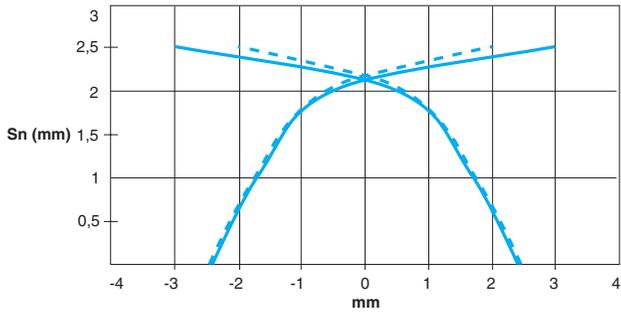


Proximity Sensors

Sensing Curves

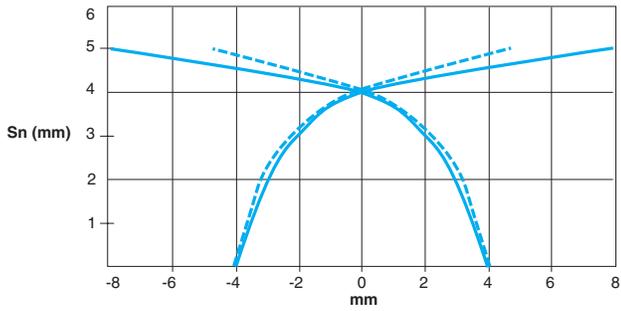
Flat Inductive

Shielded



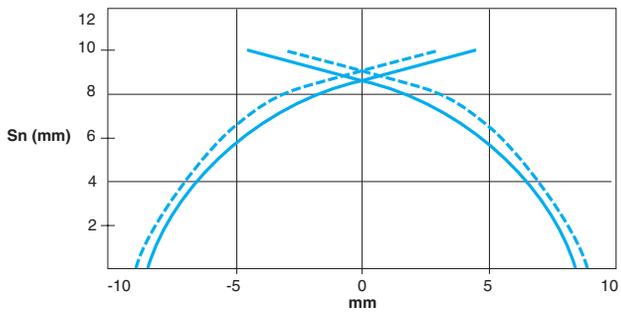
	Target size (mm)	Usable range (mm)
XS7J1A1D	5 x 5 x 1	0-2

—— pick up points
 - - - - drop out points



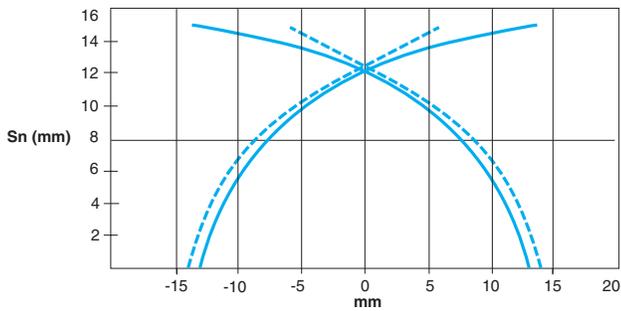
	Target size (mm)	Usable range (mm)
XS7F1A1D	5 x 5 x 1	0-4

—— pick up points
 - - - - drop out points



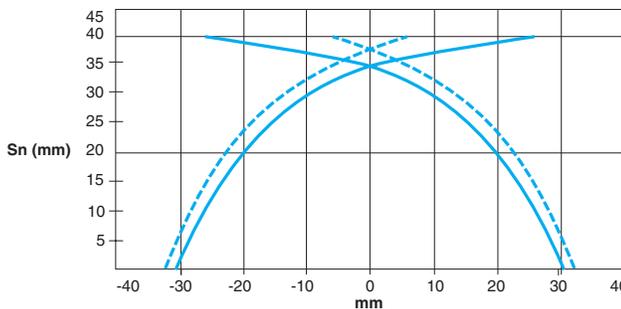
	Target size (mm)	Usable range (mm)
XS7E1A1D	8 x 8 x 1	0-8
XS7E1A1C	8 x 8 x 1	0-8

—— pick up points
 - - - - drop out points



	Target size (mm)	Usable range (mm)
XS7C1A1D	18 x 18 x 1	0-12
XS7C1A1C	18 x 18 x 1	0-12

—— pick up points
 - - - - drop out points



	Target size (mm)	Usable range (mm)
XS7D1A1D	30 x 30 x 1	0-32
XS7D1A1C	30 x 30 x 1	0-32

—— pick up points
 - - - - drop out points

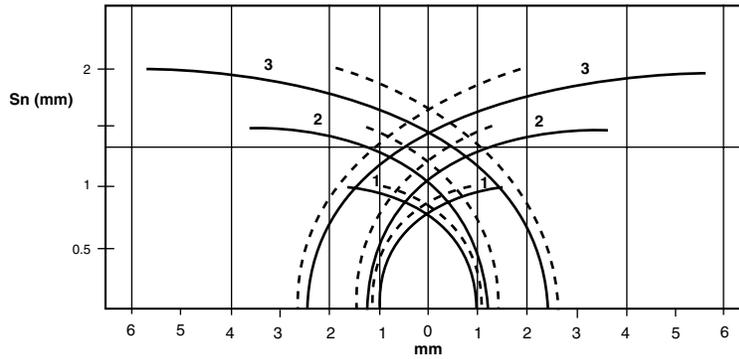
Proximity Sensors

Sensing Curves

Tubular Inductive

Shielded

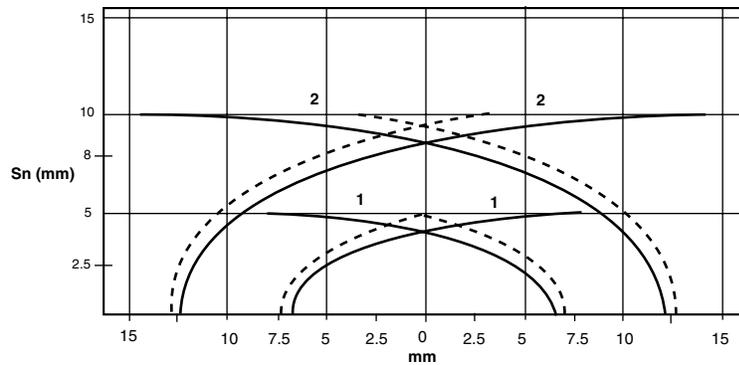
- 1 \varnothing 4 XS1
 \varnothing 5 (M5x0.5) XS1
- 2 \varnothing 6.5 XS1
 \varnothing 8 (M8x1) XS1, XS3
- 3 \varnothing 12 (M12x1)
XS1, XS3



Standard targets	Size (mm)	Usable range (mm)
4	5 x 5 x 1	0-0.8
5	5 x 5 x 1	0-0.8
6.5	8 x 8 x 1	0-1.2
8	8 x 8 x 1	0-1.2
12	12 x 12 x 1	0-1.6

———— pick up points
----- drop out points

- 1 \varnothing 18 (M18x1)
XS1, XS3
- 2 \varnothing 30 (M30x1.5)
XS1, XS3

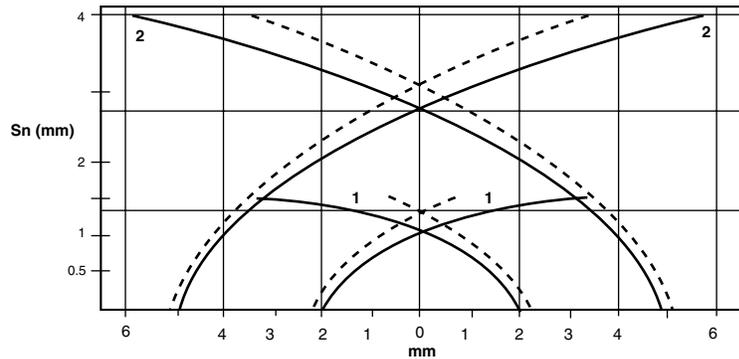


Standard targets	Size (mm)	Usable range (mm)
18	18 x 18 x 1	0-4
30	30 x 30 x 1	0-8

———— pick up points
----- drop out points

Non-Shielded and Extended Range

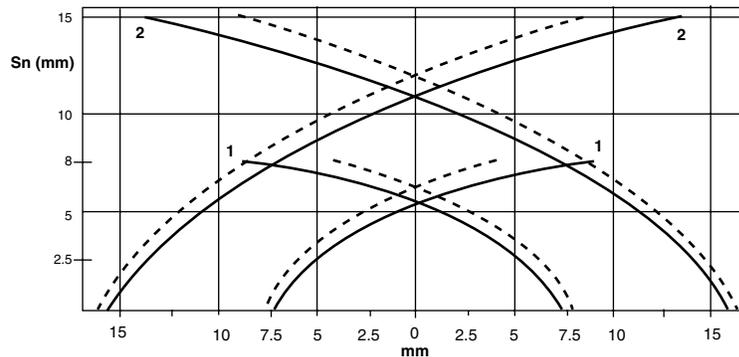
- 1 \varnothing 8 (M8x1)
XS1, XS2, XS4
- 2 \varnothing 12 (M12x1)
XS1, XS2, XS4



Standard targets	Size (mm)	Usable range (mm)
8	8 x 8 x 1	0-2
12	12 x 12 x 1	0-3.2

———— pick up points
----- drop out points

- 1 \varnothing 18 (M18x1) XS1,
XS2, XS4
- 2 \varnothing 30 (M30x1.5) XS1,
XS2, XS4



Standard targets	Size (mm)	Usable range (mm)
18	24 x 24 x 1	0-6.4
30	45 x 45 x 1	0-12

———— pick up points
----- drop out points

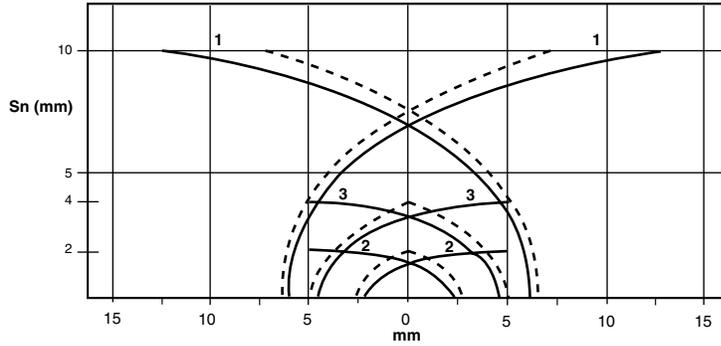
Proximity Sensors

Sensing Curves

Block Type Inductive

Proximity

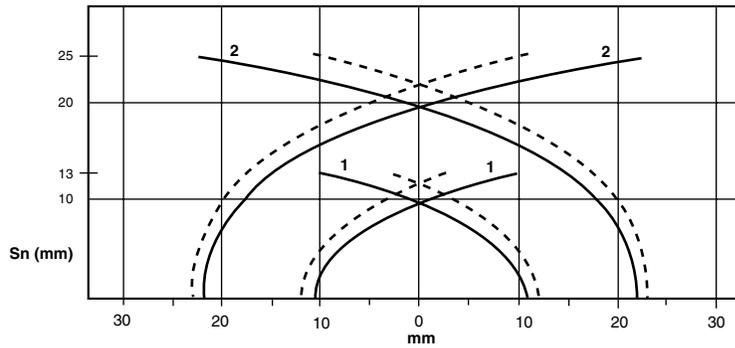
- 1 shielded, XSEC10
- 2 shielded, XSG•02
- 3 non-shielded, XSG•04



Standard targets	Size (mm)	Usable range (mm)
XSEC10	30 x 30 x 1	0-8
XSG•02	12 x 12 x 1	0-1.6
XSG•04	12 x 12 x 1	0-3.2

———— pick up points
 - - - - - drop out points

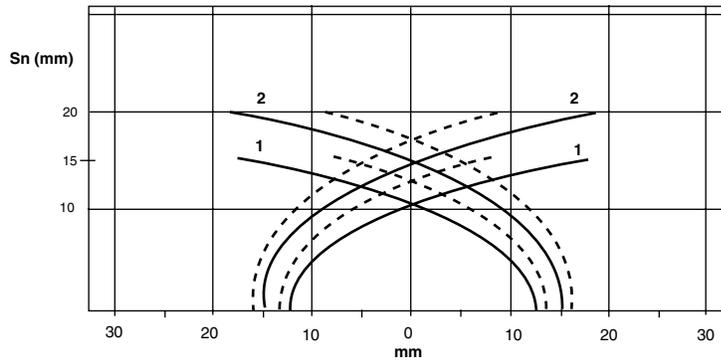
- 1 XSB•10
- 2 XSB•25



Standard targets	Size (mm)	Usable range (mm)
XSB•10	40 x 40 x 1	0-9
XSB•25	75 x 75 x 1	0-20

———— pick up points
 - - - - - drop out points

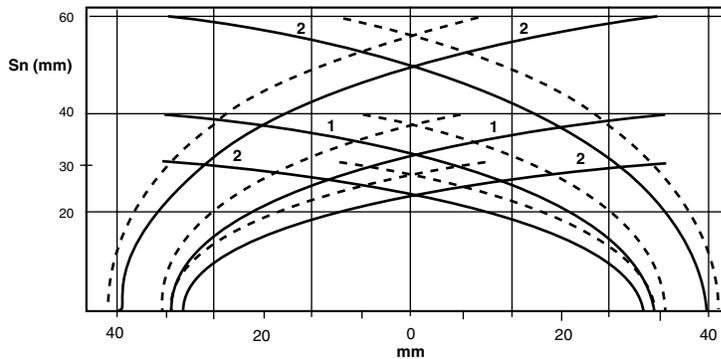
- 1 shielded, XS7
- 2 non-shielded, XS8



Standard targets	Size (mm)	Usable range (mm)
XSC/XS7	45 x 45 x 1	0-12
XSC/XS8	60 x 60 x 1	0-16

———— pick up points
 - - - - - drop out points

- 1 fixed sensing distance, XSD•40
- 2 adjustable sensing distance, XSD•60



Standard targets	Size (mm)	Usable range (mm)
XSD•40	120 x 120 x 1	0-32
XSD•60	180 x 180 x 1	0-48

———— pick up points
 - - - - - drop out points

Proximity Sensors

Product Overview

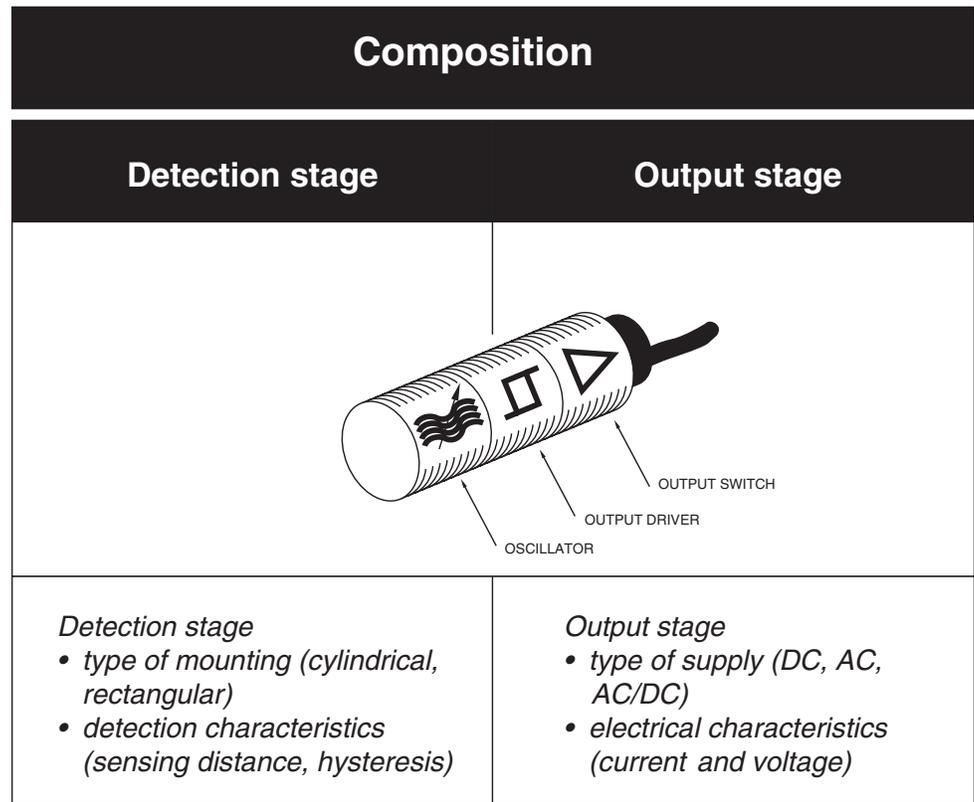
What is a Proximity Sensor?

A proximity sensor is an important component in an automation control system.

It transmits information to the logic processing system about the operating conditions of a machine:

- Presence, passage, flow of parts
- End of travel
- Rotation and counting

Essentially, it is a **non-contact part presence** sensor.



Application

Advantages

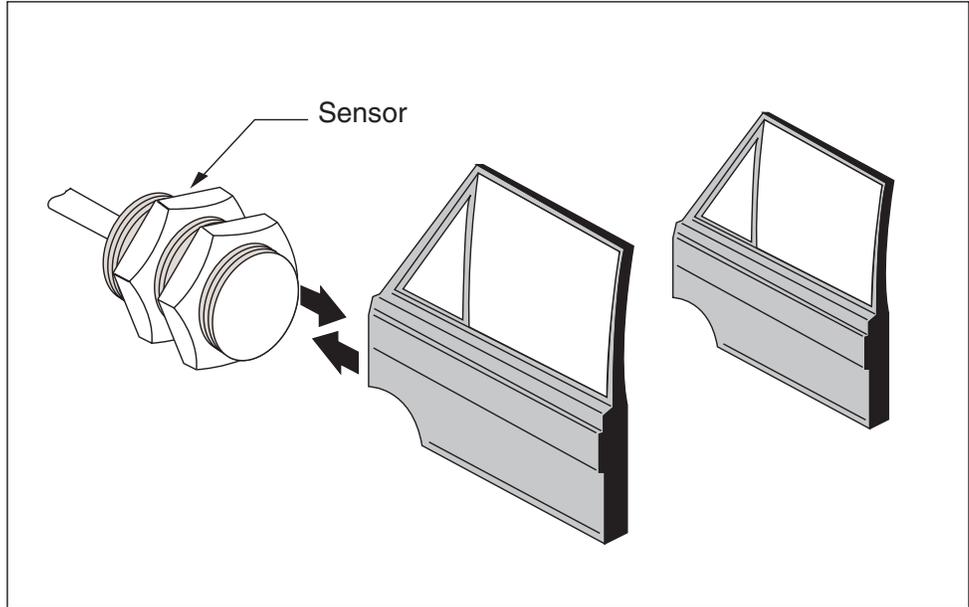
• no physical contact with the target	➔	• no wear, ability to detect fragile or freshly painted objects
• high operating rate	➔	• perfect compatibility with electronic, automated systems
• high approach speeds	➔	• fast response
• rugged, fully encapsulated	➔	• excellent resistance to industrial environments
• solid state, no moving parts	➔	• life of the device is independent of the number of operations

Proximity Sensors
Product Overview
Why the Different Types of Sensors?

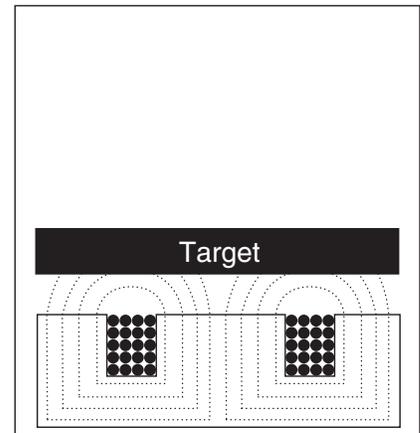
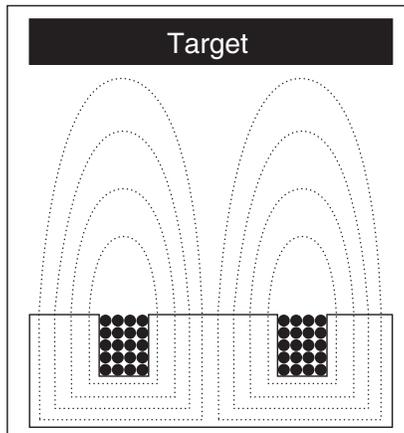
Inductive

Suitable for the detection of metal objects

- **Identifies** only **metal** targets
- **Predictable** sensing technology—few variables
- **Reliable** industrial technology



Principle of operation



An inductive proximity sensor essentially comprises an oscillator whose windings constitute the sensing face. An electromagnetic field is generated in front of these windings.

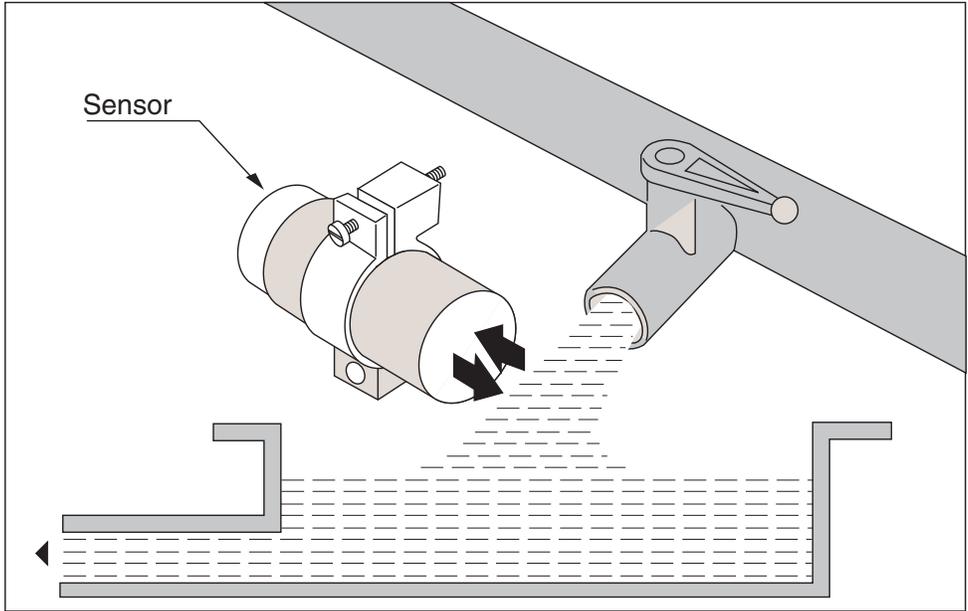
When a metal object is placed within this field, the resulting currents induced into the target form an additional load, and the oscillations cease.

This causes the output driver to operate, producing an On or Off output signal.

Capacitive

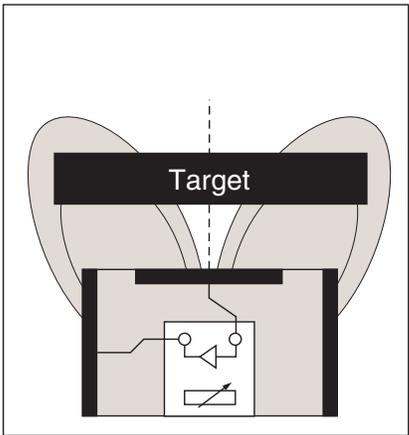
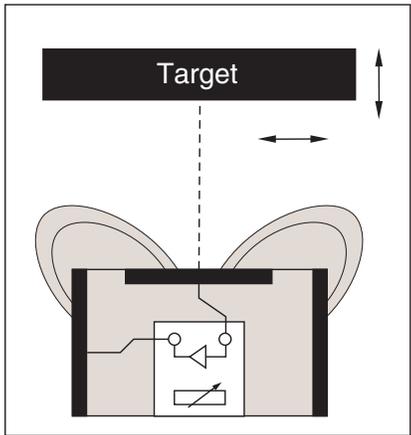
- Detects **any material**
- Affected by environment: humidity, dust, etc.
- Best for:
 - bulk material
 - liquids
 - targets behind a separation wall

Suitable for the detection of non-conductive targets, liquids and powders



Proximity

Principle of operation



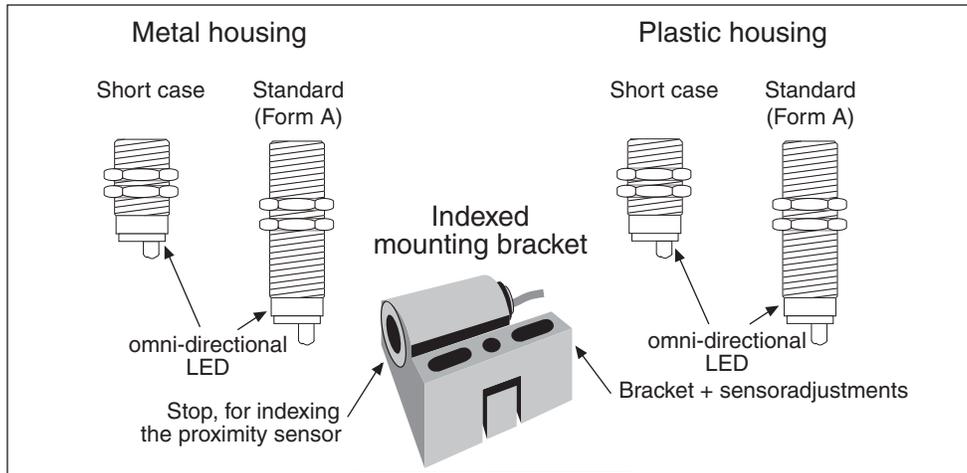
A capacitive proximity sensor basically comprises an oscillator whose capacitors constitute the sensing face.

When a conducting or insulating material with a permittivity greater than air is placed within this field, it modifies the coupling capacitance and causes oscillations.

This actuates the output driver, and depending on the model, an On or Off output signal is produced.

Housing types

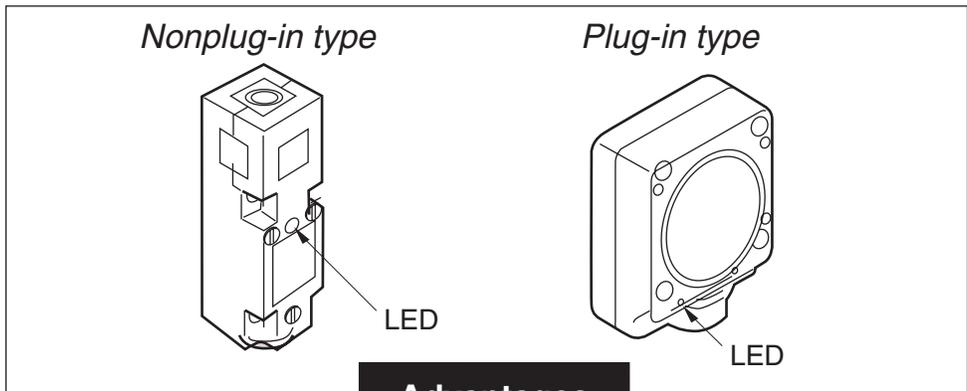
Tubular type



Advantages

- Simple installation and set-up: pre-wired or connector models
- Excellent environmental protection:
 - encapsulated
 - metal housing (plated brass)
 - plastic or stainless steel housing (food, pharmaceuticals)
- Two choices:
 - very short for restricted access areas
 - standard length (form A) for ease of replacement
- No-adjustment replacement using a patented indexing mounting bracket

Block type

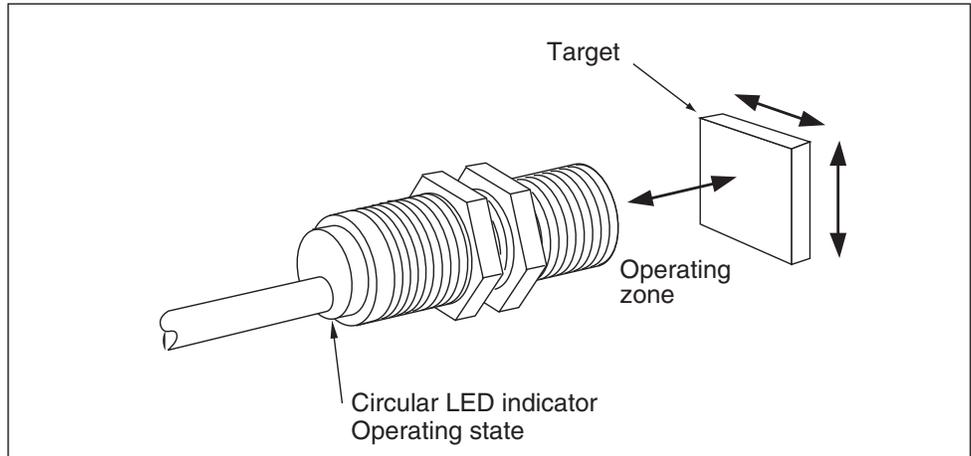


Advantages

- Direct interchangeability, no need for readjustment
- Flexibility of connections: screw terminals or connector
- Long sensing distance

Proximity Sensors
Product Overview
Sensing Parameters

Operating zone



The targets are generally of steel, and of a size equivalent to the sensing face of the sensor. To ensure detection, the target should pass at a distance less than or equal to the usable sensing distance given in the data sheet of the sensor selected.

Suitability for flush mounting in metal

Suitable (shielded)	Not suitable (unshielded)
Advantages	Advantages
<ul style="list-style-type: none"> • No lateral effect 	<ul style="list-style-type: none"> • Sensing distance + 50 to + 100%
But	But
<ul style="list-style-type: none"> • Reduced sensing distance 	<ul style="list-style-type: none"> • Space required around the device to eliminate the effects of the surrounding metal

Power supply

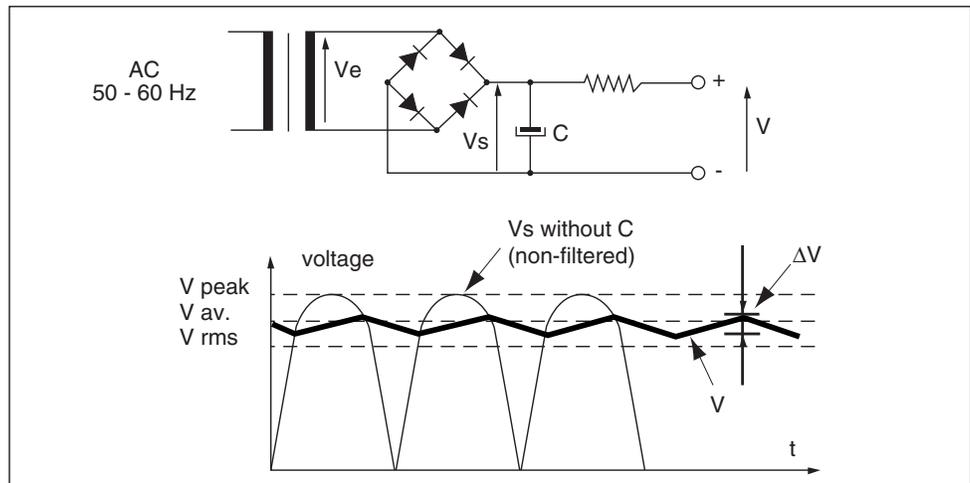
AC or AC/DC sensors
for AC circuits

Check that the power supply range limits of the proximity sensor are compatible with the nominal voltage of the AC supply used.

Sensors for DC circuits

Where a DC supply is available, check that the voltage limits of the sensor, including ripple, are compatible with the supply used.

If an AC supply is available, a suitable DC power supply must be selected. A simple one has a transformer, a rectifier, and a smoothing capacitor.



Where voltage is derived from a single-phase AC supply, *it must be rectified and filtered* to ensure that:

- The peak voltage of the DC supply is lower than the maximum operating voltage of the sensor, **peak voltage** = **rated voltage** $V_e \times \sqrt{2}$.
- The minimum voltage of the DC supply is greater than the minimum voltage rating of the sensor, given that $\Delta V = (I \times t)^3 C$, where:
 ΔV = maximum ripple: 10% (V)
 I = anticipated load current (mA)
 t = period of 1 cycle (8.8 ms full wave rectified, 60 Hz frequency voltage)
 C = capacitance (μF)

As a *general rule*, use a transformer with a lower secondary voltage (U_e) than the required DC voltage (U).

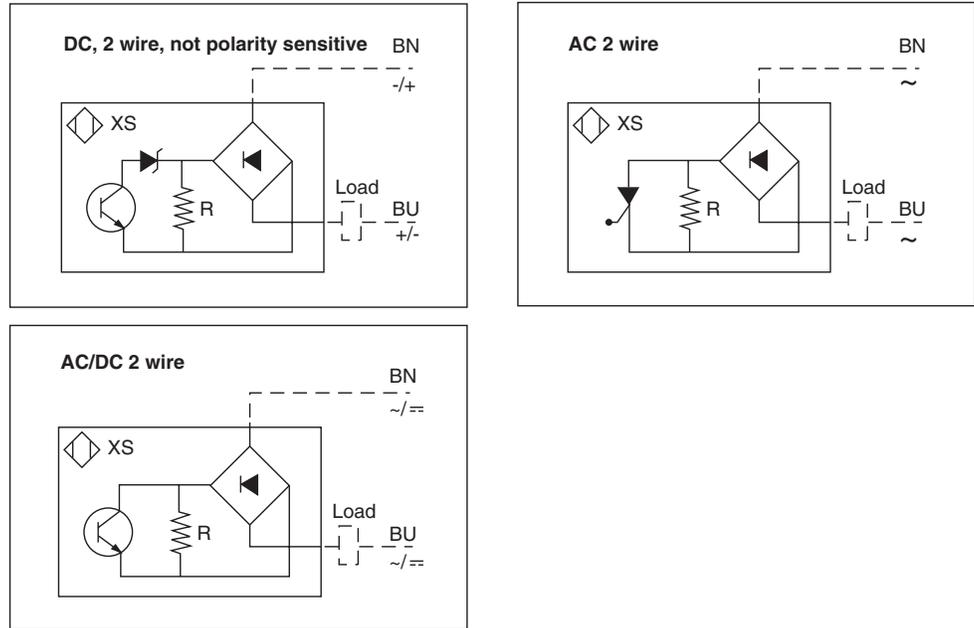
Example: 18 Vac to obtain 24 Vdc
35 Vac to obtain 48 Vdc

Mount a filtering capacitor of minimum 400 μF per sensor or 2,000 μF for each ampere of load current required.

NOTE: Tubular 3-wire DC universal models (10–58 V), 3-wire DC XSF models, and all AC/DC models can be supplied from full-wave rectified non-filtered power supplies (no capacitor C in the diagram above).

Output signal

2 Wire type



2-wire sensors are wired in series with the load to be switched.

They are subject to:

- a residual current (leakage current)—in the open state
- a voltage drop—in the closed state

For the AC and AC/DC versions, certain models are protected against short-circuits. Refer to the product characteristics.

Advantages

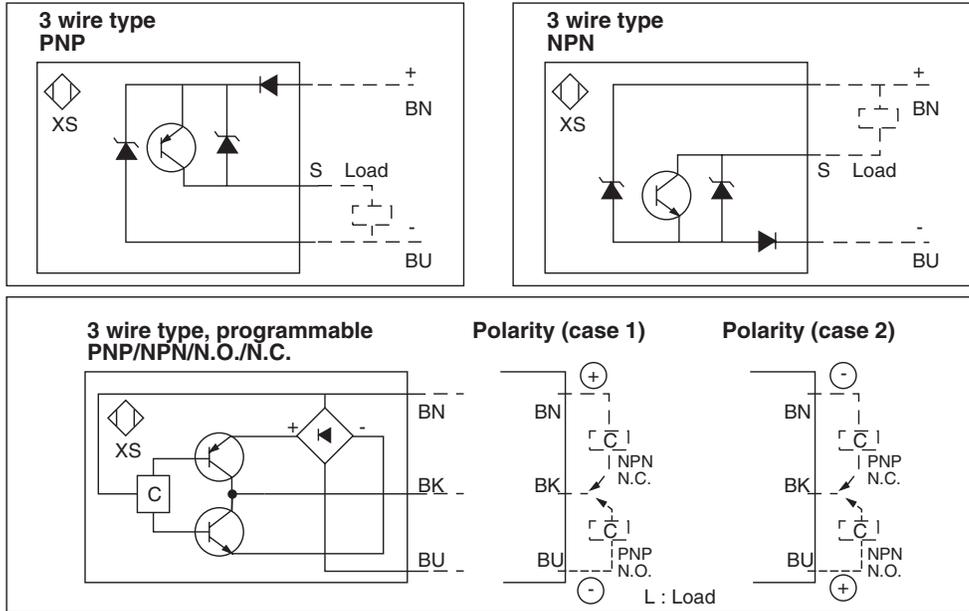
- They can be wired in the same way as mechanical limit switches.
- For the DC and AC/DC versions, they can be connected to either positive (PNP) or negative (NPN) logic inputs.
- Polarity insensitive versions, no risk of incorrect connection.
- AC/DC versions, reduces stock requirements

But

Check the possible effects of residual current and voltage drop on the input device controlled (pick-up and drop-out thresholds).

Output signal

3 Wire type



The sensors in this category have:

- 2 wires for the power supply
- 1 wire for the output signal

NOTE: Some models include an additional wire for a complementary output 4-wire type, N.O. + N.C. The technology is still 3 wire.

They are protected against reverse supply polarity and against overloads and short-circuit of the load. For the DC version, there are two types of sensor:

- Basic sensor
 - PNP model, switching the positive side to the load (sourcing)
 - NPN model, switching the negative side to the load (sinking)
- Universal DC sensors

A single universal sensor, depending on the wiring connections can perform any of the following 4 functions: PNP/N.O., PNP/N.C., NPN/N.O., NPN/N.C.

Advantages

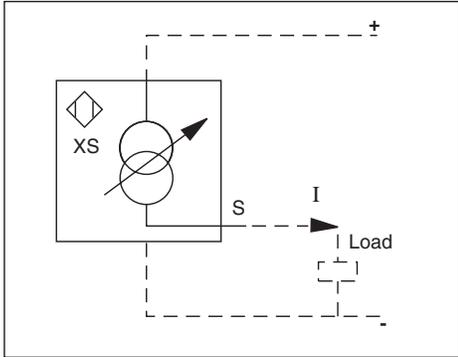
- *Best switching characteristics: no residual current, low voltage drop, fast*
- *N.O. + N.C. versions*
- *Universal versions, reduces stock requirements*

But

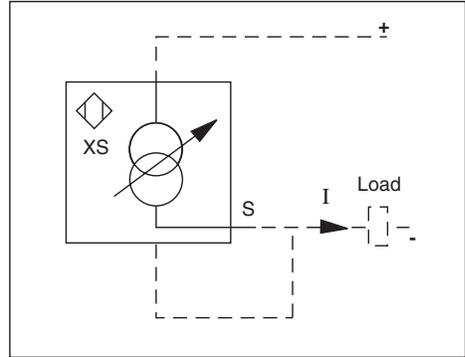
Requires the use of a specialized sensor (PNP or NPN, function of the load connection to negative or positive, respectively) or a selectable universal type.

Output signal

Analog type



3-wire type



2-wire type

Proximity

These proximity sensors convert the approach of a metal target towards the sensing face into a current output signal that is proportional to the distance between the target and the sensing face.

Two models:

Dual Voltage: 24/48 Vdc
Output: 0–10 mA with 3-wire connection
4–14 mA with 2-wire connection

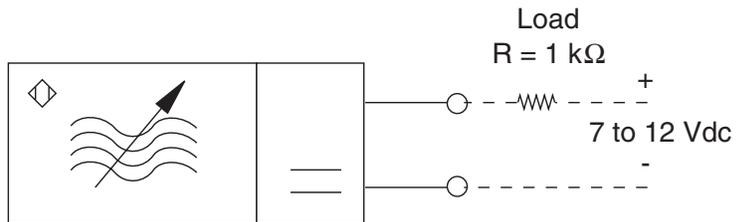
Single Voltage: 24 Vdc
Output: 0–16 mA with 3-wire connection
4–20 mA with 2-wire connection

Advantages

- Output signal proportional to the distance.
- Two- or three-wire connection using the same device.

Output signal

Namur type



Namur type proximity sensors (DIN 19234) are electronic sensors in which the current consumption varies when a metal object approaches.

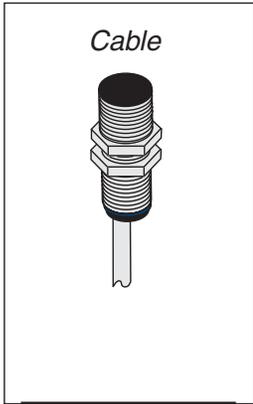
Their operating principle and compact size make them suitable for a large number of applications:

- Intrinsically safe (for hazardous environments, i.e. explosive). Sensors are used with an NY2 intrinsically safe relay/amplifier, or an equivalent, approved intrinsically safe solid-state input.
- Non-intrinsically safe (for a normal, safe zone). NAMUR sensors associated with a power supply and amplifier unit, or an equivalent solid-state input.

Advantages

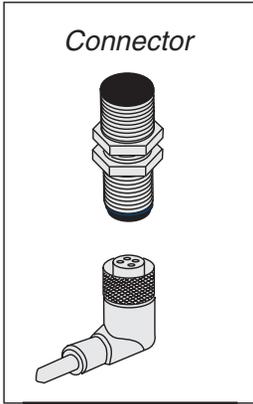
- *Can work in hazardous environments.*
- *Basic product, without amplifier.*
- *Compact size.*

**Connection
method**



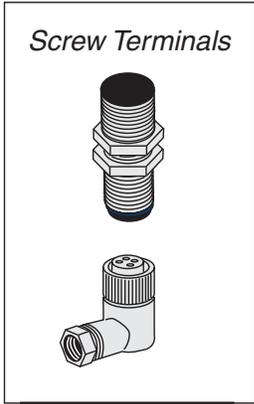
Features

Pre-wired sealed cable, excellent resistance to splashing liquid (IP67) or cutting oils (IP68).



Features

Ease of installation and replacement.



Features

Flexibility: user selects type and length of cable.

Proximity

Note

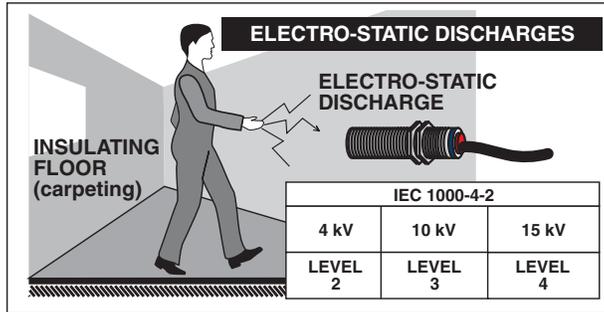
In practice, the preceding information facilitates the selection and installation of a proximity sensor for applications having normal operating conditions. The following pages contain details for applications needing more specific information.

Proximity Sensors
Product Overview
Environmental Parameters

The XS sensors are tested according to IEC 60947.5.2 standard (similar to the proposed new NEMA ICS 5-4-2005x standard).

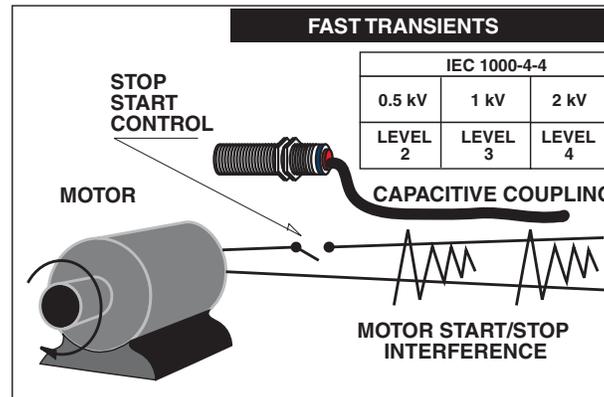
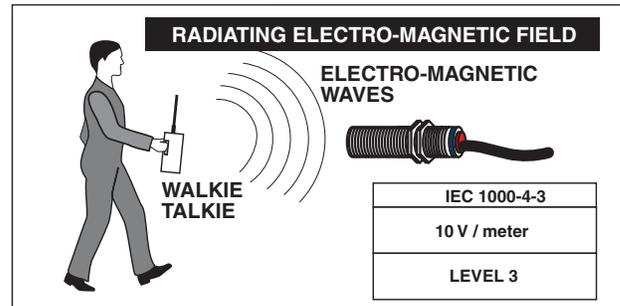
Electromagnetic interference

Proximity



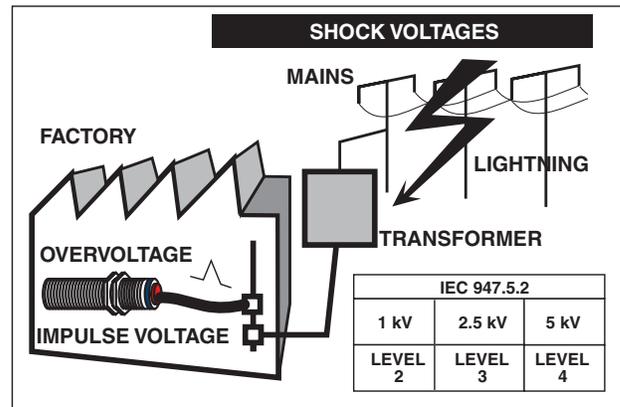
- DC versions
- level 2 immunity (3-wire type)
 - level 3 immunity (2-wire type)
- AC/DC versions
- level 4 immunity

- DC and AC/DC versions
- level 3 immunity (RFI: radio frequency immunity)



- DC versions
- level 3 immunity
- AC/DC versions
- level 4 immunity
- Extended range DC
- level 3 immunity

- DC and AC/DC versions
- level 3 immunity (over 8 mm diameter)
 - level 2 immunity (tubular 8 mm and smaller)



Temperature and Chemicals

Temperature: where sensors are used outside the ranges shown, reliable operation cannot be assured and permanent damage could result.

Standard length tubular sensors have a very large temperature range: -25 to 80 °C (-13 to 176 °F).

NOTE: For extended temperature range, consult the factory.

Chemicals: Due to the very wide range of chemicals found in modern industry, it is very difficult to give general guidelines on sensor applications.

To ensure lasting efficient operation, it is essential that the chemicals coming in contact with the sensors will not affect their housings and, in doing so, prevent their reliable operation.

The XS1/XS2 M series is particularly well adapted to severe environments, such as machine tool applications.

NOTE: The cables used conform to standard NFC 32 206 and to recommendations CNOMO E03-40-150 N. They are UL Listed and CSA Certified.

The series XS4P plastic tubular proximity sensors and the stainless steel XS1/XS2 sensors exhibit excellent overall resistance to:

- **Chemical products** such as salts, halophytic and aromatic oils, petrols, acids, and diluted bases. For acids, ketones, and phenols, preliminary test should be made according to the nature and concentration of the liquid.
- **Agriculture and food industry products** such as animal- and vegetable-based food products (vegetable oils, animal fat, fruit juice, dairy proteins, etc.).

NOTE: For specific details, please consult the factory. Have the following information available when making the inquiry:

- *type of substance*
- *concentration*
- *maximum temperature*
- *specific sensor part numbers considered for the application*

Shock – Vibration

Shock

- The sensors are tested according to IEC 60068.2.27, 50 g, 11 ms duration.

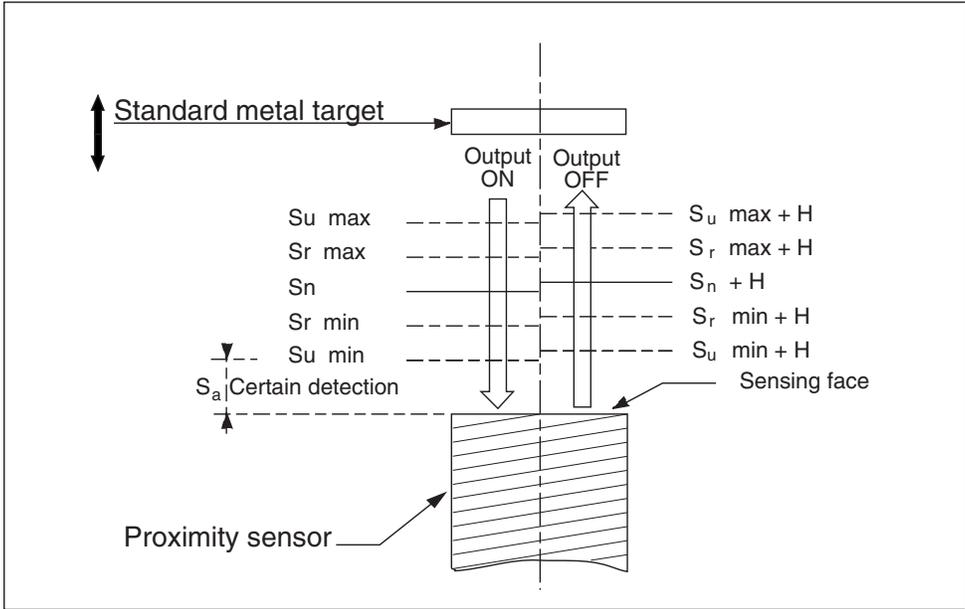
Vibration

- The sensors are tested according to IEC 60068.2.6, ± 2 mm amplitude, 10–55 Hz, 25 g to 55 Hz.

Degrees of protection

- IP67: protection against the effects of immersion, tested according to IEC 60529. Sensor immersed for 30 minutes in 1 m of water.
- UL Listed: typical NEMA Types 4X, 6P, 12. No deterioration in either operating or insulation characteristics.
- IP68: protection against effects of prolonged immersion: the test conditions are subject to agreement between the manufacturer and user.
Telemecanique® brand selected machine tool applications or other machines frequently drenched in cutting fluids. **IP68 means**, in this case, **cutting oil proof**, a degree of protection requiring a superior encapsulation technology. Extensive testing is performed—1,500 hours immersion in fluid at 70 °C.

Definition of sensing distances



Nominal (or rated) sensing distance S_n :

The rated operating distance for which the sensor is designed. It does not account for manufacturing tolerances, or any change in supply voltage, temperature, etc. during operation. Used for selection and the base for exact calculations.

Real sensing distance S_r :

The real sensing distance is measured at rated voltage (U_n) and at the rated ambient temperature (T_n). It must be between 90% and 110% of the nominal sensing distance: $0.9S_n \leq S_r \leq 1.1S_n$.

Usable sensing distance S_u :

The usable sensing distance is measured at the limits of the permissible variations of the ambient temperature (T_a) and the supply voltage (U_b). It must be between 90% and 110% of the real sensing distance: $0.9S_r \leq S_u \leq 1.1S_r$.

Operating zone S_a (usable sensing range):

The operating zone is between **0 and 81%** of the nominal sensing distance S_n :

$$0 \leq S_a \leq 0.81S_n$$

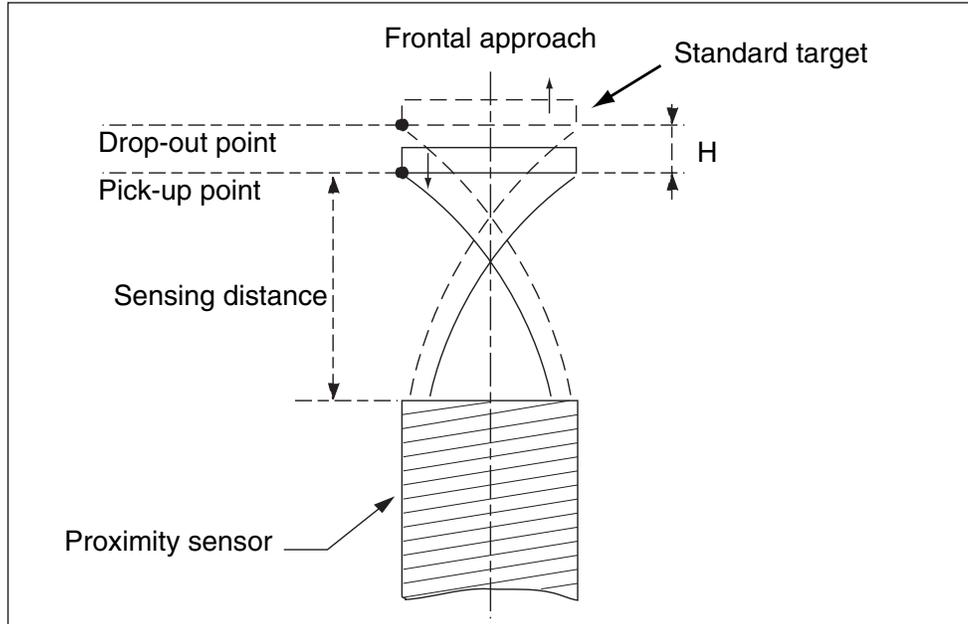
This is the operating zone of the sensor and corresponds to the area within which detection of the *standard metal target is certain* whatever the variations in voltage or temperature.

This is the *maximum sensing distance that the designer should consider* for all applications. Correction factors should be considered only when conditions preclude using the standard target in the operating temperature and voltage range.

Standard metal target

Standard metal target:

1 mm thick, square mild cold rolled steel, type FE 360. The side of the square is either equal to the diameter of the sensor or of the circle engraved on the active face of the sensing face or is 3 times the nominal sensing distance (S_n). The higher of these values is used.



Differential travel

Differential travel: (hysteresis) H:

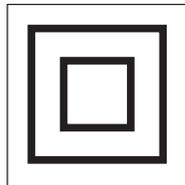
The distance between the pick-up point as the standard metal target frontally approaches the sensor, and the drop-out point as it moves away. Expressed as a percentage of the real sensing distance S_r .

Repeat accuracy (Repeatability)

Repeat accuracy (repeatability) R:

The repeatability of the sensing distance between successive operations. Readings are taken over a period of time while the sensor is subjected to environmental extremes, e.g., an 8-hour cycle between 10 and 30 °C, with supply voltage variation $\pm 5\%$ of nominal. Expressed as a percentage of the real sensing distance S_r . Important parameter for positioning applications.

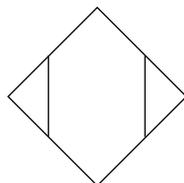
Class 2 material Double isolation



Class 2 material—Double isolation

The symbol represents electrical insulation conforming to IEC 60536 class 2. It means that all live parts are isolated inside the housing and touching any exterior exposed metal is harmless. No groundings required.

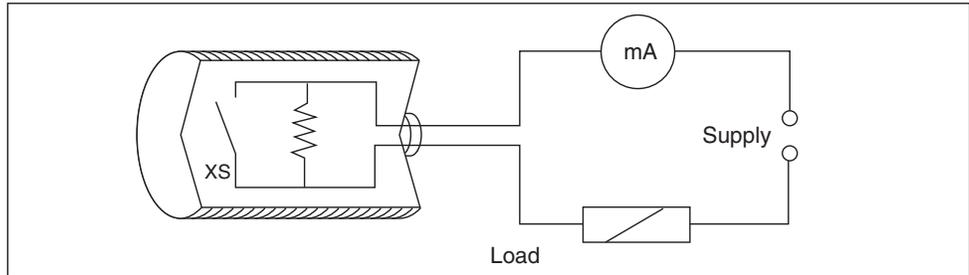
Symbol



International symbol for proximity switches.

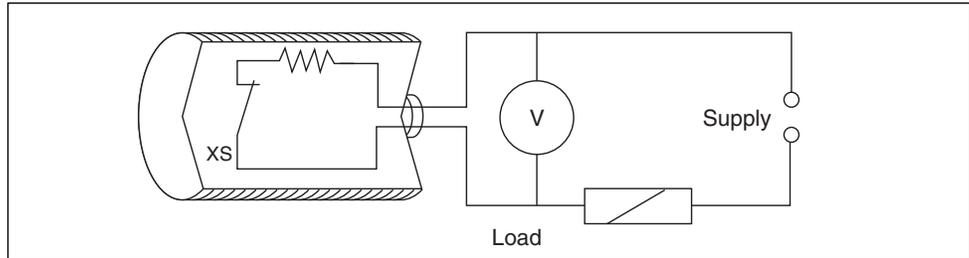
Proximity Sensors
Product Overview
Definition of Terms

Leakage or Residual current (Ir)



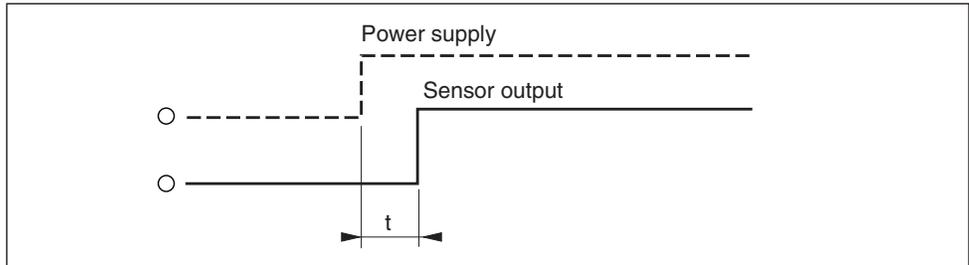
The leakage or residual current corresponds to the current flowing through the sensor in the off or open state. Important for 2-wire proximity sensors.

Voltage drop (Ud)



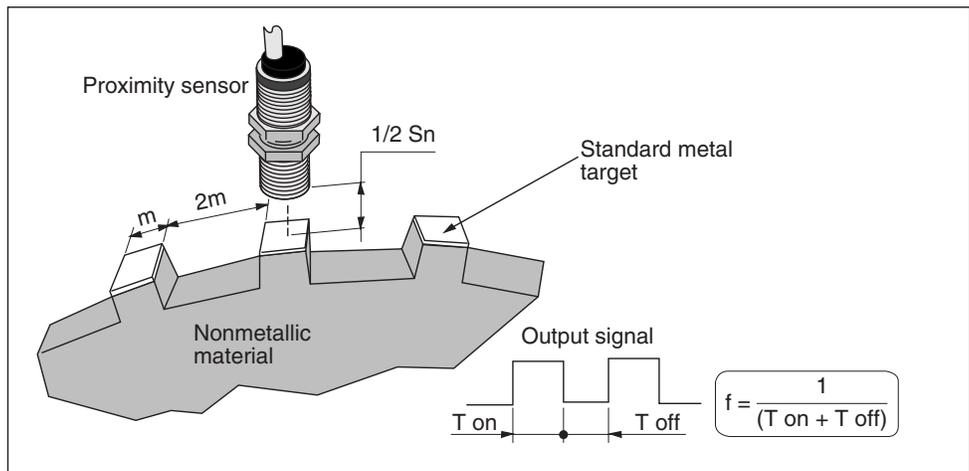
The voltage drop corresponds to the voltage at the proximity sensor's terminals in the on or closed state. Especially important for 2-wire proximity sensors.

Response Time power-up delay



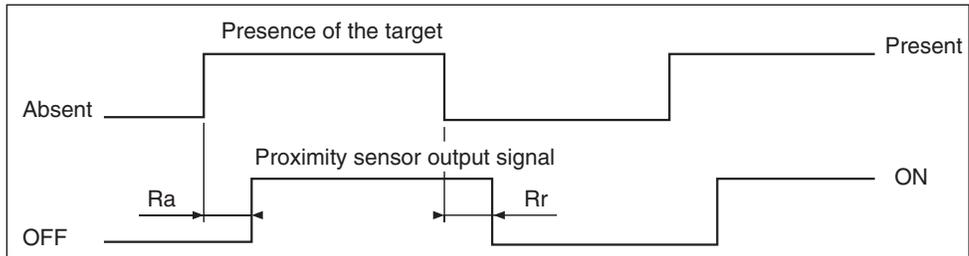
The period of time between energizing the sensor and its fully operational condition. Also known as warm-up or first-up delay.

Maximum operating frequency



The maximum number of targets a proximity sensor can detect in a second, under standard test conditions (standard EN50018, IEC 60947.5.2). Do not use for selection or design purposes unless the geometry of the application is identical with the one in the picture.

Response time



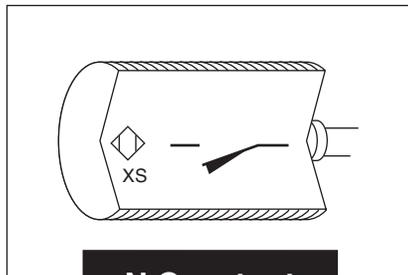
On delay Ra:

The period between the detection of the target and the subsequent change in its output state. This design parameter determines the relationship between the speed of travel and the size of the target.

Off delay Rr:

The period between the exit of the target from the sensor's operating zone and the subsequent change in its output state. This design parameter limits the interval between successive targets.

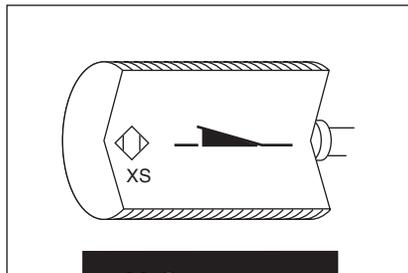
Output signal



N.O. output

N.O. (Normally open)

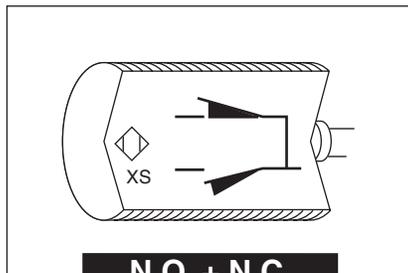
The output circuit turns **on** the output current when a target is present.



N.C. output

N.C. (Normally closed)

The output circuit turns **off** the output current when a target is present.



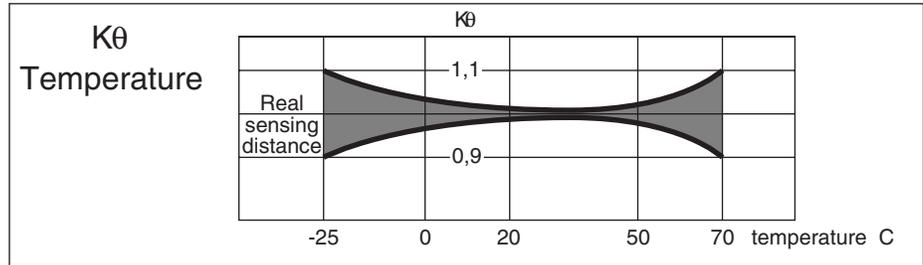
N.O. + N.C. output

N.O. + N.C.

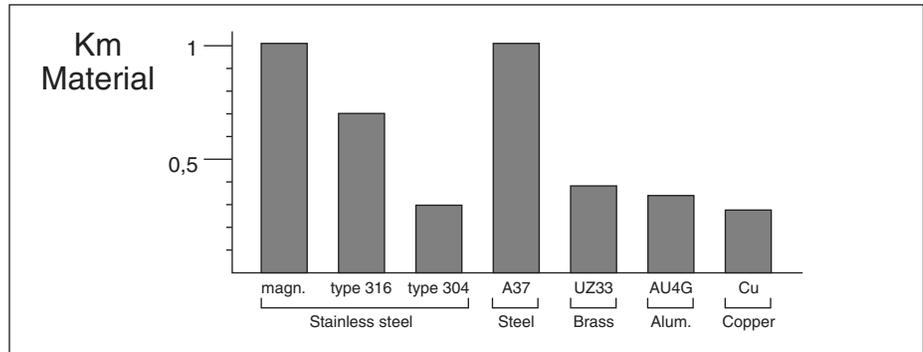
Complementary outputs: proximity sensor with two outputs—one opens, the other closes when a target is present.

Theoretical calculation

In practice, most targets are made of steel and are of a size equal to or greater than the sensing face of the sensor. Where this is the case, use the sensing distance values given in the characteristics for the particular sensor. To calculate the precise sensing distance for specific applications, consider the following parameters, which affect the sensing distance.



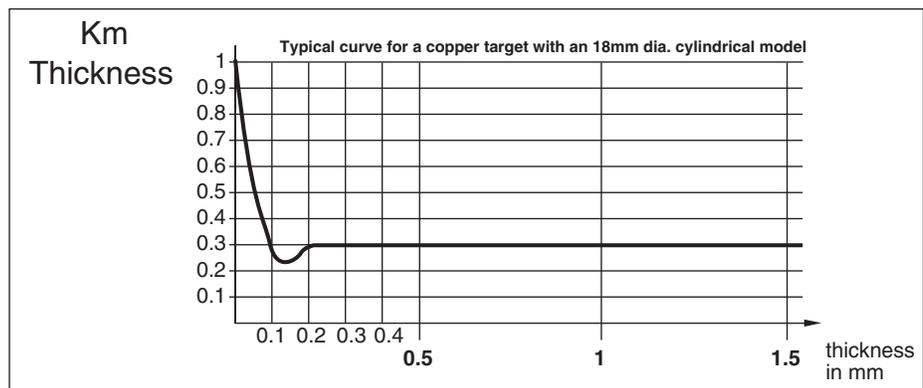
Apply a correction factor $K\theta$ to be determined using the curve above.



Target material correction coefficient K_m

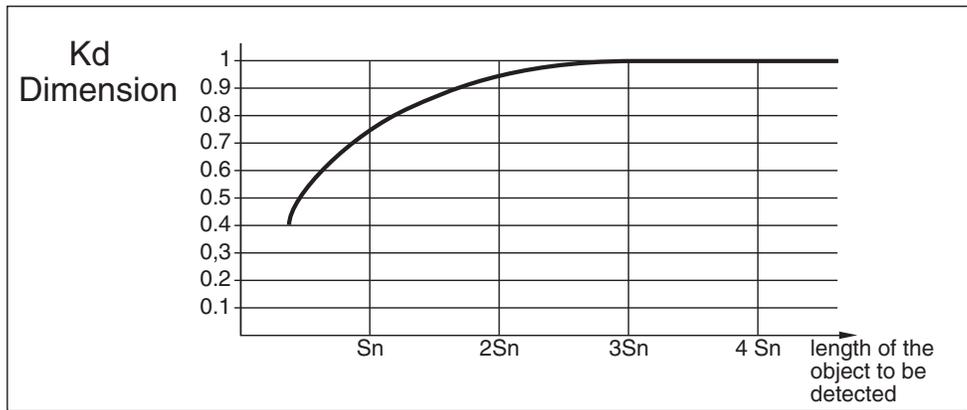
Target Material	Stainless Steel			Mild Steel	Brass	Aluminum	Copper
	Magn.	Type 316	Type 304	A37	UZ33	AU4G	CU
K_m	1.00	0.70	0.30	1.00	0.37	0.35	0.30

Apply a correction factor K_m to be determined using the graph above.



Special case of a very thin target object made of non-ferrous material.
 Application tip: Aluminum foil on a nonmetallic surface makes an excellent target.

Proximity Sensors
Product Overview
Sensing Distance Correction Factors



Apply a correction factor Kd to be determined using the curve above.

Usable sensing distance

For all situations, use the general correction factor $K_t = 0.9$ for power supply variations within the entire voltage range.

$S_a = S_n \times K_{\theta} \times K_m \times K_d \times K_t$
 Where S_a = usable sensing distance
 S_n = nominal sensing distance

Calculation example

Proximity sensor XS7C40MP230 with nominal sensing distance $S_n = 15$ mm.
 Ambient temperature variation 0 to + 20 °C.
 Target characteristics:
 material: Steel
 dimensions: 45 mm x 45 mm x 1 mm

The operating zone, S_a can be found using the formula:
 $S_a = S_n \times K_{\theta} \times K_m \times K_d \times K_t$
 $S_a = 15 \times 0.98 \times 1 \times 0.95 \times 0.9$
 $S_a = 12.5$ mm

General rule

For standard targets, the general rule is:
 $S_a = 0.8 S_n$

Note

Always test!

The above curves are typical curves only. They are given as a guide to the approximate usable sensing distance of a proximity sensor for a given application

Proximity Sensors Product Overview Mechanical Installation

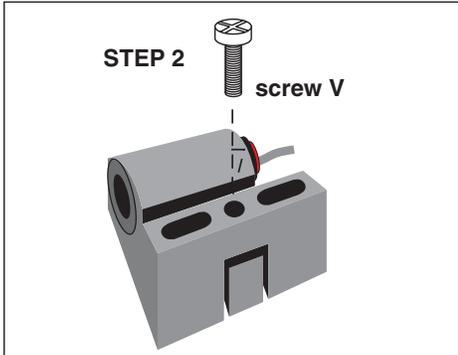
- Patented design
- Replacement without re-adjustment

Mounting

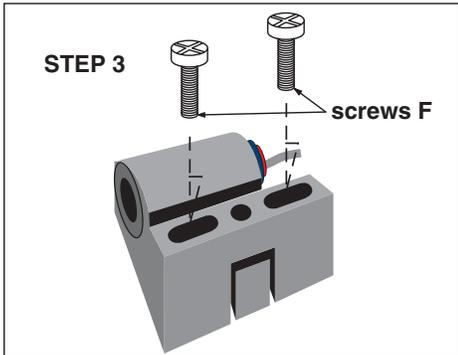
Indexed mounting bracket XSZB



- Insert the sensor in the bracket until it butts against the stop.



- Secure the sensor using screw (V).



- Adjust the sensor/bracket combination to ensure detection.
- Secure the combination using two screws (F).

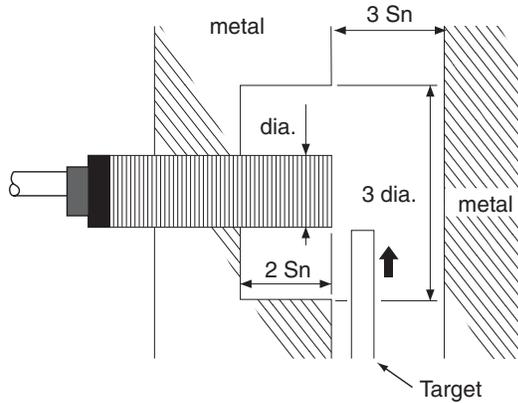
If for any reason adjustment or replacement is necessary:

- Unscrew screw V.
- Butt the new sensor against the stop. Once screw V has been tightened, the new sensor will be indexed in the same position as the old one. No adjustment is necessary.

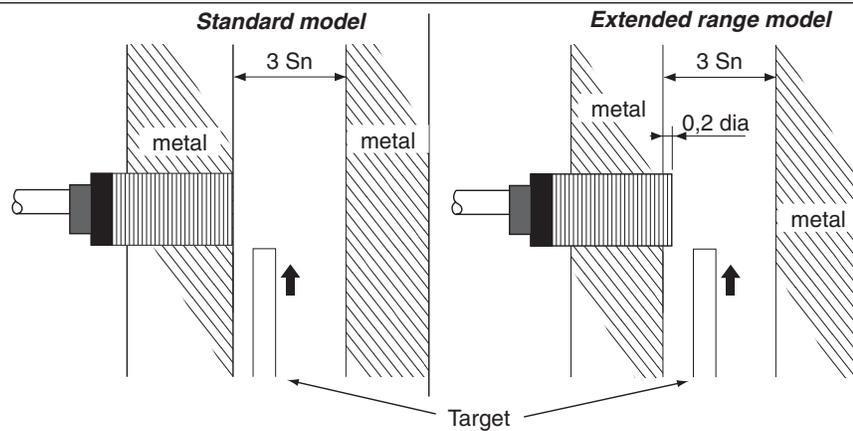
Note: these functions are similar to those of a block type sensor.

Clearing distances

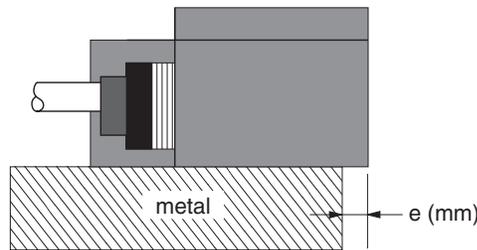
Tubular proximity sensor



Versions not suitable for flush mounting in metal (non-shielded)



Versions suitable for flush mounting in metal (shielded)



- Versions suitable for flush mounting in metal
 e (min): 0
- Versions not suitable for flush mounting in metal
M8: e (min) = 5 mm
M12: e (min) = 8 mm
M18: e (min) = 16 mm
M30: e (min) = 30 mm

Mounting with XSZB mounting bracket

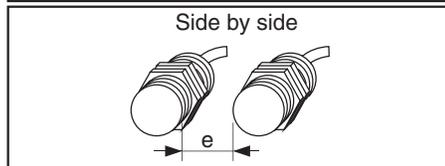
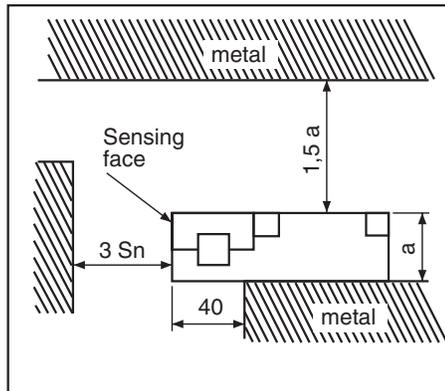
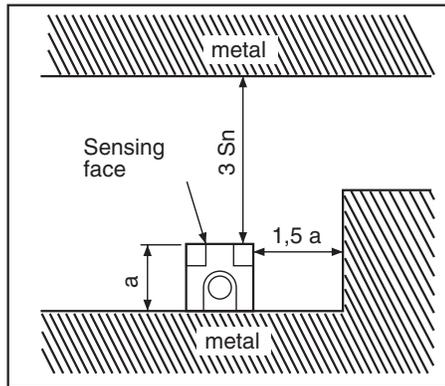
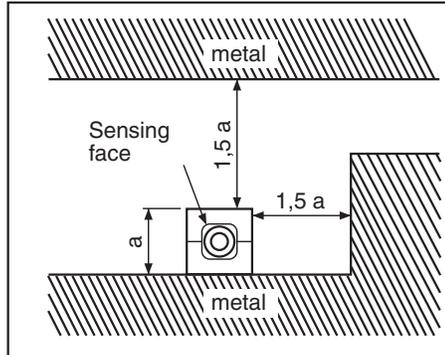
Clearing distances

Side by side
Face to face

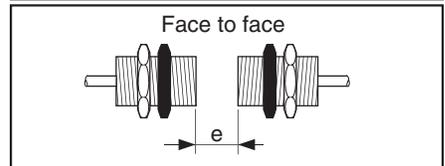
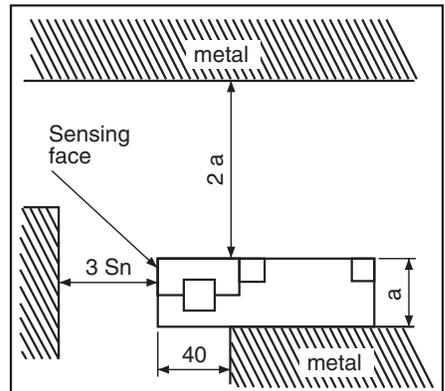
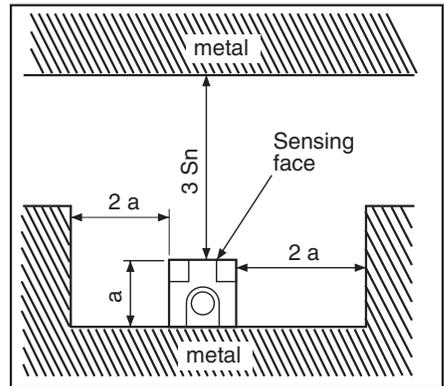
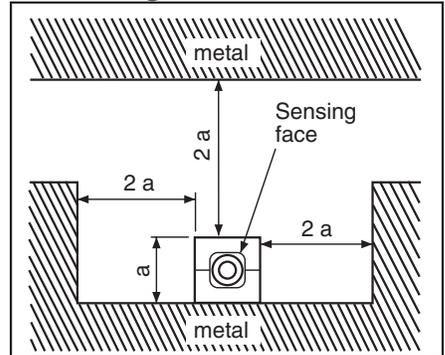
**Block type proximity sensors
not suitable for mounting in metal**

Non-shielded

Mounting into a T section



Mounting into a U section

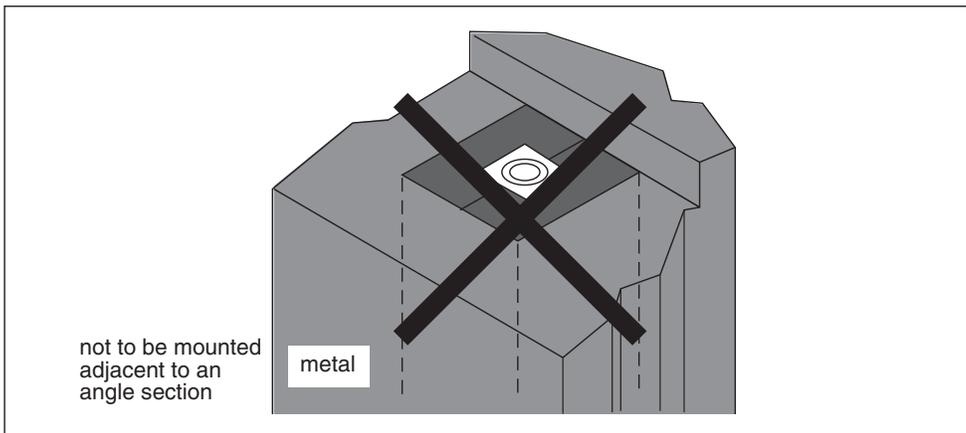
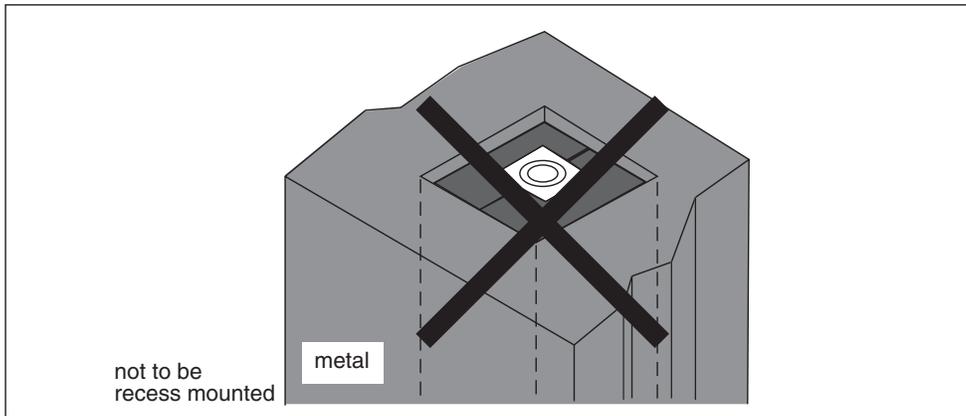
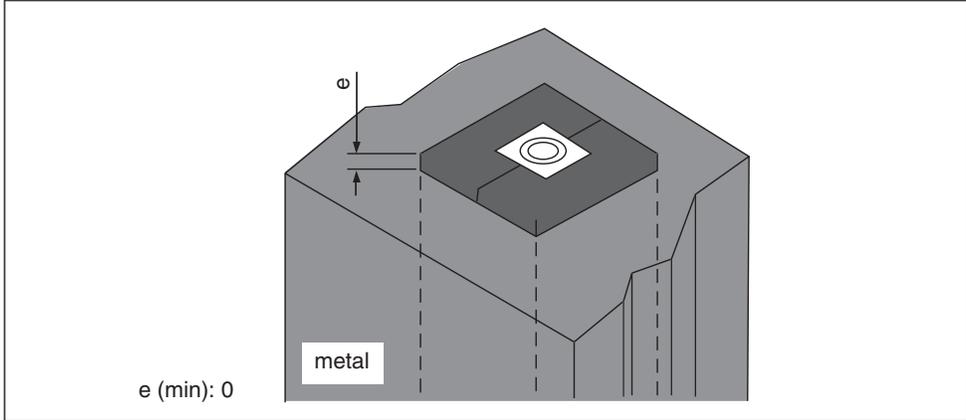


Proximity

NOTE: For shorter distances, **alternate frequency** models are required. Consult the factory for availability.

Suitable for flush mounting in metal

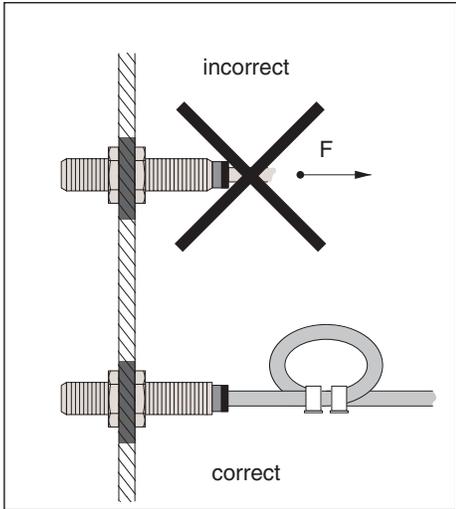
Shielded
Mounting with metal on one or more sides simultaneously



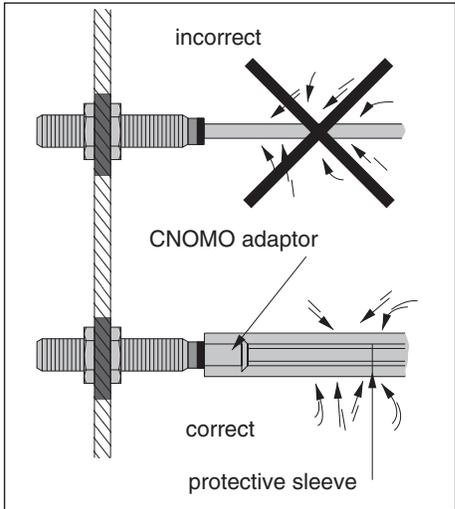
Any metal within the immediate vicinity of a proximity sensor distorts the magnetic field around the sensing face. The clearance distances shown above are given for a simplified installation arrangement and would result in the increase of the sensing distance of less than 5%.

Cable Protection

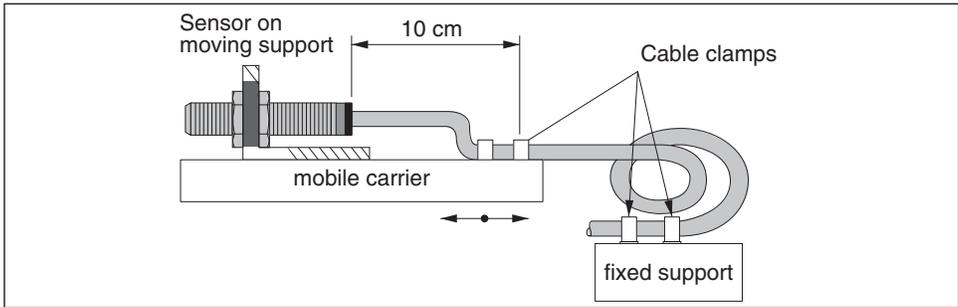
Protection of the cable



Do not exert a pulling force of over 4.4 lb on the sensor cable.

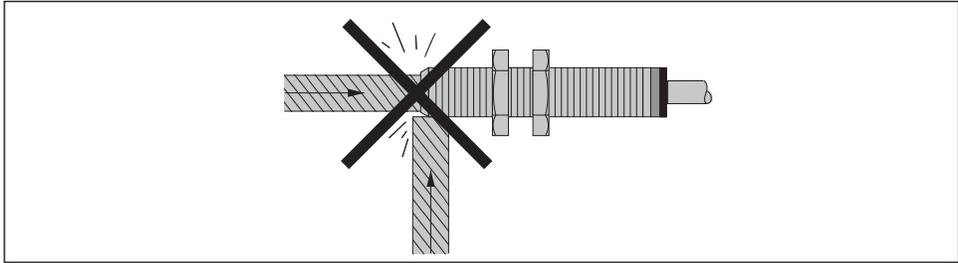


Consider using a protective sleeve or rigid conduit, where necessary.



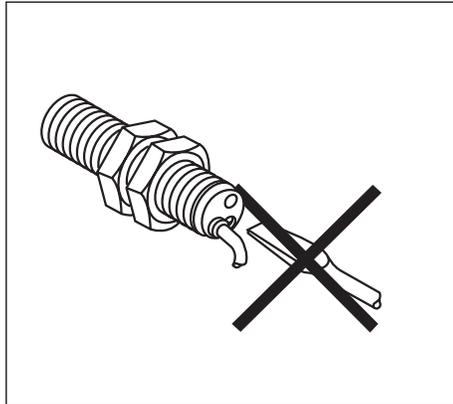
Avoid repetitive flexing movement between the cable and the sensor.

Protection of the sensing face

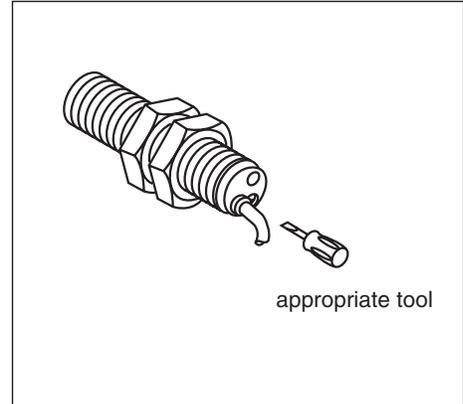


The sensor must never be used as a mechanical stop as this may cause irreparable damage.

Use of tools for adjustment of the proximity sensor



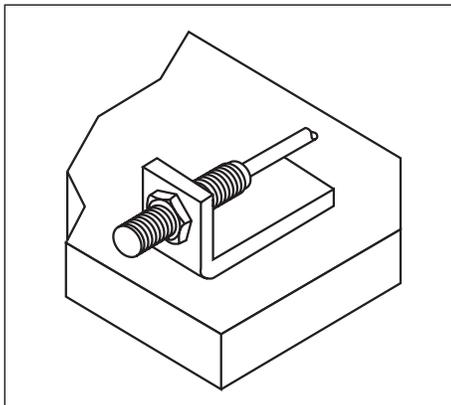
Incorrect



Correct

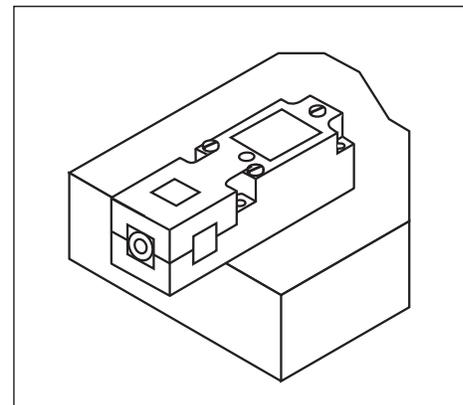
Mounting

Tubular sensor



Ensure a rigid mounting
*the mounting must be sufficiently
rigid and thick to resist shock
and vibrations*

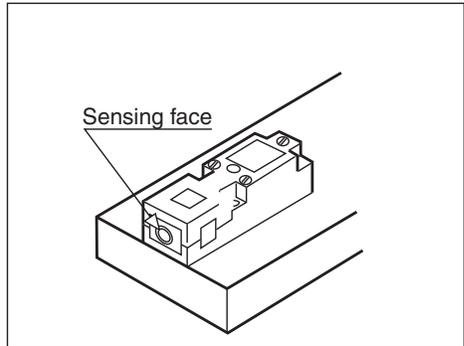
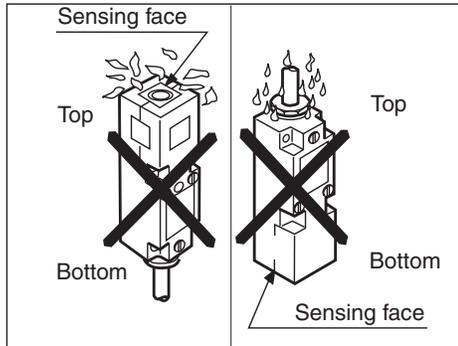
Block type sensor



Ensure a rigid mounting
*the mounting area must be large
enough to support the sensor
correctly*

Sensor
Positioning

Positioning

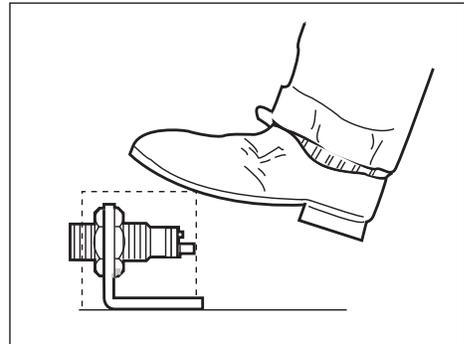
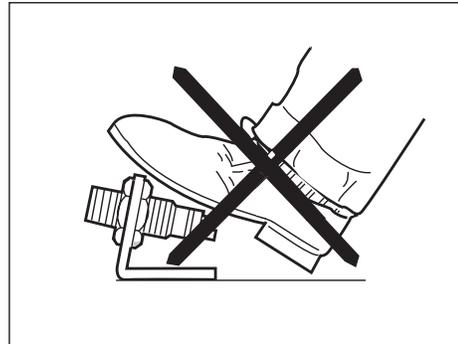


Incorrect

- possibility of debris collecting on the sensor sensing face
- possibility of liquid entry if the cable gland is mounted improperly

Correct

Mechanical protection



A proximity sensor should never be used as a footrest.

Where the possibility of this type of misuse exists, a protective cover should be fitted over the sensor.

Remember: For proper installation, the sensor must be mounted solidly to its support.

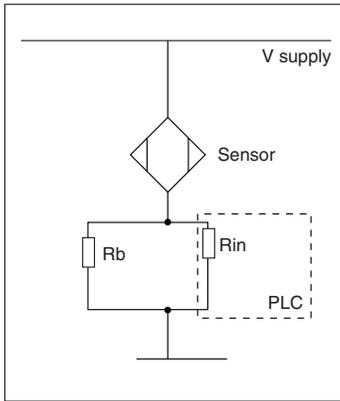
Depending on the application, the operating distance is adjusted by either:

- moving the mounting bracket
- adjusting the target

Proximity Sensors

Product Overview

PLC Compatibility



For a solid-state, 2-wire, AC sensor to be directly compatible with a PLC, two conditions must be met:

1. Leakage current: (I_{off}) less than 1.7 mA (Off state)

2. Load current: greater than the sensor minimum load current (On state). Typical PLC input currents (load current, I_{load}) are 12–16 mA. Typical values for PLC input resistance (R_{in}) are 7.5–10 k Ω .

If the sensor does not meet both requirements, a bleeder resistor (R_b) must be wired in parallel with the load. Calculate the bleeder resistor parameters as shown below. **The smaller value should be selected for the application.**

$$1. R_b = \frac{R_{in} \times V_o \text{ max.}}{I_{off} (R_{in}) - V_o \text{ max.}} \quad * \quad P_b = \frac{V_s^2}{R_b}$$

Where: $V_o \text{ max.}$ = PLC input maximum Off voltage (20–40 Vac)

R_{in} = PLC input resistance

V_s = Line voltage

P_b = Minimum bleeder resistor power rating

Example:

I_{off} = 3.5 mA

$V_o \text{ max.}$ = 20 V

R_{in} = 6.5 k Ω

Typical examples for Telemecanique® TSX DET input modules:

	TSX DET 1604	TSX DET 0804
For I_{off} = 3.5 mA	47 k Ω /0.5 W	—
For I_{off} = 7 mA	4.7 k Ω /3 W	12 k Ω /1.5 W

$$2. R_b = \frac{R_{in} \times V_o \text{ max.}}{I_{off} (R_{in}) - V_o \text{ max.}} \quad * \quad P_b = \frac{V_s^2}{R_b}$$

Example:

I_{min} = 30 mA

V_s = 120 V

R_{in} = 7 k Ω

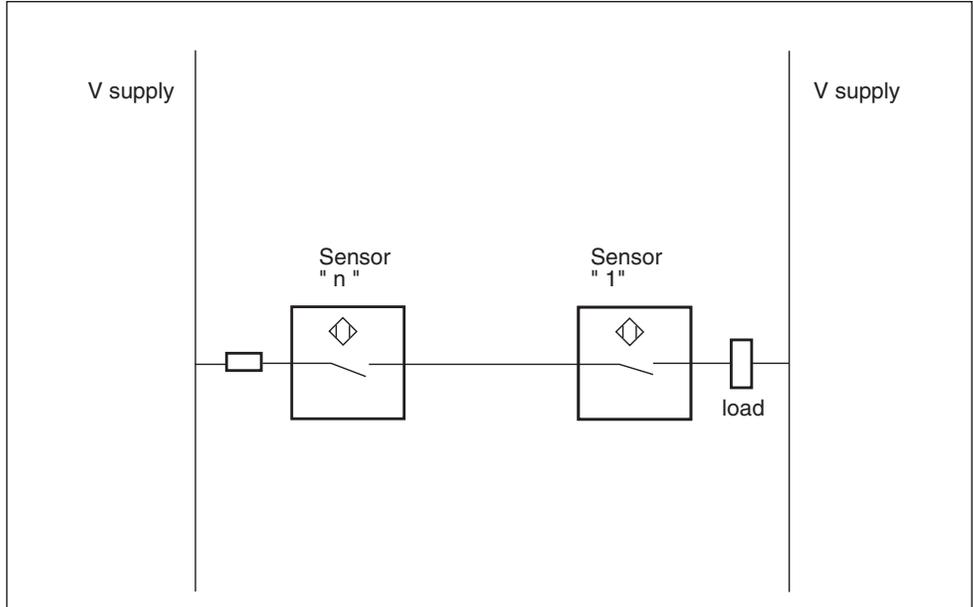
Typical examples using TSX programmable controllers:

	TSX DET 1604	TSX DET 0804
For I_{min} = 20 mA	64 k Ω /0.5 W	24 k Ω /1 W
For I_{min} = 30 mA	8.7 k Ω /2 W	8.7 k Ω /2 W

NOTE: All DC 3-wire sensors are PLC compatible.

Wiring
in series

Wiring two or more sensors in series
2 wire type



Proximity

Consider the following points:

1. When in the open state, each sensor will share the supply voltage:

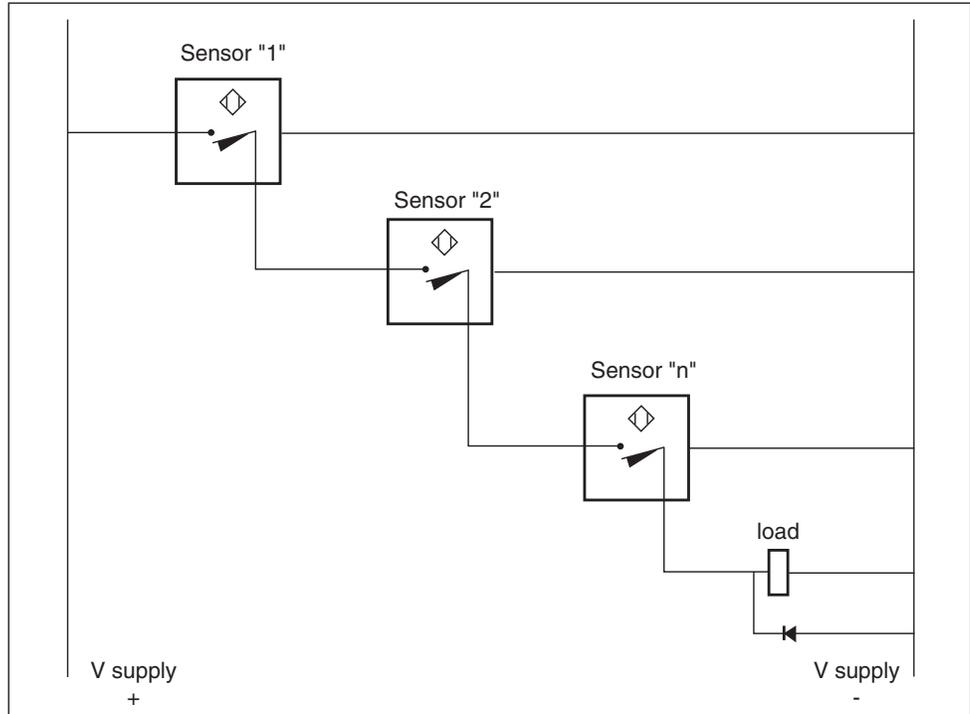
$$\text{Voltage across the sensor} = \frac{V_{\text{supply}}}{\text{number of proximity sensors}}$$

V_{sensor} and V_{supply} must fall within the sensor's voltage range.

2. If a sensor is off, it will be supplied with nearly all the supply voltage.
3. When all sensors are on, a small voltage drop is present across each sensor; the resultant loss of voltage at the load will be the sum of the individual voltage drops. Select the load voltage accordingly.
4. Series connection is only possible for sensors with a wide voltage range.

Example: Four sensors rated at 24–240 Vac can be wired in series at 120 V because even at 90%, $V_{\text{supply}} = 108 \text{ V}$. When all sensors are off, each will see $108/4 = 27 \text{ V}$, which is higher than the minimum voltage rating of the switch (24 V).

Wiring two or more sensors in series 3 wire type

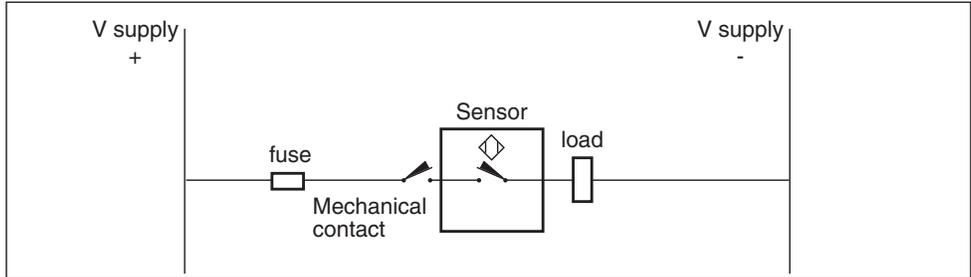


Consider the following points:

1. Sensor 1, when conducting its load current, also carries the leakage currents of all other sensors.
2. Each sensor, when conducting, produces a voltage drop of 2.6 V maximum. Select the load voltage accordingly.
3. Sensor 2 is powered only when Sensor 1 turns on. Only after its power-up delay can Sensor 2 function properly. Consider this delay when speed is a factor.
4. Use of flywheel diodes is recommended where an inductive load is being switched.

**Wiring
in series**

**Wiring proximity sensors in series with
mechanical contact devices**



Consider the following points:

1. When the mechanical contact is open, the sensor is not supplied.
2. When the contact closes, the proximity sensor does not operate until a certain time T has elapsed, corresponding to the **power-up delay**. Please refer to the individual sensor characteristics.

**Wiring several sensors in parallel
2 wire type**

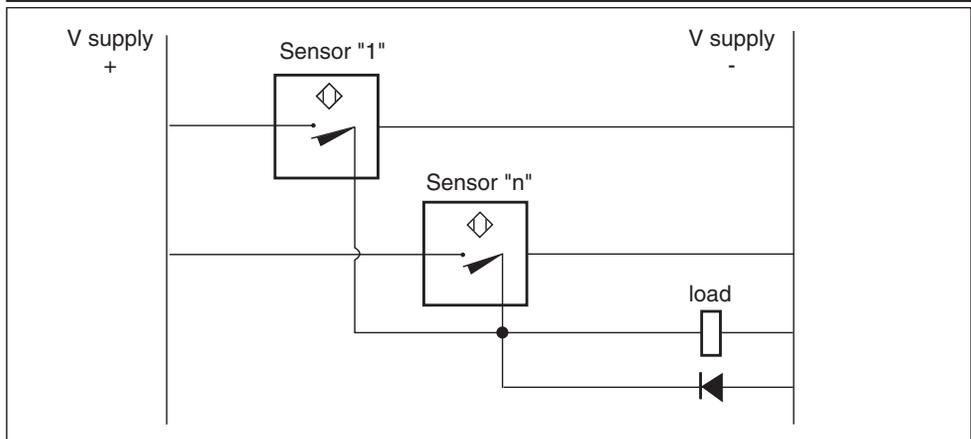
Using proximity sensors wired in parallel either to each other or to mechanical contacts is not recommended.

When one of the sensors is in the On state, the sensor in parallel is shorted out and thus no longer supplied.

As the first unit passes into the Off state, the second sensor becomes energized and is subject to its power-up delay. This configuration is used where the sensors work alternately.

When the sensors are Off, the sum of the leakage currents must be less than the holding current of the load.

3 wire type



No restriction

Proximity

Cable Routing

Cable length

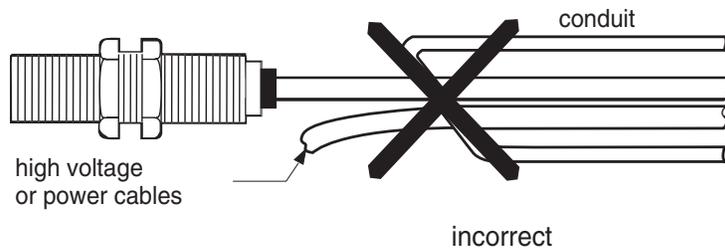
No restrictions up to 660 ft (200 m) or up to a line capacitance of 0.1 μF . It is important to account for voltage drop on the line over 660 ft (200 m).

The XS models can withstand the electrical interference encountered in normal industrial conditions.

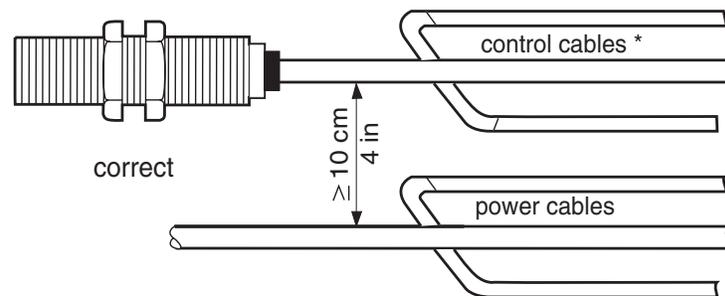
Where extreme electrical noise conditions could occur (large motors, spot welders, etc.), it is advisable to protect against transients in the following ways:

- Suppress interference at the source
- Limit the length of the cables
- Separate power and control wiring
- Ensure that the logic systems contain input transient suppression means
- Use twisted pair and shielded cables

Separation of power and control wiring



Incorrect

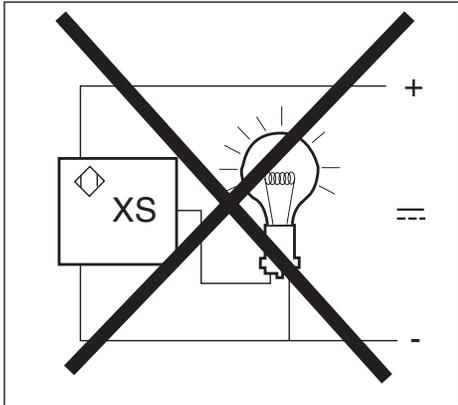


Correct

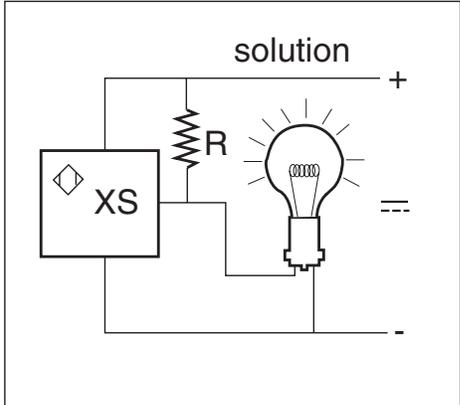
* Use of individual cables is recommended if long lengths are involved.

Proper Loads

Electrical connections



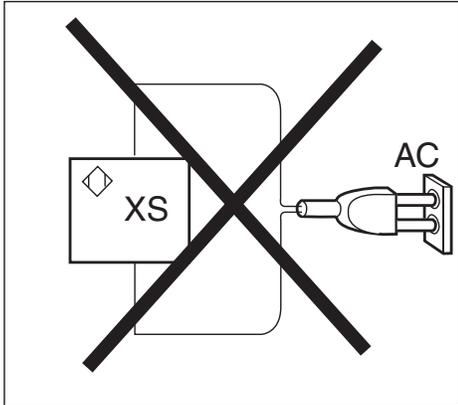
If the load consists of an incandescent lamp, the cold state resistance can be one-tenth the hot state resistance. This can cause very high current levels on switching.



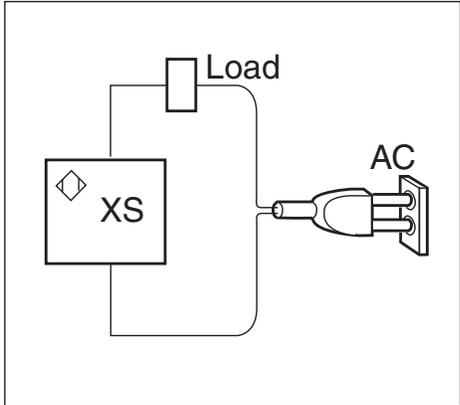
Install a pre-heat resistance in parallel with the proximity sensor.

$$R = \frac{V^2}{P} \times 10$$

*V= supply voltage
 P= power of lamp*



Do not connect an XS proximity sensor directly to an AC supply source.



Connect a suitable load (see product data) in series with the proximity sensor.

Troubleshooting

The sensor's output does not change state when a metal target is moved within its operating zone.

False or erratic operation with or without the presence of the target object.

Possible cause	Remedial action
Output failure, or the short circuit protection has operated.	<ul style="list-style-type: none"> • Check that the sensor is correct for the supply being used. • Check the load current. <p>Characteristics:</p> <ul style="list-style-type: none"> - If load current is greater than the max. rated current, a relay should be interposed between the sensor and the load. - If load current is lower than the nominal rated current, check for wiring faults which could have caused a short circuit. In any case, a fast-blow fuse should be wired in series with the sensor (AC). - For a tubular sensor, if the sensor is brand new, check the mounting torque.
Wiring error Supply problems	<ul style="list-style-type: none"> • Check the wiring. • Check voltage range. • Check that the supply voltage falls within the operating limits of the sensor in question. Remember that with a rectified supply: $V_{peak} = V_{rms} \times \sqrt{2}$
Transients	<ul style="list-style-type: none"> • Install transient suppressors across potential sources (coils, arcing contactors)
Influence of surrounding metal	<ul style="list-style-type: none"> • Refer to the instruction sheet supplied with the sensor.
Effect of interference on the supply lines	<ul style="list-style-type: none"> • Ensure that any DC supplies, when derived from rectified AC, are correctly filtered ($C \geq 400 \mu f$) • Ensure that AC power cables are run separately from low level DC cables. • Where very long distances are involved, use suitable cable: <ul style="list-style-type: none"> - shielded and/or twisted pair - suitable wire gauge • Position the sensor as far as possible from any source of interference.
Response time of the sensor is too long for the particular target.	<ul style="list-style-type: none"> • Check suitability of the sensor for the target; choose a sensor with a faster response time, or use a longer target.
Effects of high temperature	<ul style="list-style-type: none"> • Eliminate sources of radiated heat, or protect the housing with a heat shield.

Cenelec standards	Cylindrical	Block type	
	Form A	Form C	Form D
	EN 50008 (NFC 63-076) DC 3 or 4 terminals EN 50040 (NFC 63-071) DC 2 terminals EN 50036 (NFC 63-081) AC terminals	EN 50025 (NFC 63-077) DC 3 or 4 terminals EN 50037 (NFC 63-082) AC 2 terminals	EN 50026 (NFC 63-078) DC 3 or 4 terminals EN 50038 (NFC 63-083) AC 2 terminals
	EN 50010 (NFC 63-075)	<i>Determination of sensing distance and operating frequencies</i>	
	EN 50032 (NFC 63-079)	<i>Definitions, classification, description</i>	
	EN 50040 (NFC 63-074)	<i>Connection identification</i>	

Series XS1N/XS2N, XS1M/XS2M, and XS4P also conform to the requirements of IEC 60947.5.2 standard. (ISO 9000 Self-Certification, NEMA project ICS 5-4-2002X)

Approvals

-  File LR46094 + LR44087 class 321103
-  File E39291 guide NKCR2
-  File E39281 guide NKCR
- Standard version approved
- pending
- ▲ Special North American version (1/2" NPT cable entry, UL label, etc.)
-  Intrinsically safe applications

					USSR
XS1 / XS2 L/N	●	—	●	●	—
XS1 / XS2 M	●	—	●	●	—
XS4P	●	—	●	●	—
XSB	▲	—	▲	●	●
XS7 / 8	▲	—	▲	●	—
XSD	▲	—	▲	●	—
XSE	▲	—	▲	●	●
XSG	▲	▲	—	—	—
XS5	▲	—	●	●	—
XS6	▲	—	●	●	—
XS7	▲	—	●	●	—
XS8	▲	—	●	●	—
XS9	▲	—	●	●	—

Proximity Sensors

Catalog Number Cross-References

Old Design to New Design

Old Design	New Design	Old Design	New Design	Old Design	New Design
8 mm Tubular ☐					
XS1M08DA210	XS508B1DAL2	XS1N08PA349L2	XS608B1PAL10	XS1M12KP340D	XS508B1NBM8
XS1M08DA210D	XS508B1DAM12	XS1N08PA349S	XS608B1PAM12	XS1M12KP340L1	XS508B1PAL5
XS1M08DA210L1	XS508B1DAL5	XS1N08PB340	XS508B1PBL2	XS1M12KP340L1	XS508B1PBL5
XS1M08DA210L2	XS508B1DAL10	XS1N08PB340D	XS508B1PBM8	XS1M12KP340L1	XS508B1NAL5
XS1M08DA210LD	XS508B1DAL08M12	XS1N08PB340L1	XS508B1PBL5	XS1M12KP340L1	XS508B1NBL5
XS1M08DB210	XS508B1DBL2	XS1N08PB340S	XS508B1PBM8	XS1M12KP340L2	XS508B1PAL10
XS1M08DB210D	XS508B1DBM12	XS1N08PB349	XS608B1PBL2	XS1M12KP340L2	XS508B1PBL10
XS1M08DB210L1	XS508B1DBL5	XS1N08PB349D	XS608B1PBM12	XS1M12KP340L2	XS508B1NAL10
XS1M08DB210L1	XS508B1DBL5	XS1N08PB349L1	XS608B1PBL5	XS1M12KP340L2	XS508B1NBL10
XS1M08NA370	XS608B1NAL2	XS1N08PB349L2	XS608B1PBL10	XS1M12NA370	XS612B1NAL2
XS1M08NA370D	XS608B1NAM12	XS1N08PB349S	XS608B1PBM12	XS1M12NA370D	XS612B1NAM12
XS1M08NA370L1	XS608B1NAL5	XS2M08NA340	XS608B1NAL2	XS1M12NA370L1	XS612B1NAL5
XS1M08NB370	XS608B1NBL2	XS2M08NC410	XS608B1NAL2	XS1M12NA370L2	XS612B1NAL10
XS1M08NB370D	XS608B1NBM12	XS2M08NC410	XS608B1NBL2	XS1M12NA370S	XS612B1NAM12
XS1M08NC410	XS508B1NAL2	XS2M08NC410D	XS608B1NAM12	XS1M12NB370	XS612B1NBL2
XS1M08NC410	XS508B1NBL2	XS2M08NC410D	XS608B1NBM12	XS1M12NB370D	XS612B1NBM12
XS1M08NC410D	XS508B1NAM8	XS2M08PC410	XS608B1PAL2	XS1M12PA370	XS612B1PAL2
XS1M08NC410D	XS508B1NBM8	XS2M08PC410	XS608B1PBL2	XS1M12PA370D	XS612B1PAM12
XS1M08PA370	XS608B1PAL2	XS2M08PC410D	XS608B1PAM12	XS1M12PA370L1	XS612B1PAL5
XS1M08PA370D	XS608B1PAM12	XS2M08PC410D	XS608B1PBM12	XS1M12PA370L2	XS612B1PAL10
XS1M08PA370L1	XS608B1PAL5	XS2N08NA340	XS608B1NAL2	XS1M12PB370	XS612B1PBL2
XS1M08PA370L2	XS608B1PAL10	XS2N08NA340D	XS608B1NAM8	XS1M12PB370D	XS612B1PBM12
XS1M08PA370LD	XS608B1PAL08M12	XS2N08NA340L1	XS608B1NAL5	XS1M12PB370L1	XS612B1PBL5
XS1M08PA370S	XS608B1PAM12	XS2N08NA340S	XS608B1NAM8	XS1N12NA340	XS512B1NAL2
XS1M08PB370	XS608B1PBL2	XS2N08NB340	XS608B1NBL2	XS1N12NA340D	XS512B1NAM12
XS1M08PB370D	XS608B1PBM12	XS2N08PA340	XS608B1PAL2	XS1N12NA340L1	XS512B1NAL5
XS1M08PB370L1	XS608B1PBL5	XS2N08PA340D	XS608B1PAM8	XS1N12NA349	XS612B1NAL2
XS1M08PB370L2	XS608B1PBL10	XS2N08PA340L1	XS608B1PAL5	XS1N12NA349D	XS612B1NAM12
XS1M08PC410	XS508B1PAL2	XS2N08PA340L2	XS608B1PAL10	XS1N12NA349L1	XS612B1NAL5
XS1M08PC410	XS508B1PBL2	XS2N08PA340S	XS608B1PAM8	XS1N12NA349L2	XS612B1NAL10
XS1M08PC410D	XS508B1PAM8	XS2N08PB340	XS608B1PBL2	XS1N12NB340	XS512B1NBL2
XS1M08PC410D	XS508B1PBM8	XS2N08PB340D	XS608B1PBM8	XS1N12NB340D	XS512B1NBM12
XS1N08NA340D	XS508B1NAM8	XS2N08PB340S	XS608B1PBM8	XS1N12NB349	XS612B1NBL2
XS1N08NA340L1	XS508B1NAL5	XS3P08NA340	XS508B1NAL2	XS1N12NB349D	XS612B1NBM12
XS1N08NA340L2	XS508B1NAL10	XS3P08NA340D	XS508B1NAM8	XS1N12NB349L2	XS612B1NBL10
XS1N08NA340S	XS508B1NAM8	XS3P08NA370	XS608B1NAL2	XS1N12NC410	XS512B1NAL2
XS1N08NA349	XS608B1NAL2	XS3P08PA340	XS508B1PAL2	XS1N12NC410	XS512B1NBL2
XS1N08NA349D	XS608B1NAM12	XS3P08PA340D	XS508B1PAM12	XS1N12NC410D	XS512B1NBM12
XS1N08NA349L1	XS608B1NAL5	XS3P08PA340L1	XS508B1PAL5	XS1N12NC410D	XS512B1NAM12
XS1N08NA349S	XS608B1NAM12	XS3P08PA370	XS608B1PAL2	XS1N12NC410L1	XS512B1NAL5
XS1N08NB340	XS508B1NBL2	12 mm Tubular ☐		XS1N12NC410L1	XS512B1NBL5
XS1N08NB340D	XS508B1NBM8	XS1M12DA210	XS512B1DAL2	XS1N12PA340	XS512B1PAL2
XS1N08NB340S	XS508B1NBM8	XS1M12DA210D	XS512B1DAM12	XS1N12PA340D	XS512B1PAM12
XS1N08NB349	XS608B1NBL2	XS1M12DA210L1	XS512B1DAL5	XS1N12PA340L1	XS512B1PAL5
XS1N08NB349D	XS608B1NBM12	XS1M12DA210L2	XS512B1DAL10	XS1N12PA340L2	XS512B1PAL10
XS1N08NB349S	XS608B1NBM12	XS1M12DB210	XS512B1DBL2	XS1N12PA340S	XS512B1PAM12
XS1N08PA340	XS508B1PAL2	XS1M12DB210D	XS512B1DBM12	XS1N12PA349	XS612B1PAL2
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XS1N08PA340L1	XS508B1PAL5	XS1M12KP340	XS508B1PAL2	XS1N12PA349L1	XS612B1PAL5
XS1N08PA340L2	XS508B1PAL10	XS1M12KP340	XS508B1PBL2	XS1N12PA349L2	XS612B1PAL10
XS1N08PA340LD	XS508B1PAL08M12	XS1M12KP340	XS508B1NAL2	XS1N12PA349S	XS612B1PAM12
XS1N08PA340S	XS508B1PAM8	XS1M12KP340	XS508B1NBL2	XS1N12PB340	XS512B1PBL2
XS1N08PA349	XS608B1PAL2	XS1M12KP340D	XS508B1PAM8	XS1N12PB340D	XS512B1PBM12
XS1N08PA349D	XS608B1PAM12	XS1M12KP340D	XS508B1PBM8	XS1N12PB349	XS612B1PBL2
XS1N08PA349L1	XS608B1PAL5	XS1M12KP340D	XS508B1NAM8	XS1N12PB349D	XS612B1PBM12

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Old Design	New Design	Old Design	New Design	Old Design	New Design
XS1N12PB349L1	XS612B1PBL5	XS2N12PA340	XS612B1PAL2	XS1M18NA370C	XS618B1NAM12
XS1N12PB349L2	XS612B1PBL10	XS2N12PA340D	XS612B1PAM12	XS1M18NA370D	XS618B1NAM12
XS1N12PB349S	XS612B1PBM12	XS2N12PA340L1	XS612B1PAL5	XS1M18NA370L1	XS618B1NAL5
XS1N12PC410	XS512B1PAL2	XS2N12PA340L2	XS612B1PAL10	XS1M18NA370L2	XS618B1NAL10
XS1N12PC410	XS512B1PBL2	XS2N12PB340	XS612B1PBL2	XS1M18NB370	XS618B1NBL2
XS1N12PC410D	XS512B1PAM12	XS2N12PB340D	XS612B1PBM12	XS1M18NB370C	XS618B1NBM12
XS1N12PC410D	XS512B1PBM12	XS2N12PC410	XS612B1PAL2	XS1M18NB370D	XS618B1NBM12
XS1N12PC410L1	XS512B1PAL5	XS2N12PC410	XS612B1PBL2	XS1M18NB370L1	XS618B1NBL5
XS1N12PC410L1	XS512B1PBL5	XS2N12PC410D	XS612B1PAM12	XS1M18NB370L2	XS618B1NBL10
XS1N12PC410L2	XS512B1PAL10	XS2N12PC410D	XS612B1PBM12	XS1M18PA370	XS618B1PAL2
XS1N12PC410L2	XS512B1PBL10	XS2N12PC410L1	XS612B1PAL5	XS1M18PA370A	XS618B1PAM12
XS1N12PC419D	XS612B1PAM12	XS2N12PC410L1	XS612B1PBL5	XS1M18PA370B	XS618B1PAM12
XS1N12PC419D	XS612B1PBM12	XS2N12PC410L2	XS612B1PAL10	XS1M18PA370C	XS618B1PAM12
XS2M12KP340	XS612B1PAL2	XS2N12PC410L2	XS612B1PBL10	XS1M18PA370D	XS618B1PAM12
XS2M12KP340	XS612B1PBL2	XS3P12NA340	XS512B1NAL2	XS1M18PA370E	XS618B1PAM12
XS2M12KP340	XS612B1NAL2	XS3P12NA340D	XS512B1NAM12	XS1M18PA370G	XS618B1PAM12
XS2M12KP340	XS612B1NBL2	XS3P12NA370	XS612B1NAL2	XS1M18PA370L1	XS618B1PAL5
XS2M12KP340D	XS612B1PAM12	XS3P12PA340	XS512B1PAL2	XS1M18PA370L2	XS618B1PAL10
XS2M12KP340D	XS612B1PBM12	XS3P12PA340D	XS512B1PAM12	XS1M18PA370T	XS618B1PAL2T
XS2M12KP340D	XS612B1NAM12	XS3P12PA340L1	XS512B1PAL5	XS1M18PB370	XS618B1PBL2
XS2M12KP340D	XS612B1NBM12	XS3P12PA370	XS612B1PAL2	XS1M18PB370A	XS618B1PBM12
XS2M12KP340L1	XS612B1PAL5	XS3P12PA370L1	XS612B1PAL5	XS1M18PB370B	XS618B1PBM12
XS2M12KP340L1	XS612B1PBL5	18 mm Tubular ---		XS1M18PB370C	XS618B1PBM12
XS2M12KP340L1	XS612B1NAL5	XS1M18DA210	XS518B1DAL2	XS1M18PB370D	XS618B1PBM12
XS2M12KP340L1	XS612B1NBL5	XS1M18DA210B	XS518B1DAM12	XS1M18PB370G	XS618B1PBM12
XS2M12KP340L2	XS612B1PAL10	XS1M18DA210C	XS518B1DAM12	XS1M18PB370L1	XS618B1PAL5
XS2M12KP340L2	XS612B1PBL10	XS1M18DA210D	XS518B1DAM12	XS1M18PB370L2	XS618B1PAL10
XS2M12KP340L2	XS612B1NAL10	XS1M18DA210G	XS518B1DAM12	XS1N18NA340	XS518B1NAL2
XS2M12KP340L2	XS612B1NBL10	XS1M18DA210L1	XS518B1DAL5	XS1N18NA340D	XS518B1NAM12
XS2M12NA370	XS612B1NAL2	XS1M18DA210L2	XS518B1DAL10	XS1N18NA340L1	XS518B1NAL5
XS2M12NA370D	XS612B1NAM12	XS1M18DA210LD	XS518B1DAL08M12	XS1N18NA340L2	XS618B1NAL10
XS2M12NA370L1	XS612B1NAL5	XS1M18DA214D	XS518B1CAM12	XS1N18NA349	XS618B1NAL2
XS2M12NB370	XS612B1NBL2	XS1M18DA214LD	XS518B1CAL08M12	XS1N18NA349D	XS618B1NAM12
XS2M12NB370D	XS612B1NBM12	XS1M18DB210	XS518B1DBL2	XS1N18NA349L1	XS618B1NAL5
XS2M12PA370	XS612B1PAL2	XS1M18DB210B	XS518B1DBM12	XS1N18NB340	XS518B1NBL2
XS2M12PA370D	XS612B1PAM12	XS1M18DB210D	XS518B1DBM12	XS1N18NB340D	XS518B1NBM12
XS2M12PA370L1	XS612B1PAL5	XS1M18KP340	XS518B1PAL2	XS1N18NB349	XS618B1NBL2
XS2M12PA370L2	XS612B1PAL10	XS1M18KP340	XS518B1PBL2	XS1N18NB349D	XS618B1NBM12
XS2M12PB370	XS612B1PBL2	XS1M18KP340	XS518B1NAL2	XS1N18NC410	XS518B1NAL2
XS2M12PB370D	XS612B1PBM12	XS1M18KP340	XS518B1NBL2	XS1N18NC410	XS518B1NBL2
XS2M12PB370S	XS612B1PBM12	XS1M18KP340D	XS518B1PAM12	XS1N18NC410D	XS518B1NAM12
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XS2M12PC410D	XS612B1PBM12	XS1M18KP340D	XS518B1NAM12	XS1N18NC410L1	XS518B1NAL5
XS2N12NA340	XS612B1NAL2	XS1M18KP340D	XS518B1NBM12	XS1N18NC410L1	XS518B1NBL5
XS2N12NA340D	XS612B1NAM12	XS1M18KP340L1	XS518B1PAL5	XS1N18PA340	XS518B1PAL2
XS2N12NA340L1	XS612B1NAL5	XS1M18KP340L1	XS518B1PBL5	XS1N18PA340D	XS518B1PAM12
XS2N12NA340L2	XS612B1NAL10	XS1M18KP340L1	XS518B1NAL5	XS1N18PA340L1	XS518B1PAL5
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XS2N12NB340D	XS612B1NBM12	XS1M18KP340L2	XS518B1PAL10	XS1N18PA349	XS618B1PAL2
XS2N12NC410	XS612B1NAL2	XS1M18KP340L2	XS518B1PBL10	XS1N18PA349D	XS618B1PAM12
XS2N12NC410	XS612B1NBL2	XS1M18KP340L2	XS518B1NAL10	XS1N18PA349L1	XS618B1PAL5
XS2N12NC410D	XS612B1NAM12	XS1M18KP340L2	XS518B1NBL10	XS1N18PA349L2	XS618B1PAL10
XS2N12NC410D	XS612B1NBM12	XS1M18NA370	XS618B1NAL2	XS1N18PA349S	XS618B1PAM12
XS2N12NC410L1	XS612B1NAL5	XS1M18NA370A	XS618B1NAM12	XS1N18PB340	XS518B1PBL2
XS2N12NC410L1	XS612B1NBL5	XS1M18NA370B	XS618B1NAM12	XS1N18PB340D	XS518B1PBM12

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Old Design	New Design	Old Design	New Design	Old Design	New Design
XS1N18PB340L2	XS518B1PBL10	XS2N18NC410	XS618B1NBL2	XS1M30NA370	XS630B1NAL2
XS1N18PB349	XS618B1PBL2	XS2N18NC410D	XS618B1NAM12	XS1M30NA370B	XS630B1NAM12
XS1N18PB349D	XS618B1PBM12	XS2N18NC410D	XS618B1NBM12	XS1M30NA370C	XS630B1NAM12
XS1N18PB349L1	XS618B1PBL5	XS2N18PA340	XS618B1PAL2	XS1M30NA370D	XS630B1NAM12
XS1N18PB349L2	XS618B1PBL10	XS2N18PA340D	XS618B1PAM12	XS1M30NA370G	XS630B1NAM12
XS1N18PB349S	XS618B1PBM12	XS2N18PA340L1	XS618B1PAL5	XS1M30NA370L1	XS630B1NAL5
XS1N18PC410	XS518B1PAL2	XS2N18PA340L2	XS618B1PAL10	XS1M30NA370L2	XS630B1NAL10
XS1N18PC410	XS518B1PBL2	XS2N18PB340	XS618B1PBL2	XS1M30NA370T	XS630B1NAL2T
XS1N18PC410D	XS518B1PAM12	XS2N18PB340D	XS618B1PBM12	XS1M30NB370	XS630B1NBL2
XS1N18PC410D	XS518B1PBM12	XS2N18PC410	XS618B1PAL2	XS1M30NB370B	XS630B1NBM12
XS1N18PC410L1	XS518B1PAL5	XS2N18PC410	XS618B1PBL2	XS1M30NB370D	XS630B1NBM12
XS1N18PC410L1	XS518B1PBL5	XS2N18PC410D	XS618B1PAM12	XS1M30PA349C	XS630B1PAM12
XS1N18PC410P	XS618B1PAL10	XS2N18PC410D	XS618B1PBM12	XS1M30PA349D	XS630B1PAM12
XS1N18PC410P	XS518B1PBL10	XS2N18PC410L1	XS618B1PAL5	XS1M30PA370	XS630B1PAL2
XS2M18KP340	XS618B1PAL2	XS2N18PC410L1	XS618B1PBL5	XS1M30PA370A	XS630B1PAM12
XS2M18KP340	XS618B1PBL2	XS3P18NA340	XS518B1NAL2	XS1M30PA370B	XS630B1PAM12
XS2M18KP340	XS618B1NAL2	XS3P18NA340D	XS518B1NAM12	XS1M30PA370C	XS630B1PAM12
XS2M18KP340	XS618B1NBL2	XS3P18NA370	XS618B1NAL2	XS1M30PA370D	XS630B1PAM12
XS2M18KP340D	XS618B1PAM12	XS3P18PA340	XS518B1PAL2	XS1M30PA370G	XS630B1PAM12
XS2M18KP340D	XS618B1PBM12	XS3P18PA340D	XS518B1PAM12	XS1M30PA370L1	XS630B1PAL5
XS2M18KP340D	XS618B1NAM12	XS3P18PA340L1	XS518B1PAL5	XS1M30PA370L2	XS630B1PAL10
XS2M18KP340D	XS618B1NBM12	XS3P18PA370	XS618B1PAL2	XS1M30PA370T	XS630B1PAL2T
XS2M18KP340L1	XS618B1PAL5	30 mm Tubular ---		XS1M30PB370	XS630B1PBL2
XS2M18KP340L1	XS618B1PBL5	XS1M30DA210	XS530B1DAL2	XS1M30PB370B	XS630B1PBM12
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XS2M18KP340L2	XS618B1NBL10	XS1M30DA210L2	XS530B1DAL10	XS1N30NA340	XS530B1NAL2
XS2M18NA370	XS618B1NAL2	XS1M30DA210LA	XS530B1DAM12	XS1N30NA340D	XS530B1NAM12
XS2M18NA370C	XS618B1NAM12	XS1M30DA210LD	XS530B1DAM12	XS1N30NA349	XS630B1NAL2
XS2M18NA370D	XS618B1NAM12	XS1M30DB210	XS530B1DBL2	XS1N30NA349D	XS630B1NAM12
XS2M18NA370L1	XS618B1NAL5	XS1M30DB210B	XS530B1DBM12	XS1N30NA349L1	XS630B1NAL5
XS2M18NA370L2	XS618B1NAL10	XS1M30DB210D	XS530B1DBM12	XS1N30NA349L2	XS630B1NAL10
XS2M18NA370T	XS618B1NAM12T	XS1M30KP340	XS530B1PAL2	XS1N30NB340	XS530B1NBL2
XS2M18NB370	XS618B1NBL2	XS1M30KP340	XS530B1PBL2	XS1N30NB349	XS630B1NBL2
XS2M18NB370D	XS618B1NBM12	XS1M30KP340	XS530B1NAL2	XS1N30NB349D	XS630B1NBM12
XS2M18PA370	XS618B1PAL2	XS1M30KP340	XS530B1NBL2	XS1N30NC410	XS530B1NAL2
XS2M18PA370C	XS618B1PAM12	XS1M30KP340D	XS530B1PAM12	XS1N30NC410	XS530B1NBL2
XS2M18PA370D	XS618B1PAM12	XS1M30KP340D	XS308B1PBM12	XS1N30NC410D	XS530B1NAM12
XS2M18PA370G	XS618B1PAM12	XS1M30KP340D	XS530B1NAM12	XS1N30NC410D	XS530B1NBM12
XS2M18PA370L1	XS618B1PAL5	XS1M30KP340D	XS530B1NBM12	XS1N30PA340	XS530B1PAL2
XS2M18PA370L2	XS618B1PAL10	XS1M30KP340L1	XS530B1PAL5	XS1N30PA340D	XS530B1PAM12
XS2M18PA370T	XS618B1PAL2T	XS1M30KP340L1	XS530B1PBL5	XS1N30PA340L1	XS530B1PAL5
XS2M18PB370	XS618B1PBL2	XS1M30KP340L1	XS530B1NAL5	XS1N30PA340L2	XS530B1PAL10
XS2M18PB370C	XS618B1PBM12	XS1M30KP340L1	XS530B1NBL6	XS1N30PA349	XS630B1PAL2
XS2M18PB370D	XS618B1PBM12	XS1M30KP340L2	XS530B1PAL10	XS1N30PA349D	XS630B1PAM12
XS2M18PB370G	XS618B1PBM12	XS1M30KP340L2	XS530B1PBL10	XS1N30PA349L1	XS630B1PAL5
XS2M18PB370L1	XS618B1PBL5	XS1M30KP340L2	XS530B1NAL10	XS1N30PA349L2	XS630B1PAL10
XS2M18PB370L2	XS618B1PBL10	XS1M30KP340L2	XS530B1NBL10	XS1N30PA349S	XS630B1PAM12
XS2N18NA340	XS618B1NAL2	XS1M30KP370	XS630B1PAL2	XS1N30PB340	XS530B1PBL2
XS2N18NA340D	XS618B1NAM12	XS1M30KP370	XS630B1PBL2	XS1N30PB340D	XS530B1PBM12
XS2N18NA340L1	XS618B1NAL5	XS1M30KP370	XS630B1NAL2	XS1N30PB349	XS630B1PBL2
XS2N18NC410	XS618B1NAL2	XS1M30KP370	XS630B1NBL2	XS1N30PB349D	XS630B1PBM12

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Old Design	New Design	Old Design	New Design	Old Design	New Design
XS1N30PB349L1	XS630B1PBL5	XS2N30PB340D	XS630B1PBM12	XS1M18MA230B	XS618B1MAU20
XS1N30PB349L2	XS630B1PBL10	XS2N30PC410	XS630B1PAL2	XS1M18MA230C	XS618B1MAU20
XS1N30PC410	XS530B1PAL2	XS2N30PC410	XS630B1PBL2	XS1M18MA230G	XS618B1MAU20
XS1N30PC410	XS530B1PBL2	XS2N30PC410D	XS630B1PAM12	XS1M18MA230K	XS618B1MAU20
XS1N30PC410D	XS530B1PAM12	XS2N30PC410D	XS630B1PBM12	XS1M18MA230L1	XS618B1MAL5
XS1N30PC410D	XS530B1PBM12	XS2N30PC410L1	XS630B1PAL5	XS1M18MA230L2	XS618B1MAL10
XS1N30PC410L1	XS530B1PAL5	XS2N30PC410L1	XS630B1PBL5	XS1M18MA230T	XS618B1MAL2T
XS1N30PC410L1	XS530B1PBL5	XS3P30NA340	XS530B1NAL2	XS1M18MA239	XS618B1MAL2
XS1N30PC410L2	XS530B1PAL10	XS3P30NA340D	XS530B1NAM12	XS1M18MA239A	XS618B1MAU20
XS1N30PC410L2	XS530B1PBL10	XS3P30NA370	XS630B1NAL2	XS1M18MA239K	XS618B1MAU20
XS2M30KP340	XS630B1PAL2	XS3P30PA340	XS530B1PAL2	XS1M18MA250	XS618B1MAL2
XS2M30KP340	XS630B1PAL2	XS3P30PA340D	XS530B1PAM12	XS1M18MA250A	XS618B1MAU20
XS2M30KP340	XS630B1PAL2	XS3P30PA340L1	XS530B1PAL5	XS1M18MA250H4	XS618B1MAL2
XS2M30KP340	XS630B1PAL2	XS3P30PA340L2	XS530B1PAL10	XS1M18MA250K	XS618B1MAU20
XS2M30KP340D	XS630B1PAM12	XS3P30PA370	XS630B1PAL2	XS1M18MA250KH4	XS618B1MAU20
XS2M30KP340D	XS630B1PAM12	XS3P30PA370L1	XS630B1PAL5	XS1M18MA250L1	XS618B1MAL5
XS2M30KP340D	XS630B1PAM12	XS3P30PA370L2	XS630B1PAL10	XS1M18MA250L2	XS618B1MAL10
XS2M30KP340D	XS630B1PAM12	12 mm Tubular ~		XS1M18MB230	XS618B1MBL2
XS2M30KP340L1	XS630B1PAL5	XS1M12MA230	XS612B1MAL2	XS1M18MB230A	XS618B1MBU20
XS2M30KP340L1	XS630B1PAL5	XS1M12MA230K	XS612B1MAU20	XS1M18MB230B	XS618B1MBU20
XS2M30KP340L1	XS630B1PAL5	XS1M12MA230L1	XS612B1MAL5	XS1M18MB230C	XS618B1MBU20
XS2M30KP340L1	XS630B1PAL5	XS1M12MA230L2	XS612B1MAL10	XS1M18MB230G	XS618B1MBU20
XS2M30KP340L2	XS630B1PAL10	XS1M12MA239	XS612B1MAL2	XS1M18MB230K	XS618B1MBU20
XS2M30KP340L2	XS630B1PAL10	XS1M12MA239K	XS612B1MAU20	XS1M18MB230L1	XS618B1MBL5
XS2M30KP340L2	XS630B1PAL10	XS1M12MA250	XS612B1MAL2	XS1M18MB230L2	XS618B1MBL10
XS2M30KP340L2	XS630B1PAL10	XS1M12MA250K	XS612B1MAU20	XS1M18MB250	XS618B1MBL2
XS2M30NA370	XS630B1NAL2	XS1M12MA250L1	XS612B1MAL5	XS1M18MB250A	XS618B1MBU20
XS2M30NA370D	XS630B1NAM12	XS1M12MA250L2	XS612B1MAL10	XS1M18MB250K	XS618B1MBU20
XS2M30NA370L1	XS630B1NAL5	XS1M12MB230	XS612B1MBL2	XS1M18MB250L1	XS618B1MBL5
XS2M30NB370	XS630B1NBL2	XS1M12MB230K	XS612B1MBU20	XS1M18MB250L2	XS618B1MBL10
XS2M30NB370D	XS630B1NBM12	XS1M12MB230L1	XS612B1MBL5	XS2M18DA210L2	XS612B1MAL10
XS2M30PA370	XS630B1PAL2	XS1M12MB230L2	XS612B1MBL10	XS2M18MA230	XS618B1MAL2
XS2M30PA370C	XS630B1PAM12	XS1M12MB250	XS612B1MBL2	XS2M18MA230A	XS618B1MAU20
XS2M30PA370D	XS630B1PAM12	XS2M12MA230	XS612B1MAL2	XS2M18MA230C	XS618B1MAU20
XS2M30PA370G	XS630B1PAM12	XS2M12MA230K	XS612B1MAU20	XS2M18MA230G	XS618B1MAU20
XS2M30PA370L1	XS630B1PAL5	XS2M12MA230L1	XS612B1MAL5	XS2M18MA230K	XS618B1MAU20
XS2M30PA370L2	XS630B1PAL10	XS2M12MA230L2	XS612B1MAL10	XS2M18MA230L1	XS618B1MAL5
XS2M30PA370T	XS630B1PAL2T	XS2M12MA250	XS612B1MAL2	XS2M18MA230L2	XS618B1MAL10
XS2M30PB370	XS630B1PBL2	XS2M12MA250K	XS612B1MAU20	XS2M18MA230T	XS618B1MAL2T
XS2M30PB370C	XS630B1PBM12	XS2M12MA250L1	XS612B1MAL5	XS2M18MA250	XS618B1MAL2
XS2M30PB370D	XS630B1PBM12	XS2M12MA250L2	XS612B1MAL10	XS2M18MA250A	XS618B1MAU20
XS2M30PB370L1	XS630B1PBL5	XS2M12MB230	XS612B1MBL2	XS2M18MA250K	XS618B1MAU20
XS2M30PB370L2	XS630B1PBL10	XS2M12MB230K	XS612B1MBU20	XS2M18MA250L1	XS618B1MAL5
XS2N30NA340	XS630B1NAL2	XS2M12MB230L1	XS612B1MBL5	XS2M18MA250L2	XS618B1MAL10
XS2N30NA340D	XS630B1NAM12	XS2M12MB230L2	XS612B1MBL10	XS2M18MB230	XS618B1MBL2
XS2N30NB340	XS630B1NBL2	XS2M12MB250	XS612B1MBL2	XS2M18MB230A	XS618B1MBU20
XS2N30NC410	XS630B1NAL2	XS2M12MB250L1	XS612B1MBL5	XS2M18MB230C	XS618B1MBU20
XS2N30NC410	XS630B1NBL2	XS2M12MB250L2	XS612B1MBL10	XS2M18MB230G	XS618B1MBU20
XS2N30NC410D	XS630B1NAM12	XS3P12MA230	XS612B1MAL2	XS2M18MB230K	XS618B1MBU20
XS2N30NC410D	XS630B1NBM12	XS3P12MA230K	XS612B1MAU20	XS2M18MB230L1	XS618B1MBL5
XS2N30PA340	XS630B1PAL2	XS3P12MA230L1	XS612B1MAL5	XS2M18MB230L2	XS618B1MBL10
XS2N30PA340D	XS630B1PAM12	XS3P12MB230	XS612B1MBL2	XS2M18MB250	XS618B1MBL2
XS2N30PA340L1	XS630B1PAL5	18 mm Tubular ~		XS2M18MB250A	XS618B1MBU20
XS2N30PA340L2	XS630B1PAL10	XS1M18MA230	XS618B1MAL2	XS2M18MB250K	XS618B1MBU20
XS2N30PB340	XS630B1PBL2	XS1M18MA230A	XS618B1MAU20	XS2M18MB250L1	XS618B1MBL5

Proximity Sensors

Catalog Number Cross-References

Old Design to New Design

Old Design	New Design	Old Design	New Design	Old Design	New Design
XS2M18MB250L2	XS618B1MBL10	XS2M30MB230	XS630B1MBL2	XS7C40DP210TF	XS7C1A1DAM8 + XSZBC10
XS3P18MA230	XS618B1MAL2	XS2M30MB230A	XS630B1MBU20	XS7C40DP210TF	XS7C1A1DBM8 + XSZBC10
XS3P18MA230A	XS618B1MAU20	XS2M30MB230C	XS630B1MBU20	XS7C40KPM40	XS9C11MPAM8 + XSZBC10
XS3P18MA230K	XS618B1MAU20	XS2M30MB230G	XS630B1MBU20	XS7C40KPM40	XS9C11MPBM8 + XSZBC10
XS3P18MA230L1	XS618B1MAL5	XS2M30MB230K	XS630B1MBU20	XS7C40KPM40	XS9C11MNAM8 + XSZBC10
XS3P18MA230L2	XS618B1MAL10	XS2M30MB230L1	XS630B1MBL5	XS7C40KPM40	XS9C11MPBM8 + XSZBC10
XS3P18MB230	XS618B1MBL2	XS2M30MB230L2	XS630B1MBL10	XS7C40KPM40H29	XS9C11MPAM8 + XSZBC10
XS3P18MB230A	XS618B1MBU20	XS2M30MB250	XS630B1MBL2	XS7C40KPM40H29	XS9C11MPBM8 + XSZBC10
XS3P18MB230K	XS618B1MBU20	XS2M30MB250K	XS630B1MBU20	XS7C40KPM40H29	XS9C11MNAM8 + XSZBC10
XS3P18MB230L1	XS618B1MBL5	XS2M30MB250L1	XS630B1MBL5	XS7C40KPM40H29	XS9C11MPBM8 + XSZBC10
30 mm Tubular ~		XS3P30MA230	XS630B1MAL2	XS7C40KPM40H7	XS9C11MPAM8 + XSZBC10
XS1M30MA230	XS630B1MAL2	XS3P30MA230A	XS630B1MAU20	XS7C40KPM40H7	XS9C11MPBM8 + XSZBC10
XS1M30MA230A	XS630B1MAU20	XS3P30MA230K	XS630B1MAU20	XS7C40KPM40H7	XS9C11MNAM8 + XSZBC10
XS1M30MA230B	XS630B1MAU20	XS3P30MA230L1	XS630B1MAL5	XS7C40KPM40H7	XS9C11MPBM8 + XSZBC10
XS1M30MA230C	XS630B1MAU20	XS3P30MA230L2	XS630B1MAL10	XS7C40NC440	XS7C1A1NAM8 + XSZBC10
XS1M30MA230G	XS630B1MAU20	XS3P30MB230	XS630B1MBL2	XS7C40NC440	XS7C1A1NBM8 + XSZBC10
XS1M30MA230K	XS630B1MAU20	XS3P30MB230A	XS630B1MBU20	XS7C40NC440D	XS7C1A1NAM8 + XSZBC10
XS1M30MA230L1	XS630B1MAL5	XS3P30MB230K	XS630B1MBU20	XS7C40NC440D	XS7C1A1NBM8 + XSZBC10
XS1M30MA230L2	XS630B1MAL10	XS3P30MB230L1	XS630B1MBL5	XS7C40NC440H29	XS7C1A1NAM8 + XSZBC10
XS1M30MA230T	XS630B1MAL2T	XSC Rectangular ~		XS7C40NC440H29	XS7C1A1NBM8 + XSZBC10
XS1M30MA239	XS630B1MAL2	XSCA150549	XS8C1A1MAL01U20 + XSZBC10	XS7C40NC449	XS8C1A1NAM8 + XSZBC10
XS1M30MA239A	XS630B1MAU20	XSCA150549	XS8C1A1MBL01U20 + XSZBC10	XS7C40NC449	XS8C1A1NBM8 + XSZBC10
XS1M30MA250	XS630B1MAL2	XSD Rectangular ~		XS7C40NC449H29	XS8C1A1NAM8 + XSZBC10
XS1M30MA250A	XS630B1MAU20	XSDA400519	XS8D1A1MAU20 + XSZBD10	XS7C40NC449H29	XS8C1A1NBM8 + XSZBC10
XS1M30MA250AH4	XS630B1MAU20	XSDA400519	XS8D1A1MBU20 + XSZBD10	XS7C40PC440	XS7C1A1PAM8 + XSZBC10
XS1M30MA250H4	XS630B1MAL2	XSDA400519H7	XS8D1A1MAU20 + XSZBD10	XS7C40PC440	XS7C1A1PBM8 + XSZBC10
XS1M30MA250K	XS630B1MAU20	XSDA400519H7	XS8D1A1MBU20 + XSZBD10	XS7C40PC440D	XS7C1A1PAM8 + XSZBC10
XS1M30MA250KH4	XS630B1MAU20	XSDA500519	XS8D1A1MAU20 + XSZBD10	XS7C40PC440D	XS7C1A1PBM8 + XSZBC10
XS1M30MA250L1	XS630B1MAL5	XSDA500519	XS8D1A1MBU20 + XSZBD10	XS7C40PC440H29	XS7C1A1PAM8 + XSZBC10
XS1M30MA250L2	XS630B1MAL10	XSDA500519H7	XS8D1A1MAU20 + XSZBD10	XS7C40PC440H29	XS7C1A1PBM8 + XSZBC10
XS1M30MB230	XS630B1MBL2	XSDA500519H7	XS8D1A1MBU20 + XSZBD10	XS7C40PC440H7	XS7C1A1PAM8 + XSZBC10
XS1M30MB230A	XS630B1MBU20	XSDA505539H4	XS8D1A1MAU20 + XSZBD10	XS7C40PC440H7	XS7C1A1PBM8 + XSZBC10
XS1M30MB230B	XS630B1MBU20	XSDA505539H4	XS8D1A1MBU20 + XSZBD10	XS7C40PC449	XS8C1A1PAM8 + XSZBC10
XS1M30MB230C	XS630B1MBU20	XSDA600519	XS8D1A1MAU20 + XSZBD10	XS7C40PC449	XS8C1A1PBM8 + XSZBC10
XS1M30MB230G	XS630B1MBU20	XSDA600519	XS8D1A1MBU20 + XSZBD10	XS7C40PC449H29	XS8C1A1PAM8 + XSZBC10
XS1M30MB230K	XS630B1MBU20	XSDA600519H7	XS8D1A1MAU20 + XSZBD10	XS7C40PC449H29	XS8C1A1PBM8 + XSZBC10
XS1M30MB230L1	XS630B1MBL5	XSDA600519H7	XS8D1A1MBU20 + XSZBD10	XS7C40PC449H7	XS8C1A1PAM8 + XSZBC10
XS1M30MB230L2	XS630B1MBL10	XSDM500538	XS8D1A1MAU20 + XSZBD10	XS7C40PC449H7	XS8C1A1PBM8 + XSZBC10
XS1M30MB250	XS630B1MBL2	XSDM500538	XS8D1A1MBU20 + XSZBD10	XS7T2DA210	XS7E1A1DAL2 + XSZBE10
XS1M30MB250A	XS630B1MBU20	XSDM600539	XS8D1A1MAU20 + XSZBD10	XS7T2DA214LD	XS7E1A1CAL08M12 + XSZBE10
XS1M30MB250K	XS630B1MBU20	XSDM600539	XS8D1A1MBU20 + XSZBD10	XS7T2DA214LD01	XS7E1A1CAL01M12 + XSZBE10
XS1M30MB250L1	XS630B1MBL5	XSDM600539H7	XS8D1A1MAU20 + XSZBD10	XS7T2NC440	XS7E1A1NAL2 + XSZBE10
XS1M30MB250L2	XS630B1MBL10	XSDM600539H7	XS8D1A1MBU20 + XSZBD10	XS7T2NC440	XS7E1A1NBL2 + XSZBE10
XS2M30MA230	XS630B1MAL2	XS7 Rectangular ==		XS7T2NC440LD	XS7E1A1NAL01M12 + XSZBE10
XS2M30MA230A	XS630B1MAU20	XS7C40DA210	XS7C1A1DAM8 + XSZBC10	XS7T2NC440LD	XS7E1A1NBL01M12 + XSZBE10
XS2M30MA230C	XS630B1MAU20	XS7C40DA210A	XS7C1A1DAM8 + XSZBC10	XS7T2PC440	XS7E1A1PAL2 + XSZBE10
XS2M30MA230G	XS630B1MAU20	XS7C40DA214D	XS7C1A1CAL08M12 + XSZBC10	XS7T2PC440	XS7E1A1PBL2 + XSZBE10
XS2M30MA230K	XS630B1MAU20	XS7C40DP210	XS7C1A1DAM8 + XSZBC10	XS7T2PC440LD	XS7E1A1PAL08M12 + XSZBE10
XS2M30MA230L1	XS630B1MAL5	XS7C40DP210	XS7C1A1DBM8 + XSZBC10	XS7T2PC440LD	XS7E1A1PBL08M12 + XSZBE10
XS2M30MA230L2	XS630B1MAL10	XS7C40DP210H29	XS7C1A1DAM8 + XSZBC10	XS7T4DA210	XS7C1A1DAL2 + XSZBC10
XS2M30MA230T	XS630B1MAL2T	XS7C40DP210H29	XS7C1A1DBM8 + XSZBC10	XS7T4DA214LD	XS7C1A1CAL08M12 + XSZBC10
XS2M30MA250	XS630B1MAL2	XS7C40DP210H7	XS7C1A1DAM8 + XSZBC10	XS7T4DA214LD01	XS7C1A1CAL01M12 + XSZBC10
XS2M30MA250K	XS630B1MAU20	XS7C40DP210H7	XS7C1A1DBM8 + XSZBC10	XS7T4NC440	XS7C1A1NAL2 + XSZBC10
XS2M30MA250L1	XS630B1MAL5	XS7C40DP210TT	XS7C1A1DAM8 + XSZBC10	XS7T4NC440	XS7C1A1NBL2 + XSZBC10
XS2M30MA250L2	XS630B1MAL10	XS7C40DP210TT	XS7C1A1DBM8 + XSZBC10	XS7T4NC440LD	XS7C1A1NAL01M12 + XSZBC10

Proximity Sensors

Catalog Number Cross-References

Old Design to New Design

Old Design	New Design	Old Design	New Design	Old Design	New Design
XS7T4NC440LD	XS7C1A1NBL01M12 + XSZBC10	XS7 Rectangular ~		XS8C40MP230H7	XS8C1A1MAL01U20 + XSZBC10
XS7T4PC440	XS7C1A1PAL2 + XSZBC10	XS7C40DA210	XS8C1A1MAL01U20 + XSZBC10	XS8C40MP230H7	XS8C1A1MBL01U20 + XSZBC10
XS7T4PC440	XS7C1A1PBL2 + XSZBC10	XS7C40DA210A	XS8C1A1MAL01U20 + XSZBC10	XSD Rectangular ---	
XS7T4PC440LD	XS7C1A1PAL01M12 + XSZBC10	XS7C40DP210	XS8C1A1MAL01U20 + XSZBC10	XSDC407138	XS7D1A1DAM12 + XSZBD10
XS7T4PC440LD	XS7C1A1PBL01M12 + XSZBC10	XS7C40DP210	XS8C1A1MBL01U20 + XSZBC10	XSDC407139	XS7D1A1DAM12 + XSZBD10
XS8 Rectangular ---		XS7C40DP210H29	XS8C1A1MAL01U20 + XSZBC10	XSDC407139D4	XS7D1A1DAM12 + XSZBD10
XS8C40DA210	XS7C1A1DAL01M12 + XSZBC10	XS7C40DP210H29	XS8C1A1MBL01U20 + XSZBC10	XSDC407139H7	XS7D1A1DAM12 + XSZBD10
XS8C40DP210	XS8C1A1DAM8 + XSZBC10	XS7C40DP210H7	XS8C1A1MAL01U20 + XSZBC10	XSDC407139LD	XS7D1A1DAM12 + XSZBD10
XS8C40DP210	XS8C1A1DBM8 + XSZBC10	XS7C40DP210H7	XS8C1A1MBL01U20 + XSZBC10	XSDC407139LD01	XS7D1A1DAM12 + XSZBD10
XS8C40DP210H29	XS8C1A1DAM8 + XSZBC10	XS7C40DP210TT	XS8C1A1MAL01U20 + XSZBC10	XSDC507139	XS7D1A1DAM12 + XSZBD10
XS8C40DP210H29	XS8C1A1DBM8 + XSZBC10	XS7C40DP210TT	XS8C1A1MBL01U20 + XSZBC10	XSDC607139	XS7D1A1DAM12 + XSZBD10
XS8C40DP210H7	XS8C1A1DAM8 + XSZBC10	XS7C40DP210TF	XS8C1A1MAL01U20 + XSZBC10	XSDC607139H7	XS7D1A1DAM12 + XSZBD10
XS8C40DP210H7	XS8C1A1DBM8 + XSZBC10	XS7C40DP210TF	XS8C1A1MBL01U20 + XSZBC10	XSDC607139LD	XS7D1A1DAM12 + XSZBD10
XS8C40NC440	XS8C1A1NAM8 + XSZBC10	XS7C40FP260	XS8C1A1MAL01U20 + XSZBC10	XSDC607139LD01	XS7D1A1DAM12 + XSZBD10
XS8C40NC440	XS8C1A1NBM8 + XSZBC10	XS7C40FP260	XS8C1A1MBL01U20 + XSZBC10	XSDC607319	XS7D1A1DAM12 + XSZBD10
XS8C40NC440H29	XS8C1A1NAM8 + XSZBC10	XS7C40FP260A	XS8C1A1MAL01U20 + XSZBC10	XSDC607319	XS7D1A1DBM12 + XSZBD10
XS8C40NC440H29	XS8C1A1NBM8 + XSZBC10	XS7C40FP260A	XS8C1A1MBL01U20 + XSZBC10	XSDH407339	XS8D1A1PAM12 + XSZBD10
XS8C40NC449	XS8C1A1NAM8 + XSZBC10	XS7C40FP260H29	XS8C1A1MAL01U20 + XSZBC10	XSDH407339	XS8D1A1PBM12 + XSZBD10
XS8C40NC449	XS8C1A1NBM8 + XSZBC10	XS7C40FP260H29	XS8C1A1MBL01U20 + XSZBC10	XSDH407339H7	XS8D1A1PAM12 + XSZBD10
XS8C40NC449H29	XS8C1A1NAM8 + XSZBC10	XS7C40FP260H7	XS8C1A1MAL01U20 + XSZBC10	XSDH407339H7	XS8D1A1PBM12 + XSZBD10
XS8C40NC449H29	XS8C1A1NBM8 + XSZBC10	XS7C40FP260H7	XS8C1A1MBL01U20 + XSZBC10	XSDH607339	XS8D1A1PAM12 + XSZBD10
XS8C40NC449H7	XS8C1A1NAM8 + XSZBC10	XS7C40FP260TF	XS8C1A1MAL01U20 + XSZBC10	XSDH607339	XS8D1A1PBM12 + XSZBD10
XS8C40NC449H7	XS8C1A1NBM8 + XSZBC10	XS7C40FP260TF	XS8C1A1MBL01U20 + XSZBC10	XSDH607339H7	XS8D1A1PAM12 + XSZBD10
XS8C40PC440	XS8C1A1PAM8 + XSZBC10	XS7C40FP260TT	XS8C1A1MAL01U20 + XSZBC10	XSDH607339H7	XS8D1A1PBM12 + XSZBD10
XS8C40PC440	XS8C1A1PBM8 + XSZBC10	XS7C40FP260TT	XS8C1A1MBL01U20 + XSZBC10	XSDH607339TF	XS8D1A1PAM12 + XSZBD10
XS8C40PC440D	XS8C1A1PAL01M12 + XSZBC10	XS7C40MP230	XS8C1A1MAL01U20 + XSZBC10	XSDH607339TF	XS8D1A1PBM12 + XSZBD10
XS8C40PC440D	XS8C1A1PAL01M12 + XSZBC10	XS7C40MP230	XS8C1A1MBL01U20 + XSZBC10	XSDJ407339	XS8D1A1NAM12 + XSZBD10
XS8C40PC440H29	XS8C1A1PAM8 + XSZBC10	XS7C40MP230A	XS8C1A1MAL01U20 + XSZBC10	XSDJ407339	XS8D1A1NBM12 + XSZBD10
XS8C40PC440H29	XS8C1A1PBM8 + XSZBC10	XS7C40MP230A	XS8C1A1MBL01U20 + XSZBC10	XSDJ407339H7	XS8D1A1NAM12 + XSZBD10
XS8C40PC440H7	XS8C1A1PAM8 + XSZBC10	XS7C40MP230H29	XS8C1A1MAL01U20 + XSZBC10	XSDJ407339H7	XS8D1A1NBM12 + XSZBD10
XS8C40PC440H7	XS8C1A1PBM8 + XSZBC10	XS7C40MP230H29	XS8C1A1MBL01U20 + XSZBC10	XSDJ607339	XS8D1A1NAM12 + XSZBD10
XS8C40PC449	XS8C1A1PAM8 + XSZBC10	XS7C40MP230H7	XS8C1A1MAL01U20 + XSZBC10	XSDJ607339	XS8D1A1NBM12 + XSZBD10
XS8C40PC449	XS8C1A1PBM8 + XSZBC10	XS7C40MP230H7	XS8C1A1MBL01U20 + XSZBC10	XSDJ607339H7	XS8D1A1NAM12 + XSZBD10
XS8C40PC449D	XS8C1A1PAL01M12 + XSZBC10	XS7C40MP230TF	XS8C1A1MAL01U20 + XSZBC10	XSDJ607339H7	XS8D1A1NBM12 + XSZBD10
XS8C40PC449D	XS8C1A1PAL01M12 + XSZBC10	XS7C40MP230TF	XS8C1A1MBL01U20 + XSZBC10	XSE Rectangular ---	
XS8C40PC449H29	XS8C1A1PAM8 + XSZBC10	XS7C40MP230TT	XS8C1A1MAL01U20 + XSZBC10	XSEC107130	XS7E1A1DAL01M12 + XSZBE10
XS8C40PC449H29	XS8C1A1PBM8 + XSZBC10	XS7C40MP230TT	XS8C1A1MBL01U20 + XSZBC10	XSEC1071300	XS7E1A1DAL2 + XSZBE10
XS8C40PC449H7	XS8C1A1PAM8 + XSZBC10	XS8 Rectangular ~		XSEC1071300L05	XS7E1A1DAL01M12 + XSZBE10
XS8C40PC449H7	XS8C1A1PBM8 + XSZBC10	XS8C40DA210	XS8C1A1MAL01U20 + XSZBC10	XSEC1071301	XS7E1A1DAL01M12 + XSZBE10
XS8T2NC440	XS8E1A1NAL2 + XSZBE10	XS8C40DP210	XS8C1A1MAL01U20 + XSZBC10	XSEC1071302	XS7E1A1DAL01M12 + XSZBE10
XS8T2NC440	XS8E1A1NBL2 + XSZBE10	XS8C40DP210	XS8C1A1MBL01U20 + XSZBC10	XSEC1071304	XS7E1A1DAL01M12 + XSZBE10
XS8T2NC440LD	XS8E1A1NAL01M12 + XSZBE10	XS8C40DP210H29	XS8C1A1MAL01U20 + XSZBC10	XSEC107130D4	XS7E1A1DAL01M12 + XSZBE10
XS8T2NC440LD	XS8E1A1NBL01M12 + XSZBE10	XS8C40DP210H29	XS8C1A1MBL01U20 + XSZBC10	XSEC107130H7	XS7E1A1DAL01M12 + XSZBE10
XS8T2PC440	XS8E1A1PAL2 + XSZBE10	XS8C40DP210H7	XS8C1A1MAL01U20 + XSZBC10	XSEC107133	XS7E1A1DAL01M12 + XSZBE10
XS8T2PC440	XS8E1A1PBL2 + XSZBE10	XS8C40DP210H7	XS8C1A1MBL01U20 + XSZBC10	XSEC1071330	XS7E1A1DAL2 + XSZBE10
XS8T2PC440LD	XS8E1A1PAL01M12 + XSZBE10	XS8C40FP260	XS8C1A1MAL01U20 + XSZBC10	XSEC1071331	XS7E1A1DAL01M12 + XSZBE10
XS8T2PC440LD	XS8E1A1PBL01M12 + XSZBE10	XS8C40FP260	XS8C1A1MBL01U20 + XSZBC10	XSEC1071332	XS7E1A1DAL01M12 + XSZBE10
XS8T4NC440	XS8C1A1NAL2 + XSZBC10	XS8C40FP260H29	XS8C1A1MAL01U20 + XSZBC10	XSEC1071334	XS7E1A1DAL01M12 + XSZBE10
XS8T4NC440	XS8C1A1NBL2 + XSZBC10	XS8C40FP260H29	XS8C1A1MBL01U20 + XSZBC10	XSEC107133D4	XS7E1A1DAL01M12 + XSZBE10
XS8T4NC440LD	XS8C1A1NAL01M12 + XSZBC10	XS8C40MP230	XS8C1A1MAL01U20 + XSZBC10	XSEC107230	XS7E1A1DBM12 + XSZBE10
XS8T4NC440LD	XS8C1A1NBL01M12 + XSZBC10	XS8C40MP230	XS8C1A1MBL01U20 + XSZBC10	XSEC1072301	XS7E1A1DBL01M12 + XSZBE10
XS8T4PC440	XS8C1A1PAL2 + XSZBC10	XS8C40MP230	XS8C1A1MAL01U20 + XSZBC10	XSEC107233	XS7E1A1DBM12 + XSZBE10
XS8T4PC440	XS8C1A1PBL2 + XSZBC10	XS8C40MP230	XS8C1A1MAL01U20 + XSZBC10	XSEC1072331	XS7E1A1DBL08M12 + XSZBE10
XS8T4PC440LD	XS8C1A1PAL01M12 + XSZBC10	XS8C40MP230H29	XS8C1A1MAL01U20 + XSZBC10	XSEC1571300	XS7E1A1DAL2 + XSZBE10
XS8T4PC440LD	XS8C1A1PBL01M12 + XSZBC10	XS8C40MP230H29	XS8C1A1MBL01U20 + XSZBC10	XSEC1571330	XS7E1A1DAL2 + XSZBE10

Proximity Sensors
Catalog Number Cross-References
Old Design to New Design

Old Design	New Design
XSC Rectangular ~	
XSCA150549	XS8C1A1MAL01U20 + XSZBC10
XSCA150549	XS8C1A1MBL01U20 + XSZBC10
XSD Rectangular ~	
XSDA400519	XS8D1A1MAU20 + XSZBD10
XSDA400519	XS8D1A1MBU20 + XSZBD10
XSDA400519H7	XS8D1A1MAU20 + XSZBD10
XSDA400519H7	XS8D1A1MBU20 + XSZBD10
XSDA500519	XS8D1A1MAU20 + XSZBD10
XSDA500519	XS8D1A1MBU20 + XSZBD10
XSDA500519H7	XS8D1A1MAU20 + XSZBD10
XSDA500519H7	XS8D1A1MBU20 + XSZBD10
XSDA505539H4	XS8D1A1MAU20 + XSZBD10
XSDA505539H4	XS8D1A1MBU20 + XSZBD10
XSDA600519	XS8D1A1MAU20 + XSZBD10
XSDA600519	XS8D1A1MBU20 + XSZBD10
XSDA600519H7	XS8D1A1MAU20 + XSZBD10
XSDA600519H7	XS8D1A1MBU20 + XSZBD10
XSDM500538	XS8D1A1MAU20 + XSZBD10
XSDM500538	XS8D1A1MBU20 + XSZBD10
XSDM600539	XS8D1A1MAU20 + XSZBD10
XSDM600539	XS8D1A1MBU20 + XSZBD10
XSDM600539H7	XS8D1A1MAU20 + XSZBD10
XSDM600539H7	XS8D1A1MBU20 + XSZBD10

Proximity Sensors
Catalog Number Cross-References
AC Only to AC/DC

Obsolete Part Number	Replaced by Part Number
AC	AC/DC
XS1M12FA260	XS1M12MA230
XS1M12FA260K	XS1M12MA230K
XS1M12FB260	XS1M12MB230
XS1M12FB260K	XS1M12MB230K
XS1M18FA260	XS1M18MA230
XS1M18FA260A	XS1M18MA230A
XS1M18FA260K	XS1M18MA230K
XS1M18FB260	XS1M18MB230
XS1M18FB260A	XS1M18MB230A
XS1M18FB260K	XS1M18MB230K
XS1M30FA260	XS1M30MA230
XS1M30FA260A	XS1M30MA230A
XS1M30FA260K	XS1M30MA230K
XS1M30FB260	XS1M30MB230
XS1M30FB260A	XS1M30MB230A
XS1M30FB260K	XS1M30MB230K
XS2M12FA260	XS2M12MA230
XS2M12FA260K	XS2M12MA230K
XS2M12FB260	XS2M12MB230
XS2M12FB260K	XS2M12MB230K
XS2M18FA260	XS2M18MA230
XS2M18FA260A	XS2M18MA230A
XS2M18FA260K	XS2M18MA230K
XS2M18FB260	XS2M18MB230
XS2M18FB260A	XS2M18MB230A
XS2M18FB260K	XS2M18MB230K
XS2M30FA260	XS2M30MA230
XS2M30FA260A	XS2M30MA230A
XS2M30FA260K	XS2M30MA230K
XS2M30FB260	XS2M30MB230
XS2M30FB260A	XS2M30MB230A
XS2M30FB260K	XS2M30MB230K
XS3P12FA260	XS3P12MA230
XS3P12FA260K	XS3P12MA230K
XS3P12FB260	XS3P12MB230
XS3P12FB260K	XS3P12MB230K
XS3P18FA260	XS3P18MA230
XS3P18FA260A	XS3P18MA230A
XS3P18FA260K	XS3P18MA230K
XS3P18FB260	XS3P18MB230
XS3P18FB260A	XS3P18MB230A
XS3P18FB260K	XS3P18MB230K
XS3P30FA260	XS3P30MA230
XS3P30FA260A	XS3P30MA230A
XS3P30FA260K	XS3P30MA230K
XS3P30FB260	XS3P30MB230
XS3P30FB260A	XS3P30MB230A
XS3P30FB260K	XS3P30MB230K
XS4P12FA260	XS4P12MA230
XS4P12FA260K	XS4P12MA230K
XS4P12FB260	XS4P12MB230
XS4P12FB260K	XS4P12MB230K
XS4P18FA260	XS4P18MA230
XS4P18FA260A	XS4P18MA230A
XS4P18FA260K	XS4P18MA230K
XS4P18FB260	XS4P18MB230
XS4P18FB260A	XS4P18MB230A
XS4P18FB260K	XS4P18MB230K
XS4P30FA260	XS4P30MA230
XS4P30FA260A	XS4P30MA230A
XS4P30FA260K	XS4P30MA230K
XS4P30FB260	XS4P30MB230
XS4P30FB260A	XS4P30MB230A
XS4P30FB260K	XS4P30MB230K

